

JAPAN PCT DOCUMENT 28 APR 2006
Description**PYRIDINE COMPOUNDS AS INHIBITORS OF DIPEPTIDYL PEPTIDASE IV****Technical Field**

The present invention relates to a pyridine compound
5 having a peptidase inhibitory activity, which is useful as an agent for the prophylaxis or treatment of diabetes and the like.

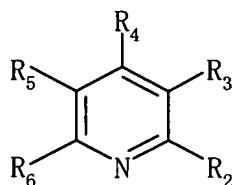
Background Art

Peptidase is known to relate to various diseases.
10 Dipeptidyl dipeptidase-IV (hereinafter sometimes to be abbreviated as DPP-IV), which is one kind of peptidases, is serine protease that specifically binds with a peptide containing proline (or alanine) at the 2nd from the N-terminal and cleaves the C-terminal side of the proline (or alanine) to
15 produce dipeptide. DPP-IV has been shown to be the same molecule as CD26, and reported to be also involved in the immune system. While the role of DPP-IV in mammals has not been entirely clarified, it is considered to play an important role in the metabolism of neuropeptides, activation of T cells,
20 adhesion of cancerous cells to endothelial cells, invasion of HIV into cells and the like. Particularly, from the aspect of glycometabolism, DPP-IV is involved in the inactivation of GLP-1 (glucagon-like peptide-1) and GIP (Gastric inhibitory peptide/Glucose-dependent insulinotropic peptide), which are
25 incretins. With regard to GLP-1, moreover, it is known that the physiological activity of GLP-1 is markedly impaired because it has a short plasma half-life of 1-2 minutes, and GLP-1(9-36)amide, which is a degradation product by DPP-IV, acts on GLP-1 receptor as an antagonist, thus decomposing GLP-1
30 by DPP-IV. It is also known that suppression of degradation of GLP-1 by inhibiting DPP-IV activity leads to potentiation of physiological activity that GLP-1 shows, such as glucose concentration-dependent insulin secretagogue effect and the like. From these facts, a compound having a DPP-IV inhibitory

activity is expected to show effect on impaired glucose tolerance, postprandial hyperglycemia and fasting hyperglycemia observed in type I and type II diabetes and the like, obesity or diabetic complications associated therewith and the like.

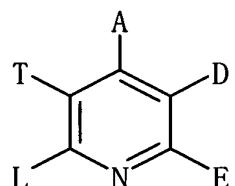
5 As pyridine compound, the following compounds have been reported.

(1) A compound represented by the formula



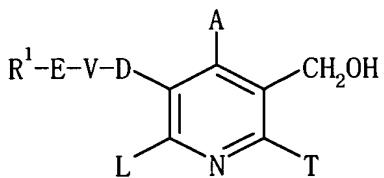
10 wherein R₂ and R₆ are each independently hydrogen, hydroxy, alkyl and the like; R₃ is hydroxy, amido and the like; R₄ is hydrogen, hydroxy, halogen and the like; and R₅ is hydrogen, hydroxy, halogen and the like, which has a cholesterol·ester · transfer · protein (hereinafter to be abbreviated as CETP)
15 inhibitory action (see WO99/41237).

(2) A compound represented by the formula

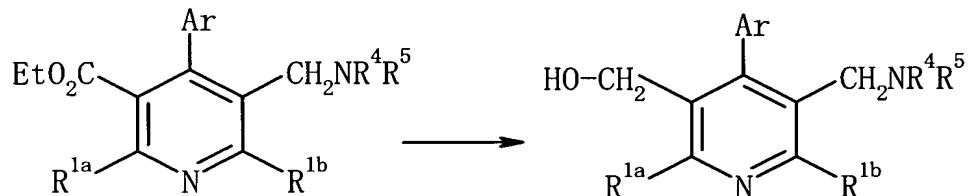


wherein A is C₆₋₁₀ aryl optionally substituted by halogen and
20 the like; D is straight-chain or branched alkyl having 8 or less carbon atoms optionally substituted by hydroxy; E and L are the same or different and each is straight-chain or branched alkyl having 8 or less carbon atoms optionally substituted by C₃₋₈ cycloalkyl, and the like; T is R⁷-X- or R⁸-(R⁹)(R¹⁰)C- (wherein
25 R⁷ and R⁸ are the same or different and each is C₃₋₈ cycloalkyl, C₆₋₁₀ aryl and the like; R⁹ is hydrogen and the like; R¹⁰ is hydrogen, halogen, azido and the like), which has a CETP inhibitory action or a glucagon antagonistic action;

a compound represented by the formula



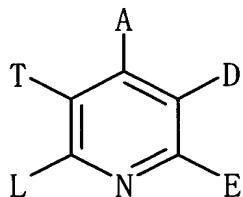
wherein A is C₆₋₁₀ aryl optionally substituted by halogen and
5 the like; D and E are the same or different and each is straight-chain or branched alkyl having 8 or less carbon atoms optionally substituted by hydroxy; V is O, S or NR⁵ (wherein R⁵ is hydrogen, straight-chain or branched alkyl having 6 or less carbon atoms, or phenyl); R¹ is C₃₋₆ cycloalkyl, C₆₋₁₀ aryl
10 and the like; L and T are the same or different and each is trifluoromethyl and the like; and
a compound represented by the formula



15 wherein Ar is optionally substituted aromatic or heteroaromatic group; R⁴ and R⁵ are independently hydrogen, C₁₋₆ alkyl and the like; R^{1a} and R^{1b} are independently trifluoromethyl, C₁₋₆ alkyl and the like (see WO98/04528, US Patent No. 6218431).

(3) A compound represented by the formula

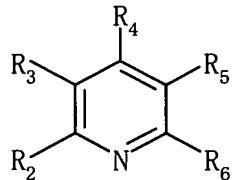
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wherein A and E are the same or different and each is C₆₋₁₀ aryl optionally substituted by halogen and the like; D is

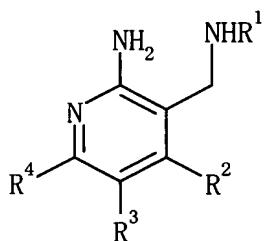
straight-chain or branched alkyl having 8 or less carbon atoms optionally substituted by hydroxy; L is C₃₋₈ cycloalkyl, straight-chain or branched alkyl having 8 or less carbon atoms, and the like; T is R³-X- or R⁴-(R⁵)(R⁶)C- (wherein R³ and R⁴
5 are the same or different and each is C₃₋₈ cycloalkyl, C₆₋₁₀ aryl and the like; R⁵ is hydrogen and the like; R⁶ is hydrogen, halogen, azido and the like), or a salt thereof, having a CETP inhibitory action
(see US Patent No. 5925645).

10 (4) A compound represented by the formula



wherein R₂ and R₆ are independent bromoalkyl, chloroalkyl and the like; R₄ is alkyl, cycloalkylalkyl, alkylthioalkyl,
15 cycloalkyl, alkoxyalkyl or dialkylaminoalkyl; the one of R₃ and R₅ is CO-Y (wherein Y is alkylthio, alkoxy or N-containing heterocyclic group), the other is -(-C(R⁹)(R¹⁰)-)n-X (wherein n is an integer of 1-3; R⁹ and R¹⁰ are independently hydrogen, alkyl and the like; X is halogen, OH and the like) and the
20 like, or a salt thereof, which has a herbicide action
(see WO92/20659).

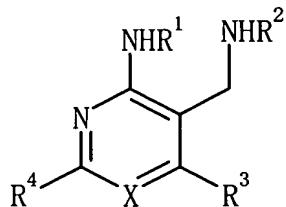
(5) A compound represented by the formula



25 wherein R¹ is hydrogen or lower alkyl; R² is heterocyclic group or aryl each optionally substituted by lower alkyl and the like; R³ and R⁴ may form a phenyl ring and the like each

optionally substituted by halogen and the like, together with the carbon atoms bonded thereto, or a salt thereof, which has a DPP-IV inhibitory action
(see WO03/068748).

5 (6) A compound represented by the formula



wherein X is N or CR⁵ (wherein R⁵ is hydrogen or lower alkyl); R¹ and R² are independently hydrogen or lower alkyl; R³ is heterocyclic group or aryl each optionally substituted by lower alkyl and the like; R⁴ is lower alkyl and the like, or a salt thereof, which has a DPP-IV inhibitory action
(see WO03/068757).

However, there is no report on the compound of the present invention.

15

Disclosure Of The Invention

There is a demand for the development of a compound having a peptidase inhibitory action, which is useful as an agent for the prophylaxis or treatment of diabetes and the like and superior in efficacy, duration of action, specificity,
20 lower toxicity and the like.

The present inventors have first found that a compound represented by the formula



25 wherein

R¹ and R² are the same or different and each is an optionally substituted hydrocarbon group or an optionally substituted

hydroxy group;

R³ is an optionally substituted aromatic group;

R⁴ is an optionally substituted amino group;

L is a divalent chain hydrocarbon group;

5 Q is a bond or a divalent chain hydrocarbon group;
and

X is a hydrogen atom, a cyano group, a nitro group,
an acyl group, a substituted hydroxy group, an optionally
substituted thiol group, an optionally substituted amino group
10 or an optionally substituted cyclic group;

provided that

when X is an ethoxycarbonyl group, then Q is a divalent chain
hydrocarbon group, and that the compound is not 2,6-
diisopropyl-3-methylaminomethyl-4-(4-fluorophenyl)-5-

15 pentylpyridine;

2,6-diisopropyl-3-aminomethyl-4-(4-fluorophenyl)-5-
pentylpyridine;

2,6-diisopropyl-3-(dimethylamino)methyl-4-(4-fluorophenyl)-5-
pentylpyridine;

20 2,6-diisopropyl-3-(ethylamino)methyl-4-(4-fluorophenyl)-5-
pentylpyridine; and

3-(tert-butyldimethylsilyloxyethyl)-2,6-diisopropyl-4-(4-
fluorophenyl)-5-(indolyl-5-aminomethyl)pyridine,
or a salt thereof

25 [hereinafter sometimes to be abbreviated as compound (I)],
which is characterized by a chemical structure wherein an
optionally substituted amino group is bonded to the 3-position
of pyridine ring via a divalent chain hydrocarbon group and an
optionally substituted aromatic group is bonded to the 4-
30 position, has a superior peptidase inhibitory action and is
useful as an agent for the prophylaxis or treatment of diabetes
and the like. Based on this finding, the present inventors
have conducted intensive studies and completed the present
invention.

Accordingly, the present invention relates to

- 1) compound (I);
- 2) compound (I), wherein R¹ and R² are the same or different and each is an optionally substituted hydrocarbon group, and X
5 is a cyano group, a nitro group, an acyl group, a substituted hydroxy group, an optionally substituted thiol group or an optionally substituted cyclic group;
- 3) compound (I), wherein the acyl group for X is a carboxyl group;
- 10 4) compound (I), wherein R¹ and R² are the same or different and each is a C₁₋₁₀ alkyl group optionally substituted by 1 to 3 substituent(s) selected from a C₃₋₁₀ cycloalkyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkoxy group;
- 5) compound (I), wherein R³ is a C₆₋₁₄ aryl group optionally
15 substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atom(s) and a halogen atom;
- 6) compound (I), wherein R⁴ is an amino group;
- 7) compound (I), wherein L is a C₁₋₁₀ alkylene group;
- 20 8) compound (I), wherein Q is a bond;
- 9) compound (I), wherein X is an acyl group, a substituted hydroxy group, an optionally substituted thiol group or an optionally substituted amino group;
- 10) compound (I), wherein X is a carboxyl group;
- 25 11) compound (I), which is 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid;
5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid;
methyl 3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-
30 methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate;
{[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-morpholin-4-yl-2-oxoethyl)pyridin-3-yl]methyl}amine;
methyl 3-({{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

- methylphenyl)pyridin-3-yl]acetyl}amino)benzoate;
 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]isoxazole-4-carboxamide,
 or a salt thereof;
- ⁵ 12) a prodrug of compound (I);
 13) a pharmaceutical agent comprising compound (I) or a prodrug thereof;
 14) the pharmaceutical agent of 13) above, which is an agent for the prophylaxis or treatment of diabetes, diabetic complications, impaired glucose tolerance or obesity;
- ¹⁰ 15) a peptidase inhibitor comprising compound (I) or a prodrug thereof;
 16) the inhibitor of 15) above, wherein the peptidase is dipeptidyl dipeptidase-IV;
- ¹⁵ 17) use of compound (I) or a prodrug thereof for the production of an agent for the prophylaxis or treatment of diabetes, diabetic complications, impaired glucose tolerance or obesity;
- 18) use of compound (I) or a prodrug thereof for the production of a peptidase inhibitor;
- ²⁰ 19) a method for the prophylaxis or treatment of diabetes, diabetic complications, impaired glucose tolerance or obesity in a mammal, which comprises administering compound (I) or a prodrug thereof to the mammal;
- ²⁵ 20) a method of inhibiting peptidase in a mammal, which comprises administering compound (I) or a prodrug thereof to the mammal;
- 21) a production method of a compound represented by the formula



(I-a)

wherein

R¹, R², R³ and Q

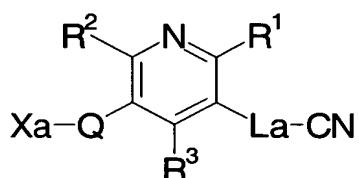
are as defined in compound (I);

La is a bond or a divalent chain hydrocarbon group;

5 and

Xa is a hydrogen atom, a nitro group, an acyl group, a substituted hydroxy group, an optionally substituted thiol group, an optionally substituted amino group or an optionally substituted cyclic group;

10 or a salt thereof, which comprises subjecting a compound represented by the formula



(II)

15 wherein each symbol is as defined above, or a salt thereof to a reduction reaction; and the like.

The compound of the present invention has a superior peptidase inhibitory action and is useful as an agent for the prophylaxis or treatment of diabetes and the like.

20 **Best Mode For Carrying Out The Invention**

Each symbol in the formula (I) is described in detail in the following.

As the "hydrocarbon group" of the "optionally substituted hydrocarbon group" for R¹ or R², for example, a C₁₋₁₀ alkyl group, a C₂₋₁₀ alkenyl group, a C₂₋₁₀ alkynyl group, a C₃₋₁₀ cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₄₋₁₀ cycloalkadienyl group, a C₆₋₁₄ aryl group, a C₇₋₁₃ aralkyl group, a C₈₋₁₃ arylalkenyl group, a C₃₋₁₀ cycloalkyl-C₁₋₆ alkyl group and the like can be mentioned.

30 As the C₁₋₁₀ alkyl group here, for example, methyl,

ethyl, propyl, isopropyl, butyl, isobutyl, sec-butyl, tert-butyl, pentyl, isopentyl, neopentyl, 1-ethylpropyl, hexyl, isohexyl, 1,1-dimethylbutyl, 2,2-dimethylbutyl, 3,3-dimethylbutyl, 2-ethylbutyl, heptyl, octyl, nonyl, decyl and
5 the like can be mentioned.

As the C₂₋₁₀ alkenyl group, for example, ethenyl, 1-propenyl, 2-propenyl, 2-methyl-1-propenyl, 1-butenyl, 2-butenyl, 3-butenyl, 3-methyl-2-butenyl, 1-pentenyl, 2-pentenyl, 3-pentenyl, 4-pentenyl, 4-methyl-3-pentenyl, 1-hexenyl, 3-hexenyl, 5-hexenyl, 1-heptenyl, 1-octenyl and the like can be mentioned.
10

As the C₂₋₁₀ alkynyl group, for example, ethynyl, 1-propynyl, 2-propynyl, 1-butynyl, 2-butynyl, 3-butynyl, 1-pentyne, 2-pentyne, 3-pentyne, 4-pentyne, 1-hexynyl, 2-hexynyl, 3-hexynyl, 4-hexynyl, 5-hexynyl, 1-heptyne, 1-octyne and the like can be mentioned.
15

As the C₃₋₁₀ cycloalkyl group, for example, cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, cyclooctyl, bicyclo[2.2.1]heptyl, bicyclo[2.2.2]octyl, bicyclo[3.2.1]octyl, bicyclo[3.2.2]nonyl, bicyclo[3.3.1]nonyl, bicyclo[4.2.1]nonyl, bicyclo[4.3.1]decyl and the like can be mentioned.
20

As the C₃₋₁₀ cycloalkenyl group, for example, 2-cyclopenten-1-yl, 3-cyclopenten-1-yl, 2-cyclohexen-1-yl, 3-cyclohexen-1-yl and the like can be mentioned.
25

As the C₄₋₁₀ cycloalkadienyl group, for example, 2,4-cyclopentadien-1-yl, 2,4-cyclohexadien-1-yl, 2,5-cyclohexadien-1-yl and the like can be mentioned.

As the C₆₋₁₄ aryl group, for example, phenyl, naphthyl, anthryl, phenanthryl, acenaphthylene, biphenylyl and the like
30 can be mentioned. Of these, phenyl, 1-naphthyl, 2-naphthyl and the like are preferable.

As the C₇₋₁₃ aralkyl group, for example, benzyl, phenethyl, naphthylmethyl, biphenylylmethyl and the like can be mentioned.

As the C₈₋₁₃ arylalkenyl group, for example, styryl and the like can be mentioned.

As the C₃₋₁₀ cycloalkyl-C₁₋₆ alkyl group, for example, cyclohexylmethyl and the like can be mentioned.

5 The aforementioned C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl group and C₂₋₁₀ alkynyl group optionally have 1 to 3 substituent(s) at substitutable position(s).

As these substituents, for example,

- (1) a C₃₋₁₀ cycloalkyl group (e.g., cyclopropyl, cyclohexyl);
- 10 (2) a C₆₋₁₄ aryl group (e.g., phenyl, naphthyl);
- (3) an aromatic heterocyclic group (e.g., thieryl, furyl, pyridyl, oxazolyl, thiazolyl, tetrazolyl, oxadiazolyl, pyrazinyl, quinolyl, indolyl) optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a carbamoyl
- 15 group, a thiocabamoyl group and a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, tert-butoxycarbonyl);
- (4) a non-aromatic heterocyclic group (e.g., tetrahydrofuryl, morpholino, thiomorpholino, piperidino, pyrrolidinyl, piperazinyl, oxodioxolyl, oxodioxolanyl, oxo-2-benzofuranyl, oxooxadiazolyl) optionally substituted by a C₁₋₆ alkyl group (e.g., methyl, ethyl);
- 20 (5) an amino group optionally mono- or di-substituted by substituent(s) selected from a C₁₋₆ alkyl group (e.g., methyl, ethyl), a C₁₋₆ alkyl-carbonyl group (e.g., acetyl, isobutanoyl, isopentanoyl) and a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, tert-butoxycarbonyl);
- 25 (6) a C₁₋₆ alkylsulfonylamino group (e.g., methylsulfonylamino);
- (7) an amidino group;
- (8) a C₁₋₆ alkyl-carbonyl group (e.g., acetyl, isobutanoyl, isopentanoyl);
- 30 (9) a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl,

- ethoxycarbonyl, propoxycarbonyl, tert-butoxycarbonyl);
- (10) a C₁₋₆ alkylsulfonyl group (e.g., methylsulfonyl);
- (11) a carbamoyl group optionally mono- or di-substituted by a C₁₋₆ alkyl group (e.g., methyl, ethyl) optionally substituted
5 by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine,
iodine);
- (12) a thiocarbamoyl group optionally mono- or di-substituted by a C₁₋₆ alkyl group (e.g., methyl, ethyl) optionally substituted
by 1 to 3 halogen atom(s) (e.g., fluorine,
10 chlorine, bromine, iodine);
- (13) a sulfamoyl group optionally mono- or di-substituted by a C₁₋₆ alkyl group (e.g., methyl, ethyl) optionally substituted
by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine,
iodine);
- 15 (14) a carboxyl group;
- (15) a hydroxy group;
- (16) a C₁₋₆ alkoxy group (e.g., methoxy, ethoxy) optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine,
chlorine, bromine, iodine);
- 20 (17) a C₂₋₆ alkenyloxy group (e.g., ethenyloxy) optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine,
chlorine, bromine, iodine);
- (18) a C₃₋₁₀ cycloalkyloxy group (e.g., cyclohexyloxy);
- (19) a C₇₋₁₃ aralkyloxy group (e.g., benzyloxy);
- 25 (20) a C₆₋₁₄ aryloxy group (e.g., phenoxy, naphthyoxy);
- (21) a C₁₋₆ alkyl-carbonyloxy group (e.g., acetoxy, tert-butylcarbonyloxy);
- (22) a thiol group;
- (23) a C₁₋₆ alkylthio group (e.g., methylthio, ethylthio)
30 optionally substituted by 1 to 3 halogen atom(s) (e.g.,
fluorine, chlorine, bromine, iodine);
- (24) a C₇₋₁₃ aralkylthio group (e.g., benzylthio);
- (25) a C₆₋₁₄ arylthio group (e.g., phenylthio, naphthylthio);
- (26) a sulfo group;

- (27) a cyano group;
 - (28) a azido group;
 - (29) a nitro group;
 - (30) a nitroso group;
- ⁵ (31) a halogen atom (e.g., fluorine, chlorine, bromine, iodine);
(32) a C₁₋₆ alkylsulfinyl group (e.g., methylsulfinyl);
and the like can be mentioned.

The C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group, C₄₋₁₀ cycloalkadienyl group, C₆₋₁₄ aryl group, C₇₋₁₃ aralkyl group, C₈₋₁₃ arylalkenyl group and C₃₋₁₀ cycloalkyl-C₁₋₆ alkyl group, which are exemplarily recited for the aforementioned "hydrocarbon group", optionally have 1 to 3 substituent(s) at substitutable position(s).

¹⁵ As these substituents, for example, those exemplarily recited for the substituents for the aforementioned C₁₋₁₀ alkyl group and the like; a C₁₋₆ alkyl group (e.g., methyl, ethyl) optionally substituted by 1 to 3 substituent(s) selected from a halogen atom (e.g., fluorine, chlorine, bromine, iodine), a carboxyl group, a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl) and a carbamoyl group; a C₂₋₆ alkenyl group (e.g., ethenyl, 1-propenyl) optionally substituted by 1 to 3 substituent(s) selected from a halogen atom (e.g., fluorine, chlorine, bromine, iodine), a carboxyl group, a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl) and a carbamoyl group; a C₇₋₁₃ aralkyl group (e.g., benzyl); and the like can be mentioned.

³⁰ The "hydrocarbon group" of the "optionally substituted hydrocarbon group" for R¹ or R² is preferably a C₁₋₁₀ alkyl group, a C₆₋₁₄ aryl group or a C₇₋₁₃ aralkyl group, more preferably a C₁₋₁₀ alkyl group.

The "optionally substituted hydrocarbon group" for R¹ or

R^2 is preferably

- (1) a C_{1-10} alkyl group optionally substituted by 1 to 3 substituent(s) selected from a C_{3-10} cycloalkyl group, a C_{1-6} alkoxy-carbonyl group, a C_{1-6} alkoxy group and the like;
- 5 (2) a C_{6-14} aryl group optionally substituted by 1 to 3 substituent(s) selected from a halogen atom, a carboxyl group, a C_{1-6} alkoxy-carbonyl group, a carbamoyl group and the like; or
- (3) a C_{7-13} aralkyl group.

10 Of these, a C_{1-10} alkyl group optionally substituted by 1 to 3 substituent(s) selected from a C_{3-10} cycloalkyl group, a C_{1-6} alkoxy-carbonyl group, a C_{1-6} alkoxy group and the like, is preferable.

15 As the "substituted hydroxy group" of the "optionally substituted hydroxy group" for R^1 or R^2 , those exemplarily recited for X below can be used.

20 R^1 and R^2 are each preferably an "optionally substituted hydrocarbon group", more preferably a C_{1-10} alkyl group optionally substituted by 1 to 3 substituent(s) selected from a C_{3-10} cycloalkyl group, a C_{1-6} alkoxy-carbonyl group, a C_{1-6} alkoxy group and the like.

25 As the "aromatic group" of the "optionally substituted aromatic group" for R^3 , for example, an aromatic hydrocarbon group, an aromatic heterocyclic group and the like can be mentioned.

As the aromatic hydrocarbon group, for example, a C_{6-14} aryl group which is exemplarily recited for the "hydrocarbon group" of the "optionally substituted hydrocarbon group" for the aforementioned R^1 or R^2 , and the like can be mentioned.

30 As the aromatic heterocyclic group, for example, a 5- to 7-membered monocyclic aromatic heterocyclic group containing 1 to 4 heteroatom(s) selected from an oxygen atom, a sulfur atom and a nitrogen atom as a ring-constituting atom, besides carbon atoms, and fused aromatic heterocyclic group can be mentioned.

As the fused aromatic heterocyclic group, for example, a group wherein these 5- to 7- membered monocyclic aromatic heterocyclic groups and a 6-membered ring containing 1 or 2 nitrogen atom(s), a benzene ring or a 5-membered ring⁵ containing one sulfur atom are fused, and the like can be mentioned.

As preferable examples of the aromatic heterocyclic group,

monocyclic aromatic heterocyclic groups such as furyl (e.g., 2-furyl, 3-furyl), thienyl (e.g., 2-thienyl, 3-thienyl), pyridyl (e.g., 2-pyridyl, 3-pyridyl, 4-pyridyl), pyrimidinyl (e.g., 2-pyrimidinyl, 4-pyrimidinyl, 5-pyrimidinyl, 6-pyrimidinyl), pyridazinyl (e.g., 3-pyridazinyl, 4-pyridazinyl), pyrazinyl (e.g., 2-pyrazinyl), pyrrolyl (e.g., 1-pyrrolyl, 2-pyrrolyl, 3-pyrrolyl), imidazolyl (e.g., 1-imidazolyl, 2-imidazolyl, 4-imidazolyl, 5-imidazolyl), pyrazolyl (e.g., 1-pyrazolyl, 3-pyrazolyl, 4-pyrazolyl), thiazolyl (e.g., 2-thiazolyl, 4-thiazolyl, 5-thiazolyl), isothiazolyl, oxazolyl (e.g., 2-oxazolyl, 4-oxazolyl, 5-oxazolyl), isoxazolyl, oxadiazolyl (e.g., 1,2,4-oxadiazol-5-yl, 1,3,4-oxadiazol-2-yl), thiadiazolyl (e.g., 1,3,4-thiadiazol-2-yl), triazolyl (e.g., 1,2,4-triazol-1-yl, 1,2,4-triazol-3-yl, 1,2,3-triazol-1-yl, 1,2,3-triazol-2-yl, 1,2,3-triazol-4-yl), tetrazolyl (e.g., tetrazol-1-yl, tetrazol-5-yl) and the like;²⁵

fused aromatic heterocyclic groups such as quinolyl (e.g., 2-quinolyl, 3-quinolyl, 4-quinolyl), quinazolyl (e.g., 2-quinazolyl, 4-quinazolyl), quinoxalyl (e.g., 2-quinoxalyl), benzofuryl (e.g., 2-benzofuryl, 3-benzofuryl), benzothienyl (e.g., 2-benzothienyl, 3-benzothienyl), benzoxazolyl (e.g., 2-benzoxazolyl), benzothiazolyl (e.g., 2-benzothiazolyl), benzimidazolyl (e.g., benzimidazol-1-yl, benzimidazol-2-yl), indolyl (e.g., indol-1-yl, indol-3-yl), indazolyl (e.g., 1H-indazol-3-yl), pyrrolopyrazinyl (e.g., 1H-pyrrolo[2,3-b]pyrazin-2-yl, 1H-pyrrolo[2,3-b]pyrazin-6-yl),³⁰

imidazopyridinyl (e.g., 1H-imidazo[4,5-b]pyridin-2-yl, 1H-imidazo[4,5-c]pyridin-2-yl), imidazopyrazinyl (e.g., 1H-imidazo[4,5-b]pyrazin-2-yl) and the like, and the like can be mentioned.

5 The "aromatic group" of the "optionally substituted aromatic group" for R³ is preferably an aromatic hydrocarbon group, more preferably a C₆₋₁₄ aryl group, still more preferably phenyl.

10 The "aromatic group" of the "optionally substituted aromatic group" for R³ optionally has 1 to 3 substituent(s) at substitutable position(s).

15 As these substituents, for example, those exemplarily recited for the substituents for the C₃₋₁₀ cycloalkyl group exemplarily recited for the "hydrocarbon group" of the "optionally substituted hydrocarbon group" for the aforementioned R¹ or R² can be mentioned.

The substituents are preferably
a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine);
20 a halogen atom (e.g., fluorine, chlorine, bromine, iodine);
a C₁₋₆ alkoxy-carbonyl group;
a carboxyl group;
a hydroxy group;
a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atom(s);
25 and the like, more preferably
a C₁₋₆ alkyl group (e.g., methyl, ethyl) optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine);
30 a halogen atom (e.g., fluorine, chlorine, bromine, iodine);
and the like.

The "optionally substituted aromatic group" for R³ is preferably a C₆₋₁₄ aryl group (wherein the C₆₋₁₄ aryl group is preferably a phenyl) optionally substituted by 1 to 3

substituent(s) selected from a C₁₋₆ alkyl group (e.g., methyl, ethyl) optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine), a halogen atom (e.g., fluorine, chlorine, bromine, iodine), and the like.

5 As the "optionally substituted amino group" for R⁴, for example, an amino group optionally substituted by 1 or 2 substituent(s) selected from a C₁₋₁₀ alkyl group, a C₂₋₁₀ alkenyl group, a C₃₋₁₀ cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₆₋₁₄ aryl group, a C₇₋₁₃ aralkyl group and a C₈₋₁₃ 10 arylalkenyl group, each of which is optionally substituted; an acyl group and the like can be mentioned.

As the C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl group, C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group, C₆₋₁₄ aryl group, C₇₋₁₃ aralkyl group and C₈₋₁₃ arylalkenyl group here, those exemplarily recited for the "hydrocarbon group" of the "optionally substituted hydrocarbon group" for the aforementioned R¹ or R² can be used.

These C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl group, C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group, C₆₋₁₄ aryl group, 20 C₇₋₁₃ aralkyl group and C₈₋₁₃ arylalkenyl group each optionally have 1 to 3 substituent(s) at substitutable position(s). As these substituents, for example,

a halogen atom (e.g., fluorine, chlorine, bromine, iodine);
a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl,
25 ethoxycarbonyl, tert-butoxycarbonyl);
a C₁₋₆ alkyl-carbonyl group;
a cyano group;
a carbamoyl group optionally mono- or di-substituted by a C₁₋₁₀ alkyl group (e.g., methyl, ethyl, propyl, isopropyl,
30 neopentyl);
a hydroxy group;
a carboxyl group;
and the like can be mentioned.

As the acyl group exemplarily recited for the

substituent of the "optionally substituted amino group", those exemplarily recited for X below can be used. Of these,

- (1) a C₁₋₆ alkyl-carbonyl group (e.g., acetyl, isobutanoyl, isopentanoyl);
- ⁵ (2) a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, tert-butoxycarbonyl) optionally substituted by a C₁₋₆ alkoxy-carbonyl group;
- (3) a C₃₋₁₀ cycloalkyl-carbonyl group (e.g., cyclopentylcarbonyl, cyclohexylcarbonyl);
- ¹⁰ (4) a C₆₋₁₄ aryl-carbonyl group (e.g., benzoyl) optionally substituted by 1 to 3 substituent(s) selected from a halogen atom, a cyano group, an optionally halogenated C₁₋₆ alkyl group, a C₁₋₆ alkoxy group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group, an aromatic heterocyclic group (e.g.,
- ¹⁵ (5) tetrazolyl, oxadiazolyl), a non-aromatic heterocyclic group (e.g., oxooxadiazolyl) and a carbamoyl group;
- (6) a carbamoyl group;
- (7) a mono- or di-C₁₋₆ alkyl-carbamoyl group (e.g., dimethylcarbamoyl);
- (8) a C₁₋₆ alkylsulfonyl group (e.g., methylsulfonyl);
- ²⁵ (9) a C₆₋₁₄ arylsulfonyl group optionally substituted by a C₁₋₆ alkylsulfonyl group (e.g., phenylsulfonyl, methylsulfonylphenylsulfonyl);
- (10) an aromatic heterocyclic (e.g., pyridyl, thiazolyl, oxazolyl, indolyl)-sulfonyl group optionally substituted by 1
- ³⁰ to 3 substituent(s) selected from a C₁₋₆ alkyl group and a mono- or di-(C₁₋₆ alkyl-carbonyl)-amino group (e.g., 2-acetylamino-4-methyl-5-thiazolylsulfonyl);
- (11) a C₇₋₁₃ aralkyl-carbonyl group (e.g., benzylcarbonyl, phenethylcarbonyl);

- (12) a C₈₋₁₃ arylalkenyl-carbonyl group (e.g., styrylcarbonyl);
- (13) an aromatic heterocyclic (e.g., furyl, thieryl, oxazolyl, thiazolyl, isoxazolyl, isothiazolyl, pyrazolyl, pyridyl, pyrazinyl, benzofuryl, benzothienyl, quinoxalinyl)-carbonyl
- 5 group (e.g., furylcarbonyl, thietylcarbonyl, thiazolylcarbonyl, pyrazolylcarbonyl, pyridylcarbonyl, pyrazinylcarbonyl, benzofurylcarbonyl, benzothienylcarbonyl, quinoxalinylcarbonyl) optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group, a C₆₋₁₄ aryl group, a C₇₋₁₃ aralkyl group, a
- 10 C₁₋₆ alkoxy group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
- (14) a nitrogen-containing heterocyclic (e.g., pyrrolidinyl, piperidinyl, piperazinyl, morpholino, oxopiperazinyl)-carbonyl group optionally substituted by 1 to 3 substituent(s) selected
- 15 from a C₁₋₆ alkyl group (the C₁₋₆ alkyl group is optionally substituted by 1 to 3 substituent(s) selected from carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group), a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
- 20 (15) a C₆₋₁₄ aryl-nitrogen-containing heterocyclic (e.g., pyrrolidinyl, piperidinyl, piperazinyl, morpholino)-carbonyl group;
- (16) a 4-oxo-4,5,6,7-tetrahydro-1-benzofuranyl-carbonyl group;
- (17) a tetrahydropyranylcarbonyl group;
- 25 (18) a C₆₋₁₄ aryloxy-carbonyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
- (19) a C₇₋₁₃ aralkyl-carbamoyl group (e.g., benzylcarbamoyl);
- (20) an aromatic heterocyclic (e.g., pyridyl, thiazolyl,
- 30 oxazolyl, indolyl)-carbamoyl group (e.g., thiazolylcarbamoyl, oxazolylcarbamoyl) optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group; and the like, are preferable.

- As preferable examples of the substituted amino group,
- (1) a mono- or di- C_{1-10} alkylamino group (e.g., methylamino, dimethylamino, ethylamino, diethylamino, propylamino, dibutylamino);
 - 5 (2) a mono- or di- C_{2-10} alkenylamino group (e.g., diallylamino);
 - (3) a mono- or di- C_{3-10} cycloalkylamino group (e.g., cyclohexylamino);
 - (4) a C_{6-14} arylamino group (e.g., phenylamino);
 - 10 (5) a mono- or di-(C_{1-6} alkyl-carbonyl)-amino group (e.g., acetylamino, propionylamino, butanoylamino, isobutanoylamino, isopentanoylamino);
 - (6) a C_{1-6} alkoxy-carbonylamino group (e.g., methoxycarbonylamino) optionally substituted by C_{1-6} alkoxy-
 - 15 carbonyl group;
 - (7) a carbamoyl- C_{1-10} alkylamino group (e.g., carbamoylmethylamino);
 - (8) a C_{1-6} alkoxy-carbonyl- C_{1-10} alkylamino group (e.g., methoxycarbonylmethylamino, ethoxycarbonylmethylamino, tert-
 - 20 butoxycarbonylmethylamino);
 - (9) a carboxy- C_{1-10} alkylamino group (e.g., carboxymethylamino);
 - (10) a C_{3-10} cycloalkyl-carbonylamino group (e.g., cyclopentylcarbonylamino, cyclohexylcarbonylamino);
 - 25 (11) a C_{6-14} aryl-carbonylamino group (e.g., benzoylamino) optionally substituted by 1 to 3 substituent(s) selected from a halogen atom, a cyano group, an optionally halogenated C_{1-6} alkyl group, a C_{1-6} alkoxy group, a carboxyl group, a C_{1-6} alkoxy-carbonyl group, an aromatic heterocyclic group (e.g.,
 - 30 tetrazolyl, oxadiazolyl), a non-aromatic heterocyclic group (e.g., oxooxadiazolyl) and a carbamoyl group;
 - (12) a C_{7-13} aralkyloxy-carbonylamino group (e.g., benzyloxycarbonylamino) optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C_{1-6} alkoxy-

- carbonyl group and a carbamoyl group;
- (13) a carbamoylamino group;
- (14) a mono- or di-C₁₋₆ alkyl-carbamoylamino group (e.g., dimethylcarbamoylamino);
- 5 (15) a C₁₋₆ alkylsulfonylamino group (e.g., methylsulfonylamino);
- (16) a C₆₋₁₄ arylsulfonylamino group optionally substituted by a C₁₋₆ alkylsulfonyl group (e.g., phenylsulfonylamino, methylsulfonylphenylsulfonylamino);
- 10 (17) an aromatic heterocyclic (e.g., pyridyl, thiazolyl, oxazolyl, indolyl)-sulfonylamino group optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group and a mono- or di-(C₁₋₆ alkyl-carbonyl)-amino group (e.g., 2-acetylamino-4-methyl-5-thiazolylsulfonylamino);
- 15 (18) a C₇₋₁₃ aralkyl-carbonylamino group (e.g., benzylcarbonylamino, phenethylcarbonylamino);
- (19) a C₈₋₁₃ arylalkenyl-carbonylamino group (e.g., styrylcarbonylamino);
- (20) an aromatic heterocyclic (e.g., furyl, thiienyl, oxazolyl,
- 20 thiazolyl, isoxazolyl, isothiazolyl, pyrazolyl, pyridyl, pyrazinyl, benzofuryl, benzothienyl, quinoxalinyl)-carbonylamino group optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group, a C₆₋₁₄ aryl group, a C₇₋₁₃ aralkyl group, a C₁₋₆ alkoxy group, a carboxyl
- 25 group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
- (21) a nitrogen-containing heterocyclic (e.g., pyrrolidinyl, piperidinyl, piperazinyl, morpholino, oxopiperazinyl)-carbonylamino group optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group (the C₁₋₆ alkyl group is optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group), a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
- 30 (22) a C₆₋₁₄ aryl-nitrogen-containing heterocyclic (e.g.,

pyrrolidinyl, piperidinyl, piperazinyl, morpholino)-carbonylamino group;

(23) a tetrahydropyranylcarbonylamino group;

(24) a 4-oxo-4,5,6,7-tetrahydro-1-benzofuranyl-carbonylamino group;

(25) a C₆-14 aryloxy-carbonylamino group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁-6 alkoxy-carbonyl group and a carbamoyl group;

(26) a C₇-13 aralkyl-carbamoylamino group (e.g., benzylcarbamoylamino);

(27) an aromatic heterocyclic (e.g., pyridyl, thiazolyl, oxazolyl, indolyl)-carbamoylamino group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁-6 alkoxy-carbonyl group and a carbamoyl group;

and the like can be mentioned.

The "optionally substituted amino group" for R⁴ is preferably an amino group optionally mono- or di-substituted by a C₁-6 alkyl group (e.g., methyl, ethyl, propyl, isopropyl). R⁴ is particularly preferably an amino group.

As the "divalent chain hydrocarbon group" for L or Q, for example, a divalent chain hydrocarbon group having 1 to 10 carbon atoms can be mentioned. Specific examples include

(1) a C₁-10 alkylene group (e.g., -CH₂-, -(CH₂)₂-, -(CH₂)₃-, -(CH₂)₄-, -(CH₂)₅-, -(CH₂)₆-, -CHCH₃-, -C(CH₃)₂-, -(CH(CH₃))₂-, -(CH₂)₂C(CH₃)₂-, -(CH₂)₃C(CH₃)₂-);

(2) a C₂-10 alkenylene group (e.g., -CH=CH-, -CH₂-CH=CH-, -CH=CH-CH₂-, -CH=CH-CH₂-CH₂-, -C(CH₃)₂-CH=CH-, -CH₂-CH=CH-CH₂-, -CH₂-CH₂-CH=CH-, -CH=CH-CH=CH-, -CH=CH-CH₂-CH₂-CH₂-);

(3) a C₂-10 alkynylene group (e.g., -C≡C-, -CH₂-C≡C-, -CH₂-C≡C-CH₂-CH₂-)

and the like.

The "divalent chain hydrocarbon group" is preferably a C₁-10 alkylene group or a C₂-10 alkenylene group, more preferably -CH₂-, -(CH₂)₂-, -CH=CH- and the like.

L is preferably a C₁₋₁₀ alkylene group, more preferably -CH₂- and the like.

Q is preferably a bond, a C₁₋₁₀ alkylene group or a C₂₋₁₀ alkenylene group, more preferably a bond, -CH₂-, -(CH₂)₂-, -⁵CH=CH- and the like. Q is particularly preferably a bond.

As the "acyl group" for X, for example, a group represented by the formula: -COR⁵, -CO-OR⁵, -SO₂R⁵, -SOR⁵, -PO₃R⁵R⁶, -CO-NR^{5a}R^{6a}, -CS-NR^{5a}R^{6a} [wherein R⁵ and R⁶ are the same or different and each is a hydrogen atom, an optionally substituted hydrocarbon group or an optionally substituted heterocyclic group; R^{5a} and R^{6a} are the same or different and each is a hydrogen atom, an optionally substituted hydrocarbon group or an optionally substituted heterocyclic group, or R^{5a} and R^{6a} may form an optionally substituted nitrogen-containing heterocycle together with the adjacent nitrogen atom], and the like can be mentioned.

As the "optionally substituted hydrocarbon group" for R⁵, R⁶, R^{5a} or R^{6a}, those exemplarily recited for the aforementioned R¹ or R² can be used.

As the "heterocyclic group" of the "optionally substituted heterocyclic group" for R⁵, R⁶, R^{5a} or R^{6a}, an aromatic heterocyclic group and a non-aromatic heterocyclic group can be mentioned.

As the aromatic heterocyclic group, those exemplarily recited for the "aromatic group" of the "optionally substituted aromatic group" for the aforementioned R³ can be mentioned.

As the non-aromatic heterocyclic group, for example, a 5- to 7-membered monocyclic non-aromatic heterocyclic group containing 1 to 4 heteroatom(s) selected from an oxygen atom, a ³⁰sulfur atom and a nitrogen atom as a ring-constituting atom, besides carbon atoms, and a fused non-aromatic heterocyclic group can be mentioned. As the fused non-aromatic heterocyclic group, for example, a group wherein these 5- to 7- membered monocyclic non-aromatic heterocyclic groups and a 6-membered

ring containing 1 or 2 nitrogen atom(s), a benzene ring or a 5-membered ring containing one sulfur atom are fused, and the like can be mentioned.

As preferable examples of the non-aromatic heterocyclic group, pyrrolidinyl (e.g., 1-pyrrolidinyl), piperidinyl (e.g., piperidino), morpholinyl (e.g., morpholino), thiomorpholinyl (e.g., thiomorpholino), piperazinyl (e.g., 1-piperazinyl), hexamethyleniminy (e.g., hexamethylenimin-1-yl), oxazolidinyl (e.g., oxazolidin-3-yl), thiazolidinyl (e.g., thiazolidin-3-yl), imidazolidinyl (e.g., imidazolidin-3-yl), oxoimidazolidinyl (e.g., 2-oxoimidazolidin-1-yl), dioxoimidazolidinyl (e.g., 2,4-dioxoimidazolidin-3-yl), dioxooxazolidinyl (e.g., 2,4-dioxooxazolidin-3-yl, 2,4-dioxooxazolidin-5-yl, 2,4-dioxooxazolidin-1-yl),
dioxothiazolidinyl (e.g., 2,4-dioxothiazolidin-3-yl, 2,4-dioxothiazolidin-5-yl), dioxoisooindolyl (e.g., 1,3-dioxoisooindol-2-yl), oxooxadiazolyl (e.g., 5-oxooxadiazol-3-yl), oxothiadiazolyl (e.g., 5-oxothiadiazol-3-yl), oxopiperazinyl (e.g., 3-oxopiperazin-1-yl), dioxopiperazinyl (e.g., 2,3-dioxopiperazin-1-yl, 2,5-dioxopiperazin-1-yl), oxodioxolyl (e.g., 2-oxo-1,3-dioxol-4-yl), oxodioxolanyl (e.g., 2-oxo-1,3-dioxolan-4-yl), oxo-2-benzofuranyl (e.g., 3-oxo-2-benzofuran-1-yl), oxodihydroxadiazolyl (e.g., 5-oxo-4,5-dihydro-1,2,4-oxadiazol-3-yl), 4-oxo-2-thioxo-1,3-thiazolidin-5-yl, 4-oxo-2-thioxo-1,3-oxazolidin-5-yl, tetrahydropyranyl (e.g., 4-tetrahydropyranyl), 4-oxo-4,5,6,7-tetrahydro-1-benzofuran-3-yl), 1,3(2H,5H)-dioxo-tetrahydroimidazo[1,5-a]pyridinyl, 1,3(2H,5H)-dioxo-10,10a-dihydroimidazo[1,5-b]isoquinolinyl and the like can be mentioned.

The "heterocyclic group" of the "optionally substituted heterocyclic group" for R⁵, R⁶, R^{5a} or R^{6a} optionally has 1 to 3 substituent(s) at substitutable position(s).

As these substituents, for example, those exemplarily

recited for the substituents for the C₃₋₁₀ cycloalkyl group exemplarily recited for the "hydrocarbon group" of the "optionally substituted hydrocarbon group" for the aforementioned R¹ or R² can be mentioned.

- 5 The substituents are preferably
a C₁₋₆ alkyl group (e.g., methyl, ethyl) optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine);
a halogen atom (e.g., fluorine, chlorine, bromine, iodine);
10 a C₆₋₁₄ aryl group;
a C₇₋₁₃ aralkyl group;
a hydroxy group;
a C₁₋₆ alkoxy group;
a carboxyl group;
15 a C₁₋₆ alkoxy-carbonyl group;
a carbamoyl group;
a C₁₋₆ alkyl group substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
20 a mono- or di-(C₁₋₆ alkyl-carbonyl)-amino group;
and the like.

As the "nitrogen-containing heterocycle" of the "optionally substituted nitrogen-containing heterocycle" formed by R^{5a} and R^{6a} together with the adjacent nitrogen atom, for 25 example, a 5- to 7-membered nitrogen-containing heterocycle containing at least one nitrogen atom and optionally further containing 1 to 2 heteroatom(s) selected from an oxygen atom, a sulfur atom and a nitrogen atom as a ring-constituting atom, besides carbon atoms can be mentioned. As preferable examples 30 of the "nitrogen-containing heterocycle", pyrrolidine, imidazolidine, pyrazolidine, piperidine, piperazine, morpholine, thiomorpholine, oxopiperazine and the like can be mentioned.

The nitrogen-containing heterocycle optionally has 1 to

3 (preferably 1 or 2) substituent(s) at substitutable position(s). As these substituents,
a hydroxy group;
a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen
5 atom(s) (e.g., fluorine, chlorine, bromine, iodine);
a C₇₋₁₃ aralkyl group (e.g., benzyl, diphenylmethyl) optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine);
a C₆₋₁₄ aryl group (e.g., phenyl) optionally substituted by 1
10 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine);
a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl);
a C₁₋₆ alkyl group substituted by 1 to 3 substituent(s)
15 selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
a carboxyl group;
a carbamoyl group;
and the like can be mentioned.

20 As preferable examples of the "acyl group",
(1) a formyl group;
(2) a carboxyl group;
(3) a carbamoyl group;
(4) a C₁₋₆ alkyl-carbonyl group (e.g., acetyl, isobutanoyle,
25 isopentanoyl);
(5) a C₁₋₆ alkoxy-carbonyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a carbamoyl group, a thiocarbamoyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkyl-carbonyloxy group (e.g., methoxycarbonyl,
30 ethoxycarbonyl, propoxycarbonyl, tert-butoxycarbonyl; carboxymethoxycarbonyl, carboxyethoxycarbonyl, carboxybutoxycarbonyl; carbamoylmethoxycarbonyl; thiocarbamoylmethoxycarbonyl; ethoxycarbonylmethoxycarbonyl, ethoxycarbonylethoxycarbonyl, methoxycarbonylbutoxycarbonyl,

ethoxycarbonylbutoxycarbonyl; tert-
butylcarbonyloxymethoxycarbonyl);

(6) an aromatic heterocyclic (e.g., furyl, thienyl, pyridyl,
thiazolyl, oxazolyl, pyrazinyl, indolyl)-C₁₋₆ alkoxy-carbonyl
group optionally substituted by 1 to 3 substituent(s) selected
from a carboxyl group, a carbamoyl group, a thiocarbamoyl group
and a C₁₋₆ alkoxy-carbonyl group (e.g., pyridylmethoxycarbonyl;
carboxythiazolylmethoxycarbonyl;
carbamoylthiazolylmethoxycarbonyl;

10 ethoxycarbonylthiazolylmethoxycarbonyl);

(7) a non-aromatic heterocyclic (e.g., oxodioxolyl,
oxodioxolanyl, oxo-2-benzofuranyl)-C₁₋₆ alkoxy-carbonyl group
optionally substituted by a C₁₋₆ alkyl group (e.g.,
methyloxodioxolylmethoxycarbonyl, oxo-2-
15 benzofuranylethoxycarbonyl);

(8) a C₃₋₁₀ cycloalkyl-carbonyl group (e.g.,
cyclopentylcarbonyl, cyclohexylcarbonyl);

(9) a C₆₋₁₄ aryl-carbonyl group (e.g., benzoyl, 1-naphthoyl, 2-
naphthoyl) optionally substituted by 1 to 3 substituent(s)
20 selected from a halogen atom, a cyano group, an optionally
halogenated C₁₋₆ alkyl group (i.e., C₁₋₆ alkyl group optionally
substituted by 1 to 3 halogen atom(s) (e.g., fluorine,
chlorine, bromine, iodine)), a C₁₋₆ alkoxy group, a carboxyl
group, a C₁₋₆ alkoxy-carbonyl group, an aromatic heterocyclic
25 group (e.g., tetrazolyl, oxadiazolyl), a non-aromatic
heterocyclic group (e.g., oxooxadiazolyl) and a carbamoyl
group;

(10) a C₆₋₁₄ aryloxy-carbonyl group (e.g., phenoxyoxycarbonyl,
naphthyloxyoxycarbonyl) optionally substituted by 1 to 3
30 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-
carbonyl group and a carbamoyl group;

(11) a C₇₋₁₃ aralkyloxy-carbonyl group optionally substituted
by 1 to 3 substituent(s) selected from a carboxyl group, a
carbamoyl group, a thiocarbamoyl group, a C₁₋₆ alkoxy-carbonyl

group, a halogen atom, a cyano group, a nitro group, a C₁₋₆ alkoxy group, a C₁₋₆ alkylsulfonyl group and a C₁₋₆ alkyl group (the C₁₋₆ alkyl group is optionally substituted by 1 to 3 substituent(s) selected from a halogen atom, a carboxyl group,
5 a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group) (e.g., benzyloxycarbonyl, phenethyloxycarbonyl; carboxybenzyloxycarbonyl; methoxycarbonylbenzyloxycarbonyl, biphenylylmethoxycarbonyl);
(12) a carbamoyl group mono- or di-substituted by a C₁₋₆ alkyl
10 group optionally substituted by 1 to 3 substituent(s) selected from halogen atoms (e.g., fluorine, chlorine, bromine, iodine) and a C₁₋₆ alkoxy group (e.g., methylcarbamoyl, ethylcarbamoyl, dimethylcarbamoyl, diethylcarbamoyl, ethylmethylcarbamoyl, propylcarbamoyl, isopropylcarbamoyl, butylcarbamoyl,
15 isobutylcarbamoyl, trifluoroethylcarbamoyl, N-methoxyethyl-N-methylcarbamoyl);
(13) a carbamoyl-C₁₋₆ alkyl-carbamoyl group optionally mono- or di-substituted by a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine,
20 iodine) (e.g., carbamoylmethylcarbamoyl, carbamoylethylcarbamoyl, dimethylcarbamoylmethylcarbamoyl, dimethylcarbamoylethylcarbamoyl);
(14) a C₁₋₆ alkoxy-carbonyl-C₁₋₆ alkyl-carbamoyl group
optionally substituted by a C₁₋₆ alkyl group (e.g.,
25 methoxycarbonylmethylcarbamoyl, ethoxycarbonylethylcarbamoyl, N-ethoxycarbonylmethyl-N-methylcarbamoyl);
(15) a C₆₋₁₄ aryl-carbamoyl group (e.g., phenylcarbamoyl)
optionally substituted by 1 to 3 substituent(s) selected from
an amino group optionally mono- or di-substituted by a C₁₋₆
30 alkyl group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group, an aromatic heterocyclic group (e.g., tetrazolyl, oxadiazolyl), a non-aromatic heterocyclic group (e.g., oxooxadiazolyl) and a carbamoyl group;
(16) a mono- or di-C₃₋₁₀ cycloalkyl-carbamoyl group optionally

substituted by a C₁-₆ alkyl group (e.g., cyclopropylcarbamoyl, cyclopentylcarbamoyl, dicyclohexylcarbamoyl, N-cyclohexyl-N-methylcarbamoyl);

- (17) a C₇-₁₃ aralkyl-carbamoyl group optionally substituted by 1 to 3 substituent(s) selected from a halogen atom (e.g., fluorine, chlorine, bromine, iodine), a hydroxy group, a carboxyl group, a C₁-₆ alkoxy-carbonyl group and a C₁-₆ alkyl group (e.g., benzylcarbamoyl, phenethylcarbamoyl, phenylpropylcarbamoyl, hydroxyphenethylcarbamoyl, chlorobenzylcarbamoyl, methoxycarbonylbenzylcarbamoyl, N-benzyl-N-methylcarbamoyl);
- (18) an aromatic heterocyclic (e.g., pyridyl, thienyl, furyl, thiazolyl, oxazolyl, indolyl)-C₁-₆ alkyl-carbamoyl group (e.g., indolylethylcarbamoyl, pyridylmethylcarbamoyl, thietylcarbamoyl, thiazolylmethylcarbamoyl) optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a carbamoyl group and a C₁-₆ alkoxy-carbonyl group;
- (19) a C₁-₆ alkylsulfonyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a carbamoyl group and a C₁-₆ alkoxy-carbonyl group (e.g., methylsulfonyl, carboxymethylsulfonyl);
- (20) a C₆-₁₄ arylsulfonyl group optionally substituted by 1 to 3 substituent(s) selected from a C₁-₆ alkyl group, a carboxyl group, a carbamoyl group, a thiocarbamoyl group, a C₁-₆ alkoxy-carbonyl group and a C₁-₆ alkylsulfonyl group (e.g., phenylsulfonyl; methylphenylsulfonyl; carboxyphenylsulfonyl; methoxycarbonylphenylsulfonyl; methylsulfonylphenylsulfonyl);
- (21) a nitrogen-containing heterocyclic (e.g., pyrrolidinyl, piperidinyl, piperazinyl, morpholino, oxopiperazinyl)-carbonyl group optionally substituted by 1 to 3 substituent(s) selected from a hydroxy group, a C₁-₆ alkyl group (the C₁-₆ alkyl group is optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁-₆ alkoxy-carbonyl group and a carbamoyl group), a carboxyl group, a C₁-₆ alkoxy-carbonyl

- group and a carbamoyl group (e.g., pyrrolidinylcarbonyl, piperidinylcarbonyl, piperazinylcarbonyl, oxopiperazinylcarbonyl, morpholinocarbonyl, methoxycarbonylpiperazinylcarbonyl);
- 5 (22) a C₆₋₁₄ aryl-nitrogen-containing heterocyclic (e.g., pyrrolidinyl, piperidinyl, piperazinyl, morpholino)-carbonyl group (e.g., phenylpiperazinylcarbonyl, phenylpiperidinylcarbonyl) optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine);
- 10 (23) a C₇₋₁₃ aralkyl-nitrogen-containing heterocyclic (e.g., pyrrolidinyl, piperidinyl, piperazinyl, morpholino)-carbonyl group (e.g., benzylpiperazinylcarbonyl) optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine);
- 15 (24) an aromatic heterocyclic (e.g., pyridyl, thiazolyl, oxazolyl, indolyl)-sulfonyl group optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group and a mono- or di-(C₁₋₆ alkyl-carbonyl)-amino group (e.g., 2-acetylamino-4-methyl-5-thiazolylsulfonyl);
- 20 (25) a non-aromatic heterocyclic (e.g., oxodioxolyl, oxodioxolanyl, oxo-2-benzofuranyl)oxy-carbonyl group (e.g., oxodioxolanyloxycarbonyl, oxo-2-benzofuranyloxycarbonyl);
- (26) a C₁₋₆ alkylsulfinyl group (e.g., methylsulfinyl);
- (27) a thiocabamoyl group;
- 25 (28) a phosphono group optionally mono- or di- substituted by a C₁₋₆ alkyl group (e.g., dimethyl phosphono, diethyl phosphono);
- (29) a C₇₋₁₃ aralkyl-carbonyl group (e.g., benzylcarbonyl, phenethylcarbonyl);
- (30) a C₈₋₁₃ arylalkenyl-carbonyl group (e.g., styrylcarbonyl);
- 30 (31) an aromatic heterocyclic (e.g., furyl, thiienyl, oxazolyl, thiazolyl, isoxazolyl, isothiazolyl, pyrazolyl, pyridyl, pyrazinyl, benzofuryl, benzothienyl, quinoxalinyl)-carbonyl group (e.g., furylcarbonyl, thiienylcarbonyl, thiazolylcarbonyl, pyrazolylcarbonyl, pyridylcarbonyl, pyrazinylcarbonyl,

benzofurylcarbonyl, benzothienylcarbonyl, quinoxalinylcarbonyl) optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group, a C₆₋₁₄ aryl group, a C₇₋₁₃ aralkyl group, a C₁₋₆ alkoxy group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

(32) a tetrahydropyranylcarbonyl group;

(33) a 4-oxo-4,5,6,7-tetrahydro-1-benzofuranyl-carbonyl group;

(34) a C₃₋₁₀ cycloalkyl-C₁₋₆ alkoxy-carbonyl group (e.g., cyclohexylmethoxycarbonyl) optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

(35) an aromatic heterocyclic (e.g., thienyl, furyl, pyridyl, oxazolyl, thiazolyl, tetrazolyl, pyridyl, quinolyl, indolyl)-C₇₋₁₃ aralkyloxy-carbonyl group (e.g., tetrazolylbenzyloxycarbonyl);

(36) an aromatic heterocyclic (e.g., thienyl, furyl, pyridyl, thiazolyl, oxazolyl, indolyl)-carbamoyl group (e.g., thienylcarbamoyl, furylcarbamoyl, thiazolylcarbamoyl, oxazolylcarbamoyl) optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

and the like can be mentioned.

The "acyl group" for X is preferably

- (1) a carboxyl group;
- (2) a carbamoyl group;
- (3) a C₁₋₆ alkoxy-carbonyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a carbamoyl group, a thiocarbamoyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkyl-carbonyloxy group (e.g., methoxycarbonyl, ethoxycarbonyl, propoxycarbonyl, tert-butoxycarbonyl; carboxymethoxycarbonyl, carboxyethoxycarbonyl, carboxybutoxycarbonyl; carbamoylmethoxycarbonyl; thiocarbamoylmethoxycarbonyl; ethoxycarbonylmethoxycarbonyl, ethoxycarbonylethoxycarbonyl, methoxycarbonylbutoxycarbonyl,

ethoxycarbonylbutoxycarbonyl; tert-
butylcarbonyloxymethoxycarbonyl);
(4) a carbamoyl group mono- or di-substituted by a C₁₋₆ alkyl
group optionally substituted by 1 to 3 substituent(s) selected
5 from a halogen atom and a C₁₋₆ alkoxy group (e.g.,
methylcarbamoyl, ethylcarbamoyl, dimethylcarbamoyl,
diethylcarbamoyl, ethylmethylcarbamoyl, propylcarbamoyl,
isopropylcarbamoyl, butylcarbamoyl, isobutylcarbamoyl,
trifluoroethylcarbamoyl, N-methoxyethyl-N-methylcarbamoyl);
10 (5) a carbamoyl-C₁₋₆ alkyl-carbamoyl group optionally mono- or
di-substituted by a C₁₋₆ alkyl group optionally substituted by
1 to 3 halogen atom(s) (e.g., carbamoylmethylcarbamoyl,
carbamoylethylcarbamoyl, dimethylcarbamoylmethylcarbamoyl,
dimethylcarbamoylethylcarbamoyl);
15 and the like. Of these, a carboxyl group is preferable.

As the "substituted hydroxy group" for X, for example, a
hydroxy group substituted by a substituent selected from a C₁₋
10 alkyl group, a C₂₋₁₀ alkenyl group, a C₃₋₁₀ cycloalkyl
group, a C₃₋₁₀ cycloalkenyl group, a C₆₋₁₄ aryl group, a C₇₋₁₃
20 aralkyl group, a C₈₋₁₃ arylalkenyl group, a C₁₋₆ alkyl-carbonyl
group (e.g., acetyl, isobutanoyl, isopentanoyl), a 5- or 6-
membered aromatic heterocyclic group (e.g., furyl, thienyl,
thiazolyl, oxazolyl, imidazolyl, triazolyl, pyrazolyl,
pyrimidinyl), a fused aromatic heterocyclic group (e.g.,
25 indolyl) and the like, each of which is optionally substituted,
can be mentioned.

As the C₁₋₁₀ alkyl group, a C₂₋₁₀ alkenyl group, a C₃₋₁₀
cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₆₋₁₄ aryl
group, a C₇₋₁₃ aralkyl group and a C₈₋₁₃ arylalkenyl group
30 here, those exemplarily recited for the "hydrocarbon group" of
the "optionally substituted hydrocarbon group" for the
aforementioned R¹ or R² can be used.

The aforementioned C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl
group, C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group, C₆₋₁₄

aryl group, C₇₋₁₃ aralkyl group, C₈₋₁₃ arylalkenyl group, C₁₋₆ alkyl-carbonyl group, 5- or 6-membered aromatic heterocyclic group and fused aromatic heterocyclic group each optionally have 1 to 3 substituent(s) at substitutable position(s). As these substituents, for example,

a halogen atom (e.g., fluorine, chlorine, bromine, iodine);

a hydroxy group;

a cyano group;

a C₁₋₆ alkyl group optionally substituted by 1 or 2 substituent(s) selected from a halogen atom (e.g., fluorine, chlorine, bromine, iodine), a carboxyl group, a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, tert-butoxycarbonyl) and a carbamoyl group;

a C₁₋₆ alkoxy group optionally substituted by 1 or 2 substituent(s) selected from a halogen atom (e.g., fluorine, chlorine, bromine, iodine), a carboxyl group and a C₁₋₆ alkoxy-carbonyl group (e.g., tert-butoxycarbonyl);

a C₁₋₆ alkylthio group (e.g., methylthio, ethylthio);

a C₁₋₆ alkyl-carbonyl group;

a carboxyl group;

a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl);

a carbamoyl group optionally mono- or di-substituted by a C₁₋₁₀ alkyl group (e.g., methyl, ethyl, propyl, isopropyl, neopentyl);

an amino group optionally mono- or di-substituted by a C₁₋₁₀ alkyl group (e.g., methyl, ethyl, propyl, isopropyl, neopentyl);

a C₁₋₆ alkyl-carbonylamino group;

an aromatic heterocyclic group (e.g., furyl, thienyl, oxazolyl, thiazolyl, isoxazolyl, tetrazolyl, oxadiazolyl, thiadiazolyl, pyridyl) optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group (e.g., methyl, ethyl), carboxyl group, a C₁₋₆ alkoxy-carbonyl group (e.g.,

methoxycarbonyl, ethoxycarbonyl) and a carbamoyl group; a C₁₋₆ alkylsulfinyl group (e.g., methylsulfinyl); a C₁₋₆ alkylsulfonyl group (e.g., methylsulfonyl); and the like can be mentioned.

5 As preferable examples of the "substituted hydroxy group",

(1) a C₁₋₆ alkyl-carbonyloxy group;

(2) a C₁₋₁₀ alkoxy group optionally substituted by 1 to 3 substituent(s) selected from a hydroxy group, a carboxyl group,
10 a carbamoyl group and a C₁₋₆ alkoxy-carbonyl group;

(3) a C₆₋₁₄ aryloxy group optionally substituted by 1 to 3 substituent(s) selected from a halogen atom, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group, a C₁₋₆ alkylthio group, a carbamoyl group, a C₁₋₆ alkoxy group, a C₁₋₆ alkylsulfonyl group,
15 a C₁₋₆ alkylsulfinyl group and a C₁₋₆ alkyl group (the C₁₋₆ alkyl group is optionally substituted by 1 or 2 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group);

(4) a 5- or 6-membered aromatic heterocyclloxy group

20 (preferably thienyloxy, thiazolyloxy, oxazolyloxy, imidazolyloxy, triazolyloxy, pyrazolyloxy, pyridyloxy, pyrimidinyloxy) optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group (the C₁₋₆ alkyl group is optionally substituted by 1 to 2 substituent(s) selected from a
25 carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group), a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

(5) a fused aromatic heterocyclloxy group (preferably indolyloxy) optionally substituted by 1 to 3 substituent(s)

30 selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

(6) an aromatic heterocyclic (preferably pyridyl)-C₁₋₆ alkoxy group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a

carbamoyl group;

(7) an aromatic heterocyclic (preferably tetrazolyl)-C₆₋₁₄ aryloxy group;

and the like can be mentioned.

As the "optionally substituted thiol group" for X, for example, a thiol group optionally substituted by a substituent selected from a C₁₋₁₀ alkyl group, a C₂₋₁₀ alkenyl group, a C₃₋₁₀ cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₆₋₁₄ aryl group, a C₇₋₁₃ aralkyl group, a C₈₋₁₃ arylalkenyl group, a C₁₋₆ alkyl-carbonyl group (e.g., acetyl, isobutanoyl, isopentanoyl), a 5- or 6-membered aromatic heterocyclic group (e.g., furyl, thietyl, thiazolyl, oxazolyl, imidazolyl, triazolyl, pyrazolyl, pyrimidinyl), a fused aromatic heterocyclic group (e.g., indolyl) and the like, each of which is optionally substituted, can be mentioned.

As the C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl group, C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group, C₆₋₁₄ aryl group, C₇₋₁₃ aralkyl group and C₈₋₁₃ arylalkenyl group here, those exemplarily recited for the "hydrocarbon group" of the "optionally substituted hydrocarbon group" for the aforementioned R¹ or R² can be used.

The aforementioned C₁₋₁₀ alkyl group, C₂₋₁₀ alkenyl group, C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group, C₆₋₁₄ aryl group, C₇₋₁₃ aralkyl group, C₈₋₁₃ arylalkenyl group, C₁₋₆ alkyl-carbonyl group, 5- or 6-membered aromatic heterocyclic group and fused aromatic heterocyclic group each optionally have 1 to 3 substituent(s) at substitutable position(s). As these substituents, the substituents for the C₁₋₁₀ alkyl group and the like for the "substituted hydroxy group" for the aforementioned X can be used.

As preferable examples of the "optionally substituted thiol group",

(1) a C₁₋₆ alkylthio group optionally substituted by 1 to 3 substituent(s) selected from a hydroxy group, a carboxyl group,

a carbamoyl group and a C₁₋₆ alkoxy-carbonyl group;

(2) a C₆₋₁₄ arylthio group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group, a C₁₋₆ alkylthio group and a carbamoyl group;

⁵ (3) a 5 or 6-membered aromatic heterocyclylthio group (preferably thienylthio, thiazolylthio, oxazolylthio, imidazolylthio, triazolylthio, pyrazolylthio, pyridylthio, pyrimidinylthio) optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group; and the like can be mentioned.

As the "optionally substituted amino group" for X, those exemplarily recited for the aforementioned R⁴ can be used.

¹⁵ As the "cyclic group" of the "optionally substituted cyclic group" for X, for example, an aromatic hydrocarbon group, a non-aromatic cyclic hydrocarbon group, an aromatic heterocyclic group, a non-aromatic heterocyclic group and the like can be mentioned.

²⁰ As the aromatic hydrocarbon group and the aromatic heterocyclic group, those exemplarily recited for the "aromatic group" of the "optionally substituted aromatic group" for the aforementioned R³ can be used.

²⁵ In addition, as the non-aromatic heterocyclic group, those exemplarily recited for the "heterocyclic group" of the "optionally substituted heterocyclic group" for the aforementioned R⁵ can be used.

As the non-aromatic cyclic hydrocarbon group, for example, a C₃₋₁₀ cycloalkyl group, a C₃₋₁₀ cycloalkenyl group, a C₄₋₁₀ cycloalkadienyl group and the like, each of which is ³⁰ optionally fused with a benzene ring, can be mentioned.

As the C₃₋₁₀ cycloalkyl group, C₃₋₁₀ cycloalkenyl group and C₄₋₁₀ cycloalkadienyl group here, those exemplarily recited for the "hydrocarbon group" of the "optionally substituted hydrocarbon group" for the aforementioned R¹ or R² can be used.

The "cyclic group" of the "optionally substituted cyclic group" for X optionally has 1 to 3 substituent(s) at substitutable position(s).

As these substituents, for example, those exemplarily recited for the substituents for the C₃₋₁₀ cycloalkyl group exemplarily recited for the "hydrocarbon group" of the "optionally substituted hydrocarbon group" for the aforementioned R¹ or R² can be mentioned.

The substituents are preferably

a C₁₋₆ alkyl group (e.g., methyl, ethyl) optionally substituted by 1 to 3 substituent(s) selected from a halogen atom (e.g., fluorine, chlorine, bromine, iodine), a carbamoyl group, a carboxyl group and a C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, ethoxycarbonyl);

a halogen atom (e.g., fluorine, chlorine, bromine, iodine);
a carboxyl group;
a C₁₋₆ alkoxy-carbonyl group;
a carbamoyl group;
and the like.

X is preferably an acyl group, a substituted hydroxy group, an optionally substituted thiol group or an optionally substituted amino group, more preferably an acyl group. Of these,

- (1) a carboxyl group;
- (2) a carbamoyl group;
- (3) a C₁₋₆ alkoxy-carbonyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a carbamoyl group, a thiocarbamoyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkyl-carbonyloxy group;
- (4) a carbamoyl group mono- or di-substituted by a C₁₋₆ alkyl group optionally substituted by 1 to 3 substituent(s) selected from a halogen atom and a C₁₋₆ alkoxy group;
- (5) a carbamoyl-C₁₋₆ alkyl-carbamoyl group optionally mono- or di-substituted by a C₁₋₆ alkyl group optionally substituted by

1 to 3 halogen atom(s);

and the like are preferable, and a carboxyl group is particularly preferable.

Of compound (I), when X is an ethoxycarbonyl group, then
5 Q is a divalent chain hydrocarbon group.

Moreover, compound (I) does not comprise
2,6-diisopropyl-3-methylaminomethyl-4-(4-fluorophenyl)-5-pentylpyridine [this compound is also designated as {[4-(4-fluorophenyl)-2,6-diisopropyl-5-pentylpyridin-3-
10 yl]methyl}methylamine];
2,6-diisopropyl-3-aminomethyl-4-(4-fluorophenyl)-5-pentylpyridine [this compound is also designated as {[4-(4-fluorophenyl)-2,6-diisopropyl-5-pentylpyridin-3-
yl]methyl}amine];
15 2,6-diisopropyl-3-(dimethylamino)methyl-4-(4-fluorophenyl)-5-pentylpyridine [this compound is also designated as 1-[4-(4-fluorophenyl)-2,6-diisopropyl-5-pentylpyridin-3-yl]-N,N-dimethylmethaneamine];
2,6-diisopropyl-3-(ethylamino)methyl-4-(4-fluorophenyl)-5-pentylpyridine [this compound is also designated as N-{{[4-(4-fluorophenyl)-2,6-diisopropyl-5-pentylpyridin-3-
20 yl]methyl}ethaneamine]; and
3-(tert-butyldimethylsilyloxyethyl)-2,6-diisopropyl-4-(4-fluorophenyl)-5-(indolyl-5-aminomethyl)pyridine [this compound
25 is also designated as N-{{[5-({[tert-butyl(dimethyl)silyl]oxy}methyl)-4-(4-fluorophenyl)-2,6-diisopropylpyridin-3-yl]methyl}-1H-indol-5-amine].

As preferable examples of compound (I), the following compounds can be mentioned.

30 [Compound A]

A compound wherein

R¹ and R² are the same or different and each is a C₁₋₁₀ alkyl group (preferably methyl, ethyl, propyl, isopropyl, butyl, isobutyl, neopentyl) optionally substituted by 1 to 3

substituent(s) selected from a C₃₋₁₀ cycloalkyl group (preferably cyclopropyl), a C₁₋₆ alkoxy-carbonyl group (preferably methoxycarbonyl) and the like;

R³ is a C₆₋₁₄ aryl group (the C₆₋₁₄ aryl group is preferably phenyl) optionally substituted by 1 to 3 substituent(s)

selected from a C₁₋₆ alkyl group (e.g., methyl, ethyl) optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine), a halogen atom (e.g., fluorine, chlorine, bromine, iodine) and the like;

R⁴ is an amino group optionally mono- or di-substituted by a C₁₋₆ alkyl group (e.g., methyl, ethyl, propyl, isopropyl);

L is a C₁₋₁₀ alkylene group (preferably -CH₂-);

Q is a bond, a C₁₋₁₀ alkylene group or a C₂₋₁₀ alkenylene group (preferably a bond, -CH₂-, -(CH₂)₂-, -CH=CH-); and

X is a carboxyl group;

a carbamoyl group;

a C₁₋₆ alkoxy-carbonyl group;

a carbamoyl group mono- or di-substituted by a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atom(s);

or

a carbamoyl-C₁₋₆ alkyl-carbamoyl group optionally mono- or di-substituted by a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atom(s).

[Compound B]

A compound wherein

R¹ and R² are the same or different and each is

(1) a C₁₋₁₀ alkyl group optionally substituted by 1 to 3 substituent(s) selected from a C₃₋₁₀ cycloalkyl group (preferably cyclopropyl), a C₁₋₆ alkoxy-carbonyl group, a C₁₋₆ alkoxy group and the like;

(2) a C₆₋₁₄ aryl group (preferably phenyl) optionally substituted by 1 to 3 substituent(s) selected from a halogen atom, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group, a carbamoyl group and the like; or

(3) a C₇₋₁₃ aralkyl group (preferably benzyl);

R³ is a C₆₋₁₄ aryl group (the C₆₋₁₄ aryl group is preferably phenyl) optionally substituted by 1 to 3 substituent(s)

selected from a C₁₋₆ alkyl group optionally substituted by 1 to 5 halogen atom(s), a halogen atom, a C₁₋₆ alkoxy-carbonyl group, a carboxyl group, a hydroxy group, a C₁₋₆ alkoxy group optionally substituted by 1 to 3 halogen atom(s), and the like;

R⁴ is an amino group optionally mono- or di- substituted by a C₁₋₆ alkyl group (preferably an amino group);

L is a C₁₋₁₀ alkylene group (preferably -CH₂-);

Q is a bond, a C₁₋₁₀ alkylene group or a C₂₋₁₀ alkenylene group (preferably a bond, -CH₂-, -(CH₂)₂-, -CH=CH-); and

X is

(1) a hydrogen atom;

15 (2) a cyano group;

(3) (3a) a carboxyl group;

(3b) a carbamoyl group;

(3c) a C₁₋₆ alkoxy-carbonyl group optionally substituted by substituent(s) selected from a carboxyl group, a carbamoyl group, a thiocarbamoyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkyl-carbonyloxy group;

(3d) an aromatic heterocyclic (preferably pyridyl, thiazolyl, oxazolyl, indolyl)-C₁₋₆ alkoxy-carbonyl group optionally substituted by substituent(s) selected from a carboxyl group, a carbamoyl group, a thiocarbamoyl group and a C₁₋₆ alkoxy-carbonyl group;

(3e) a non-aromatic heterocyclic (preferably oxodioxolyl, oxodioxolanyl, oxo-2-benzofuranyl)-C₁₋₆ alkoxy-carbonyl group optionally substituted by a C₁₋₆ alkyl group;

30 (3f) a C₇₋₁₃ aralkyloxy-carbonyl group optionally substituted by substituent(s) selected from a carboxyl group, carbamoyl group, a thiocarbamoyl group and a C₁₋₆ alkoxy-carbonyl group;

(3g) a carbamoyl group mono- or di-substituted by a C₁₋₆

alkyl group optionally substituted by substituent(s) selected from 1 to 3 halogen atom(s) and a C₁₋₆ alkoxy group;

(3h) a carbamoyl-C₁₋₆ alkyl-carbamoyl group optionally mono- or di-substituted by a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atom(s);

(3i) a C₁₋₆ alkoxy-carbonyl-C₁₋₆ alkyl-carbamoyl group optionally substituted by a C₁₋₆ alkyl group;

(3j) a mono- or di-C₃₋₁₀ cycloalkyl-carbamoyl group optionally substituted by a C₁₋₆ alkyl group;

(3k) a C₇₋₁₃ aralkyl-carbamoyl group optionally substituted by substituent(s) selected from a halogen atom, a hydroxy group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkyl group;

(3l) an aromatic heterocyclic (preferably pyridyl, thiazolyl, oxazolyl, indolyl)-C₁₋₆ alkyl-carbamoyl group;

(3m) a C₁₋₆ alkylsulfonyl group optionally substituted by substituent(s) selected from a carboxyl group, a carbamoyl group and a C₁₋₆ alkoxy-carbonyl group;

(3n) a C₆₋₁₄ arylsulfonyl group optionally substituted by substituent(s) selected from a C₁₋₆ alkyl group, a carboxyl group, a carbamoyl group, a thiocarbamoyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkylsulfonyl group;

(3o) a nitrogen-containing heterocyclic (preferably pyrrolidinyl, piperidino, piperazinyl, morpholino)-carbonyl group optionally substituted by substituent(s) selected from a hydroxy group and a C₁₋₆ alkoxy-carbonyl group;

(3p) a C₆₋₁₄ aryl-nitrogen-containing heterocyclic (preferably pyrrolidinyl, piperidino, piperazinyl, morpholino)-carbonyl group optionally substituted by a halogen atom;

(3q) a C₇₋₁₃ aralkyl-nitrogen-containing heterocyclic (preferably pyrrolidinyl, piperidino, piperazinyl, morpholino)-carbonyl group optionally substituted by a halogen atom;

(3r) a non-aromatic heterocyclic (preferably oxodioxolyl, oxodioxolanyl, oxo-2-benzofuranyl)oxy-carbonyl group; or

- (3s) a phosphono group optionally mono- or di-substituted by a C₁₋₆ alkyl group;
- (4) a C₁₋₆ alkyl-carbonyloxy group;
- (5) (5a) a C₁₋₆ alkylthio group optionally substituted by 5 substituent(s) selected from a carboxyl group, a carbamoyl group and a C₁₋₆ alkoxy-carbonyl group;
- (5b) a C₆₋₁₄ arylthio group (preferably phenylthio) optionally substituted by substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkylthio group; or
- (5c) a 5-membered aromatic heterocyclylthio group (preferably thiazolylthio, oxazolylthio, triazolylthio) optionally substituted by a C₁₋₆ alkyl group;
- (6) (6a) an amino group;
- (6b) a C₁₋₆ alkoxy-carbonyl-C₁₋₁₀ alkylamino group (preferably methoxycarbonylmethylamino, ethoxycarbonylmethylamino, tert-butoxycarbonylmethylamino);
- (6c) a carboxy-C₁₋₁₀ alkylamino group;
- (6d) a C₇₋₁₃ aralkyloxy-carbonylamino group;
- (6e) a carbamoylamino group;
- (6f) a mono- or di-C₁₋₆ alkyl-carbamoylamino group;
- (6g) a C₁₋₆ alkylsulfonylamino group;
- (6h) a C₆₋₁₄ arylsulfonylamino group optionally substituted by a C₁₋₆ alkylsulfonyl group; or
- (6i) an aromatic heterocyclic (e.g., pyridyl, thiazolyl, oxazolyl, indolyl)-sulfonylamino group optionally substituted by substituent(s) selected from a C₁₋₆ alkyl group and a mono- or di-(C₁₋₆ alkyl-carbonyl)-amino group; or
- (7) tetrazolyl, oxoimidazolidinyl (preferably 2-oxoimidazolidin-1-yl), dioxoimidazolidinyl (preferably 2,4-dioxoimidazolidin-3-yl), oxopiperazinyl (preferably 3-oxopiperazin-1-yl), dioxopiperazinyl (preferably 2,3-dioxopiperazin-1-yl, 2,5-dioxopiperazin-1-yl) or oxodihydrooxadiazolyl (preferably 5-oxo-4,5-dihydro-1,2,4-

oxadiazol-3-yl).

[Compound C]

A compound wherein R⁴ is an amino group, and X is any of the aforementioned (3a)-(3s) in the aforementioned Compound B.

⁵ [Compound D]

A compound wherein

R¹, R², R³, R⁴, L and Q are as defined for the aforementioned Compound B, X is

- (1) a hydrogen atom;
- ¹⁰ (2) a cyano group;
- (3) (3a) a carboxyl group;
- (3b) a carbamoyl group;

(3c) a C₁₋₆ alkoxy-carbonyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a ¹⁵ carbamoyl group, a thiocarbamoyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkyl-carbonyloxy group;

(3d) an aromatic heterocyclic (preferably furyl, thienyl, pyridyl, thiazolyl, oxazolyl, pyrazinyl, indolyl)-C₁₋₆ alkoxy-carbonyl group optionally substituted by 1 to 3 substituent(s)

²⁰ selected from a carboxyl group, a carbamoyl group, a thiocarbamoyl group and a C₁₋₆ alkoxy-carbonyl group;

(3e) a non-aromatic heterocyclic (preferably oxodioxolyl, oxodioxolanyl, oxo-2-benzofuranyl)-C₁₋₆ alkoxy-carbonyl group optionally substituted by a C₁₋₆ alkyl group;

²⁵ (3f) a C₇₋₁₃ aralkyloxy-carbonyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a carbamoyl group, a thiocarbamoyl group, a C₁₋₆ alkoxy-carbonyl group, a halogen atom, a cyano group, a nitro group, a C₁₋₆ alkoxy group, a C₁₋₆ alkylsulfonyl group and a C₁₋₆ alkyl ³⁰ group (the C₁₋₆ alkyl group is optionally substituted by 1 to 3 substituent(s) selected from a halogen atom, a carboxyl group, C₁₋₆ alkoxy-carbonyl group and a carbamoyl group);

(3g) a carbamoyl group mono- or di-substituted by a C₁₋₆ alkyl group optionally substituted by 1 to 3 substituent(s)

selected from a halogen atom and a C₁₋₆ alkoxy group;

(3h) a carbamoyl-C₁₋₆ alkyl-carbamoyl group optionally mono- or di-substituted by a C₁₋₆ alkyl group optionally substituted by 1 to 3 halogen atom(s);

5 (3i) a C₁₋₆ alkoxy-carbonyl-C₁₋₆ alkyl-carbamoyl group optionally substituted by a C₁₋₆ alkyl group;

(3j) a mono- or di-C₃₋₁₀ cycloalkyl-carbamoyl group optionally substituted by a C₁₋₆ alkyl group;

10 (3k) a C₇₋₁₃ aralkyl-carbamoyl group optionally substituted by 1 to 3 substituent(s) selected from a halogen atom, a hydroxy group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkyl group;

15 (3l) an aromatic heterocyclic (preferably pyridyl, thienyl, furyl, thiazolyl, oxazolyl, indolyl)-C₁₋₆ alkyl-carbamoyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a carbamoyl group and a C₁₋₆ alkoxy-carbonyl group;

20 (3m) a C₁₋₆ alkylsulfonyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a carbamoyl group and a C₁₋₆ alkoxy-carbonyl group;

(3n) a C₆₋₁₄ arylsulfonyl group optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group, a carboxyl group, a carbamoyl group, a thiocarbamoyl group, a C₁₋₆ alkoxy-carbonyl group and a C₁₋₆ alkylsulfonyl group;

25 (3o) a nitrogen-containing heterocyclic (preferably pyrrolidinyl, piperidinyl, piperazinyl, morpholino)-carbonyl group optionally substituted by 1 to 3 substituent(s) selected from a hydroxy group, a carboxyl group and a C₁₋₆ alkoxy-carbonyl group;

30 (3p) a C₆₋₁₄ aryl-nitrogen-containing heterocyclic (preferably pyrrolidinyl, piperidinyl, piperazinyl, morpholino)-carbonyl group optionally substituted by 1 to 3 halogen atom(s);

(3q) a C₇₋₁₃ aralkyl-nitrogen-containing heterocyclic

(preferably pyrrolidinyl, piperidinyl, piperazinyl, morpholino)-carbonyl group optionally substituted by 1 to 3 halogen atom(s);

5 (3r) a non-aromatic heterocyclic (preferably oxodioxolyl, oxodioxolanyl, oxo-2-benzofuranyl)oxy-carbonyl group;

(3s) a phosphono group optionally mono- or di-substituted by a C₁₋₆ alkyl group;

(3t) an aromatic heterocyclic (preferably tetrazoylyl)-C₇₋₁₃ aralkyloxy-carbonyl group;

10 (3u) a C₃₋₁₀ cycloalkyl-C₁₋₆ alkoxy-carbonyl group

optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

15 (3v) a C₆₋₁₄ aryl-carbamoyl group optionally substituted by 1 to 3 substituent(s) selected from an amino group optionally

mono- or di-substituted by a C₁₋₆ alkyl group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group, an aromatic heterocyclic group (preferably tetrazolyl, oxadiazolyl), a non-aromatic heterocyclic group (preferably oxooxadiazolyl) and a carbamoyl

20 group; or

(3w) an aromatic heterocyclic (preferably thienyl, furyl)-carbamoyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

25 (4) (4a) a C₁₋₆ alkyl-carbonyloxy group;

(4b) a C₁₋₁₀ alkoxy group optionally substituted by 1 to 3 substituent(s) selected from a hydroxy group, a carboxyl group, a carbamoyl group and a C₁₋₆ alkoxy-carbonyl group;

30 (4c) a C₆₋₁₄ aryloxy group optionally substituted by 1 to 3 substituent(s) selected from a halogen atom, a carboxyl

group, a C₁₋₆ alkoxy-carbonyl group, a C₁₋₆ alkylthio group, a carbamoyl group, a C₁₋₆ alkoxy group, a C₁₋₆ alkylsulfonyl group, a C₁₋₆ alkylsulfinyl group and a C₁₋₆ alkyl group (the C₁₋₆ alkyl group is optionally substituted by 1 or 2

substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

(4d) a 5- or 6-membered aromatic heterocyclyloxy group (preferably thienyloxy, thiazolyloxy, oxazolyloxy,
5 imidazolyloxy, triazolyloxy, pyrazolyloxy, pyridyloxy, pyrimidinyloxy) optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group (the C₁₋₆ alkyl group is optionally substituted by 1 or 2 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl
10 group), a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

(4e) a fused aromatic heterocyclyloxy group (preferably indolyloxy) optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group
15 and a carbamoyl group;

(4f) an aromatic heterocyclic (preferably pyridyl)-C₁₋₆ alkoxy group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group; or

20 (4g) an aromatic heterocyclic (preferably tetrazolyl)-C₆₋₁₄ aryloxy group;

(5) (5a) a C₁₋₆ alkylthio group optionally substituted by 1 to 3 substituent(s) selected from a hydroxy group, a carboxyl group, a carbamoyl group and a C₁₋₆ alkoxy-carbonyl group;
25

(5b) a C₆₋₁₄ arylthio group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group, a C₁₋₆ alkylthio group and a carbamoyl group; or

(5c) a 5- or 6-membered aromatic heterocyclthio group (preferably thienylthio, thiazolythio, oxazolythio, imidazolythio, triazolythio, pyrazolythio, pyridylthio, pyrimidinylthio) optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
30

- (6) (6a) an amino group;
(6b) a C₁₋₆ alkoxy-carbonyl-C₁₋₁₀ alkylamino group;
(6c) a carboxy-C₁₋₁₀ alkylamino group;
(6d) a C₇₋₁₃ aralkyloxy-carbonylamino group optionally
5 substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
(6e) a carbamoylamino group;
(6f) a mono- or di-C₁₋₆ alkyl-carbamoylamino group;
(6g) a C₁₋₆ alkylsulfonylamino group;
10 (6h) a C₆₋₁₄ arylsulfonylamino group optionally substituted by a C₁₋₆ alkylsulfonyl group;
(6i) an aromatic heterocyclic (e.g., pyridyl, thiazolyl, oxazolyl, indolyl)-sulfonylamino group optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group and a
15 mono- or di-(C₁₋₆ alkyl-carbonyl)-amino group;
(6j) a mono- or di-(C₁₋₆ alkyl-carbonyl)-amino group;
(6k) a C₃₋₁₀ cycloalkyl-carbonylamino group;
(6l) a C₆₋₁₄ aryl-carbonylamino group optionally substituted by 1 to 3 substituent(s) selected from a halogen
20 atom, a cyano group, an optionally halogenated C₁₋₆ alkyl group, a C₁₋₆ alkoxy group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group, an aromatic heterocyclic group (preferably tetrazolyl, oxadiazolyl), a non-aromatic heterocyclic group (preferably oxooxadiazolyl) and a carbamoyl group;
25 (6m) a C₇₋₁₃ aralkyl-carbonylamino group;
(6n) a C₈₋₁₃ arylalkenyl-carbonylamino group;
(6o) an aromatic heterocyclic (preferably furyl, thieryl, oxazolyl, thiazolyl, isoxazolyl, isothiazolyl, pyrazolyl, pyridyl, pyrazinyl, benzofuryl, benzothienyl, quinoxalinyl)-
30 carbonylamino group optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group, a C₆₋₁₄ aryl group, a C₇₋₁₃ aralkyl group, a C₁₋₆ alkoxy group, a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;
(6p) a nitrogen-containing heterocyclic (preferably

pyrrolidinyl, piperidinyl, piperazinyl, morpholino)- carbonylamino group optionally substituted by 1 to 3 substituent(s) selected from a C₁₋₆ alkyl group (the C₁₋₆ alkyl group is optionally substituted by 1 to 3 substituent(s)

⁵ selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group), a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

(6q) a C₆₋₁₄ aryl-nitrogen-containing heterocyclic (e.g., pyrrolidinyl, piperidinyl, piperazinyl, morpholino)-

¹⁰ carbonylamino group;

(6r) a tetrahydropyranylcarbonylamino group;

(6s) a 4-oxo-4,5,6,7-tetrahydro-1-benzofuranyl- carbonylamino group;

(6t) a C₁₋₆ alkoxy-carbonylamino group optionally ¹⁵ substituted by a C₁₋₆ alkoxy-carbonyl group;

(6u) a C₆₋₁₄ aryloxy-carbonylamino group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group;

(6v) a C₇₋₁₃ aralkyl-carbamoylamino group; or ²⁰

(6w) an aromatic heterocyclic (preferably thiazolyl, oxazolyl)-carbamoylamino group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group, a C₁₋₆ alkoxy-carbonyl group and a carbamoyl group; or

(7) (7a) tetrazolyl;

²⁵ (7b) oxoimidazolidinyl (preferably 2-oxoimidazolidin-1-yl);

(7c) dioxoimidazolidinyl (preferably 2,4-dioxoimidazolidin-3-yl, 2,4-dioxoimidazolidin-1-yl) optionally substituted by a C₁₋₆ alkyl group optionally substituted by 1 ³⁰ to 3 substituent(s) selected from a carboxyl group and a C₁₋₆ alkoxy-carbonyl group;

(7d) oxopiperazinyl (preferably 3-oxopiperazin-1-yl);

(7e) dioxopiperazinyl (preferably 2,3-dioxopiperazin-1-yl, 2,5-dioxopiperazin-1-yl);

(7f) oxodihydrooxadiazolyl (preferably 5-oxo-4,5-dihydro-1,2,4-oxadiazol-3-yl);

(7g) dioxoisindolyl;

(7h) oxazolyl optionally substituted by a C₁₋₆ alkoxy-
5 carbonyl group;

(7i) dioxooxazolidinyl (preferably 2,4-dioxooxazolidin-5-yl) or dioxothiazolidinyl (preferably 2,4-dioxothiazolidin-5-yl), each of which is optionally substituted by a C₁₋₆ alkyl group optionally substituted by 1 to 3 substituent(s) selected
10 from a carboxyl group and a C₁₋₆ alkoxy-carbonyl group;

(7j) 4-oxo-2-thioxo-1,3-thiazolidin-5-yl or 4-oxo-2-thioxo-1,3-oxazolidin-5-yl, each of which is optionally substituted by a C₁₋₆ alkyl group optionally substituted by 1 to 3 substituent(s) selected from a carboxyl group and a C₁₋₆
15 alkoxy-carbonyl group;

(7k) 1,3(2H,5H)-dioxo-tetrahydroimidazo[1,5-a]pyridinyl;

(7l) 1,3(2H,5H)-dioxo-10,10a-dihydroimidazo[1,5-b]isoquinolinyl; or

(7m) a C₆₋₁₄ aryl group optionally substituted by a C₁₋₆
20 alkoxy-carbonyl group.

[Compound E]

The aforementioned Compound D wherein

R¹ and R² are the same or different and each is a C₁₋₁₀ alkyl group (preferably R¹ is isobutyl or neopentyl;
25 R² is methyl);

R³ is a C₆₋₁₄ aryl group optionally substituted by a C₁₋₆ alkyl group (R³ is preferably 4-methylphenyl);

R⁴ is an amino group; and
X is the aforementioned (3a), (3c), (3f), (3o), (3v), (4d),
30 (5b), (6l) or (6o) [preferably (3a), (3o), (3v), (4d) or (6o)].

[Compound F]

5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (Example 22);
5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)

nicotinic acid (Example 40);
methyl 3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate (Example 305);
5 {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-morpholin-4-yl-2-oxoethyl)pyridin-3-yl]methyl}amine (Example 312);
methyl 3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate (Example 336);
N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]isoxazole-4-carboxamide (Example
10 350); or a salt thereof (preferably hydrochloride, trifluoroacetate, fumarate).

As a salt of compound (I), a pharmacologically acceptable salt is preferable. Examples of such salt include
15 salts with inorganic bases, salts with organic bases, salts with inorganic acids, salts with organic acids, salts with basic or acidic amino acids and the like.

Preferable examples of the salt with inorganic base include alkali metal salts such as sodium salt, potassium salt
20 and the like; alkaline earth metal salts such as calcium salt, magnesium salt and the like; aluminum salt; ammonium salt and the like.

Preferable examples of the salt with organic base include a salt with trimethylamine, triethylamine, pyridine,
25 picoline, ethanolamine, diethanolamine, triethanolamine, tromethamine [tris(hydroxymethyl)methylamine], tert-butylamine, cyclohexylamine, benzylamine, dicyclohexylamine, N,N-dibenzylethylenediamine and the like.

Preferable examples of the salt with inorganic acid
30 include a salt with hydrochloric acid, hydrobromic acid, nitric acid, sulfuric acid, phosphoric acid and the like.

Preferable examples of the salt with organic acid include a salt with formic acid, acetic acid, trifluoroacetic acid, phthalic acid, fumaric acid, oxalic acid, tartaric acid,

maleic acid, citric acid, succinic acid, malic acid, methanesulfonic acid, benzenesulfonic acid, p-toluenesulfonic acid and the like.

Preferable examples of the salt with basic amino acid
5 include a salt with arginine, lysin, ornithine and the like.

Preferable examples of the salt with acidic amino acid include a salt with aspartic acid, glutamic acid and the like.

Of the above-mentioned salts, the salt with inorganic acid and the salt with organic acid are preferable,
10 hydrochloride, trifluoroacetate, fumarate and the like are more preferable.

A prodrug of compound (I) is a compound that converts to compound (I) due to the reaction by enzyme, gastric acid and the like under the physiological conditions in the body; that
15 is, a compound that converts to compound (I) by enzymatic oxidation, reduction, hydrolysis and the like, and a compound that converts to compound (I) by hydrolysis and the like by gastric acid and the like. Examples of a prodrug of compound (I) include a compound wherein an amino group of compound (I)
20 is acylated, alkylated, phosphorylated (e.g., compound where amino group of compound (I) is eicosanoylated, alanylated, pentylaminocarbonylated, (5-methyl-2-oxo-1,3-dioxolen-4-yl)methoxycarbonylated, tetrahydrofuranylated, pyrrolidylmethylated, pivaloyloxymethylated, tert-butylated and
25 the like); a compound wherein a hydroxy group of compound (I) is acylated, alkylated, phosphorylated, borated (e.g., a compound where a hydroxy group of compound (I) is acetylated, palmitoylated, propanoylated, pivaloylated, succinylated, fumarylated, alanylated, dimethylaminomethylcarbonylated and
30 the like); a compound wherein a carboxyl group of compound (I) is esterified or amidated (e.g., a compound where a carboxyl group of compound (I) is ethyl esterified, phenyl esterified, carboxymethyl esterified, dimethylaminomethyl esterified, pivaloyloxymethyl esterified, ethoxycarbonyloxyethyl

esterified, phthalidyl esterified, (5-methyl-2-oxo-1,3-dioxolen-4-yl)methyl esterified, cyclohexyloxycarbonylethyl esterified, methylamidated and the like) and the like. These compounds can be produced from compound (I) by a method known
5 per se.

A prodrug of compound (I) may be a compound that converts to compound (I) under physiological conditions as described in Development of Pharmaceutical Products, vol. 7, Molecule Design, 163-198, Hirokawa Shoten (1990).

10 The compound (I) may be labeled with an isotope (e.g., ^3H , ^{14}C , ^{35}S , ^{125}I and the like) and the like.

The compound (I) may be an anhydride or a hydrate.

15 The compound (I) and a prodrug thereof (hereinafter sometimes to be simply referred to as the compound of the present invention) show low toxicity and can be used as an agent for the prophylaxis or treatment of various diseases to be mentioned later for mammals (e.g., human, mouse, rat, rabbit, dog, cat, cattle, horse, swine, simian and the like) as they are or by admixing with a pharmacologically acceptable
20 carrier and the like to give a pharmaceutical composition.

Here, various organic or inorganic carriers conventionally used as materials for pharmaceutical preparations are used as a pharmacologically acceptable carrier, which are added as excipient, lubricant, binder,
25 disintegrant for solid preparations; and solvent, dissolution aids, suspending agent, isotonicity agent, buffer, soothing agent and the like for liquid preparations. Where necessary, additive for pharmaceutical preparations such as preservative, antioxidant, coloring agent, sweetening agent and the like can
30 be used.

Preferable examples of the excipient include lactose, sucrose, D-mannitol, D-sorbitol, starch, pregelatinized starch, dextrin, crystalline cellulose, low-substituted hydroxypropyl cellulose, sodium carboxymethylcellulose, powdered acacia,

dextrin, pullulan, light silicic anhydride, synthetic aluminum silicate, magnesium aluminate metasilicate and the like.

Preferable examples of the lubricant include magnesium stearate, calcium stearate, talc, colloidal silica and the
5 like.

Preferable examples of the binder include pregelatinized starch, saccharose, gelatin, powdered acacia, methylcellulose, carboxymethylcellulose, sodium carboxymethylcellulose, crystalline cellulose, sucrose, D-mannitol, trehalose, dextrin,
10 pullulan, hydroxypropyl cellulose, hydroxypropyl methylcellulose, polyvinylpyrrolidone and the like.

Preferable examples of the disintegrant include lactose, sucrose, starch, carboxymethylcellulose, calcium carboxymethylcellulose, sodium croscarmellose, sodium
15 carboxymethyl starch, light silicic anhydride, low-substituted hydroxypropyl cellulose and the like.

Preferable examples of the solvent include water for injection, physiological brine, Ringer's solution, alcohol, propylene glycol, polyethylene glycol, sesame oil, corn oil,
20 olive oil, cottonseed oil and the like.

Preferable examples of the dissolution aids include polyethylene glycol, propylene glycol, D-mannitol, trehalose, benzyl benzoate, ethanol, trisaminomethane, cholesterol, triethanolamine, sodium carbonate, sodium citrate, sodium
25 salicylate, sodium acetate and the like.

Preferable examples of the suspending agent include surfactants such as stearyltriethanolamine, sodium lauryl sulfate, lauryl aminopropionate, lecithin, benzalkonium chloride, benzethonium chloride, glycerol monostearate and the
30 like; hydrophilic polymers such as polyvinyl alcohol, polyvinylpyrrolidone, sodium carboxymethylcellulose, methylcellulose, hydroxymethylcellulose, hydroxyethylcellulose, hydroxypropyl cellulose and the like; polysorbates, polyoxyethylene hydrogenated castor oil; and the like.

Preferable examples of the isotonicity agent include sodium chloride, glycerol, D-mannitol, D-sorbitol, glucose and the like.

Preferable examples of the buffer include phosphate
5 buffer, acetate buffer, carbonate buffer, citrate buffer and the like.

Preferable examples of the soothing agent include benzyl alcohol and the like.

Preferable examples of the preservative include p-
10 oxybenzoates, chlorobutanol, benzyl alcohol, phenethyl alcohol, dehydroacetic acid, sorbic acid and the like.

Preferable examples of the antioxidant include sulfite, ascorbate and the like.

Preferable examples of the coloring agent include water-
15 soluble edible tar pigments (e.g., foodcolors such as Food Color Red Nos. 2 and 3, Food Color Yellow Nos. 4 and 5, Food Color Blue Nos. 1 and 2 and the like), water insoluble lake pigments (e.g., aluminum salt of the aforementioned water-soluble edible tar pigment and the like), natural pigments
20 (e.g., beta carotene, chlorophil, red iron oxide etc.) and the like.

Preferable examples of the sweetening agent include saccharin sodium, dipotassium glycyrrhizinate, aspartame, stevia and the like.

25 The dosage form of the aforementioned pharmaceutical composition is, for example, an oral agent such as tablets (inclusive of sublingual tablets and orally disintegrable tablets), capsules (inclusive of soft capsules and micro capsules), granules, powders, troches, syrups, emulsions,
30 suspensions and the like; or a parenteral agent such as injections (e.g., subcutaneous injections, intravenous injections, intramuscular injections, intraperitoneal injections, drip infusions etc.), external agents (e.g., transdermal preparations, ointments etc.), suppositories (e.g.,

rectal suppositories, vaginal suppositories etc.), pellets, nasal preparations, pulmonary preparations (inhalations), ophthalmic preparations and the like. These may be administered safely via an oral or parenteral route.

5 These agents may be controlled-release preparations such as rapid-release preparations and sustained-release preparations (e.g., sustained-release microcapsules).

The pharmaceutical composition can be produced according to a method conventionally used in the field of pharmaceutical preparation, such as the method described in Japan Pharmacopoeia and the like. Specific production methods of the pharmaceutical preparation are described in detail in the following.

While the content of the compound of the present invention in the pharmaceutical composition varies depending on the dosage form, dose of the compound of the present invention and the like, it is, for example, about 0.1-100 wt%.

For example, an oral agent is produced by adding, to the active ingredient, excipients (e.g., lactose, sucrose, starch, D-mannitol and the like), disintegrants (e.g., calcium carboxymethylcellulose and the like), binders (e.g., pregelatinized starch, powdered acacia, carboxymethylcellulose, hydroxypropyl cellulose, polyvinylpyrrolidone and the like), lubricants (e.g., talc, magnesium stearate, polyethylene glycol 6000 and the like) and the like, compression-molding the obtained mixture, and where necessary, coating the same using a coating base for masking of taste, enteric property or sustained release according to a method known *per se*.

Examples of the coating base include a sugar-coating base, a water-soluble film coating base, an enteric film coating base, a sustained release film coating base and the like.

As the sugar-coating base, sucrose may be used, if necessary, along with one or more species selected from talc,

precipitated calcium carbonate, gelatin, powdered acacia, pullulan, carnauba wax and the like.

As the water-soluble film coating base, for example, cellulose polymers such as hydroxypropyl cellulose,
5 hydroxypropyl methylcellulose, hydroxyethylcellulose, methylhydroxyethylcellulose and the like; synthetic polymers such as polyvinyl acetal diethylaminoacetate, aminoalkyl methacrylate copolymer E [Eudragit E, trade name, Roehm Pharma], polyvinylpyrrolidone and the like; polysaccharides
10 such as pullulan and the like; and the like are used.

As the enteric film coating base, for example, cellulose polymers such as hydroxypropyl methylcellulose phthalate, hydroxypropyl methylcellulose acetate succinate, carboxymethylethylcellulose, cellulose acetate phthalate and
15 the like; acrylic acid polymers such as methacrylic acid copolymer L [Eudragit L, trademark, Roehm Pharma], methacrylic acid copolymer LD [Eudragit L-30D55, trade name, Roehm Pharma], methacrylic acid copolymer S [Eudragit S, trade name, Roehm Pharma] and the like; natural products such as shellac and the
20 like; and the like are used.

As the sustained release film coating base, for example, cellulose polymers such as ethylcellulose and the like; acrylic acid polymers such as aminoalkyl methacrylate copolymer RS [Eudragit RS, trade name, Roehm Pharma], ethyl acrylate-methyl
25 methacrylate copolymer suspension [Eudragit NE, trade name, Roehm Pharma] and the like, and the like are used.

Two or more kinds of the above-mentioned coating bases may be mixed in an appropriate ratio for use. In addition, a light shielding agent such as titanium oxide, ferric oxide and
30 the like may be used during coating.

An injection is produced by dissolving, suspending or emulsifying an active ingredient in an aqueous solvent (e.g., distilled water, physiological saline, Ringer's solution and the like) or an oily solvent (e.g., vegetable oil such as olive

oil, sesame oil, cottonseed oil, corn oil and the like, propylene glycol and the like) and the like, together with a dispersing agent (e.g., polysorbate 80, polyoxyethylene hydrogenated castor oil 60, polyethylene glycol,
5 carboxymethylcellulose, sodium alginate and the like), preservative (e.g., methylparaben, propylparaben, benzyl alcohol, chlorobutanol, phenol and the like), isotonicity agent (e.g., sodium chloride, glycerol, D-mannitol, D-sorbitol, glucose and the like) and the like. In this step, additives
10 such as dissolution aids (e.g., sodium salicylate, sodium acetate and the like), stabilizers (e.g., human serum albumin and the like), soothing agents (e.g., benzyl alcohol and the like) and the like may be used on demand.

The compound of the present invention shows low toxicity
15 (e.g., acute toxicity, chronic toxicity, genetic toxicity, reproductive toxicity, vascular toxicity, carcinogenic), causes fewer side effects and can be used as an agent for the prophylaxis or treatment or diagnosis of various diseases for mammals (e.g., human, cattle, horse, dog, cat, simian, mouse,
20 rat, especially human).

The compound of the present invention has a superior peptidase inhibitory activity and can suppress peptidase-caused degradation of a physiologically active substance such as peptide hormones, cytokines, neurotransmitters and the like.

25 Examples of the peptide hormones include glucagon-like peptide-1 (GLP-1), glucagon-like peptide-2 (GLP-2), GIP, growth hormone release hormone (GHRH) and the like.

Examples of the cytokines include chemokine such as RANTES and the like.

30 Examples of the neurotransmitters include neuropeptide Y and the like.

Examples of the peptidases include EC 3.4.11.1 (Leucyl aminopeptidase), EC 3.4.11.2 (Membrane alanine aminopeptidase), EC 3.4.11.3 (Cystinyl aminopeptidase), EC 3.4.11.4 (Tripeptide

aminopeptidase), EC 3.4.11.5 (Prolyl aminopeptidase), EC 3.4.11.6 (Aminopeptidase B), EC 3.4.11.7 (Glutamyl aminopeptidase), EC 3.4.11.9 (Xaa-Pro aminopeptidase), EC 3.4.11.10 (Bacterial leucyl aminopeptidase), EC 3.4.11.13
5 (Clostridial aminopeptidase), EC 3.4.11.14 (Cytosol alanyl aminopeptidase), EC 3.4.11.15 (Lysyl aminopeptidase), EC 3.4.11.16 (Xaa-Trp aminopeptidase), EC 3.4.11.17 (Tryptophanyl aminopeptidase), EC 3.4.11.18 (Methionyl aminopeptidase), EC 3.4.11.19 (D-stereospecific aminopeptidase), EC 3.4.11.20
10 (Aminopeptidase Ey), EC 3.4.11.21 (Aspartyl aminopeptidase), EC 3.4.11.22 (Aminopeptidase I), EC 3.4.13.3 (Xaa-His dipeptidase), EC 3.4.13.4 (Xaa-Arg dipeptidase), EC 3.4.13.5 (Xaa-methyl-His dipeptidase), EC 3.4.13.7 (Glu-Glu dipeptidase), EC 3.4.13.9 (Xaa-Pro dipeptidase), EC 3.4.13.12
15 (Met-Xaa dipeptidase), EC 3.4.13.17 (Non-stereospecific dipeptidase), EC 3.4.13.18 (Cytosol nonspecific dipeptidase), EC 3.4.13.19 (Membrane dipeptidase), EC 3.4.13.20 (Beta-Ala-His dipeptidase), EC 3.4.14.1 (Dipeptidyl-peptidase I), EC 3.4.14.2 (Dipeptidyl-peptidase II), EC 3.4.14.4 (Dipeptidyl-peptidase
20 III), EC 3.4.14.5 (Dipeptidyl-peptidase IV), EC 3.4.14.6 (Dipeptidyl-dipeptidase), EC 3.4.14.9 (Tripeptidyl-peptidase I), EC 3.4.14.10 (Tripeptidyl-peptidase II), EC 3.4.14.11 (Xaa-Pro dipeptidyl-peptidase) and the like as classified by International Union of Biochemistry and Molecular Biology. As
25 peptidase, FAP α , DPP8, DPP9 and the like can be also mentioned.

Of these, EC 3.4.14.1, EC 3.4.14.2, EC 3.4.14.4, EC 3.4.14.5, EC 3.4.14.6, EC 3.4.14.9, EC 3.4.14.10 and EC 3.4.14.11 are preferable. Especially preferred is EC 3.4.14.5
30 (Dipeptidyl-peptidase IV).

The compound of the present invention may concurrently have a glucagon antagonistic action or a CETP inhibitory action in addition to a peptidase inhibitory action. When the compound of the present invention concurrently has these

actions, the compound of the present invention is more effective as an agent for the prophylaxis or treatment of diabetes (e.g., type 1 diabetes, type 2 diabetes, gestational diabetes mellitus etc.) and hyperlipidemia (e.g.,
5 hypertriglyceridemia, hypercholesterolemia, hypoHDLemia, postprandial hyperlipidemia etc.).

The compound of the present invention is useful as an agent for the prophylaxis or treatment of diabetes (e.g., type 1 diabetes, type 2 diabetes, gestational diabetes and the like); an agent for the prophylaxis or treatment of hyperlipidemia (e.g., hypertriglyceridemia, hypercholesterolemia, hypoHDLemia, postprandial hyperlipidemia and the like); an agent for the prophylaxis or treatment of arteriosclerosis; an agent for the prophylaxis or treatment of impaired glucose tolerance [IGT]; an insulin secretagogue; and an agent for preventing progress of impaired glucose tolerance into diabetes.
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For diagnostic criteria of diabetes, Japan Diabetes Society reported new diagnostic criteria in 1999.

According to this report, diabetes is a condition showing any of a fasting blood glucose level (glucose concentration of intravenous plasma) of not less than 126 mg/dl, a 75 g oral glucose tolerance test (75 g OGTT) 2 h level (glucose concentration of intravenous plasma) of not less than 200 mg/dl, and a non-fasting blood glucose level (glucose concentration of intravenous plasma) of not less than 200 mg/dl. A condition not falling under the above-mentioned diabetes and different from "a condition showing a fasting blood glucose level (glucose concentration of intravenous plasma) of less than 110 mg/dl or a 75 g oral glucose tolerance test (75 g OGTT) 2 h level (glucose concentration of intravenous plasma) of less than 140 mg/dl" (normal type) is called a "borderline type".
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In addition, ADA (American Diabetes Association)

reported new diagnostic criteria of diabetes in 1997 and WHO in 1998.

According to these reports, diabetes is a condition showing a fasting blood glucose level (glucose concentration of intravenous plasma) of not less than 126 mg/dl and a 75 g oral glucose tolerance test 2 h level (glucose concentration of intravenous plasma) of not less than 200 mg/dl.

According to the above-mentioned reports, impaired glucose tolerance is a condition showing a fasting blood glucose level (glucose concentration of intravenous plasma) of less than 126 mg/dl and a 75 g oral glucose tolerance test 2 h level (glucose concentration of intravenous plasma) of not less than 140 mg/dl and less than 200 mg/dl. According to the report of ADA, a condition showing a fasting blood glucose level (glucose concentration of intravenous plasma) of not less than 110 mg/dl and less than 126 mg/dl is called IFG (Impaired Fasting Glucose). According to the report of WHO, among the IFG (Impaired Fasting Glucose), a condition showing a 75g oral glucose tolerance test 2 h level (glucose concentration of intravenous plasma) of less than 140 mg/dl is called IFG (Impaired Fasting Glycemia).

The compound of the present invention can be also used as an agent for the prophylaxis or treatment of diabetes, borderline type, impaired glucose tolerance, IFG (Impaired Fasting Glucose) and IFG (Impaired Fasting Glycemia), as determined according to the above-mentioned new diagnostic criteria. Moreover, the compound of the present invention can prevent progress of borderline type, impaired glucose tolerance, IFG (Impaired Fasting Glucose) or IFG (Impaired Fasting Glycemia) into diabetes.

The compound of the present invention can be also used as an agent for the prophylaxis or treatment of, for example, diabetic complications [e.g., neuropathy, nephropathy, retinopathy, cataract, macroangiopathy, osteopenia,

hyperosmolar diabetic coma, infectious disease (e.g., respiratory infection, urinary tract infection, gastrointestinal infection, dermal soft tissue infections, inferior limb infection and the like), diabetic gangrene,
5 xerostomia, hypacusis, cerebrovascular disorder, peripheral blood circulation disorder and the like], obesity, osteoporosis, cachexia (e.g., cancerous cachexia, tuberculous cachexia, diabetic cachexia, blood disease cachexia, endocrine disease cachexia, infectious disease cachexia or cachexia due
10 to acquired immunodeficiency syndrome), fatty liver, hypertension, polycystic ovary syndrome, kidney disease (e.g., diabetic nephropathy, glomerular nephritis, glomerulosclerosis, nephrotic syndrome, hypertensive nephrosclerosis, end stage kidney disease and the like), muscular dystrophy, myocardial
15 infarction, angina pectoris, cerebrovascular accident (e.g., cerebral infarction, cerebral apoplexy), Alzheimer's disease, Parkinson's syndrome, anxiety, dementia, insulin resistance syndrome, Syndrome X, metabolic syndrome, hyperinsulinemia, hyperinsulinemia-induced sensory disorder, tumor (e.g.,
20 leukemia, breast cancer, prostatic cancer, skin cancer and the like), irritable bowel syndrome, acute or chronic diarrhea, inflammatory diseases (e.g., chronic rheumatoid arthritis, spondylitis deformans, osteoarthritis, lumbago, gout, postoperative or traumatic inflammation, tumentia, neuralgia,
25 pharyngolaryngitis, cystitis, hepatitis (inclusive of nonalcoholic steatohepatitis), pneumonia, pancreatitis, enteritis, inflammatory bowel diseases (including inflammatory disease of large intestine), ulcerative colitis, gastric mucosal injury (inclusive of gastric mucosal injury caused by
30 aspirin) and the like), small intestine mucous membrane trauma, malabsorption, testis function disorder, visceral obesity syndrome and the like.

The compound of the present invention can be also used for decreasing visceral fat, suppressing visceral fat

accumulation, improving glycometabolism, improving lipid metabolism, suppressing production of oxidized LDL, improving lipoprotein metabolism, improving coronary artery metabolism, prophylaxis and treatment of cardiovascular complications,
5 prophylaxis and treatment of heart failure complications, lowering blood remnant, prophylaxis and treatment of anovulation, prophylaxis and treatment of hypertrichosis, prophylaxis and treatment of hyperandrogenemia, improving pancreatic (β cell) function, regeneration of pancreatic (β
10 cell), promotion of pancreatic (β cell) regeneration, appetite control and the like.

The compound of the present invention can be also used for secondary prophylaxis and prevention of progression of the above-mentioned various diseases (e.g., cardiovascular event
15 such as myocardial infarction and the like).

The compound of the present invention is a glucose dependent insulin secretagogue that selectively promotes insulin secretion in hyperglycemic patients (e.g., patients showing fasting blood glucose level of not less than 126 mg/dl
20 or 75 g oral glucose tolerance test (75 g OGTT) 2 h level of not less than 140 mg/dl and the like). Therefore, the compound of the present invention is useful as a safe agent for the prophylaxis or treatment of diabetes with a low risk of vascular complications, hypoglycemia induction and the like
25 caused by insulin.

The compound of the present invention is also useful as a therapeutic agent for diabetes with sulfonylurea secondary failure and affords a superior insulin secretion effect and a hypoglycemic effect for diabetic patients for whom sulfonylurea
30 compounds and fast-acting insulin secretagogues fail to provide an insulin secretion effect, and therefore, fail to provide a sufficient hypoglycemic effect.

As the sulfonylurea compound here, a compound having a sulfonylurea skeleton or a derivative thereof, such as

tolbutamide, glibenclamide, gliclazide, chlorpropamide, tolazamide, acetohexamide, glyclopypamide, glimepiride, glipizide, glybzole and the like can be mentioned.

As the fast-acting insulin secretagogue, a compound that
5 promotes insulin secretion from pancreatic β cell in the same manner as a sulfonylurea compound, though it does not have a sulfonylurea skeleton, such as glinide compounds (e.g., repaglinide, senaglinide, nateglide, mitiglinide, a calcium salt hydrate thereof etc.), and the like, can be mentioned.

10 While the dose of the compound of the present invention varies depending on the administration subject, administration route, target disease, condition and the like, the compound of the present invention as an active ingredient is generally given in a single dose of about 0.01-100 mg/kg body weight,
15 preferably 0.05-30 mg/kg body weight, more preferably 0.1-10 mg/kg body weight, in the case of, for example, oral administration to adult diabetic patients. This dose is desirably given 1 to 3 times a day.

The compound of the present invention can be used in
20 combination with drugs such as a therapeutic agent of diabetes, a therapeutic agent of diabetic complications, an antihyperlipemic agent, an antihypertensive agent, an antiobestic agent, a diuretic, a chemotherapeutic agent, an immunotherapeutic agent, an antithrombotic agent, a therapeutic
25 agent of osteoporosis, an antidementia agent, an agent for improving erectile dysfunction, a therapeutic agent for incontinentia or pollakiuria, a therapeutic agent for dysurea and the like (hereinafter to be referred to as a combination drug). In this case, the timing of administration of the
30 compound of the present invention and a combination drug is not limited. These may be simultaneously administered to an administration subject or administered in a staggered manner. Moreover, the compound of the present invention and a combination drug may be administered as two kinds of

preparations each containing an active ingredient, or may be administered as a single preparation containing both active ingredients.

The dose of the combination drug can be determined as appropriate based on the dose clinically employed. The proportion of the compound of the present invention and combination drug can be appropriately determined depending on the administration subject, administration route, target disease, condition, combination and the like. When, for example, the administration subject is human, a combination drug is used in an amount of 0.01-100 parts by weight per 1 part by weight of the compound of the present invention.

As the therapeutic agent for diabetes, insulin preparations (e.g., animal insulin preparations extracted from the pancreas of bovine and pig; human insulin preparations genetically synthesized using *Escherichia coli* or yeast; zinc insulin; protamine zinc insulin; fragment or derivative of insulin (e.g., INS-1 etc.), oral insulin preparation and the like), insulin sensitizers (e.g., pioglitazone or a salt thereof (preferably hydrochloride), rosiglitazone or a salt thereof (preferably maleate), Reglixane (JTT-501), GI-262570, Netoglitazone (MCC-555), YM-440, DRF-2593, BM-13.1258, KRP-297, R-119702, Rivoglitazone (CS-011), FK-614, compounds described in WO99/58510 (e.g., (E)-4-[4-(5-methyl-2-phenyl-4-oxazolylmethoxy)benzyloxyimino]-4-phenylbutyric acid), compounds described in WO01/38325, Tesaglitazar (AZ-242), Ragaglitazar (NN-622), Muraglitazar (BMS-298585), ONO-5816, BM-13-1258, LM-4156, MBX-102, LY-519818, MX-6054, LY-510929, Balaglitazone (NN-2344), T-131 or a salt thereof, THR-0921 etc.), PPAR γ agonist, PPAR γ antagonist, PPAR γ/α dual agonist, α -glucosidase inhibitors (e.g., voglibose, acarbose, miglitol, emiglitate etc.), biguanides (e.g., phenformin, metformin, buformin or salts thereof (e.g., hydrochloride, fumarate, succinate) etc.), insulin secretagogues [sulfonylurea (e.g.,

tolbutamide, glibenclamide, gliclazide, chlorpropamide, tolazamide, acetohexamide, glyclopipamide, glimepiride, glipizide, glybzole etc.), repaglinide, senaglinide, nateglide, mitiglinide or calcium salt hydrate thereof], GPR40
5 agonist, GLP-1 receptor agonists [e.g., GLP-1, GLP-1MR, NN-2211, AC-2993 (exendin-4), BIM-51077, Aib(8,35)hGLP-1(7,37)NH₂, CJC-1131], amylin agonists (e.g., pramlintide etc.), phosphotyrosine phosphatase inhibitors (e.g., sodium vanadate etc.), dipeptidyl peptidase IV inhibitors (e.g., NVP-DPP-278,
10 PT-100, P32/98, LAF-237, P93/01, TS-021, MK-431, BMS-477118 etc.), β3 agonist (e.g., CL-316243, SR-58611-A, UL-TG-307, SB-226552, AJ-9677, BMS-196085, AZ40140 etc.), gluconeogenesis inhibitors (e.g., glycogen phosphorylase inhibitor, glucose-6-phosphatase inhibitor, glucagon antagonist etc.), SGLT (sodium-
15 glucose cotransporter) inhibitors (e.g., T-1095 etc.), 11β-hydroxysteroid dehydrogenase inhibitors (e.g., BVT-3498 etc.), adiponectin or agonist thereof, IKK inhibitors (e.g., AS-2868 etc.), leptin resistance improving drugs, somatostatin receptor agonists (compounds described in WO01/25228, WO03/42204,
20 WO98/44921, WO98/45285, WO99/22735 etc.), glucokinase activators (e.g., Ro-28-1675) and the like can be mentioned.

Examples of the therapeutic agent for diabetic complications include aldose reductase inhibitors (e.g., Tolrestat, Epalrestat, Zenarestat, Zopolrestat, Minalrestat,
25 Fidarestat (SNK-860), CT-112 etc.), neurotrophic factors and increasing drugs thereof (e.g., NGF, NT-3, BDNF, neurotrophin production-secretion promoters described in WO01/14372 (e.g., 4-(4-chlorophenyl)-2-(2-methyl-1-imidazolyl)-5-[3-(2-methylphenoxy)propyl]oxazole etc.) and the like),
30 neuranagenesis stimulators (e.g., Y-128 etc.), PKC inhibitors (e.g., ruboxistaurin mesylate; LY-333531 etc.), AGE inhibitors (e.g., ALT946, pimagedine, pyratoxanthine, N-phenacylthiazolium bromide (ALT766), ALT-711, EXO-226, Pyridorin, Pyridoxamine etc.), reactive oxygen scavengers (e.g., thioctic acid etc.).

cerebral vasodilators (e.g., tiapride, mexiletine etc.), somatostatin receptor agonists (BIM23190) and apoptosis signal regulating kinase-1 (ASK-1) inhibitors.

Examples of the antihyperlipemic agent include statin
5 compounds which are cholesterol synthesis inhibitors (e.g., cerivastatin, pravastatin, simvastatin, lovastatin, atorvastatin, fluvastatin, itavastatin, rosuvastatin, pitavastatin and salts thereof (e.g., sodium salt, calcium salt) etc.), squalene synthase inhibitors (e.g., compounds
10 described in WO97/10224, such as N-[(3R,5S)-1-(3-acetoxy-2,2-dimethylpropyl)-7-chloro-5-(2,3-dimethoxyphenyl)-2-oxo-1,2,3,5-tetrahydro-4,1-benzoxazepin-3-yl]acetyl]piperidine-4-acetic acid etc.), fibrate compounds (e.g., bezafibrate, clofibrate, simfibrate, clinofibrate etc.), ACAT inhibitors (e.g.,
15 Avasimibe, Eflucimibe etc.), anion exchange resins (e.g., colestyramine etc.), probucol, nicotinic acid drugs (e.g., nicomol, nericitrol and the like), ethyl icosapentate, plant sterols (e.g., soysterol, γ -oryzanol etc.) and the like.

Examples of the antihypertensive agent include
20 angiotensin converting enzyme inhibitors (e.g., captopril, enalapril, delapril etc.), angiotensin II antagonists (e.g., candesartan cilexetil, losartan, eprosartan, valsartan, telmisartan, irbesartan, tasosartan, 1-[[2'-(2,5-dihydro-5-oxo-4H-1,2,4-oxadiazol-3-yl)biphenyl-4-yl)methyl]-2-ethoxy-1H-
25 benzimidazole-7-carboxylic acid etc.), calcium antagonists (e.g., manidipine, nifedipine, amlodipine, efondipine, nicardipine etc.), potassium channel openers (e.g., levcromakalim, L-27152, AL 0671, NIP-121 etc.), Clonidine and the like.

30 Examples of the antiobestic agent include antiobestic agents acting on the central nervous system (e.g., Dexfenfluramine, fenfluramine, phentermine, Sibutramine, amfepramone, dexamphetamine, Mazindol, phenylpropanolamine, clobenzorex; MCH receptor antagonists (e.g., SB-568849; SNAP-

7941; compounds encompassed in WO01/82925 and WO01/87834 etc.); neuropeptide Y antagonists (e.g., CP-422935 etc.); cannabinoid receptor antagonists (e.g., SR-141716, SR-147778 etc.); ghrelin antagonist; 11 β -hydroxysteroid dehydrogenase inhibitors (e.g.,
5 BVT-3498 etc.) and the like), pancreatic lipase inhibitors (e.g., orlistat, ATL-962 etc.), β 3 agonists (e.g., CL-316243, SR-58611-A, UL-TG-307, SB-226552, AJ-9677, BMS-196085, AZ40140 etc.), peptidic anorexiants (e.g., leptin, CNTF (Ciliary
10 Neurotropic Factor) etc.), cholecystokinin agonists (e.g., sibutramine, FPL-15849 etc.), feeding deterrent (e.g., P-57 etc.) and the like.

Examples of the diuretic include xanthine derivatives (e.g., sodium salicylate and theobromine, calcium salicylate and theobromine etc.), thiazide preparations (e.g., ethiazide,
15 cyclopenthiazide, trichloromethyazide, hydrochlorothiazide, hydroflumethiazide, benzylhydrochlorothiazide, penflutizide, polythiazide, methyclothiazide etc.), antialdosterone preparations (e.g., spironolactone, triamterene etc.), carbonate dehydratase inhibitors (e.g., acetazolamide and the
20 like), chlorobenzenesulfonamide preparations (e.g., chlortalidone, mefruside, indapamide etc.), azosemide, isosorbide, etacrynic acid, piretanide, bumetanide, furosemide and the like.

Examples of the chemotherapeutic agent include
25 alkylation agents (e.g., cyclophosphamide, ifosfamide etc.), metabolic antagonists (e.g., methotrexate, 5-fluorouracil or its derivative, etc.), anti-cancer antibiotics (e.g., mitomycin, adriamycin etc.), plant-derived anti-cancer agents (e.g., vincristin, vindesine, taxol etc.), cisplatin,
30 carboplatin, etoposide and the like. Of these, furtulon and neofurtulon, which are 5-fluorouracil derivatives, and the like are preferable.

Examples of the immunotherapeutic agent include microorganism or bacterial components (e.g., muramyl dipeptide

derivative, picibanil etc.), polysaccharides having immunity potentiating activity (e.g., lentinan, sizofiran, krestin etc.), cytokines obtained by genetic engineering techniques (e.g., interferon, interleukin (IL) etc.), colony stimulating factors (e.g., granulocyte colony stimulating factor, erythropoietin etc.) and the like, with preference given to interleukins such as IL-1, IL-2, IL-12 and the like.

Examples of the antithrombotic agent include heparin (e.g., heparin sodium, heparin calcium, dalteparin sodium etc.), warfarin (e.g., warfarin potassium etc.), anti-thrombin drugs (e.g., aragatroban etc.), thrombolytic agents (e.g., urokinase, tisokinase, alteplase, nateplase, monteplase, pamiteplase etc.), platelet aggregation inhibitors (e.g., ticlopidine hydrochloride, cilostazol, ethyl icosapentate, beraprost sodium, sarpogrelate hydrochloride etc.) and the like.

Examples of the therapeutic agent of osteoporosis include alfacalcidol, calcitriol, elcatonin, calcitonin salmon, estriol, ipriflavone, pamidronate disodium, alendronate sodium hydrate, incadronate disodium and the like.

Examples of the antidementia agent include tacrine, donepezil, rivastigmine, galanthamine and the like.

Examples of the agent for improving erectile dysfunction include apomorphine, sildenafil citrate and the like.

Examples of the therapeutic agent for incontinentia or pollakiuria include flavoxate hydrochloride, oxybutynin hydrochloride, propiverine hydrochloride and the like.

Examples of the therapeutic agent for dysurea include acetylcholine esterase inhibitors (e.g., distigmine) and the like can be mentioned.

Furthermore, drugs having a cachexia-improving action established in animal models and clinical situations, such as cyclooxygenase inhibitors (e.g., Indometacin etc.), Progesterone derivatives (e.g., Megesterol acetate),

glucosteroid (e.g., dexamethasone etc.), metoclopramide agents, tetrahydrocannabinol agents, fat metabolism improving agents (e.g., eicosapentaenoic acid etc.), growth hormones, IGF-1, or antibodies to a cachexia-induced factor such as TNF- α , LIF,
5 IL-6, Oncostatin M and the like, can be used in combination with the compound of the present invention.

The combination drug is preferably an insulin preparation, an insulin sensitizer, an α -glucosidase inhibitor, a biguanide, an insulin secretagogue (preferably
10 sulfonylurea) and the like.

Two or more of the above-mentioned combination drugs can be used in combination in an appropriate ratio. Preferable combinations in the case of using two or more combination drugs are, for example, as shown in the following.

- 15 1) an insulin secretagogue (preferably sulfonylurea) and an α -glucosidase inhibitor;
- 2) an insulin secretagogue (preferably sulfonylurea) and a biguanide;
- 3) an insulin secretagogue (preferably sulfonylurea), a
20 biguanide and an α -glucosidase inhibitor;
- 4) an insulin sensitizer and an α -glucosidase inhibitor;
- 5) an insulin sensitizer and a biguanide;
- 6) an insulin sensitizer, a biguanide and an α -glucosidase inhibitor.

25 When the compound of the present invention is used in combination with a combination drug, the amount thereof can be reduced within a safe range in consideration of counteraction of these agents. Particularly, the dose of an insulin sensitizer, an insulin secretagogue (preferably sulfonylurea)
30 and a biguanide can be reduced as compared with the normal dose. Therefore, an adverse effect, which may be caused by these agents, can be prevented safely. In addition, the dose of the therapeutic agent of diabetic complications, antihyperlipemic agent and antihypertensive agent can be

reduced whereby an adverse effect, which may be caused by these agents, can be prevented effectively.

Hereinafter the production methods of the compound of the present invention are explained.

5 The compound of the present invention can be produced according to a method known *per se*, such as a method to be described in detail in the following, or an analogous method thereto.

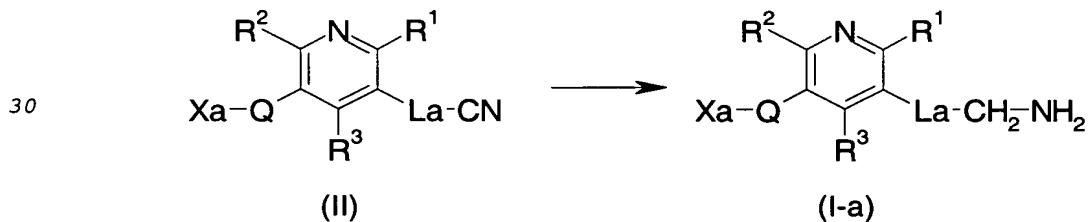
Compound (I-a), which is a compound of the formula (I) wherein L is La-CH₂-, (wherein La is a bond or a divalent chain hydrocarbon group), X is Xa (wherein Xa is a hydrogen atom, a nitro group, an acyl group, a substituted hydroxy group, an optionally substituted thiol group, an optionally substituted amino group or an optionally substituted cyclic group), and R⁴ is an amino group, can be produced according the following Method A or an analogous method thereto.

As the "divalent chain hydrocarbon group" for La, those similar to the "divalent chain hydrocarbon group" exemplarily recited for the aforementioned L can be mentioned. La is preferably a bond or C₁₋₉ alkylene group.

In addition, as the "acyl group", "substituted hydroxy group", "optionally substituted thiol group", "optionally substituted amino group" and "optionally substituted cyclic group", each for X_a, those exemplarily recited for the aforementioned X can be used.

When X_a is an ethoxycarbonyl group, then Q is preferably a divalent chain hydrocarbon group

[Method A]



wherein the symbols in the formula are as defined above.

In this method, compound (II) is subjected to a reduction reaction to give compound (I-a).

5 The reduction reaction is carried out in the presence of a reducing agent, in a solvent that does not adversely influence the reaction, according a conventional method.

As the reducing agent, for example, metal hydrides such as sodium bis(2-methoxyethoxy)aluminum hydride,
10 diisobutylaluminum hydride and the like; metal hydride complexes such as sodium borohydride, sodium cyanoborohydride, lithium aluminum hydride, sodium aluminum hydride and the like; and the like can be mentioned.

The amount of the reducing agent to be used is generally
15 0.1 to 20 equivalents relative to compound (II).

As the solvent that does not adversely influence the reaction, for example, alcohols such as methanol, ethanol, propanol, 2-propanol, butanol, isobutanol, tert-butanol and the like; aromatic hydrocarbons such as benzene, toluene, xylene
20 and the like; aliphatic hydrocarbons such as hexane, heptane and the like; ethers such as diethyl ether, diisopropyl ether, tert-butylmethyl ether, tetrahydrofuran, dioxane, dimethoxyethane and the like; esters such as methyl acetate, ethyl acetate, n-butyl acetate, tert-butyl acetate and the
25 like; amides such as dimethylformamide, dimethylacetamide, N-methylpyrrolidone and the like, can be used. These solvents may be used in a mixture of two or more kinds thereof mixed at an appropriate ratio.

The reaction temperature is generally -70 to 150°C,
30 preferably -20 to 100°C.

The reaction time is generally 0.1 to 100 hrs, preferably 0.1 to 40 hrs.

The reduction reaction can be also carried out in the presence of a metal catalyst such as palladium-carbon,

palladium black, palladium chloride, platinum oxide, platinum black, platinum-palladium, Raney-nickel, Raney-cobalt and the like, and a hydrogen source, in a solvent that does not adversely influence the reaction.

5 The amount of the metal catalyst to be used is generally, 0.001 to 1000 equivalents, preferably 0.01 to 100 equivalents relative to compound (II).

As the hydrogen source, for example, hydrogen gas, formic acid, formic acid amine salt, phosphinic acid salt,
10 hydrazine and the like can be mentioned.

As the solvent that does not adversely influence the reaction, those used in the aforementioned reduction reaction using the reducing agent can be mentioned.

15 The reaction temperature and the reaction time are the same as those for the aforementioned reduction reaction using the reducing agent.

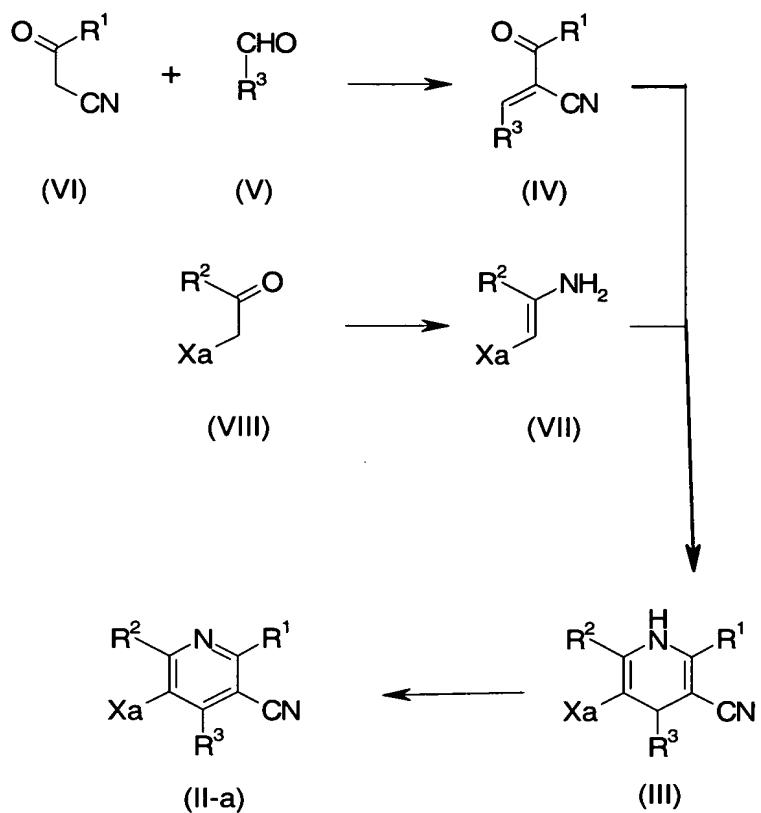
This reaction may be carried out in the presence of ammonia (e.g., aqueous ammonia, ammonia-ethanol and the like) where necessary. By the reaction in the presence of ammonia,
20 the side reaction can be suppressed and compound (I-a) can be produced in a high yield.

Compound (I-a) thus obtained can be isolated and purified by a known separation and purification means, such as concentration, concentration under reduced pressure, solvent
25 extraction, crystallization, recrystallization, phase transfer, chromatography and the like.

Compound (II) used as the starting compound in the above-mentioned Method A, can be produced according to a method known *per se*.

30 For example, compound (II-a), which is a compound of the formula (II) wherein Q and La are a bond and Xa is an acyl group, can be produced according to the following Method B.

[Method B]



wherein the symbols in the formula are as defined above.

Compound (II-a) can be produced according to a method known *per se*; for example, by reacting compound (III) and a 5 oxidant such as diluted nitric acid, diammonium cerium nitrate and the like, in a solvent that does not adversely influence the reaction such as 1,4-dioxane, acetone and the like.

Compound (III) can be produced according to a method known *per se*; for example, from compound (IV) and compound 10 (VII) according to a pyridine synthetic method by Hantzsch as described in "Shin Jikken Kagaku Kouza (The Chemical Society of Japan ed.), Vol. 14, Synthesis and Reaction of Organic Compound IV, Maruzen (1978), page 2057, or a method analogous thereto.

Compound (IV) can be produced according to a method 15 known *per se*, for example, by subjecting compound (VI) and compound (V) to the known Knoevenagel method.

Compound (VII) can be produced according to a method known *per se*, for example, from compound (VIII) according to the method described in *Synthesis* (1999), vol. 11, pages 1951-

1960; Journal of Chemical Society Perkin Transactions 1,
(2002), pages 1663-1671 and the like, or a method analogous
thereto.

The aforementioned compound (V), compound (VI) and
5 compound (VIII) can be produced according to a method known *per*
se.

Compound (I-b), which is a compound of the formula (I)
wherein R⁴ is an amino group mono- or di-substituted by C₁₋₁₀
alkyl group, can be produced by subjecting compound (I-c),
10 which is a compound of the formula (I) wherein R⁴ is an amino
group, to an alkylation reaction.

This reaction is carried out (1) in the presence of base
where necessary, using an alkylating agent in a solvent that
does not adversely influence the reaction, or (2) in the
15 presence of reducing agent where necessary, using a carbonyl
compound in a solvent that does not adversely influence the
reaction, according to a method known.

As the alkylating agent here, for example, C₁₋₁₀
alkylhalide, C₁₋₁₀ alkyl sulfonate and the like can be
20 mentioned.

As the carbonyl compound, for example, aldehydes,
ketones and the like can be mentioned.

The amount of the alkylating agent and the carbonyl
compound to be used are preferably about 1 to about 5
25 equivalents relative to compound (I-c).

As the base, for example, alkali metal salts such as
sodium hydroxide, potassium carbonate and the like; amines such
as pyridine, triethylamine and the like; metal hydrides such as
sodium hydride and the like; alkali metal alkoxides such as
30 sodium methoxide, potassium t-butoxide and the like, and the
like can be mentioned.

The amount of the base to be used is preferably about 1
to about 5 equivalents relative to compound (I-c).

As the reducting agent, for example, metal hydrides such

as diisobutylaluminum hydride and the like; metal hydride complexes such as sodium cyanoborohydride and the like; and the like can be mentioned.

The amount of the reducing agent to be used is
5 generally 0.1 to 20 equivalents relative to compound (I-c).

The reaction using the aforementioned carbonyl compound can be also carried out in the presence of a metal catalyst such as palladium-carbon and the like and a hydrogen source, without the reducing agent, in a solvent that does not
10 adversely influence the reaction.

The amount of the metal catalyst to be used is preferably 0.01 to 100 equivalents relative to compound (I-c).

As the hydrogen source, for example, hydrogen gas, formic acid, formic acid amine salt and the like can be
15 mentioned.

As 'the solvent that does not adversely influence the reaction' used for the alkylation reaction, for example, aromatic hydrocarbons such as toluene and the like; ethers such as tetrahydrofuran and the like; halogenated hydrocarbons such
20 as chloroform and the like; amides such as N,N-dimethylformamide and the like; sulfoxides such as dimethyl sulfoxide and the like, and the like can be mentioned. These solvents may be used in a mixture thereof mixed at an appropriate ratio.

25 In the alkylation reaction, the reaction temperature is preferably about -10 to about 100°C.

In the alkylation reaction, the reaction time is generally about 0.5 to about 20 hrs.

Compound (I-b) thus obtained can be isolated and
30 purified by a known separation and purification means, such as concentration, concentration under reduced pressure, solvent extraction, crystallization, recrystallization, phase transfer, chromatography and the like.

Upon producing the compound of the present invention,

when the starting compound has amino group, carboxyl group, hydroxy group or carbonyl group as a substituent, a protecting group generally used in peptide chemistry and the like may be introduced into these groups. By removing the protecting group 5 as necessary after the reaction, the objective compound can be obtained.

The amino-protecting group includes, for example, formyl group, C₁₋₆ alkyl-carbonyl group (e.g., acetyl, propionyl and the like), C₁₋₆ alkoxy-carbonyl group (e.g., methoxycarbonyl, 10 ethoxycarbonyl, tert-butoxycarbonyl and the like), benzoyl group, C₇₋₁₃ aralkyl-carbonyl group (e.g., benzylcarbonyl and the like), C₇₋₁₃ aralkyloxy-carbonyl group (e.g., benzyloxycarbonyl, 9-fluorenylmethoxycarbonyl and the like), trityl group, phthaloyl group, N,N-dimethylaminomethylene 15 group, silyl group (e.g., trimethylsilyl, triethylsilyl, dimethylphenylsilyl, tert-butyldimethylsilyl, tert-butylidemethylsilyl and the like), C₂₋₆ alkenyl group (e.g., 1-allyl and the like) and the like. These groups are optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, 20 chlorine, bromine, iodine and the like), C₁₋₆ alkoxy group (e.g., methoxy, ethoxy, propoxy and the like), nitro group and the like.

The carboxy-protecting group is, for example, C₁₋₆ alkyl group (e.g., methyl, ethyl, propyl, isopropyl, butyl, tert- 25 butyl and the like), C₇₋₁₃ aralkyl group (e.g., benzyl and the like), phenyl group, trityl group, silyl group (e.g., trimethylsilyl, triethylsilyl, dimethylphenylsilyl, tert-butylidemethylsilyl, tert-butylidemethylsilyl and the like), C₂₋₆ alkenyl group (e.g., 1-allyl and the like) and the like. These 30 groups are optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine and the like), C₁₋₆ alkoxy group (e.g., methoxy, ethoxy, propoxy and the like) or nitro group and the like.

The hydroxy-protecting group is, for example, C₁₋₆ alkyl

group (e.g., methyl, ethyl, propyl, isopropyl, butyl, tert-butyl and the like), phenyl group, trityl group, C₇₋₁₃ aralkyl group (e.g., benzyl and the like), formyl group, C₁₋₆ alkyl-carbonyl group (e.g., acetyl, propionyl and the like), benzoyl group, C₇₋₁₃ aralkyl-carbonyl group (e.g., benzylcarbonyl and the like), 2-tetrahydropyranyl group, 2-tetrahydrofuranyl group, silyl group (e.g., trimethylsilyl, triethylsilyl, dimethylphenylsilyl, tert-butyldimethylsilyl, tert-butyldiethylsilyl and the like), C₂₋₆ alkenyl group (e.g., 1-allyl and the like) and the like. These groups are optionally substituted by 1 to 3 halogen atom(s) (e.g., fluorine, chlorine, bromine, iodine and the like), C₁₋₆ alkyl group (e.g., methyl, ethyl, propyl and the like), C₁₋₆ alkoxy group (e.g., methoxy, ethoxy, propoxy and the like) or nitro group and the like.

The carbonyl-protecting group is, for example, cyclic acetal (e.g., 1,3-dioxane and the like), non-cyclic acetal (e.g., di-C₁₋₆ alkyl acetal and the like) and the like.

Introduction and removal of these protecting groups can follow a method known *per se*, for example, a method described in Protective Groups in Organic Synthesis, John Wiley and Sons (1980) and the like. For example, employed is a method using acid, base, UV light, hydrazine, phenyl hydrazine, sodium N-methyldithiocarbamate, tetrabutylammonium fluoride, palladium acetate, trialkylsilyl halide (e.g., trimethylsilyl iodide, trimethylsilyl bromide and the like) and the like, reduction and the like.

When the starting compound can form a salt upon producing the compound of the present invention, the compound in the form of a salt may be used. As such salt, those exemplarily recited above for the salt of compound (I) can be used.

When compound (I) contains an optical isomer, a stereoisomer, a positional isomer or a rotational isomer, these

are also encompassed in compound (I), and can be obtained as a single product according to a synthetic method and separation method known *per se*. For example, when compound (I) has an optical isomer, an optical isomer resolved from this compound
5 is also encompassed in compound (I).

The optical isomer can be produced by a method known *per se*. To be specific, an optically active synthetic intermediate is used, or the final racemate product is subjected to optical resolution according to a conventional method to give an
10 optical isomer.

The method of optical resolution may be a method known *per se*, such as a fractional recrystallization method, a chiral column method, a diastereomer method and the like.

1) Fractional recrystallization method

A salt of a racemate with an optically active compound (e.g., (+)-mandelic acid, (-)-mandelic acid, (+)-tartaric acid, (-)-tartaric acid, (+)-1-phenethylamine, (-)-1-phenethylamine, cinchonine, (-)-cinchonidine, brucine and the like) is formed,
15 which is separated by a fractional recrystallization method, and a free optical isomer is obtained by a neutralization step where desired.
20

2) Chiral column method

A racemate or a salt thereof is applied to a column for separation of an optical isomer (chiral column) to allow
25 separation. In the case of a liquid chromatography, for example, a mixture of an optical isomer is applied to a chiral column such as ENANTIO-OVM (manufactured by Tosoh Corporation) or CHIRAL series (manufactured by Daicel Chemical Industries, Ltd.) and the like, and developed with water, various buffers
30 (e.g., phosphate buffer) and organic solvents (e.g., ethanol, methanol, isopropanol, acetonitrile, trifluoroacetic acid, diethylamine and the like) solely or in admixture to separate the optical isomer. In the case of a gas chromatography, for example, a chiral column such as CP-Chirasil-DeX CB

(manufactured by GL Sciences Inc.) and the like is used to allow separation.

3) Diastereomer method

A racemic mixture is prepared into a diastereomeric mixture by chemical reaction with an optically active reagent, which is prepared into a single substance by a typical separation means (e.g., fractional recrystallization, chromatography method and the like) and the like, and subjected to a chemical treatment such as hydrolysis and the like to separate an optically active reagent moiety, whereby an optical isomer is obtained. For example, when compound (I) contains hydroxy group or primary or secondary amino group in a molecule, the compound and an optically active organic acid (e.g., MTPA [α -methoxy- α -(trifluoromethyl)phenylacetic acid], (-)-menthoxyacetic acid and the like) and the like are subjected to condensation reaction to give an ester form diastereomer or amide form diastereomer, respectively. When compound (I) has a carboxyl group, this compound and an optically active amine or an optically alcohol reagent are subjected to condensation reaction to give an amide form diastereomer or ester form diastereomer, respectively. The separated diastereomer is converted to an optical isomer of the original compound by acidic hydrolysis or basic hydrolysis reaction.

The compound (I) may be in the form of a crystal.

The crystal of compound (I) (hereinafter sometimes to be referred to as crystal of the present invention) can be produced by crystallization of compound (I) by a crystallization method known *per se*.

Examples of the crystallization method include crystallization from a solution, crystallization from vapor, crystallization from a molten form and the like.

The "crystallization from a solution" is typically a method including shifting a non-saturated state to

supersaturated state by varying factors involved in solubility of compounds (solvent composition, pH, temperature, ionic strength, redox state etc.) or the amount of solvent. To be specific, for example, concentration method, annealing method,
5 reaction method (diffusion method, electrolysis method), hydrothermal growth method, fusing agent method and the like can be mentioned. Examples of the solvent to be used include aromatic hydrocarbons (e.g., benzene, toluene, xylene etc.), halogenated hydrocarbons (e.g., dichloromethane, chloroform etc.), saturated hydrocarbons (e.g., hexane, heptane, cyclohexane etc.), ethers (e.g., diethyl ether, diisopropyl ether, tetrahydrofuran, dioxane etc.), nitriles (e.g., acetonitrile etc.), ketones (e.g., acetone etc.), sulfoxides (e.g., dimethyl sulfoxide etc.), acid amides (e.g., N,N-
10 dimethylformamide and the like), esters (e.g., ethyl acetate etc.), alcohols (e.g., methanol, ethanol, isopropyl alcohol etc.), water and the like. These solvents are used alone or in combination of two or more at a suitable ratio (e.g., 1:1 to 1:100 (volume ratio)).

20 The "crystallization from vapor" is, for example, vaporization method (sealed tube method, gas stream method), gas phase reaction method, chemical transportation method and the like.

The "crystallization from a molten form" is, for
25 example, normal freezing method (Czockralski method, temperature gradient method, Bridgman method), zone melting method (zone leveling method, floating zone method), special growth method (VLS method, liquid phase epitaxy method) and the like.

30 Preferable examples of the crystallization method include a method including dissolving compound (I) in a suitable solvent (e.g., alcohols such as methanol, ethanol etc., and the like) at a temperature of 20 to 120°C and cooling the resulting solution to a temperature not higher than the

temperature of dissolution (e.g., 0 to 50°C, preferably 0 to 20°C) and the like.

The thus-obtained crystals of the present invention can be isolated by, for example, filtration and the like.

5 In the present specification, the melting point refers to that measured using, for example, micromelting point measuring apparatus (Yanako, MP-500D or Buchi, B-545) or DSC (differential scanning calorimetry) device (SEIKO, EXSTAR6000) and the like.

10 In general, melting points vary depending on measurement apparatuses, measurement conditions and the like. The crystal in the present specification may show a different melting point described in the present specification, as long as it is within general error range.

15 The crystal of the present invention is superior in physicochemical properties (e.g., melting point, solubility, stability etc.) and biological properties (e.g., pharmacokinetics (absorption, distribution, metabolism, excretion), efficacy expression etc.), and is extremely useful
20 as a pharmaceutical agent.

Examples

The present invention is explained in more detail by the following Examples, Experimental Examples and Formulation
25 Examples. These do not limit the present invention and the present invention can be modified within the range that does not deviate from the scope of the invention.

Abbreviations in the Examples have the following meanings:

30 s : singlet, d: doublet, t: triplet, q: quartet,
m: multiplet, brs: broad singlet,
J: coupling constant, 4-Me-Phenyl: 4-methylphenyl,
4-F-Phenyl: 4-fluorophenyl,
2,6-di-F-Phenyl: 2,6-difluorophenyl.

In the Examples, room temperature means the temperature of 1 to 30°C, and % means percent by weight, unless mentioned otherwise.

⁵ **Example 1**

methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate

1) A suspension of sodium hydride (60% in oil, 8.0 g, 0.2 mol) in tetrahydrofuran (80 mL) was heated under reflux with stirring vigorously. A mixture of methyl isoalurate (11.6 g, 0.1 mol), acetonitrile (10.5 mL, 0.2 mol) and tetrahydrofuran (25 mL) was added dropwise to the obtained suspension over 30 min., and the mixture was heated under reflux for 5 hrs. The reaction mixture was allowed to cool to room temperature, and 2-propanol (5 mL) was added thereto. The mixture was stirred at room temperature for 30 min. The reaction mixture was concentrated under reduced pressure, and the residue was dissolved in water (100 mL) and washed successively with hexane and a mixed solution of hexane-diethyl ether. The aqueous layer was acidified with concentrated hydrochloric acid and extracted with diethyl ether. The extract was washed with water and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give 5-methyl-3-oxohexanenitrile (12.6 g, yield 100%) as a yellow oil. The obtained yellow oil was used in the next step without further purification.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 2.05-2.30 (1H, m), 2.50 (2H, d, J = 7.0 Hz), 3.43 (2H, s).

2) A mixture of 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol), p-tolualdehyde (4.8 g, 40 mmol), piperidine (0.34 g, 4.0 mmol), acetic acid (0.48 g, 8.0 mmol) and toluene (200 mL) was heated under reflux for 12 hrs. using a Dean-Stark trap. The reaction mixture was allowed to cool to room temperature, washed with saturated brine and dried over anhydrous magnesium sulfate.

The solvent was evaporated under reduced pressure and the obtained residue was dissolved in methanol (50 mL). Methyl 3-aminocrotonate (4.6 g, 40 mmol) was added thereto and the mixture was heated under reflux for 6 hrs. The reaction 5 mixture was concentrated under reduced pressure, and the residue was purified by silica gel column chromatography to give methyl 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)-1,4-dihydropyridine-3-carboxylate (7.45 g, yield 57%) as colorless crystals.

10 $^1\text{H-NMR}$ (CDCl_3) δ : 0.93 (3H, d, J = 6.6 Hz), 0.98 (3H, d, J = 6.6 Hz), 1.80-2.00 (1H, m), 2.10-2.35 (2H, m), 2.30 (3H, s), 2.36 (3H, s), 3.58 (3H, s), 4.57 (1H, s), 5.68 (1H, brs), 7.00-7.20 (4H, m).

3) Methyl 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)-1,4-dihydropyridine-3-carboxylate (7.3 g, 22.5 mmol) was dissolved 15 in 1,4-dioxane (20 mL), and 2N nitric acid (100 mL) was added thereto and the mixture was stirred at 70°C for 1 hr. While stirring in an ice bath, ethyl acetate (100 mL) and 2N aqueous sodium hydroxide solution (100 mL) were added thereto. The 20 aqueous layer was separated and extracted with ethyl acetate. The organic layer and the extract were combined, and the mixture was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel 25 column chromatography to give methyl 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (5.94 g, yield 82%) as a white powder.

$^1\text{H-NMR}$ (CDCl_3) δ : 1.01 (6H, d, J = 6.6 Hz), 2.20-2.35 (1H, m), 2.41 (3H, s), 2.63 (3H, s), 2.95 (2H, d, J = 7.4 Hz), 3.60 (3H, s), 7.20-7.30 (4H, m).

4) A mixture of methyl 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.00 g, 3.10 mmol), Raney-nickel (4 mL), 25% aqueous ammonia (6 mL), tetrahydrofuran (15 mL), methanol (45 mL) was stirred in a sealed tube under 0.5 MPa

hydrogen atmosphere at room temperature for 6 hrs. The reaction mixture was filtered and the filtrate was concentrated under reduced pressure. The residue was partitioned between ethyl acetate and 10% aqueous potassium carbonate solution.

⁵ The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.97 g, yield
¹⁰ 95%) as yellow crystals.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (2H, brs), 2.15-2.30 (1H, m), 2.39 (3H, s), 2.53 (3H, s), 2.80 (2H, d, J = 7.2 Hz), 3.50 (3H, s), 3.66 (2H, s), 7.11 (2H, d, J = 8.0 Hz), 7.21 (2H, d, J = 8.0 Hz).

¹⁵ melting point: 56-57°C

Example 2

5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid dihydrochloride

1) To a solution of methyl 5-(aminomethyl)-6-isobutyl-2-methyl-²⁰ 4-(4-methylphenyl)nicotinate (0.90 g, 2.76 mmol) in tetrahydrofuran (25 mL) was added di-tert-butyl dicarbonate (0.76 mL, 3.31 mmol), and the mixture was stirred at room temperature for 12 hrs. The reaction mixture was concentrated under reduced pressure, and the residue was purified by silica
²⁵ gel column chromatography to give methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.16 g, yield 98%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.10-³⁰ 2.30 (1H, m), 2.39 (3H, s), 2.54 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 3.50 (3H, s), 4.15 (2H, d, J = 4.9 Hz), 4.24 (1H, t, J = 4.9 Hz), 7.06 (2H, d, J = 7.9 Hz), 7.20 (2H, d, J = 7.9 Hz).

2) To a solution of methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.0 g, 2.34 mmol) in methanol (30 mL)

was added 1N aqueous sodium hydroxide solution (10 mL), and the mixture was heated under reflux for 3 days. The reaction mixture was allowed to cool to room temperature, acidified with 0.5N hydrochloric acid and extracted with ethyl acetate. The extract was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was crystallized from water-methanol to give 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.58 g, yield 60%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.87 (6H, d, J = 6.4 Hz), 1.39 (9H, s), 1.95-2.10 (1H, m), 2.38 (3H, s), 2.67 (3H, s), 2.75 (2H, d, J = 7.2 Hz), 4.13 (2H, d, J = 4.7 Hz), 4.30 (1H, t, J = 4.7 Hz), 7.15 (2H, d, J = 7.9 Hz), 7.22 (2H, d, J = 7.9 Hz).

3) To a solution of 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.20 g, 0.48 mmol) in 1,4-dioxane (4 mL) was added 4N hydrogen chloride 1,4-dioxane solution (4 mL, 16 mmol), and the mixture was stirred at room temperature for 2 hrs. The reaction mixture was concentrated under reduced pressure, and the obtained white solid was washed with diisopropyl ether to give 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid dihydrochloride (0.18 g, yield 95%) as a white powder.

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.05-2.30 (1H, m), 2.38 (3H, s), 2.65 (3H, s), 3.02 (2H, s), 3.83 (2H, d, J = 5.5 Hz), 7.26 (2H, d, J = 8.2 Hz), 7.32 (2H, d, J = 8.2 Hz), 8.45 (3H, brs).

Example 3

5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinamide dihydrochloride

1) A mixture of 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.11 g, 0.27 mmol), 1-hydroxy-1H-benzotriazole ammonium salt (0.10 g, 0.65 mmol), 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide

hydrochloride (0.13 g, 0.65 mmol) and N,N-dimethylformamide (10 mL) was stirred at room temperature for 2.5 days. The reaction mixture was partitioned between ethyl acetate (100 mL) and 0.1 M aqueous citric acid solution (50 mL). The organic layer and
5 an extract obtained by extracting the aqueous layer with ethyl acetate were combined, and the mixture was washed successively with saturated aqueous sodium hydrogen carbonate and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was
10 purified by silica gel column chromatography to give tert-butyl {[5-(aminocarbonyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.090 g, yield 82%) as a white powder.

15 $^1\text{H-NMR}$ (CDCl_3) δ : 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.10-
2.30 (1H, m), 2.39 (3H, s), 2.61 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.14 (2H, d, J = 4.7 Hz), 4.15-4.30 (1H, m), 5.22 (1H, brs), 5.41 (1H, brs), 7.11 (2H, d, J = 7.9 Hz), 7.23 (2H, d, J = 7.9 Hz).

2) 5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinamide dihydrochloride (0.050 g, yield 82%) was obtained as a white powder from tert-butyl {[5-(aminocarbonyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.065 g, 0.16 mmol) according to a method similar to the method of Example 2-3).

25 $^1\text{H-NMR}$ (DMSO-d_6) δ : 0.98 (6H, d, J = 6.6 Hz), 2.05-2.30 (1H, m), 2.37 (3H, s), 2.66 (3H, s), 3.02 (2H, s), 3.82 (2H, d, J = 4.9 Hz), 7.20-7.35 (4H, m), 7.54 (1H, brs), 7.84 (1H, brs), 8.32 (3H, brs).

Example 4

30 5-(aminomethyl)-N-(3-amino-3-oxopropyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinamide dihydrochloride

1) A mixture of 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.12 g, 0.29 mmol), β -alaninamide hydrochloride (0.055 g, 0.44 mmol),

1-hydroxy-1H-benzotriazole (0.059 g, 0.44 mmol), 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (0.084 g, 0.44 mmol), triethylamine (0.061 mL, 0.44 mmol) and N,N-dimethylformamide (5 mL) was stirred at room temperature for 14 hrs.⁵ The reaction mixture was partitioned between ethyl acetate-tetrahydrofuran (1:1, 100 mL) and 0.1 M aqueous citric acid solution (100 mL). The organic layer and an extract obtained by extracting the aqueous layer with ethyl acetate were combined, and the mixture was washed successively with saturated aqueous sodium hydrogen carbonate and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give tert-butyl {[5-[(3-amino-3-oxopropyl)amino]carbonyl-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.075 g, yield 54%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 1.98 (2H, t, J = 6.0 Hz), 2.10-2.25 (1H, m), 2.38 (3H, s), 2.55 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 3.36 (2H, q, J = 6.0 Hz), 4.11 (2H, d, J = 5.5 Hz), 4.23 (1H, brs), 5.23 (1H, brs), 5.38 (1H, brs), 6.22 (1H, t, J = 5.5 Hz), 7.09 (2H, d, J = 8.1 Hz), 7.19 (2H, d, J = 8.1 Hz).

2) 5-(Aminomethyl)-N-(3-amino-3-oxopropyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinamide dihydrochloride (0.048 g, 99%) was obtained as a white powder from tert-butyl {[5-[(3-amino-3-oxopropyl)amino]carbonyl-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.050 g, 0.10 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 1.98 (2H, t, J = 6.7 Hz), 2.10-2.25 (1H, m), 2.37 (3H, s), 2.57 (3H, s), 2.96 (2H, brs), 3.09 (2H, q, J = 6.7 Hz), 3.82 (2H, d, J = 5.3 Hz), 6.82 (1H, brs), 7.21 (2H, d, J = 8.0 Hz), 7.27 (2H, d, J = 8.0 Hz), 7.28 (1H, brs), 8.24 (3H, brs), 8.36 (1H, brs).

Example 5

[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetonitrile

1) A suspension of methyl 5-{{(tert-

butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-

5 methylphenyl)nicotinate (3.4 g, 7.9 mmol) in toluene (80 mL) was cooled to -78°C, and 0.95 M diisobutylaluminum hydride toluene solution (33 mL, 32 mmol) was added dropwise thereto over 15 min. After stirring at -78°C for 1.5 hrs., the mixture was allowed to warm to 0°C, and further stirred for 30 min.

10 Methanol (1 mL) and sodium sulfate 10 hydrate (10.2 g, 32 mmol) were added successively to the reaction mixture, and the mixture was stirred at room temperature for 1 hr. The insoluble material was filtered off, and the filtrate was concentrated under reduced pressure. The residue was purified 15 by silica gel column chromatography to give tert-butyl {{5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}carbamate (1.9 g, yield 60%) as an oil.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.32 (9H, s), 2.13-2.25 (1H, m), 2.42 (3H, s), 2.68 (3H, s), 2.75 (2H, d, J = 7.4 Hz), 4.05 (2H, d, J = 4.7 Hz), 4.19 (1H, brs), 4.36 (2H, d, J = 5.7 Hz), 7.05 (2H, d, J = 7.9 Hz), 7.24-7.26 (2H, m).

20 2) A mixture of tert-butyl {{5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}carbamate (0.50 g, 1.3 mmol), triethylamine (0.35 mL, 2.5 mmol) and 25 tetrahydrofuran (10 mL) was cooled to 0°C, and methanesulfonyl chloride (0.22 g, 1.9 mmol) was added dropwise thereto. After stirring at room temperature for 30 min, the reaction mixture was poured into saturated aqueous sodium hydrogen carbonate, and the mixture was extracted with ethyl acetate. The extract 30 was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The residue was dissolved in dimethyl sulfoxide (5 mL), and potassium cyanide (0.41 g, 6.3 mmol) was added thereto. The mixture was stirred at 60°C for 30 min. Ethyl acetate was added to the reaction mixture,

and the mixture was washed successively with water and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give tert-butyl {[5-(cyanomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.36 g, yield 72%) as an oil.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.16-2.25 (1H, m), 2.43 (3H, s), 2.66 (3H, s), 2.77 (2H, d, J = 7.2 Hz), 3.31 (2H, s), 4.07 (2H, d, J = 4.7 Hz), 7.04 (2H, d, J = 8.0 Hz), 7.31 (2H, d, J = 8.0 Hz).

3) Trifluoroacetic acid (5 mL) was added to tert-butyl {[5-(cyanomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.11 g, 0.27 mmol), and the mixture was stirred at room temperature for 15 min. The reaction mixture was poured into saturated aqueous sodium hydrogen carbonate, and the mixture was extracted with ethyl acetate-tetrahydrofuran. The extract was dried over anhydrous magnesium sulfate, and the solvent was evaporated under reduced pressure. The residue was purified by silica gel column chromatography to give [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetonitrile (0.084 g, yield 99%) as an oil.

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 2.11-2.22 (1H, m), 2.45 (3H, s), 2.66 (3H, s), 2.80 (2H, d, J = 7.2 Hz), 3.47 (2H, s), 3.74 (2H, brs), 7.17 (2H, d, J = 7.8 Hz), 7.42 (2H, d, J = 7.8 Hz).

Example 6

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetamide dihydrochloride

1) To a solution of tert-butyl {[5-(cyanomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.90 g, 2.2 mmol) in ethanol (20 mL) was added 2N aqueous sodium hydroxide solution (5.5 mL, 11 mmol), and the mixture was

heated under reflux for 2 hrs. 6N Hydrochloric acid was added to acidify the reaction mixture, and the mixture was extracted with ethyl acetate. The extract was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent
5 was evaporated under reduced pressure to give tert-butyl {[5-(2-amino-2-oxoethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.25 g, yield 27%) as a colorless solid.

2) Trifluoroacetic acid (5 mL) was added to tert-butyl {[5-(2-amino-2-oxoethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.25 g, 0.59 mmol), and the mixture was stirred at room temperature for 20 min. The reaction mixture was poured into saturated aqueous sodium hydrogen carbonate, and the mixture was extracted with ethyl
10 acetate-tetrahydrofuran. The extract was dried over anhydrous magnesium sulfate, and the solvent was evaporated under reduced pressure. 4N Hydrogen chloride 1,4-dioxane solution (4 mL, 16 mmol) was added to the residue, and the solvent was evaporated under reduced pressure. The residue was washed with
15 diisopropyl ether to give 2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetamide dihydrochloride (0.19 g, yield 81%) as a white powder.

¹H-NMR (CD₃OD) δ:1.09-1.13 (6H, m), 2.09-2.22 (1H, m), 2.46 (3H, s), 2.77-2.80 (3H, m), 3.00-3.09 (2H, m), 3.51-3.55 (2H, m), 4.08 (2H, brs), 7.15-7.22 (2H, m), 7.47 (2H, d, J = 8.1 Hz).

Example 7

methyl [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride

30 1) To a solution of tert-butyl {[5-(cyanomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.90 g, 2.2 mmol) in ethanol (20 mL) was added 2N aqueous sodium hydroxide solution (5.5 mL, 11 mmol), and the mixture was heated under reflux for 1.5 days. 6N Hydrochloric acid was

added to acidify the reaction mixture, and the mixture was extracted with ethyl acetate. The extract was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was dissolved in N,N-dimethylformamide (5 mL). Methyl iodide (0.65 g, 4.4 mmol) and potassium carbonate (0.61 g, 4.4 mmol) were added thereto, and the mixture was stirred at room temperature for 1 hr. Ethyl acetate was added to the reaction mixture, and the mixture was washed successively with water and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give methyl [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (0.097 g, yield 10%) as an oil.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-2.28 (1H, m), 2.40 (3H, s), 2.49 (3H, s), 2.75 (2H, d, J = 7.4 Hz), 3.36 (2H, s), 3.61 (3H, s), 4.04-4.05 (2H, m), 4.27 (1H, brs), 6.98 (2H, d, J = 7.8 Hz), 7.23 (2H, d, J = 7.8 Hz).

2) Methyl [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride (0.069 g, yield 76%) was obtained as a white powder from methyl [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (0.097 g, 0.22 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (CD₃OD) δ: 1.09-1.13 (6H, m), 2.12-2.26 (1H, m), 2.47 (3H, s), 2.84 (3H, s), 3.12 (2H, d, J = 7.4 Hz), 3.29-3.31 (2H, m), 3.63 (3H, s), 4.08 (2H, s), 7.19 (2H, d, J = 7.7 Hz), 7.48 (2H, d, J = 7.7 Hz).

30 **Example 8**

ethyl (2E)-3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylate

1) To a solution of tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.95

g, 4.9 mmol) in tetrahydrofuran (50 mL) was added manganese dioxide (4.9 g, 56 mmol), and the mixture was stirred at room temperature for 19 hrs. The reaction mixture was filtered and the filtrate was concentrated under reduced pressure. The residue was purified by silica gel column chromatography to give tert-butyl {[5-formyl-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.25 g, yield 65%) as a yellow solid.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.21-2.35 (1H, m), 2.43 (3H, s), 2.79 (3H, s), 2.82 (2H, d, J = 7.2 Hz), 4.15 (2H, d, J = 4.9 Hz), 4.38 (1H, brs), 7.10 (2H, d, J = 8.1 Hz), 7.29 (2H, d, J = 8.1 Hz), 9.71 (1H, s).

2) To a solution of triethyl phosphonoacetate (0.033 g, 1.5 mmol) in tetrahydrofuran (10 mL) was added sodium hydride (60% in oil, 0.060 g, 1.5 mmol) at 0°C, and the mixture was stirred for 20 min. A solution of tert-butyl {[5-formyl-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.38 g, 0.98 mmol) in tetrahydrofuran (5 mL) was added to the reaction mixture, and the mixture was stirred at room temperature for 45 min. Ethyl acetate was added to the reaction mixture, and the mixture was washed successively with saturated brine, saturated aqueous ammonium chloride solution and saturated brine, and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give ethyl (2E)-3-[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylate (0.44 g, yield 96%) as an oil.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.23 (3H, t, J = 7.2 Hz), 1.39 (9H, s), 2.16-2.27 (1H, m), 2.40 (3H, s), 2.64 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 4.08-4.17 (4H, m), 4.21 (1H, brs), 5.76 (1H, d, J = 16.4 Hz), 6.95 (2H, d, J = 8.1 Hz), 7.23 (2H, d, J = 8.1 Hz), 7.37 (1H, d, J = 16.4 Hz).

3) A mixture of ethyl (2E)-3-[5-[(tert-

butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylate (0.12 g, 0.25 mmol) and 4N hydrogen chloride 1,4-dioxane solution (5 mL, 20 mmol) was stirred at room temperature for 10 min. The solvent was
5 evaporated under reduced pressure, and the residue was partitioned between ethyl acetate-tetrahydrofuran and saturated aqueous sodium hydrogen carbonate. The organic layer and an extract obtained by extracting the aqueous layer with ethyl acetate-tetrahydrofuran were combined, and the mixture was
10 dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure, and the residue was purified by silica gel column chromatography to give ethyl (2E)-3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylate (0.059 g, yield 64%).

15 $^1\text{H-NMR}$ (CDCl_3) δ : 0.99 (6H, d, J = 6.6 Hz), 1.23 (3H, t, J = 7.2 Hz), 1.30 (2H, brs), 2.18-2.33 (1H, m), 2.40 (3H, s), 2.63 (3H, s), 2.79 (2H, d, J = 7.1 Hz), 3.60 (2H, s), 4.13 (2H, q, J = 7.2 Hz), 5.76 (1H, d, J = 16.4 Hz), 7.01 (2H, d, J = 8.0 Hz), 7.24 (2H, d, J = 8.0 Hz), 7.39 (1H, d, J = 16.4 Hz).

20 **Example 9**

(2E)-3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylic acid dihydrochloride

1) To a solution of ethyl (2E)-3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylate (0.32 g, 0.69 mmol) in tetrahydrofuran (10 mL) was added 1N aqueous sodium hydroxide solution (3.4 mL, 3.4 mmol), and the mixture was stirred at 60°C for 12 hrs. The reaction mixture was acidified with 1N hydrochloric acid and extracted with ethyl acetate. The
25 extracts were combined, and the mixture was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give (2E)-3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-

2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylic acid (0.28 g, yield 93%) as a white solid.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.4 Hz), 1.39 (9H, s), 2.10-2.20 (1H, m), 2.39 (3H, s), 2.64 (3H, s), 2.79 (2H, d, J = 7.2 Hz), 4.00-4.20 (2H, m), 4.34 (1H, brs), 5.76 (1H, d, J = 16.4 Hz), 6.97 (2H, d, J = 7.5 Hz), 7.22 (2H, d, J = 7.5 Hz), 7.41 (1H, d, J = 16.4 Hz).

2) (2E)-3-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylic acid dihydrochloride (0.077 g, yield 90%) was obtained as a white powder from (2E)-3-[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylic acid (0.093 g, 0.21 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (CD₃OD) δ: 1.10 (6H, d, J = 6.6 Hz), 2.12-2.27 (1H, m), 2.46 (3H, brs), 2.84 (3H, s), 3.05 (2H, d, J = 7.5 Hz), 4.13 (2H, s), 5.98 (1H, d, J = 16.3 Hz), 7.20 (2H, d, J = 8.0 Hz), 7.25 (1H, d, J = 16.3 Hz), 7.46 (2H, d, J = 8.0 Hz).

Example 10

(2E)-3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylamide dihydrochloride
1) tert-Butyl {[5-[(1E)-3-amino-3-oxoprop-1-en-1-yl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.19 g, yield 99%) was obtained from (2E)-3-[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylic acid (0.19 g, 0.43 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CD₃OD) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.09-2.20 (1H, m), 2.37 (3H, s), 2.59 (3H, s), 2.74 (2H, d, J = 7.2 Hz), 3.99 (2H, s), 4.34 (1H, brs), 6.00 (1H, d, J = 16.2 Hz), 7.06 (2H, d, J = 8.1 Hz), 7.22-7.28 (3H, m).

2) (2E)-3-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylamide dihydrochloride (0.078 g, yield 99%) was obtained from tert-butyl {[5-[(1E)-3-amino-3-oxoprop-1-en-1-yl]-2-isobutyl-6-methyl-4-(4-

methylphenyl)pyridin-3-yl]methyl}carbamate (0.083 g, 0.19 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (CD₃OD) δ:1.11 (6H, d, J = 6.6 Hz), 2.13-2.22 (1H, m), 2.45 (3H, s), 2.87 (3H, s), 3.10 (2H, d, J = 7.5 Hz), 4.15 (2H, s), 6.12 (1H, d, J = 16.2 Hz), 7.11 (1H, d, J = 16.2 Hz), 7.23 (2H, d, J = 7.9 Hz), 7.45 (2H, d, J = 7.9 Hz).

Example 11

methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-phenylnicotinate

1) Methyl 5-cyano-6-isobutyl-2-methyl-4-phenyl-1,4-dihydropyridine-3-carboxylate (10.7 g, yield 86%) was obtained as a white powder from 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol), benzaldehyde (4.2 g, 40 mmol) and methyl 3-aminocrotonate (4.6 g, 40 mmol) according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ:0.93 (3H, d, J = 6.6 Hz), 0.99 (3H, d, J = 6.6 Hz), 1.82-1.97 (1H, m), 2.18-2.34 (2H, m), 2.38 (3H, s), 3.57 (3H, s), 4.61 (1H, s), 5.69 (1H, brs), 7.18-7.32 (5H, m).

2) Methyl 5-cyano-6-isobutyl-2-methyl-4-phenylnicotinate (8.4 g, yield 80%) was obtained as a white powder from methyl 5-cyano-6-isobutyl-2-methyl-4-phenyl-1,4-dihydropyridine-3-carboxylate (10.7 g, 34 mmol) according to a method similar to the method of Example 1-3).

¹H-NMR (CDCl₃) δ:1.01 (6H, d, J = 6.8 Hz), 2.21-2.35 (1H, m), 2.64 (3H, s), 2.96 (2H, d, J = 7.2 Hz), 3.57 (3H, s), 7.33-7.39 (2H, m), 7.44-7.50 (3H, m).

3) Methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-phenylnicotinate (0.21 g, yield 2.5%) was obtained as a white powder from methyl 5-cyano-6-isobutyl-2-methyl-4-phenylnicotinate (8.4 g, 27 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ:1.02 (6H, d, J = 6.6 Hz), 2.17-2.33 (1H, m), 2.54 (3H, s), 2.81 (2H, d, J = 7.4 Hz), 3.46 (3H, s), 3.65 (2H, s), 7.20-7.25 (2H, m), 7.38-7.46 (3H, m).

Example 12

methyl 5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinate

1) A mixture of methyl 3-oxohexanoate (7.2 g, 50 mmol), ammonium acetate (19.3 g, 250 mmol), acetic acid (3.0 g, 50 mmol) and toluene (500 mL) was heated under reflux using a Dean-Stark trap for 11 hrs. The reaction mixture was concentrated under reduced pressure, and the residue was partitioned between ethyl acetate and saturated brine. The organic layer was dried over anhydrous magnesium sulfate, and the solvent was evaporated under reduced pressure to give methyl 3-aminohex-2-enoate as a colorless oil.

Methyl 5-cyano-6-isobutyl-4-(4-methylphenyl)-2-propyl-1,4-dihdropyridine-3-carboxylate (11.8 g, yield 84%) was obtained as an oil from 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol), p-tolualdehyde (4.8 g, 40 mmol) and the aforementioned colorless oil of methyl 3-aminohex-2-enoate, according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ: 0.93-1.05 (6H, m), 1.26 (3H, q, J = 7.2 Hz), 1.59-1.69 (2H, m), 1.83-1.96 (1H, m), 2.23-2.47 (2H, m), 2.30 (3H, s), 2.69-2.74 (2H, m), 3.57 (3H, s), 4.58 (1H, s), 5.65 (1H, brs), 7.09 (2H, d, J = 8.1 Hz), 7.13 (2H, d, J = 8.1 Hz).

2) Methyl 5-cyano-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinate (9.4 g, yield 80%) was obtained as an oil from methyl 5-cyano-6-isobutyl-4-(4-methylphenyl)-2-propyl-1,4-dihdropyridine-3-carboxylate (11.8 g, 33 mmol) according to a method similar to the method of Example 1-3).

¹H-NMR (CDCl₃) δ: 0.98 (3H, t, J = 7.4 Hz), 1.01 (6H, d, J = 6.6 Hz), 1.73-1.85 (2H, m), 2.22-2.35 (1H, m), 2.41 (3H, s), 2.78 (2H, m), 2.96 (2H, d, J = 7.4 Hz), 3.58 (3H, s), 7.23-7.32 (4H, m).

3) Methyl 5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinate (0.78 g, yield 88%) was obtained as an oil from methyl 5-cyano-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinate (0.88 g, 2.6 mmol) according to a method

similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ:0.94-0.99 (9H, m), 1.70-1.83 (2H, m), 2.18-2.31 (1H, m), 2.39 (3H, s), 2.69-2.74 (2H, m), 2.81 (2H, d, J = 7.2 Hz), 3.48 (3H, s), 3.65 (2H, s), 7.12 (2H, d, J = 8.1 Hz),
⁵ 7.21 (2H, d, J = 8.1 Hz).

Example 13

[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid dihydrochloride

1) To a solution of methyl [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (0.25 g, 0.56 mmol) in tetrahydrofuran (15 mL) were added ethanol (10 mL) and 8N aqueous sodium hydroxide solution (3.0 mL, 24 mmol), and the mixture was heated under reflux for 3 hrs. The reaction
¹⁰ mixture was acidified with 6N hydrochloric acid and extracted with ethyl acetate. The extract was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure, and the residue was purified by silica gel column chromatography to give [5-
¹⁵ {{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (0.16 g, yield 65%) as a white powder.

2) [5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid dihydrochloride (0.15 g,
²⁰ yield 99%) was obtained as a white powder from [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (0.16 g, 0.36 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (CD₃OD) δ:1.10 (6H, d, J = 6.4 Hz), 2.09-2.25 (1H, m),
²⁵ 2.48 (3H, s), 2.84 (3H, s), 3.10 (2H, d, J = 7.4 Hz), 3.60 (2H, s), 4.09 (2H, s), 7.20 (2H, d, J = 7.9 Hz), 7.49 (2H, d, J = 7.9 Hz).

Example 14

methyl 5-(aminomethyl)-6-isobutyl-2-(2-methoxy-2-oxoethyl)-4-

(4-methylphenyl)nicotinate

- 1) Dimethyl 3-aminopent-2-enedioate was obtained from dimethyl 1,3-acetonedicarboxylate (7.0 g, 40 mmol) according to a method similar to the method of Example 12-1).
- 5 2) Methyl 5-cyano-6-isobutyl-2-(2-methoxy-2-oxoethyl)-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (11.5 g, yield 75%) was obtained as a yellow oil from the obtained dimethyl 3-aminopent-2-enedioate, 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol) and p-tolualdehyde (4.8 g, 40 mmol).
- 10 3) $^1\text{H-NMR}$ (CDCl_3) δ : 0.94 (3H, d, $J = 6.6$ Hz), 0.98 (3H, d, $J = 6.6$ Hz), 1.85-2.00 (1H, m), 2.20-2.40 (2H, m), 2.31 (3H, s), 3.58 (3H, s), 3.77 (3H, s), 3.85-4.10 (2H, m), 4.59 (1H, s), 7.01 (1H, brs), 7.10 (2H, d, $J = 8.1$ Hz), 7.16 (2H, d, $J = 8.1$ Hz).
- 15 4) Methyl 5-cyano-6-isobutyl-2-(2-methoxy-2-oxoethyl)-4-(4-methylphenyl)nicotinate (3.2 g, yield 28%) was obtained as yellow-orange oil from methyl 5-cyano-6-isobutyl-2-(2-methoxy-2-oxoethyl)-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (11.5 g, 30 mmol) according to a method similar to the method of Example 1-3).
- 20 5) $^1\text{H-NMR}$ (CDCl_3) δ : 1.01 (6H, d, $J = 6.6$ Hz), 2.20-2.35 (1H, m), 2.41 (3H, s), 2.97 (2H, d, $J = 7.2$ Hz), 3.54 (3H, s), 3.71 (3H, s), 4.04 (2H, s), 7.20-7.30 (4H, m).
- 25 6) Methyl 5-(aminomethyl)-6-isobutyl-2-(2-methoxy-2-oxoethyl)-4-(4-methylphenyl)nicotinate (2.5 g, yield 77%) was obtained as a pale-yellow oil from methyl 5-cyano-6-isobutyl-2-(2-methoxy-2-oxoethyl)-4-(4-methylphenyl)nicotinate (3.2 g, 8.4 mmol) according to a method similar to the method of Example 1-4).
- 7) $^1\text{H-NMR}$ (CDCl_3) δ : 0.98 (6H, d, $J = 6.8$ Hz), 1.39 (2H, brs), 2.15-2.35 (1H, m), 2.39 (3H, s), 2.82 (2H, d, $J = 7.4$ Hz), 3.45 (3H, s), 3.67 (2H, s), 3.70 (3H, s), 3.94 (2H, s), 7.05-7.25 (4H, m).

Example 15

methyl 5-(aminomethyl)-4-(2,6-difluorophenyl)-6-isobutyl-2-methylnicotinate

1) Methyl 5-cyano-4-(2,6-difluorophenyl)-6-isobutyl-2-methyl-1,4-dihdropyridine-3-carboxylate (14.8 g, yield 36%) was obtained as yellow crystals from 5-methyl-3-oxohexanenitrile (15.0 g, 120 mmol) and 2,6-difluorobenzaldehyde (17.0 g, 120 mmol) and methyl 3-aminocrotonate (13.8 g, 120 mmol) according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ: 0.95-1.05 (6H, m), 1.80-2.05 (1H, m), 2.10-2.45 (2H, m), 2.31 (3H, s), 3.56 (3H, s), 5.21 (1H, s), 5.87 (1H, brs), 6.75-6.90 (2H, m), 7.05-7.25 (1H, m).

10 2) Methyl 5-cyano-4-(2,6-difluorophenyl)-6-isobutyl-2-methylnicotinate (11.7 g, yield 80%) was obtained as yellow crystals from methyl 5-cyano-4-(2,6-difluorophenyl)-6-isobutyl-2-methyl-1,4-dihdropyridine-3-carboxylate (14.8 g, 43 mmol) according to a method similar to the method of Example 1-3).

15 ¹H-NMR (CDCl₃) δ: 1.15 (6H, d, J = 6.6 Hz), 2.15-2.40 (1H, m), 2.72 (3H, s), 2.97 (2H, d, J = 7.0 Hz), 3.65 (3H, s), 6.95-7.10 (2H, m), 7.35-7.55 (1H, m).

3) Methyl 5-(aminomethyl)-4-(2,6-difluorophenyl)-6-isobutyl-2-methylnicotinate (9.8 g, yield 83%) was obtained as pale-yellow solid from methyl 5-cyano-4-(2,6-difluorophenyl)-6-isobutyl-2-methylnicotinate (11.7 g, 34 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.51 (2H, brs), 2.15-2.35 (1H, m), 2.60 (3H, s), 2.83 (2H, d, J = 7.5 Hz), 3.56 (3H, s), 3.62 (2H, s), 6.95-7.05 (2H, m), 7.35-7.50 (1H, m). melting point: 48-49°C

Example 16

methyl 5-(aminomethyl)-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinate

30 1) Methyl 5-cyano-4-(4-fluorophenyl)-6-isobutyl-2-methyl-1,4-dihdropyridine-3-carboxylate (27.4 g, yield 70%) was obtained as a yellow oil from 5-methyl-3-oxohexanenitrile (15.0 g, 120 mmol), 4-fluorobenzaldehyde (14.9 g, 120 mmol) and methyl 3-aminocrotonate (13.8 g, 120 mmol) according to a method similar

to the method of Example 1-2).

2) Methyl 5-cyano-4-(4-fluorophenyl)-6-isobutyl-2-

methylnicotinate (24.0 g, yield 61%) was obtained as a yellow oil from methyl 5-cyano-4-(4-fluorophenyl)-6-isobutyl-2-methyl-

5 1,4-dihdropyridine-3-carboxylate (27 g, 82 mmol) according to a method similar to the method of Example 1-3).

¹H-NMR (CDCl₃) δ:1.01 (6H, d, J = 6.6 Hz), 2.15-2.40 (1H, m), 2.64 (3H, s), 2.96 (2H, d, J = 7.2 Hz), 3.61 (3H, s), 7.10-7.40 (4H, m).

10 3) Methyl 5-(aminomethyl)-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinate (11.2 g, yield 85%) was obtained as a pale yellow solid from methyl 5-cyano-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinate (13.0 g, 40 mmol) according to a method similar to the method of Example 1-4).

15 ¹H-NMR (CDCl₃) δ:0.98 (6H, d, J = 6.6 Hz), 1.26 (2H, brs), 2.15-2.35 (1H, m), 2.54 (3H, s), 2.81 (2H, d, J = 7.2 Hz), 3.51 (3H, s), 3.65 (2H, s), 7.00-7.30 (4H, m).

melting point: 55-57°C

Example 17

20 5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinic acid dihydrochloride

1) Methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinate (0.71 g, yield 71%) was obtained as a white solid from methyl 5-(aminomethyl)-6-

25 isobutyl-4-(4-methylphenyl)-2-propylnicotinate (0.78 g, 2.2 mmol) according to a method similar to the method of Example 2-1).

¹H-NMR (CDCl₃) δ:0.94-0.99 (9H, m), 1.39 (9H, s), 1.70-1.83 (2H, m), 2.16-2.27 (1H, m), 2.38 (3H, s), 2.70-2.75 (2H, m),

30 2.79 (2H, d, J = 7.2 Hz), 3.48 (3H, s), 4.14 (2H, d, J = 4.9 Hz), 4.24 (1H, brs), 7.06 (2H, d, J = 7.9 Hz), 7.20 (2H, d, J = 7.9 Hz).

2) 5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinic acid (0.59 g, yield 86%) was

obtained from methyl 5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinate (0.71 g, 1.6 mmol) according to a method similar to the method of Example 2-2).

⁵ ¹H-NMR (CDCl₃) δ:0.94-1.05 (9H, m), 1.39 (9H, s), 1.72-1.84 (2H, m), 2.12-2.22 (1H, m), 2.38 (3H, s), 2.81-2.92 (4H, m), 4.40-4.09 (2H, m), 7.20 (2H, d, J = 8.3 Hz), 7.26 (2H, d, J = 8.3 Hz).

³) 5-(Aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinic acid dihydrochloride (0.50 g, yield 90%) was obtained as a white powder from 5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinic acid (0.59 g, 1.3 mmol) according to a method similar to the method of Example 2-3).

¹⁵ ¹H-NMR (CD₃OD) δ:1.04-1.13 (9H, m), 1.76-1.91 (2H, m), 2.13-2.25 (1H, m), 2.44 (3H, s), 3.01-3.18 (4H, m), 4.20 (2H, brs), 7.28-7.36 (2H, m), 7.43 (2H, d, J = 7.9 Hz).

Example 18

5-(aminomethyl)-6-isobutyl-2-methyl-4-phenylnicotinic acid dihydrochloride

1) Methyl 5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-phenylnicotinate (9.4 g, yield 83%) was obtained as a white solid from methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-phenylnicotinate (8.5 g, 27 mmol) according to a method similar to the method of Example 2-1).

¹H-NMR (CDCl₃) δ:0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.20 (1H, m), 2.55 (3H, s), 2.79 (2H, d, J = 7.2 Hz), 3.46 (3H, s), 4.14 (2H, d, J = 4.9 Hz), 4.24 (1H, brs), 7.14-7.21 (2H, m), 7.37-7.44 (3H, m).

³⁰ 2) 5-[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-phenylnicotinic acid (0.39 g, yield 40%) was obtained as a white solid from methyl 5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-phenylnicotinate (1.0 g, 2.4 mmol) according to a method similar to the method of Example 2-2).

3) 5-(Aminomethyl)-6-isobutyl-2-methyl-4-phenylnicotinic acid dihydrochloride (0.25 g, yield 86%) was obtained as a white powder from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-phenylnicotinic acid (0.39 g, 0.98 mmol) according
5 to a method similar to the method of Example 2-3).

¹H-NMR (CD₃OD) δ:1.04-1.15 (6H, m), 2.12-2.28 (1H, m), 2.78-2.89 (3H, m), 3.01-3.14 (2H, m), 4.13-4.20 (2H, m), 7.38-7.47 (2H, m), 7.56-7.63 (3H, m).

Example 19

10 methyl 5-[(dimethylamino)methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate

A mixture of methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.50 g, 1.6 mmol), formic acid (5 mL) and formalin (5 mL) was stirred at 100°C for 12 hrs. The
15 reaction mixture was poured into saturated aqueous sodium hydrogen carbonate, and the mixture was extracted with ethyl acetate. The extract was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The residue was purified by silica gel column chromatography to give methyl 5-[(dimethylamino)methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.10 g, yield 19%).

¹H-NMR (CDCl₃) δ:0.98 (6H, d, J = 6.8 Hz), 1.97 (6H, s), 2.14-2.28 (1H, m), 2.39 (3H, s), 2.53 (3H, s), 2.89 (2H, d, J = 7.4 Hz), 3.23 (2H, s), 3.48 (3H, s), 7.04 (2H, d, J = 8.0 Hz), 7.17
25 (2H, d, J = 8.0 Hz).

Example 20

methyl 5-(aminomethyl)-2-methyl-6-isobutyl-[4,4'-bipyridine]-3-carboxylate

1) Methyl 5-cyano-6-isobutyl-2-methyl-1,4-dihydro-4,4'-bipyridine-3-carboxylate (26.4 g, yield 71%) was obtained as a yellow oil from 5-methyl-3-oxohexanenitrile (15.0 g, 120 mmol), isonicotinaldehyde (12.8 g, 120 mmol) and methyl 3-aminocrotonate (13.8 g, 120 mmol) according to a method similar to the method of Example 1-2).

2) To a solution of methyl 5-cyano-6-isobutyl-2-methyl-1,4-dihydro-4,4'-bipyridine-3-carboxylate (20 g, 64 mmol) in acetone (150 mL) was added diammonium cerium nitrate (45 g, 82 mmol), and the mixture was stirred at room temperature for 1 hr. The reaction mixture was cooled to 0°C and partitioned between ethyl acetate and 2N sodium hydroxide. The organic layer and an extract obtained by extracting the aqueous layer with ethyl acetate were combined and the mixture was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure, and the residue was purified by silica gel column chromatography to give methyl 5-cyano-6-isobutyl-2-methyl-4,4'-bipyridine-3-carboxylate (10.2 g, yield 51%) as a yellow oil.

3) Methyl 5-(aminomethyl)-2-methyl-6-isobutyl-[4,4'-bipyridine]-3-carboxylate (10.9 g, yield 72%) was obtained as pale-yellow solid from methyl 5-cyano-6-isobutyl-2-methyl-4,4'-bipyridine-3-carboxylate (15.0 g, 48 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.33 (2H, brs), 2.15-2.40 (1H, m), 2.57 (3H, s), 2.82 (2H, d, J = 7.2 Hz), 3.49 (3H, s), 3.61 (2H, s), 7.15-7.25 (2H, m), 8.65-8.70 (2H, m). melting point: 63-65°C

Example 21
methyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate

1) 5,5-Dimethyl-3-oxohexanenitrile (92.0 g, yield 99%) was obtained as an oil from methyl 3,3-dimethylbutanoate (86.0 g, 0.66 mol) according to a method similar to the method of Example 1-1).

¹H-NMR (CDCl₃) δ: 1.05 (9H, s), 2.49 (2H, s), 3.43 (2H, s).
2) A mixture of 5,5-dimethyl-3-oxohexanenitrile (22.0 g, 158 mmol), p-tolualdehyde (19 g, 158 mmol), piperidine (1.3 g, 15.8 mmol), acetic acid (1.9 g, 31.6 mmol) and toluene (300 mL) was heated under reflux for 12 hrs. using a Dean-Stark trap. After

allowing to cool to room temperature, the reaction mixture was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was dissolved in methanol (50 mL). Methyl 5-aminocrotonate (18.2 g, 158 mmol) was added thereto and the mixture was heated under reflux for 6 hrs. The reaction mixture was concentrated under reduced pressure, and the residue was purified by silica gel column chromatography to give methyl 5-cyano-2-methyl-4-(4-methylphenyl)-6-neopentyl-1,4-dihdropyridine-3-carboxylate (23 g, yield 43%) as an oil.

¹H-NMR (CDCl₃) δ: 1.01 (9H, s), 0.98 (3H, d, J = 6.6 Hz), 1.80-2.00 (1H, m), 2.14-2.41 (2H, m), 2.31 (3H, s), 2.37 (3H, s), 3.58 (3H, s), 4.57 (1H, s), 5.56 (1H, brs), 7.06-7.16 (4H, m).

3) Methyl 5-cyano-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (12 g, yield 60%) was obtained as colorless crystals from methyl 5-cyano-2-methyl-4-(4-methylphenyl)-6-neopentyl-1,4-dihdropyridine-3-carboxylate (20 g, 59.4 mmol) according to a method similar to the method of Example 1-3).

¹H-NMR (CDCl₃) δ: 1.06 (9H, s), 2.41 (3H, s), 2.63 (3H, s), 3.01 (2H, s), 3.61 (3H, s), 7.26 (4H, m).

melting point: 139-140°C

4) Methyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (2.3 g, yield 56%) was obtained as colorless crystals from methyl 5-cyano-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (4 g, 11.9 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.44 (2H, brs), 2.39 (3H, s), 2.53 (3H, s), 2.88 (2H, s), 3.50 (3H, s), 3.72 (2H, s), 7.12 (2H, m), 7.21 (2H, m).

melting point: 119-120°C

Example 22

5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid dihydrochloride

1) To a solution of methyl 5-(aminomethyl)-2-methyl-4-(4-

methylphenyl)-6-neopentylnicotinate (1.0 g, 2.9 mmol) in tetrahydrofuran (25 mL) was added di-tert-butyl dicarbonate (0.65 g, 3.0 mmol), and the mixture was stirred at room temperature for 1 hr. 8N Aqueous sodium hydroxide solution (2 mL) and methanol (10 mL) were added to the reaction mixture, and the mixture was heated under reflux for 3 days. The reaction mixture was allowed to cool to room temperature, acidified with 1N hydrochloric acid, and extracted with ethyl acetate. The extract was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was crystallized from diisopropyl ether to give 5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (0.5 g, yield 42%) as crystals.

¹⁵ ¹H-NMR (CDCl₃) δ: 0.88 (9H, s), 1.36 (9H, s), 2.38 (3H, s), 2.72 (3H, s), 2.88 (2H, s), 4.21 (2H, brs), 4.29 (1H, brs), 7.18 (2H, d, J = 8.3 Hz), 7.23 (2H, d, J = 8.3 Hz).
melting point: 216-217°C
2) 4N Hydrogen chloride 1,4-dioxane solution (5 mL) was added to 5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (0.30 g, 0.7 mmol), and the mixture was stirred at room temperature for 17 hr. The reaction mixture was concentrated under reduced pressure and the obtained white solid was washed with diethyl ether to give 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid dihydrochloride (0.2 g, yield 71%) as a white powder.

¹⁶ ¹H-NMR (DMSO-d₆) δ: 1.02 (9H, s), 2.37 (3H, s), 2.59 (3H, s), 3.04 (2H, s), 3.86 (2H, d, J = 5.5 Hz), 7.23 (2H, d, J = 8.1 Hz), 7.30 (2H, d, J = 8.1 Hz), 8.24 (3H, brs).

Example 23

tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-methylnicotinate

- 1) A mixture of tert-butyl acetoacetate (580 mL, 3.5 mol), 25%

aqueous ammonia (1200 mL) and methanol (1000 mL) was stirred at room temperature for 14 hrs. After concentrating under reduced pressure, the reaction mixture was partitioned between ethyl acetate and water. The organic layer was dried over anhydrous magnesium sulfate, and the solvent was evaporated under reduced pressure to give tert-butyl 3-aminocrotonate (550 g, yield 99%) as a pale-yellow powder.

¹H-NMR (CDCl₃) δ:1.47 (9H, s), 1.87 (3H, s), 4.46 (1H, s).
2) tert-Butyl 4-(4-chlorophenyl)-5-cyano-6-isobutyl-2-methyl-
¹⁰ 1,4-dihdropyridine-3-carboxylate (7.6 g, yield 62%) was obtained as a white powder from 5-methyl-3-oxohexanenitrile (4.0 g, 32 mmol), 4-chlorobenzaldehyde (4.5 g, 32 mmol) and tert-butyl 3-aminocrotonate (5.0 g, 32 mmol) according to a method similar to the method of Example 1-2).

¹⁵ ¹H-NMR (CDCl₃) δ:0.93 (3H, d, J = 6.6 Hz), 0.99 (3H, d, J = 6.6 Hz), 1.29 (9H, s), 1.80-1.95 (1H, m), 2.10-2.30 (2H, m), 2.34 (3H, s), 4.54 (1H, s), 5.56 (1H, brs), 7.10-7.20 (2H, m), 7.25-7.30 (2H, m).

melting point: 185-186°C
²⁰ 3) To a solution of tert-butyl 4-(4-chlorophenyl)-5-cyano-6-isobutyl-2-methyl-1,4-dihdropyridine-3-carboxylate (7.6 g, 20 mmol) in acetone (200 mL) was added an aqueous solution (40 mL) of diammonium cerium nitrate (27 g, 49 mmol) at room temperature over 5 min. The reaction mixture was partitioned
²⁵ between ethyl acetate and water. The organic layer and an extract obtained by extracting the aqueous layer with ethyl acetate were combined, and the mixture was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give tert-butyl 4-(4-chlorophenyl)-5-cyano-6-isobutyl-2-methylnicotinate (7.2 g, yield 95%) as a white powder.

¹H-NMR (CDCl₃) δ:1.01 (6H, d, J = 6.8 Hz), 1.27 (9H, s), 2.15-2.35 (1H, m), 2.65 (3H, s), 2.94 (2H, d, J = 7.2 Hz), 7.30-7.35

(2H, m), 7.40-7.50 (2H, m).

melting point: 70-72°C

4) A mixture of tert-butyl 4-(4-chlorophenyl)-5-cyano-6-isobutyl-2-methylnicotinate (1.0 g, 2.6 mmol), Raney-cobalt (4 mL), 25% aqueous ammonia (2 mL), tetrahydrofuran (20 mL) and methanol (40 mL) was stirred in a sealed tube under 0.5 MPa hydrogen atmosphere at room temperature for 5 hrs. The reaction mixture was filtered and the filtrate was concentrated under reduced pressure. The residue was partitioned between ethyl acetate and 10% aqueous potassium carbonate solution. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-methylnicotinate (0.98 g, yield 97%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.8 Hz), 1.22 (9H, s), 1.42 (2H, brs), 2.15-2.30 (1H, m), 2.55 (3H, s), 2.79 (2H, d, J = 7.2 Hz), 3.61 (2H, s), 7.21 (2H, d, J = 8.3 Hz), 7.41 (2H, d, J = 8.3 Hz).

melting point: 81-83°C

Example 24

5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-methylnicotinic acid hydrochloride

1) A mixture of tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-methylnicotinate (0.60 g, 1.5 mmol) and trifluoroacetic acid (4 mL) was stirred at 50°C for 4 hrs. The reaction mixture was concentrated under reduced pressure, and the residue was dissolved in 1,4-dioxane (4 mL). 4N Hydrogen chloride 1,4-dioxane solution (4 mL, 16 mmol) was added to the obtained solution, and the mixture was concentrated under reduced pressure. The residue was washed with diisopropyl ether to give 5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-methylnicotinic acid dihydrochloride (0.63 g, yield 99%) as a

colorless oil.

2) 5-(Aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-methylnicotinic acid dihydrochloride (0.63 g, 1.5 mmol) was dissolved in isopropanol (10 mL), and propylene oxide (0.27 g, 5 4.6 mmol) was added thereto. The mixture was stirred at room temperature for 3 hrs. The reaction mixture was concentrated under reduced pressure, and the obtained oil was crystallized from isopropanol-diisopropyl ether to give 5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-methylnicotinic acid

10 hydrochloride (0.43 g, 76%) as a white powder.

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.15-2.30 (1H, m), 2.49 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 3.75 (2H, s), 7.34 (2H, d, J = 7.5 Hz), 7.54 (2H, d, J = 7.5 Hz), 8.43 (1H, brs).

Example 25

15 tert-butyl 5-(aminomethyl)-6-isobutyl-2-isopropyl-4-(4-methylphenyl)nicotinate

1) To a solution of Meldrum's acid (14.41 g, 0.1 mol) and pyridine (16.2 mL, 0.2 mol) in dichloromethane (100 mL) was added dropwise isobutyryl chloride (13.4 mL, 0.11 mol) at 0°C over 30 min., and the mixture was stirred at 0°C for 2 hrs. The reaction mixture was poured into 0.5N hydrochloric acid, and the mixture was extracted with dichloromethane. The extract was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure. A mixture of the obtained residue, tert-butanol (11.2 g, 150 mmol) and toluene (100 mL) was heated under reflux for 6 hrs. After allowing to cool to room temperature, the reaction mixture was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give tert-butyl 4-methyl-3-oxopentanoate as a crude product (9.31 g). A mixture of the crude product (9.31 g), 25% aqueous ammonia (100 mL) and methanol (100 mL) was stirred at room temperature for 12 hrs. The reaction mixture was concentrated under reduced pressure,

and partitioned between ethyl acetate and water. The organic layer was dried over anhydrous magnesium sulfate, and the solvent was evaporated under reduced pressure to give tert-butyl 3-amino-4-methylpent-2-enoate as a crude product (9.26 g).

2) tert-Butyl 5-cyano-6-isobutyl-2-isopropyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (12.11 g, yield 76%) was obtained as colorless crystals from 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol), p-tolualdehyde (4.8 g, 40 mmol) and the crude product (9.26 g) of tert-butyl 3-amino-4-methylpent-2-enoate obtained in the aforementioned 1), according to a method similar to the method of Example 1-2).

3) tert-Butyl 5-cyano-6-isobutyl-2-isopropyl-4-(4-methylphenyl)nicotinate (2.88 g, yield 73%) was obtained as an oil from tert-butyl 5-cyano-6-isobutyl-2-isopropyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (3.94 g, 10 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ:1.01 (6H, d, J = 6.6 Hz), 1.25 (9H, s), 1.32 (6H, d, J = 6.6 Hz), 2.26-2.35 (1H, m), 2.40 (3H, s), 2.94 (2H, d, J = 7.2 Hz), 3.14-3.23 (1H, m), 7.26-7.35 (4H, m).

4) tert-Butyl 5-(aminomethyl)-6-isobutyl-2-isopropyl-4-(4-methylphenyl)nicotinate (2.15 g, yield 77%) was obtained as a white powder from tert-butyl 5-cyano-6-isobutyl-2-isopropyl-4-(4-methylphenyl)nicotinate (2.74 g, 7 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ:0.99 (6H, d, J = 6.6 Hz), 1.18 (9H, s), 1.30 (6H, d, J = 6.6 Hz), 1.39 (2H, brs), 2.26-2.35 (1H, m), 2.39 (3H, s), 2.78 (2H, d, J = 6.9 Hz), 3.04-3.14 (1H, m), 3.60 (2H, s), 7.13 (2H, d, J = 8.2 Hz), 7.20 (2H, d, J = 8.2 Hz).

Example 26

5-(aminomethyl)-6-isobutyl-2-isopropyl-4-(4-methylphenyl)nicotinic acid dihydrochloride

5-(Aminomethyl)-6-isobutyl-2-isopropyl-4-(4-

methylphenyl)nicotinic acid dihydrochloride (0.37 g, yield 90%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-6-isobutyl-2-isopropyl-4-(4-methylphenyl)nicotinate (0.40 g, 1 mmol) according to a method similar to the method of Example 5 24-1).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 1.03 (6H, d, J = 6.6 Hz), 2.23-2.37 (4H, m), 2.85 (2H, d, J = 6.9 Hz), 3.04-3.13 (1H, m), 3.77 (2H, d, J = 5.4 Hz), 7.22 (2H, d, J = 8.1 Hz), 7.28 (2H, d, J = 8.1 Hz), 8.21 (3H, brs).

10 **Example 27**

tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-methyl-6-neopentylnicotinate

1) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2-methyl-6-neopentyl-1,4-dihdropyridine-3-carboxylate (2.5 g, yield 38%) was 15 obtained as a white powder from 5,5-dimethyl-3-oxohexanenitrile (2.6 g, 18.0 mmol), 4-chlorobenzaldehyde (2.3 g, 16.0 mmol) and tert-butyl 3-aminocrotonate (2.5 g, 16.0 mmol) according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ: 1.01 (9H, s), 1.29 (9H, s), 2.17 (1H, d, J = 13.9 Hz), 2.34 (3H, s), 2.35 (1H, d, J = 13.9 Hz), 4.55 (1H, s), 5.46 (1H, brs), 7.10-7.35 (4H, m).

melting point: 208-210°C

2) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2-methyl-6-neopentylnicotinate (2.1 g, yield 90%) was obtained as a pale- 25 yellow powder from tert-butyl 4-(4-chlorophenyl)-5-cyano-2-methyl-6-neopentyl-1,4-dihdropyridine-3-carboxylate (2.4 g, 5.9 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ: 1.06 (9H, s), 1.28 (9H, s), 2.65 (3H, s), 3.00 (2H, s), 7.30-7.35 (2H, m), 7.45-7.50 (2H, m).

melting point: 94-95°C

3) tert-Butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-methyl-6-neopentylnicotinate (0.93 g, yield 92%) was obtained as a white powder from tert-butyl 4-(4-chlorophenyl)-5-cyano-2-methyl-6-

neopentylnicotinate (1.0 g, 2.5 mmol) according to a method similar to the method of Example 23-4).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.22 (9H, s), 1.43 (2H, brs), 2.55 (3H, s), 2.86 (2H, s), 3.66 (2H, s), 7.15-7.25 (2H, m),
5 7.35-7.45 (2H, m).

melting point: 116-118°C

Example 28

5-(aminomethyl)-4-(4-chlorophenyl)-2-methyl-6-neopentylnicotinic acid dihydrochloride

10 5-(Aminomethyl)-4-(4-chlorophenyl)-2-methyl-6-neopentylnicotinic acid dihydrochloride (1.0 g, yield 98%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-methyl-6-neopentylnicotinate (0.95 g, 2.4 mmol) according to a method similar to the method of Example
15 24-1).

¹H-NMR (DMSO-d₆) δ: 1.02 (9H, s), 2.56 (3H, s), 2.94 (2H, s), 3.84 (2H, d, J = 5.5 Hz), 7.35-7.40 (2H, m), 7.55-7.60 (2H, m), 8.20 (3H, brs).

melting point: 246-248°C

20 **Example 29**

tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2,6-dineopentylnicotinate

1) To a solution (30 mL) of piperidine (0.94 g, 11 mmol) and acetic acid (0.66 g, 11 mmol) in isopropanol was added dropwise
25 a solution (300 mL) of 5,5-dimethyl-3-oxohexanenitrile (17.0 g, 110 mmol) and p-chlorobenzaldehyde (15.5 g, 110 mmol) in isopropanol at room temperature over 30 min. and the mixture was stirred for 3 days. The solvent was evaporated under reduced pressure, and the residue was partitioned between ethyl acetate and saturated brine. The organic layer was dried over
30 anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure to give 3-(4-chlorophenyl)-2-(3,3-dimethylbutanoyl)acrylonitrile as a crude product (35.2 g).
2) tert-Butyl 3-amino-5,5-dimethylhex-2-enoate was obtained as

a crude product (13 g) from Meldrum's acid (8.65 g, 60 mmol) and tert-butylacetyl chloride (9.2 mL, 66 mmol) according to a method similar to the method of Example 25-1).

3) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2,6-dineopentyl-1,4-
5 dihydropyridine-3-carboxylate (2.03 g, yield 15%) was obtained
as a yellow oil from the crude product (11.7 g) obtained in the
aforementioned 1), and the crude product (13.0 g) obtained in
the aforementioned 2), according to a method similar to the
method of Example 1-2). That is, the aforementioned two kinds
10 of crude products were dissolved in methanol (40 mL) and the
mixture was heated under reflux for 3.5 hrs. The reaction
mixture was concentrated under reduced pressure and the residue
was purified by silica gel column chromatography to give tert-
butyl 4-(4-chlorophenyl)-5-cyano-2,6-dineopentyl-1,4-
15 dihydropyridine-3-carboxylate.

¹H-NMR (CDCl₃) δ:1.00 (9H, s), 1.03 (9H, s), 1.29 (9H, s), 2.24
(4H, s), 4.58 (1H, brs), 5.37 (1H, brs), 7.20-7.32 (4H, m).

4) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2,6-
dineopentylnicotinate (0.75 g, yield 38%) was obtained from
20 tert-butyl 4-(4-chlorophenyl)-5-cyano-2,6-dineopentyl-1,4-
dihydropyridine-3-carboxylate (2.03 g, 4.44 mmol) according to
a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ:1.04 (9H, s), 1.07 (9H, s), 1.24 (9H, s), 2.84
(2H, s), 3.00 (2H, s), 7.31 (2H, d, J = 8.67 Hz), 7.45 (2H, d,
25 J = 8.67 Hz).

5) tert-Butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2,6-
dineopentylnicotinate (0.35 g, yield 46%) was obtained as a
pale-yellow solid from tert-butyl 4-(4-chlorophenyl)-5-cyano-
2,6-dineopentylnicotinate (0.75 g, 1.65 mmol) according to a
30 method similar to the method of Example 23-4).

¹H-NMR (CDCl₃) δ:1.02 (9H, s), 1.04 (9H, s), 1.18 (9H, s), 2.74
(2H, s), 2.86 (2H, s), 3.64 (2H, s), 7.21 (2H, d, J = 8.48 Hz),
7.40 (2H, d, J = 8.48 Hz).

Example 30

5-(aminomethyl)-4-(4-chlorophenyl)-2,6-dineopentylnicotinic acid dihydrochloride

5-(Aminomethyl)-4-(4-chlorophenyl)-2,6-dineopentylnicotinic acid dihydrochloride (0.21 g, yield 69%)
5 was obtained as a white solid from tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2,6-dineopentylnicotinate (0.30 g, 0.653 mmol) according to a method similar to the method of Example 24-1).

¹H-NMR (CDCl₃) δ: 0.99 (9H, s), 1.03 (9H, s), 2.77 (2H, s), 2.91 (2H, s), 3.83 (2H, d, J = 5.65 Hz), 7.35 (2H, d, J = 8.48 Hz), 7.54 (2H, d, J = 8.29 Hz), 8.12 (2H, brs).

Example 31

5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid hemifumarate (to be sometimes referred to as bis[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid] fumarate in this specification)
1) To a mixture of 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid dihydrochloride (5.99 g, 15.0 mmol), tetrahydrofuran (50 mL) and 1 M aqueous sodium hydroxide solution (50 mL) was added dropwise benzyl chloroformate (95%, 2.48 mL, 16.5 mmol) at room temperature. The obtained mixture was stirred for 2 hrs., and 0.1 M hydrochloric acid (100 mL) was added. The mixture was extracted with ethyl acetate-tetrahydrofuran (1:1). The organic layer was washed with water and saturated brine, dried over anhydrous magnesium sulfate and concentrated under reduced pressure. The residue was recrystallized from tetrahydrofuran to give 5-({[(benzyloxy)carbonyl]amino}methyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (5.57 g, 81%) as colorless powder crystals.

¹H-NMR (DMSO-d₆) δ: 0.98 (9H, s), 2.33 (3H, s), 2.44 (3H, s), 2.70 (2H, s), 3.97 (2H, d, J = 4.1 Hz), 4.98 (2H, s), 7.15-7.20 (4H, m), 7.27-7.42 (6H, m), 12.96 (1H, brs).

2) A mixture of 5-({[(benzyloxy)carbonyl]amino}methyl)-2-

methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (5.5 g, 12 mmol), 5% palladium-carbon (11.0 g), tetrahydrofuran (100 mL) and ethanol (100 mL) was stirred overnight under a hydrogen atmosphere at room temperature. The reaction mixture was 5 filtered, and the filtrate was concentrated under reduced pressure. The residue was recrystallized from methanol to give 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (2.46 g, 63%) as colorless powder crystals.

¹⁰ ¹H-NMR (DMSO-d₆) δ: 0.96 (9H, s), 2.33 (3H, s), 2.36 (3H, s), 2.76 (2H, s), 3.56 (2H, s), 7.12-7.18 (4H, m).

¹⁵ 3) 5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (1.14 g, 3.50 mmol) and fumaric acid (0.203 g, 1.75 mmol) were dissolved in water (150 mL) with heating. The obtained aqueous solution was concentrated under reduced pressure. The residue was washed with ethanol and recrystallized from water to give 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid hemifumarate (0.902 g, 67%) as colorless powder crystals.

²⁰ ¹H-NMR (DMSO-d₆) δ: 0.97 (9H, s), 2.34 (3H, s), 2.40 (3H, s), 2.77 (2H, s), 3.65 (2H, s), 6.45 (1H, s), 7.14-7.21 (4H, m).

Example 32

tert-butyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate

²⁵ 1) tert-Butyl 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (159 g, yield 27%) was obtained as a white solid from tert-butyl 3-aminocrotonate (253 g, 1.60 mol) according to a method similar to the method of Example 1-2). Subsequently, tert-butyl 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (40.8 g, yield 99%) was obtained as a yellow solid from tert-butyl 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (41.0 g, 112 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ:1.01 (6H, d, J = 6.9 Hz), 1.26 (9H, s), 2.21-2.32 (1H, m), 2.41 (3H, s), 2.64 (3H, s), 2.93 (2H, d, J = 7.5 Hz), 7.18-7.32 (4H, m).

2) tert-Butyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (502 g, yield 96%) was obtained as a white solid from tert-butyl 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (515 g, 1.42 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ:0.98 (6H, d, J = 6.6 Hz), 1.19 (9H, s), 2.13-2.31 (1H, m), 2.39 (3H, s), 2.56 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 3.64 (2H, brs), 7.13 (2H, d, J = 7.9 Hz), 7.22 (2H, d, J = 7.9 Hz).

Example 33

15 {[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)acetic acid dihydrochloride

1) To a solution (10 mL) of 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (510 mg, 1.24 mmol) in N,N-dimethylformamide were added benzyl bromoacetate (568 mg, 2.48 mmol) and potassium carbonate (343 mg, 2.48 mmol), and the mixture was stirred at room temperature for 30 min. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give 2-(benzyloxy)-2-oxoethyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (690 mg, yield 99%) as an oil.

¹H-NMR (CDCl₃) δ:0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.14-2.26 (1H, m), 2.36 (3H, s), 2.59 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 4.11-4.17 (2H, m), 4.22 (1H, brs), 4.40 (2H, s), 5.16 (2H, s), 7.05 (2H, d, J = 8.1 Hz), 7.17 (2H, d, J = 7.9 Hz), 7.29-

7.39 (5H, m).

2) A mixture of 2-(benzyloxy)-2-oxoethyl 5-{{(tert-

butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (690 mg, 1.23 mmol), palladium-carbon

⁵ (10%, dry) (132 mg, 0.124 mmol) and ethanol (10 mL) was stirred under a hydrogen atmosphere at room temperature for 30 min.

After filtration, the solvent was evaporated under reduced pressure to give {{[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-

¹⁰ yl]carbonyl}oxy)acetic acid as a crude product (580 mg).

¹H-NMR (CDCl₃) δ:0.96 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.37 (3H, s), 2.62 (3H, s), 2.81 (2H, d, J = 7.0 Hz), 4.11-4.17 (2H, m), 4.30 (1H, brs), 4.36 (2H, s), 7.06 (2H, d, J = 7.7 Hz), 7.19 (2H, d, J = 7.7 Hz).

¹⁵ 3) {[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)acetic acid dihydrochloride (517 mg, yield 94%) was obtained as a white powder from the crude product (580 mg) obtained in the aforementioned 2) according to a method similar to the method
²⁰ of Example 2-3).

¹H-NMR (CD₃OD) δ:1.11 (6H, d, J = 6.6 Hz), 2.15-2.27 (1H, m), 2.45 (3H, s), 2.94 (3H, s), 3.11 (2H, d, J = 7.5 Hz), 4.20 (2H, s), 4.50 (2H, s), 7.30 (2H, d, J = 8.1 Hz), 7.42 (2H, d, J = 7.9 Hz).

²⁵ **Example 34**

2-amino-2-oxoethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate

1) To a solution (10 mL) of 5-{{(tert-

butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-

³⁰ methylphenyl)nicotinic acid (500 mg, 1.22 mmol) in N,N-dimethylformamide were added 2-iodoacetamide (673 mg, 3.64 mmol) and potassium carbonate (337 mg, 2.44 mmol) and the mixture was stirred at room temperature for 30 min. The reaction mixture was diluted with ethyl acetate (100 mL) and

washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give 2-amino-2-oxoethyl 5-
5 {[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (570 mg, yield 99%) as an oil.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.17-2.31 (1H, m), 2.39 (3H, s), 2.57 (3H, s), 2.80 (2H, d, J = 7.2 Hz), 4.13-4.18 (2H, m), 4.23 (1H, brs), 4.40 (2H, s), 5.12 (2H, brs), 7.12 (2H, d, J = 7.7 Hz), 7.25 (2H, d, J = 7.9 Hz).

2) 2-Amino-2-oxoethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (370 mg, yield 82%) was obtained as an oil from 2-amino-2-oxoethyl 5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (570 mg, 1.21 mmol) according to a method similar to the method of Example 8-3).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 2.17-2.32 (1H, m), 2.40 (3H, s), 2.57 (3H, s), 2.82 (2H, d, J = 7.2 Hz), 3.70 (2H, s), 4.39 (2H, s), 5.20 (2H, brs), 7.19 (2H, d, J = 8.1 Hz), 7.27 (2H, d, J = 7.9 Hz).

Example 35

4-ethoxy-4-oxobutyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) A mixture of 5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.41 g, 1.0 mmol), ethyl 4-bromobutyrate (0.21 g, 1.1 mmol), potassium carbonate (0.15 g, 1.1 mmol) and N,N-dimethylformamide (20 mL) was stirred at room temperature for 1 hr., and the reaction mixture was partitioned between ethyl acetate and water. The organic layer was washed successively with water and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give 4-ethoxy-4-oxobutyl 5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-

methyl-4-(4-methylphenyl)nicotinate (0.45 g, yield 85%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.25 (3H, t, J = 7.2 Hz), 1.39 (9H, s), 1.55-1.70 (2H, m), 2.08 (2H, t, J = 7.5 Hz),
⁵ 2.15-2.30 (1H, m), 2.38 (3H, s), 2.54 (3H, s), 2.78 (2H, d, J = 7.3 Hz), 3.95 (2H, t, J = 6.2 Hz), 4.11 (2H, q, J = 7.2 Hz), 4.53 (2H, d, J = 5.3 Hz), 4.23 (1H, brs), 7.07 (2H, d, J = 8.0 Hz), 7.21 (2H, d, J = 8.0 Hz).

2) 4-Ethoxy-4-oxobutyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (0.12 g, yield 95%) was obtained as a white powder from 4-ethoxy-4-oxobutyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.13 g, 0.25 mmol) according to a method similar to the method of Example 2-3).

¹⁵ ¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 1.17 (3H, t, J = 7.2 Hz), 1.45-1.60 (2H, m), 2.05 (2H, t, J = 7.4 Hz), 2.15-2.30 (1H, m), 2.36 (3H, s), 2.51 (3H, brs), 2.85 (2H, t, J = 6.3 Hz), 3.82 (2H, d, J = 5.7 Hz), 3.92 (2H, t, J = 6.3 Hz), 4.03 (2H, q, J = 7.2 Hz), 7.19 (2H, d, J = 7.9 Hz), 7.28 (2H, d, J = 7.9 Hz), 8.21 (3H, brs).

²⁰ melting point: 193-195°C

Example 36

4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy}butanoic acid dihydrochloride

1) 4-Ethoxy-4-oxobutyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.30 g, 0.57 mmol) was dissolved in ethanol (20 mL) and 1N aqueous sodium hydroxide solution (4.0 mL) was added. The mixture was stirred at room temperature for 1 hr. The reaction mixture was poured into 0.5N hydrochloric acid (20 mL) and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and

the obtained crude crystals were recrystallized from diisopropyl ether-ethyl acetate to give 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)butanoic acid (0.23 g, 5 yield 82%) as a white powder.

¹H-NMR (CDCl₃) δ: 1.02 (6H, d, J = 6.4 Hz), 1.39 (9H, s), 1.55-1.70 (2H, m), 2.12 (2H, t, J = 7.1 Hz), 2.15-2.30 (1H, m), 2.39 (3H, s), 2.75 (3H, brs), 2.85-3.20 (2H, m), 4.00 (2H, t, J = 6.2 Hz), 4.20 (2H, d, J = 3.6 Hz), 4.37 (1H, brs), 7.10 (2H, d, 10 J = 7.7 Hz), 7.26 (2H, d, J = 7.7 Hz).

2) 4-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)butanoic acid dihydrochloride (0.20 g, yield 99%) was obtained as a white powder from 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)butanoic acid (0.20 g, 0.40 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 1.40-1.55 (2H, m), 2.00 (2H, t, J = 7.4 Hz), 2.15-2.30 (1H, m), 2.36 (3H, s), 2.52 (3H, brs), 2.80-2.95 (2H, m), 3.83 (2H, d, J = 4.3 Hz), 3.92 (2H, t, J = 6.2 Hz), 7.20 (2H, d, J = 7.7 Hz), 7.29 (2H, d, J = 7.7 Hz), 8.29 (3H, brs).

melting point: 221-223°C

Example 37

25 pyridin-2-ylmethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate trihydrochloride

1) To a solution (15 mL) of 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.00 g, 2.42 mmol) in N,N-dimethylformamide were added 2-(bromomethyl)pyridine hydrobromide (0.92 g, 3.64 mmol) and potassium carbonate (66.9 mg, 4.84 mmol), and the mixture was stirred for 30 min. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer was dried over

anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give pyridin-2-ylmethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.20 g, yield 98%) as a pale-pink solid.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.14-2.25 (1H, m), 2.35 (3H, s), 2.56 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 4.14 (2H, brs), 4.25 (1H, brs), 5.06 (2H, s), 6.89 (1H, d, J = 7.7 Hz), 7.06 (2H, d, J = 7.9 Hz), 7.13 (2H, d, J = 7.9 Hz), 7.17-7.22 (1H, m), 7.57 (1H, t, J = 7.7 Hz), 8.52 (1H, d, J = 4.7 Hz).

2) Pyridin-2-ylmethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate trihydrochloride (1.22 g, yield 99%) was obtained as a pale-pink solid from pyridin-2-ylmethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.20 g, 2.38 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.4 Hz), 2.17-2.28 (1H, m), 2.34 (3H, s), 2.61 (3H, s), 2.94 (2H, d, J = 6.8 Hz), 3.81 (2H, d, J = 4.9 Hz), 5.20 (2H, s), 7.19 (4H, s), 7.23 (1H, brs), 7.62-7.66 (1H, m), 8.06 (1H, t, J = 7.9 Hz), 8.39 (3H, brs), 8.68 (1H, d, J = 4.9 Hz).

Example 38
25 2-ethoxy-1-methyl-2-oxoethyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate dihydrochloride

1) 2-Ethoxy-1-methyl-2-oxoethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (0.35 g, yield 56%) was obtained as a white
30 powder from 5-{{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (0.5 g, 1.2 mmol) and ethyl 2-bromopropionate (0.43 g, 2.4 mmol) according to a method similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.11 (3H, d, J = 7.0 Hz), 1.25

(3H, t, J = 7.1 Hz), 1.37 (9H, s), 2.38 (3H, s), 2.62 (3H, d, J = 4.9 Hz), 2.83-2.93 (2H, m), 4.17 (2H, q, J = 7.0 Hz), 4.21 (3H, s), 4.82 (1H, q, J = 7.1 Hz), 7.04-7.12 (2H, m), 7.19-7.21 (2H, m).

5 2) 2-Ethoxy-1-methyl-2-oxoethyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate dihydrochloride (0.16 g, yield 85%) was obtained as a white powder from 2-ethoxy-1-methyl-2-oxoethyl 5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (0.2 g, 0.38 mmol) according to a method similar to the method of Example 22-2).

¹H-NMR (DMSO-d₆) δ: 1.02 (9H, s), 1.06 (3H, d, J = 7.0 Hz), 1.16 (3H, t, J = 7.1 Hz), 2.37 (3H, s), 2.58 (3H, s), 2.95 (2H, s), 3.88 (2H, s), 4.11 (2H, q, J = 7.0 Hz), 4.77 (1H, q, J = 7.1 Hz) 7.13-7.16 (1H, m), 7.23-7.32 (3H, m), 8.24 (3H, s).

Example 39

(5-methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate dihydrochloride
1) (5-Methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (0.9 g, yield 73%) was obtained as a white powder from 5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (1.0 g, 2.3 mmol) and 4-chloromethyl-5-methyl-1,3-dioxol-2-one (0.42 g, 2.8 mmol)

25 according to a method similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ: 1.01 (9H, s) 1.36 (9H, s), 1.97 (3H, s), 2.39 (3H, s), 2.53 (3H, s), 2.88 (2H, s), 4.16 (3H, s), 4.74 (2H, s), 7.02 (2H, d, J = 7.8 Hz), 7.17 (2H, d, J = 7.8 Hz).

2) To a solution (2 mL) of (5-methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (0.8 g, 1.5 mmol) in ethyl acetate was added 4N hydrogen chloride ethyl acetate solution (8 mL) and the mixture was stirred at room temperature for 4 hrs. The reaction mixture was concentrated under reduced

pressure and the obtained white solid was recrystallized from methanol-ethyl acetate to give (5-methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate dihydrochloride (0.6 g, yield 77%) as a
5 white powder.

¹H-NMR (DMSO-d₆) δ:1.00 (9H, s), 1.99 (3H, s), 2.34 (3H, s), 2.52 (3H, s), 2.93 (2H, s), 3.83 (2H, d, J = 5.5 Hz), 4.93 (2H, s), 7.13 (2H, d, J = 7.9 Hz), 7.20 (2H, d, J = 7.9 Hz), 8.18 (3H, s).

10 **Example 40**

5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid hemifumarate (to be sometimes referred to as bis[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid] fumarate in this specification)

15 1) A mixed solution of 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (53.7 g, 130 mmol) and 4N hydrogen chloride 1,4-dioxane solution (400 mL) was stirred at room temperature for 3 hrs. The precipitated solid was collected by filtration and washed with
20 diisopropyl ether (200 mL). The obtained white solid was dissolved in isopropanol (500 mL) and the mixture was stirred at 50°C for 30 min. The obtained mixture was allowed to cool to room temperature, and the mixture was stirred at room temperature for 1 hr. The precipitated solid was collected by
25 filtration and washed with isopropanol (50 mL) to give 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid dihydrochloride propan-2-ol solvate (1:1) (46.5 g, yield 80%) as a white solid.

¹H-NMR (DMSO-d₆) δ:0.97 (6H, d, J = 6.6 Hz), 1.04 (6H, d, J = 6.0 Hz), 2.16-2.27 (1H, m), 2.37 (3H, s), 2.58 (3H, s), 2.90 (2H, d, J = 7.0 Hz), 3.73-3.86 (3H, m), 7.23 (2H, d, J = 8.1 Hz), 7.30 (2H, d, J = 7.9 Hz), 8.26 (3H, brs).

2) 5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid dihydrochloride propan-2-ol solvate

(1:1) (35.6 g, 80 mmol) was suspended in water (80 mL) and 1N aqueous sodium hydroxide solution (160 mL, 160 mmol) was added at room temperature. The mixture was stirred for 1 hr. The precipitated solid was collected by filtration and washed with 5 ethanol (10 mL) to give 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (13.3 g, yield 53%) as a white solid.

¹H-NMR (DMSO-d₆) δ: 0.93 (6H, d, J = 6.8 Hz), 2.14-2.25 (1H, m), 2.34 (3H, s), 2.38 (3H, s), 2.70 (2H, d, J = 7.2 Hz), 3.49 (2H, s), 7.14-7.20 (4H, m).

3) 5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (15.4 g, 49.3 mmol) was suspended in water (400 mL) and the mixture was heated under reflux with stirring for 30 min. Fumaric acid (3.43 g, 29.6 mmol) was 15 added to the obtained suspension and the mixture was stirred at room temperature for 1 hr. The precipitated solid was collected by filtration and the filtrate was washed with water (50 mL) to give 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid hemifumarate (13.9 g, yield 76%) as 20 white crystals.

¹H-NMR (DMSO-d₆) δ: 0.93 (6H, d, J = 6.6 Hz), 2.26-2.28 (1H, m), 2.35 (3H, s), 2.42 (3H, s), 2.72 (2H, d, J = 7.2 Hz), 3.55 (2H, s), 6.49 (1H, s), 7.17 (2H, d, J = 8.3 Hz), 7.21 (2H, d, J = 8.3 Hz).

25 **Example 41**

3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionamide dihydrochloride

A mixture of tert-butyl {[5-[(1E)-3-amino-3-oxoprop-1-en-1-yl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (97.6 mg, 0.223 mmol), 10% palladium-carbon (24 mg, 0.0223 mmol) and ethanol (5 mL) was stirred under a hydrogen atmosphere at room temperature for 16 hrs. After filtration, the solvent was evaporated under reduced pressure to give tert-butyl {[5-(3-amino-3-oxopropyl)-2-isobutyl-6-

methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate as a crude product. The crude product was dissolved in 4N hydrogen chloride 1,4-dioxane solution (10 mL) and the mixture was stirred at room temperature for 30 min. The solvent was evaporated under reduced pressure and the obtained white solid was washed with diisopropyl ether to give 3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionamide dihydrochloride (72.7 mg, yield 79%) as a white powder.

¹H-NMR (CD₃OD) δ: 1.09 (6H, d, J = 6.2 Hz), 2.07-2.19 (1H, m), 2.24-2.29 (2H, m), 2.48 (3H, s), 2.84 (2H, t, J = 7.8 Hz), 2.90 (3H, s), 3.06 (2H, d, J = 7.7 Hz), 4.04 (2H, s), 7.29 (2H, d, J = 7.9 Hz), 7.50 (2H, d, J = 7.7 Hz).

Example 42

ethyl 3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionate dihydrochloride
1) A mixture of ethyl (2E)-3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acrylate (700 mg, 1.50 mmol), 10% palladium-carbon (160 mg, 0.15 mmol) and ethanol (15 mL) was stirred under a hydrogen atmosphere at room temperature for 1 hr. After filtration, the solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give ethyl 3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionate (480 mg, yield 68%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.18 (3H, t, J = 7.2 Hz), 1.38 (9H, s), 2.11-2.30 (3H, m), 2.40 (3H, s), 2.57 (3H, s), 2.62-2.68 (2H, m), 2.72 (2H, d, J = 7.4 Hz), 3.96-4.07 (4H, m), 4.18 (1H, brs), 6.98 (2H, d, J = 7.91), 7.24 (2H, d, J = 7.9 Hz).

2) Ethyl 3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionate dihydrochloride (58.3 mg, yield 85%) was obtained as a white powder from ethyl 3-[5-

{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionate (73.0 mg, 0.156 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (CD₃OD) δ: 1.08 (6H, d, J = 6.6 Hz), 1.17 (3H, t, J = 7.2 Hz), 2.08-2.21 (1H, m), 2.34-2.39 (2H, m), 2.48 (3H, s), 2.82-2.85 (2H, m), 2.88 (3H, s), 3.05 (2H, d, J = 7.5 Hz), 4.00-4.07 (4H, m), 7.27 (2H, d, J = 7.9 Hz), 7.50 (2H, d, J = 7.9 Hz).

Example 43

3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionic acid dihydrochloride
1) To a mixed solution (10 mL) of ethyl 3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionate (407 mg, 0.868 mmol) in tetrahydrofuran was added 1N aqueous sodium hydroxide solution (4.30 mL, 4.30 mmol) and the mixture was stirred at 50°C for 5 hrs. The reaction mixture was neutralized with 6N hydrochloric acid (0.8 mL) and extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give 3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionic acid (255 mg, yield 60%) as a yellow powder.

²⁵ ¹H-NMR (CD₃OD) δ: 1.04 (6H, d, J = 6.6 Hz), 2.05-2.17 (1H, m), 2.26-2.36 (2H, m), 2.44 (3H, s), 2.75-2.87 (5H, m), 2.97 (2H, d, J = 7.5 Hz), 4.05 (2H, s), 7.17 (2H, d, J = 8.1 Hz), 7.40 (2H, d, J = 7.7 Hz).

2) 3-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionic acid dihydrochloride (94.2 mg, yield 97%) was obtained as a white powder from 3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propionic acid (100 mg, 0.234 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (CD₃OD) δ:1.09 (6H, d, J = 6.6 Hz), 2.09-2.22 (1H, m), 2.30-2.38 (2H, m), 2.48 (3H, s), 2.80-2.88 (2H, m), 2.90 (3H, s), 3.05 (2H, d, J = 7.5 Hz), 4.05 (2H, s), 7.26 (2H, d, J = 7.9 Hz), 7.51 (2H, d, J = 8.1 Hz).

⁵ **Example 44**

2-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-propylpyridin-3-yl]acetamide

1) tert-Butyl{[5-(hydroxymethyl)-2-isobutyl-4-(4-methylphenyl)-6-propylpyridin-3-yl]methyl}carbamate (1.40 g, yield 60%) was obtained as a pale-pink powder from methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)-2-propylnicotinate (2.50 g, 5.50 mmol) according to a method similar to the method of Example 5-1).

¹H-NMR (CDCl₃) δ:0.96 (6H, d, J = 6.6 Hz), 1.02 (3H, d, J = 7.4 Hz), 1.38 (9H, s), 1.73-1.86 (2H, m), 2.14-2.28 (1H, m), 2.41 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 2.88-2.93 (2H, m), 4.04 (2H, d, J = 5.1 Hz), 4.20 (1H, brs), 4.36 (2H, d, J = 5.8 Hz), 7.06 (2H, d, J = 7.9 Hz), 7.26 (2H, d, J = 7.35 Hz).

2) tert-Butyl {[5-(cyanomethyl)-2-isobutyl-4-(4-methylphenyl)-6-propylpyridin-3-yl]methyl}carbamate (0.82 g, yield 67%) was obtained as an oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-4-(4-methylphenyl)-6-propylpyridin-3-yl]methyl}carbamate (1.20 g, 2.81 mmol) according to a method similar to the method of Example 5-2).

²⁵ ¹H-NMR (CDCl₃) δ:0.97 (6H, d, J = 6.6 Hz), 1.05 (3H, t, J = 7.4 Hz), 1.38 (9H, s), 1.78-1.90 (2H, m), 2.18-2.27 (1H, m), 2.43 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 2.81-2.86 (2H, m), 3.33 (2H, s), 4.05-4.06 (2H, m), 4.20 (1H, brs), 7.05 (2H, d, 7.9 Hz), 7.30 (2H, d, J = 7.7 Hz),

³⁰ 3) tert-Butyl {[5-(2-amino-2-oxoethyl)-2-isobutyl-4-(4-methylphenyl)-6-propylpyridin-3-yl]methyl}carbamate (814 mg, yield 95%) was obtained as a white powder from tert-butyl {[5-(cyanomethyl)-2-isobutyl-4-(4-methylphenyl)-6-propylpyridin-3-yl]methyl}carbamate (0.82 g, 1.88 mmol) according to a method

similar to the method of Example 6-1).

¹H-NMR (CD₃OD) δ:0.98-1.05 (9H, m), 1.38 (9H, s), 1.66-1.77 (2H, m), 2.08-2.19 (1H, m), 2.39 (3H, s), 2.76-2.80 (4H, m), 3.37 (2H, s), 3.92-3.97 (2H, m), 4.59 (1H, brs), 7.70 (2H, d, J = 8.1 Hz), 7.27 (2H, d, J = 7.7 Hz).

4) 2-[5-(Aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-propylpyridin-3-yl]acetamide (31 mg, yield 10%) was obtained as an oil from tert-butyl {[5-(2-amino-2-oxoethyl)-2-isobutyl-4-(4-methylphenyl)-6-propylpyridin-3-yl]methyl}carbamate (300 mg, 0.84 mmol) according to a method similar to the method of Example 8-3).

¹H-NMR (CD₃OD) δ:0.99 (6H, d, J = 6.6 Hz), 1.01 (3H, t, J = 7.4 Hz), 1.63-1.71 (2H, m), 2.04-2.18 (1H, m), 2.40 (3H, s), 2.71-2.76 (2H, m), 2.79 (2H, d, J = 7.4 Hz), 3.33 (2H, s), 3.53 (2H, s), 7.11 (2H, d, J = 7.9 Hz), 7.30 (2H, d, J = 7.9 Hz).

Example 45

tert-butyl 5-(aminomethyl)-2,6-diisobutyl-4-(4-methylphenyl)nicotinate

1) tert-Butyl 3-amino-5-methylhex-2-enoate was obtained as a crude product (10 g) from Meldrum's acid (14.41 g, 100 mmol) and isovaleryl chloride (11.5 mL, 110 mmol) according to a method similar to the method of Example 25-1).

2) tert-Butyl 5-cyano-2,6-diisobutyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (12.11 g, yield 74%) was obtained as an oil from 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol), p-tolualdehyde (4.8 g, 40 mmol), and the crude product (9.96 g) obtained in the aforementioned 1), according to a method similar to the method of Example 1-2).

3) tert-Butyl 5-cyano-2,6-diisobutyl-4-(4-methylphenyl)nicotinate (3.39 g, yield 83%) was obtained from tert-butyl 5-cyano-2,6-diisobutyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (4.09 g, 10 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ:0.95 (6H, d, J = 6.6 Hz), 1.00 (6H, d, J = 6.6

Hz), 1.23 (9H, s), 2.19-2.33 (1H, m), 2.41 (3H, s), 2.76 (2H, d, J = 7.5 Hz), 2.94 (2H, d, J = 7.2 Hz), 7.20-7.35 (4H, m).

4) tert-Butyl 5-(aminomethyl)-2,6-diisobutyl-4-(4-methylphenyl)nicotinate (2.85 g, yield 86%) was obtained as an oil from tert-butyl 5-cyano-2,6-diisobutyl-4-(4-methylphenyl)nicotinate (3.25 g, 8 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ: 0.93 (6H, d, J = 6.6 Hz), 0.97 (6H, d, J = 6.6 Hz), 1.17 (9H, s), 1.38 (2H, brs), 2.16-2.30 (2H, m), 2.39 (3H, s), 2.67 (2H, d, J = 7.5 Hz), 2.79 (2H, d, J = 7.2 Hz), 3.62 (2H, s), 7.13 (2H, d, J = 8.1 Hz), 7.21 (2H, d, J = 8.1 Hz).

Example 46

5-(aminomethyl)-2,6-diisobutyl-4-(4-methylphenyl)nicotinic acid dihydrochloride

5-(Aminomethyl)-2,6-diisobutyl-4-(4-methylphenyl)nicotinic acid dihydrochloride (0.39 g, yield 92%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-2,6-diisobutyl-4-(4-methylphenyl)nicotinate (0.41 g, 1 mmol) according to a method similar to the method of Example 24-1).

¹H-NMR (DMSO-d₆) δ: 0.90 (6H, d, J = 6.6 Hz), 0.96 (6H, d, J = 6.6 Hz), 2.16-2.29 (2H, m), 2.37 (3H, s), 2.68 (2H, d, J = 7.2 Hz), 2.88 (2H, d, J = 7.2 Hz), 3.79 (2H, d, J = 5.1 Hz), 7.22 (2H, d, J = 8.1 Hz), 7.29 (2H, d, J = 8.1 Hz), 8.12 (3H, brs).

Example 47

((2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]pyridin-3-yl)methyl)amine p-toluenesulfonate

1) To a suspension of sodium p-toluenesulfinate (9.0 g, 50.5 mmol) in ethanol (50 mL) was added dropwise bromoacetone (6.92 g, 50.5 mmol). The obtained mixture was heated under reflux for 30 min., allowed to cool to room temperature and partitioned between ethyl acetate and water. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced

pressure. The residue was purified by silica gel column chromatography to give 1-[(4-methylphenyl)sulfonyl]acetone (8.0 g, yield 75%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 2.41 (3H, s), 2.46 (3H, s), 4.14 (2H, s), 7.37⁵ (2H, d, J = 8.2 Hz), 7.77 (2H, d, J = 8.2 Hz).

2) A mixture of 1-[(4-methylphenyl)sulfonyl]acetone (2.0 g, 9.4 mmol), p-tolualdehyde (1.14 g, 9.4 mmol), piperidine (0.093 mL, 0.94 mmol), acetic acid (0.11 mL, 1.9 mmol) and toluene (100 mL) was heated under reflux using a Dean-Stark trap for 3 hrs.

¹⁰ The reaction mixture was allowed to cool to room temperature, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give 4-(4-methylphenyl)-3-[(4-methylphenyl)sulfonyl]but-3-en-2-one as a crude product (3.5 g).

¹⁵ 3) A mixture of 5-methyl-3-oxohexanenitrile (14.3 g, 100 mmol), acetic acid (6.0 g, 10 mmol), ammonium acetate (38.5 g, 500 mmol) and toluene (200 mL) was heated under reflux using a Dean-Stark trap for 17 hrs. The reaction mixture was allowed to cool to room temperature, washed with saturated brine and

²⁰ dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give 3-amino-5-methylhex-2-enenitrile as a mixture (8.2 g). The mixture (0.65 g) and the crude product (1.7 g) obtained in the aforementioned

²⁵ 2) were dissolved in ethanol (50 mL) and the mixture was heated under reflux for 12 hrs. The reaction mixture was concentrated under reduced pressure, and the obtained residue was purified by silica gel column chromatography to give 2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]-1,4-

³⁰ dihydropyridine-3-carbonitrile (1.3 g, yield 64%) as a white powder.

EIMS (M+1): 421

4) 2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]nicotinonitrile (0.77 g, yield 68%) was

obtained as a white powder from 2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]-1,4-dihydropyridine-3-carbonitrile (1.13 g, 2.7 mmol) according to a method similar to the method of Example 23-3).

5 $^1\text{H-NMR}$ (CDCl_3) δ : 0.99 (6H, d, J = 6.6 Hz), 2.20-2.35 (1H, m), 2.38 (3H, s), 2.39 (3H, s), 2.91 (2H, d, J = 7.2 Hz), 3.07 (3H, s), 6.86 (2H, d, J = 8.1 Hz), 7.08 (4H, d, J = 8.1 Hz), 7.23 (2H, d, J = 8.1 Hz).

melting point: 129-131°C

10 5) ({2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]pyridin-3-yl}methyl)amine (0.64 g, yield 93%) was obtained as a colorless oil from 2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]nicotinonitrile (0.69 g, 1.6 mmol) according to a method similar to the method
15 of Example 1-4).

$^1\text{H-NMR}$ (CDCl_3) δ : 0.96 (6H, d, J = 6.6 Hz), 1.41 (2H, brs), 2.20-2.35 (1H, m), 2.38 (6H, s), 2.79 (2H, d, J = 7.2 Hz), 2.96 (3H, s), 3.40 (2H, s), 6.76 (2H, d, J = 8.1 Hz), 7.03 (2H, d, J = 8.3 Hz), 7.09 (2H, d, J = 8.1 Hz), 7.27 (2H, d, J = 8.3 Hz).

20 6) To a solution of ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]pyridin-3-yl}methyl)amine (0.64 g, 1.5 mmol) in ethanol (5 mL) was added dropwise a solution of p-toluenesulfonic acid monohydrate (0.29 g, 1.5 mmol) in ethanol (5 mL) at room temperature. The precipitated crystals were
25 collected by filtration, washed with cold ethanol and dried to give ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]pyridin-3-yl}methyl)amine p-toluenesulfonate (0.57 g, yield 63%) as a white powder.

$^1\text{H-NMR}$ (DMSO-d_6) δ : 0.94 (6H, d, J = 6.6 Hz), 2.15-2.30 (1H, m),
30 2.29 (3H, s), 2.37 (6H, s), 2.78 (2H, d, J = 7.0 Hz), 2.84 (3H, s), 3.57 (2H, s), 6.87 (2H, d, J = 7.9 Hz), 7.11 (4H, d, J = 8.5 Hz), 7.25-7.30 (4H, m), 7.47 (2H, d, J = 7.9 Hz), 7.76 (3H, brs).

melting point: 234-235°C

Example 48

tert-butyl 5-(aminomethyl)-2-benzyl-6-isobutyl-4-(4-methylphenyl)nicotinate

- 1) tert-Butyl 3-amino-4-phenylbut-2-enoate was obtained as a
5 crude product (16 g) from Meldrum's acid (14.41 g, 100 mmol) and phenylacetyl chloride (14.5 mL, 110 mmol) according to a method similar to the method of Example 25-1).
- 2) tert-Butyl 2-benzyl-5-cyano-6-isobutyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (14.1 g, yield 79%) was
10 obtained as an oil from 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol), p-tolualdehyde (4.8 g, 40 mmol), and the crude product (16 g) obtained in the aforementioned 1), according to a method similar to the method of Example 1-2).
- 3) tert-Butyl 2-benzyl-5-cyano-6-isobutyl-4-(4-methylphenyl)nicotinate (2.92 g, yield 66%) was obtained from
15 tert-butyl 2-benzyl-5-cyano-6-isobutyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (4.43 g, 10 mmol) according to a method similar to the method of Example 23-3).
- 1H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.10 (9H, s), 2.19-
20 2.35 (1H, m), 2.40 (3H, s), 2.94 (2H, d, J = 7.2 Hz), 4.28 (2H, s), 7.16-7.32 (9H, m).
- 4) tert-Butyl 5-(aminomethyl)-2-benzyl-6-isobutyl-4-(4-methylphenyl)nicotinate (2.45 g, yield 55%) was obtained as an oil from tert-butyl 2-benzyl-5-cyano-6-isobutyl-4-(4-methylphenyl)nicotinate (4.40 g, 10 mmol) according to a method similar to the method of Example 1-4).

1H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.05 (9H, s), 1.26 (2H, brs), 2.21-2.30 (1H, m), 2.38 (3H, s), 2.79 (2H, d, J = 7.5 Hz), 3.62 (2H, s), 4.20 (2H, s), 7.11-7.31 (9H, m).

30 **Example 49**

5-(aminomethyl)-2-benzyl-6-isobutyl-4-(4-methylphenyl)nicotinic acid dihydrochloride

5-(Aminomethyl)-2-benzyl-6-isobutyl-4-(4-methylphenyl)nicotinic acid dihydrochloride (0.38 g, yield 82%)

was obtained as a white powder from tert-butyl 5-(aminomethyl)-2-benzyl-6-isobutyl-4-(4-methylphenyl)nicotinate (0.44 g, 1 mmol) according to a method similar to the method of Example 24-1).

- 5 $^1\text{H-NMR}$ (DMSO-d₆) δ : 0.93 (6H, d, J = 6.3 Hz), 2.16-2.29 (1H, m), 2.37 (3H, s), 2.82 (2H, d, J = 6.6 Hz), 3.77 (2H, d, J = 4.8 Hz), 4.13 (2H, s), 7.15-7.31 (9H, m), 8.16 (3H, brs).

Example 50

5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-phenylnicotinic acid dihydrochloride

1) Ethyl 3-amino-3-phenylacrylate was obtained as a crude product (9.5 g) from ethyl 3-oxo-3-phenylpropanoate (9.61 g, 50 mmol) and ammonium acetate (19.27 g, 250 mmol) according to a method similar to the method of Example 12-1).

- 15 2) Ethyl 5-cyano-6-isobutyl-4-(4-methylphenyl)-2-phenyl-1,4-dihdropyridine-3-carboxylate (9.52 g, yield 59%) was obtained as an oil from 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol), p-tolualdehyde (4.8 g, 40 mmol) and the crude product (9.5 g) obtained in the aforementioned 1), according to a method 20 similar to the method of Example 1-2).

- 3) Ethyl 5-cyano-6-isobutyl-4-(4-methylphenyl)-2-phenylnicotinate (4.11 g, yield 85%) was obtained as an oil from ethyl 5-cyano-6-isobutyl-4-(4-methylphenyl)-2-phenyl-1,4-dihdropyridine-3-carboxylate (4.81 g, 12 mmol) according to a 25 method similar to the method of Example 23-3).

$^1\text{H-NMR}$ (CDCl₃) δ : 0.85 (3H, t, J = 7.2 Hz), 1.05 (6H, d, J = 6.6 Hz), 2.29-2.44 (4H, m), 3.05 (2H, d, J = 7.2 Hz), 3.91 (2H, q, J = 7.2 Hz), 7.26-7.33 (4H, m), 7.43-7.48 (3H, m), 7.624-7.69 (2H, m).

- 30 4) Ethyl 5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-phenylnicotinate (3.63 g, yield 90%) was obtained as an oil from ethyl 5-cyano-6-isobutyl-4-(4-methylphenyl)-2-phenylnicotinate (4.40 g, 10 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ: 0.80 (3H, t, J = 7.2 Hz), 1.03 (6H, d, J = 6.6 Hz), 1.36 (2H, bs), 2.29-2.42 (4H, m), 2.90 (2H, d, J = 7.2 Hz), 3.70 (2H, s), 3.81 (2H, q, J = 7.2 Hz), 7.17 (2H, d, J = 8.1 Hz), 7.23 (2H, d, J = 8.1 Hz), 7.35-7.43 (3H, m), 7.62-7.65
5 (2H, m).

5) A mixture of ethyl 5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-phenylnicotinate (0.80 g, 2 mmol), 6N hydrochloric acid (20 mL) and acetic acid (10 mL) was heated under reflux for 3 days. The reaction mixture was concentrated
10 under reduced pressure. Tetrahydrofuran (20 mL) and 1N aqueous sodium hydroxide solution (30 mL) were added to the residue. To the obtained mixture was added di-tert-butyl dicarbonate (0.55 mL, 2.4 mmol) and the resulting mixture was stirred at room temperature for 2 hrs. The reaction mixture was acidified with
15 1N hydrochloric acid and extracted with ethyl acetate. The extract was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silicagel column chromatography to give 5-{[(tert-
20 butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)-2-phenylnicotinic acid (0.38 g, 0.8 mmol) as an oil. Then, 5-(Aminomethyl)-6-isobutyl-4-(4-methylphenyl)-2-phenylnicotinic acid dihydrochloride (0.31 g, yield 88%) was obtained as a white powder from the oil according to a method similar to the
25 method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.01 (6H, d, J = 6.6 Hz), 2.24-2.35 (1H, m), 2.38 (3H, s), 2.93 (2H, d, J = 6.9 Hz), 3.82 (2H, d, J = 5.1 Hz), 7.26-7.32 (4H, m), 7.44-7.52 (3H, m), 7.66-7.69 (2H, m), 8.38 (3H, brs).

30 **Example 51**

methyl 5-(aminomethyl)-2-ethyl-6-isobutyl-4-(4-methylphenyl)nicotinate

1) Methyl 3-aminopent-2-enoate was obtained as a crude product (6.4 g) from methyl 3-oxopentaneoate (6.50 g, 50 mmol) and

ammonium acetate (19.27 g, 250 mmol) according to a method similar to the method of Example 12-1).

2) Methyl 5-cyano-2-ethyl-6-isobutyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (4.12 g, yield 48%) was obtained as an oil from 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol), p-tolualdehyde (4.8 g, 40 mmol) and the crude product (3.2 g) obtained in the aforementioned 1), according to a method similar to the method of Example 1-2).

3) Methyl 5-cyano-2-ethyl-6-isobutyl-4-(4-methylphenyl)nicotinate (3.41 g, yield 84%) was obtained from methyl 5-cyano-2-ethyl-6-isobutyl-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (4.06 g, 12 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ:1.01 (6H, d, J = 6.6 Hz), 1.32 (3H, t, J = 7.5 Hz), 2.24-2.36 (1H, m), 2.41 (3H, s), 2.85 (2H, q, J = 7.5 Hz), 2.96 (2H, d, J = 6.9 Hz), 3.59 (3H, s), 7.24-7.30 (4H, m).

4) Methyl 5-(aminomethyl)-2-ethyl-6-isobutyl-4-(4-methylphenyl)nicotinate (2.49 g, yield 73%) was obtained as a white powder from methyl 5-cyano-2-ethyl-6-isobutyl-4-(4-methylphenyl)nicotinate (4.40 g, 10 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ:0.98 (6H, d, J = 6.6 Hz), 1.29 (3H, t, J = 7.5 Hz), 2.18-2.31 (1H, m), 2.34 (3H, s), 2.77 (2H, q, J = 7.5 Hz), 2.81 (2H, d, J = 7.2 Hz), 3.49 (3H, s), 3.65 (2H, s), 7.11 (2H, d, J = 8.0 Hz), 7.21 (2H, d, J = 8.0 Hz).

Example 52

5-(aminomethyl)-2-ethyl-6-isobutyl-4-(4-methylphenyl)nicotinic acid dihydrochloride

5-(Aminomethyl)-2-ethyl-6-isobutyl-4-(4-methylphenyl)nicotinic acid dihydrochloride (0.30 g, yield 82%) was obtained as a white powder from methyl 5-(aminomethyl)-2-ethyl-6-isobutyl-4-(4-methylphenyl)nicotinate (0.34 g, 1 mmol) according to a method similar to the method of Example 50-5).

¹H-NMR (DMSO-d₆) δ:0.97 (6H, d, J = 6.6 Hz), 1.26 (3H, t, J =

7.5 Hz), 2.17-2.26 (1H, m), 2.37 (3H, s), 2.89 (2H, q, J = 7.3 Hz), 3.00 (2H, d, J = 6.9 Hz), 3.81 (2H, d, J = 6.0 Hz), 7.25 (2H, d, J = 8.2 Hz), 7.30 (2H, d, J = 8.2 Hz), 8.38 (3H, brs).

Example 53

⁵ 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid maleate

To a mixed solution of 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (114 mg, 0.350 mmol), acetonitrile (2 mL) and water (2 mL) was added maleic acid ¹⁰ (40.6 mg, 0.350 mmol) and the mixture was stirred at room temperature. After dissolution of maleic acid, acetonitrile (8 mL) was added, and the mixture was stirred at room temperature for 1 hr. The obtained solution was concentrated under reduced pressure, and acetonitrile (10 mL) was added to the residue.

¹⁵ The mixture was stirred at room temperature for 1 hr. The precipitated crystals were collected by filtration to give 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid maleate (92.6 mg, 60%) as colorless powder crystals.

¹H-NMR (DMSO-d₆) δ: 1.00 (9H, s), 2.36 (3H, s), 2.49 (3H, s),

²⁰ 2.81 (2H, s), 3.84 (2H, s), 6.01 (2H, s), 7.17-7.21 (2H, m), 7.27-7.31 (2H, m).

Example 54

5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid tartarate

²⁵ To a mixed solution of 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (114 mg, 0.350 mmol), acetonitrile (2 mL) and water (2 mL) was added tartaric acid (40.6 mg, 0.350 mmol), and the mixture was stirred at room temperature. After dissolution of tartaric acid, acetonitrile ³⁰ (8 mL) was added, and the mixture was stirred at room temperature for 1 hr. The obtained solution was concentrated under reduced pressure, and acetonitrile (10 mL) was added to the residue. The mixture was stirred at room temperature for 1 hr. The precipitated crystals were collected by filtration to

give 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid tartarate (129 mg, 77%) as colorless powder crystals.

¹H-NMR (DMSO-d₆) δ: 0.98 (9H, s), 2.35 (3H, s), 2.44 (3H, s),
⁵ 2.79 (2H, s), 3.75 (2H, s), 3.96 (2H, s), 7.15-7.19 (2H, m),
7.21-7.25 (2H, m).

Example 55

tert-butyl 5-(aminomethyl)-2-isobutyl-4-(4-methylphenyl)-6-neopentylnicotinate

- ¹⁰ 1) tert-Butyl 3-amino-5-methylhex-2-enoate was obtained as a crude product (10 g) from Meldrum's acid (14.41 g, 100 mmol) and isovaleryl chloride (11.5 mL, 110 mmol) according to a method similar to the method of Example 25-1).
- ¹⁵ 2) tert-Butyl 5-cyano-2-isobutyl-4-(4-methylphenyl)-6-neopentyl-1,4-dihdropyridine-3-carboxylate (3.75 g, yield 22%) was obtained as an oil from 5,5-dimethyl-3-oxohexanenitrile (5.57 g, 40 mmol), p-tolualdehyde (4.81 g, 40 mmol) and the crude product (10 g) obtained in the aforementioned 1), according to a method similar to the method of Example 1-2).
- ²⁰ 3) tert-Butyl 5-cyano-2-isobutyl-4-(4-methylphenyl)-6-neopentylnicotinate (1.66 g, yield 49%) was obtained from tert-butyl 5-cyano-2-isobutyl-4-(4-methylphenyl)-6-neopentyl-1,4-dihdropyridine-3-carboxylate (3.38 g, 10 mmol) according to a method similar to the method of Example 23-3).
- ²⁵ 4) ¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.06 (9H, s), 1.24 (9H, s), 2.22-2.35 (1H, m), 2.40 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 3.00 (2H, s), 7.19-7.35 (4H, m).
- ³⁰ 5) tert-Butyl 5-(aminomethyl)-2-isobutyl-4-(4-methylphenyl)-6-neopentylnicotinate (1.34 g, yield 89%) was obtained as white crystals from tert-butyl 5-cyano-2-isobutyl-4-(4-methylphenyl)-6-neopentylnicotinate (3.25 g, 8 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ: 0.93 (6H, d, J = 6.6 Hz), 1.02 (9H, s), 1.17 (9H, s), 1.24 (2H, brs), 2.22-2.31 (1H, m), 2.39 (3H, s), 2.66

(2H, d, J = 7.5 Hz), 2.87 (2H, s), 3.68 (2H, s), 7.13 (2H, d, J = 8.0 Hz), 7.21 (2H, d, J = 8.0 Hz).

Example 56

tert-butyl 5-(aminomethyl)-2-benzyl-4-(4-methylphenyl)-6-

⁵ neopentylnicotinate

1) tert-Butyl 3-amino-4-phenylbut-2-enoate was obtained as a crude product (16 g) from Meldrum's acid (14.41 g, 100 mmol) and phenylacetyl chloride (14.5 mL, 110 mmol) according to a method similar to the method of Example 25-1).

¹⁰ 2) tert-Butyl 2-benzyl-5-cyano-4-(4-methylphenyl)-6-neopentyl-1,4-dihdropyridine-3-carboxylate (12.5 g, yield 68%) was obtained as an oil from 5,5-dimethyl-3-oxohexanenitrile (5.57 g, 40 mmol), p-tolualdehyde (4.81 g, 40 mmol), and the crude product (11.6 g) obtained in the aforementioned 1), according ¹⁵ to a method similar to the method of Example 1-2).

¹⁵ 3) tert-Butyl 2-benzyl-5-cyano-4-(4-methylphenyl)-6-neopentylnicotinate (6.8 g, yield 100%) was obtained from tert-butyl 2-benzyl-5-cyano-4-(4-methylphenyl)-6-neopentyl-1,4-dihdropyridine-3-carboxylate (6.8 g, 10 mmol) according to a ²⁰ method similar to the method of Example 23-3).

²⁰ 4) tert-Butyl 5-(aminomethyl)-2-benzyl-4-(4-methylphenyl)-6-neopentylnicotinate (0.48 g, yield 15%) was obtained as white crystals from tert-butyl 2-benzyl-5-cyano-4-(4-methylphenyl)-6-neopentylnicotinate (3.18 g, 7 mmol) according to a method ²⁵ similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ: 0.96 (9H, s), 1.07 (9H, s), 2.39 (3H, s), 2.85 (2H, s), 3.67 (2H, s), 4.18 (2H, s), 7.11-7.32 (9H, m).

Example 57

tert-butyl 5-(aminomethyl)-2-ethyl-4-(4-methylphenyl)-6-

³⁰ neopentylnicotinate

1) tert-Butyl 3-aminopent-2-enoate was obtained as a crude product (8.5 g) from Meldrum's acid (14.41 g, 100 mmol) and propionyl chloride (9.6 mL, 110 mmol) according to a method similar to the method of Example 25-1).

2) tert-Butyl 5-cyano-2-ethyl-4-(4-methylphenyl)-6-neopentyl-
1,4-dihdropyridine-3-carboxylate (6.0 g, yield 38%) was
obtained as an oil from 5,5-dimethyl-3-oxohexanenitrile (5.57
g, 40 mmol), p-tolualdehyde (4.81 g, 40 mmol) and the crude
5 product (8.5 g) obtained in the aforementioned 1), according to
a method similar to the method of Example 1-2).

3) tert-Butyl 5-cyano-2-ethyl-4-(4-methylphenyl)-6-
neopentylnicotinate (2.58 g, yield 43%) was obtained as a pale-
yellow solid from tert-butyl 5-cyano-2-ethyl-4-(4-
10 methylphenyl)-6-neopentyl-1,4-dihdropyridine-3-carboxylate
(5.92 g, 15 mmol) according to a method similar to the method
of Example 23-3).

15 $^1\text{H-NMR}$ (CDCl_3) δ : 1.07 (9H, s), 1.26 (9H, s), 1.34 (3H, t, J =
7.5 Hz), 2.41 (3H, s), 2.89 (2H, q, J = 7.5 Hz), 3.01 (2H, s),
7.20-7.29 (4H, m).

4) tert-Butyl 5-(aminomethyl)-2-ethyl-4-(4-methylphenyl)-6-
neopentylnicotinate (1.56 g, yield 65%) was obtained as an oil
from tert-butyl 5-cyano-2-ethyl-4-(4-methylphenyl)-6-
neopentylnicotinate (2.36 g, 6 mmol) according to a method
20 similar to the method of Example 1-4).

15 $^1\text{H-NMR}$ (CDCl_3) δ : 1.03 (9H, s), 1.19 (9H, s), 1.28 (2H, brs),
1.32 (3H, t, J = 7.5 Hz), 2.39 (3H, s), 2.80 (2H, q, J = 7.5
Hz), 2.87 (2H, s), 3.68 (2H, s), 7.13 (2H, d, J = 8.1 Hz), 7.21
(2H, d, J = 8.1 Hz).

25 **Example 58**

5-(aminomethyl)-2-ethyl-4-(4-methylphenyl)-6-neopentylnicotinic
acid dihydrochloride

5-(Aminomethyl)-2-ethyl-4-(4-methylphenyl)-6-
neopentylnicotinic acid dihydrochloride (0.37 g, yield 90%) was
30 obtained as a white powder from tert-butyl 5-(aminomethyl)-2-
ethyl-4-(4-methylphenyl)-6-neopentylnicotinate (0.39 g, 1 mmol)
according to a method similar to the method of Example 24-1).

15 $^1\text{H-NMR}$ (DMSO-d_6) δ : 1.02 (9H, s), 1.26 (3H, t, J = 7.5 Hz), 2.37
(3H, s), 2.78 (2H, q, J = 7.5 Hz), 2.92 (2H, s), 3.83 (2H, d, J

= 5.4 Hz), 7.21 (2H, d, J = 8.0 Hz), 7.29 (2H, d, J = 8.0 Hz), 8.13 (3H, brs).

Example 59

- tert-butyl 5-(aminomethyl)-4-(4-methylphenyl)-6-neopentyl-2-
5 propylnicotinate
- 1) tert-Butyl 3-aminohex-2-enoate was obtained as a crude product (9.2 g) from Meldrum's acid (14.41 g, 100 mmol) and butyryl chloride (11.4 mL, 110 mmol) according to a method similar to the method of Example 25-1).
- 10 2) tert-Butyl 5-cyano-4-(4-methylphenyl)-6-neopentyl-2-propyl-1,4-dihdropyridine-3-carboxylate (10.1 g, yield 61%) was obtained as an oil from 5,5-dimethyl-3-oxohexanenitrile (5.57 g, 40 mmol), p-tolualdehyde (4.81 g, 40 mmol) and the crude product (16 g) obtained in the aforementioned 1), according to
15 a method similar to the method of Example 1-2).
- 3) tert-Butyl 5-cyano-4-(4-methylphenyl)-6-neopentyl-2-propylnicotinate (5.74 g, yield 58%) was obtained as an oil from tert-butyl 5-cyano-4-(4-methylphenyl)-6-neopentyl-2-propyl-1,4-dihdropyridine-3-carboxylate (9.8 g, 24 mmol)
20 according to a method similar to the method of Example 23-3).
 $^1\text{H-NMR}$ (CDCl_3) δ : 1.00 (3H, t, J = 7.5 Hz), 1.06 (9H, s), 1.26 (9H, s), 1.75-1.88 (2H, m), 2.41 (3H, s), 2.81-2.86 (2H, m), 3.00 (2H, s), 7.18-7.30 (4H, m).
- 4) tert-Butyl 5-(aminomethyl)-4-(4-methylphenyl)-6-neopentyl-2-
25 propylnicotinate (3.36 g, yield 74%) was obtained as white crystals from tert-butyl 5-cyano-4-(4-methylphenyl)-6-neopentyl-2-propylnicotinate (4.47 g, 11 mmol) according to a method similar to the method of Example 1-4).
 $^1\text{H-NMR}$ (CDCl_3) δ : 0.98 (3H, t, J = 7.3 Hz), 1.02 (9H, s), 1.14 (2H, brs), 1.14 (9H, s), 1.73-1.86 (2H, m), 2.39 (3H, s), 2.72-2.77 (2H, m), 2.87 (2H, s), 3.68 (2H, s), 7.13 (2H, d, J = 8.1 Hz), 7.21 (2H, d, J = 8.1 Hz).

Example 60

5-(aminomethyl)-4-(4-methylphenyl)-6-neopentyl-2-

propylnicotinic acid dihydrochloride

5-(Aminomethyl)-4-(4-methylphenyl)-6-neopentyl-2-propylnicotinic acid dihydrochloride (0.38 g, yield 90%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-4-(4-methylphenyl)-6-neopentyl-2-propylnicotinate (0.41 g, 1 mmol) according to a method similar to the method of Example 24-1).

¹H-NMR (DMSO-d₆) δ: 0.93 (3H, t, J = 7.3 Hz), 1.02 (9H, s), 1.69-1.81 (2H, m), 2.37 (3H, s), 2.74-2.79 (2H, m), 2.94 (2H, brs), 3.84 (2H, d, J = 5.1 Hz), 7.22 (2H, d, J = 8.0 Hz), 7.29 (2H, d, J = 8.0 Hz), 8.14 (3H, brs).

Example 61

tert-butyl 5-(aminomethyl)-2-isopropyl-4-(4-methylphenyl)-6-neopentylnicotinate

- 1) tert-Butyl 3-amino-4-methylpent-2-enoate was obtained as a crude product (9.2 g) from Meldrum's acid (14.41 g, 100 mmol) and isobutyryl chloride (11.4 mL, 110 mmol) according to a method similar to the method of Example 25-1).
- 2) tert-Butyl 5-cyano-2-isopropyl-4-(4-methylphenyl)-6-neopentyl-1,4-dihdropyridine-3-carboxylate (4.91 g, yield 30%) was obtained as an oil from 5,5-dimethyl-3-oxohexanenitrile (5.57 g, 40 mmol), p-tolualdehyde (4.81 g, 40 mmol) and the crude product (9.2 g) obtained in the aforementioned 1), according to a method similar to the method of Example 1-2).
- 3) tert-Butyl 5-cyano-2-isopropyl-4-(4-methylphenyl)-6-neopentylnicotinate (2.48 g, yield 50%) was obtained from tert-butyl 5-cyano-2-isopropyl-4-(4-methylphenyl)-6-neopentyl-1,4-dihdropyridine-3-carboxylate (4.90 g, 12 mmol) according to a method similar to the method of Example 23-3).
- 4) tert-Butyl 5-(aminomethyl)-2-isopropyl-4-(4-methylphenyl)-6-neopentylnicotinate (1.26 g, yield 51%) was obtained as white crystals from tert-butyl 5-cyano-2-isopropyl-4-(4-methylphenyl)-6-neopentylnicotinate (3.25 g, 8 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ:1.04 (9H, s), 1.18 (9H, s), 1.30 (6H, d, J = 6.9 Hz), 1.32 (2H, brs), 2.39 (3H, s), 2.85 (2H, s), 3.04-3.13 (1H, m), 3.66 (2H, s), 7.13 (2H, d, J = 8.0 Hz), 7.20 (2H, d, J = 8.0 Hz).

⁵ **Example 62**

5-(aminomethyl)-2-isopropyl-4-(4-methylphenyl)-6-neopentylnicotinic acid dihydrochloride

5-(Aminomethyl)-2-isopropyl-4-(4-methylphenyl)-6-neopentylnicotinic acid dihydrochloride (0.37 g, yield 88%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-2-isopropyl-4-(4-methylphenyl)-6-neopentylnicotinate (0.42 g, 1 mmol) according to a method similar to the method of Example 24-1).

¹H-NMR (DMSO-d₆) δ:1.04 (9H, s), 1.25 (6H, d, J = 6.6 Hz), 2.36 (3H, s), 2.90 (2H, s), 3.03-3.13 (1H, m), 3.81 (2H, d, J = 5.4 Hz), 7.22 (2H, d, J = 8.2 Hz), 7.28 (2H, d, J = 8.2 Hz), 8.18 (3H, brs).

Example 63

5-(aminomethyl)-2-isobutyl-4-(4-methylphenyl)-6-neopentylnicotinic acid dihydrochloride

5-(Aminomethyl)-2-isobutyl-4-(4-methylphenyl)-6-neopentylnicotinic acid dihydrochloride (0.41 g, yield 93%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-2-isobutyl-4-(4-methylphenyl)-6-neopentylnicotinate (0.42 g, 1 mmol) according to a method similar to the method of Example 24-1).

¹H-NMR (DMSO-d₆) δ:0.89 (6H, d, J = 6.6 Hz), 1.02 (9H, s), 2.18-2.31 (1H, m), 2.37 (3H, s), 2.66 (2H, d, J = 7.2 Hz), 2.91 (2H, s), 3.84 (2H, d, J = 5.1 Hz), 7.21 (2H, d, J = 8.1 Hz), 7.29 (2H, d, J = 8.1 Hz), 8.08 (3H, brs).

Example 64

5-(aminomethyl)-2-benzyl-4-(4-methylphenyl)-6-neopentylnicotinic acid dihydrochloride

5-(Aminomethyl)-2-benzyl-4-(4-methylphenyl)-6-

neopentylnicotinic acid dihydrochloride (0.43 g, yield 91%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-2-benzyl-4-(4-methylphenyl)-6-neopentylnicotinate (0.45 g, 1 mmol) according to a method similar to the method of Example 5 24-1).

¹H-NMR (DMSO-d₆) δ: 0.95 (9H, s), 2.37 (3H, s), 2.89 (2H, s), 3.82 (2H, d, J = 5.4 Hz), 4.14 (2H, s), 7.18-7.31 (9H, m), 8.17 (3H, brs).

Example 65

10 methyl 5-(aminomethyl)-6-butyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) Methyl 6-butyl-5-cyano-2-methyl-4-(4-methylphenyl)-1,4-dihydropyridine-3-carboxylate (39 g, yield 24%) was obtained as crystals from 3-oxoheptanenitrile (64 g, 500 mmol) according to 15 a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ: 0.92 (3H, t, J = 7.3 Hz), 1.30-1.42 (2H, m), 1.49-1.60 (2H, m), 2.30 (3H, s), 2.34-2.39 (2H, m), 2.35 (3H, s), 3.58 (3H, s), 4.56 (1H, s), 5.77 (1H, s), 7.07-7.14 (4H, m)

2) Methyl 6-butyl-5-cyano-2-methyl-4-(4-methylphenyl)nicotinate 20 (25 g, yield 65%) was obtained as crystals from methyl 6-butyl-5-cyano-2-methyl-4-(4-methylphenyl)-1,4-dihydropyridine-3-carboxylate (25 g, 77 mmol) according to a method similar to the method of Example 1-3).

¹H-NMR (CDCl₃) δ: 0.97 (3H, t, J = 7.3 Hz), 1.40-1.52 (2H, m), 1.74-1.84 (2H, m), 2.41 (3H, s), 2.62 (3H, s), 3.04-3.09 (2H, m), 3.60 (3H, s), 7.23-7.29 (4H, m).

3) Methyl 5-(aminomethyl)-6-butyl-2-methyl-4-(4-methylphenyl)nicotinate (17 g, yield 68%) was obtained as an oil from methyl 6-butyl-5-cyano-2-methyl-4-(4-

30 methylphenyl)nicotinate (4 g, 11.9 mmol) according to a method similar to the method of Example 1-4). The oil (3 g) was dissolved in ethyl acetate (10 mL) and 4N hydrogen chloride ethyl acetate solution (10 mL) was added. The mixture was concentrated under reduced pressure to give methyl 5-

(aminomethyl)-6-butyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride as a powder.

¹H-NMR (DMSO-d₆) δ: 0.95 (3H, t, J = 7.3 Hz), 1.38-1.51 (2H, m), 1.65-1.75 (2H, m), 2.37 (3H, s), 2.53 (3H, s), 2.98-3.03 (2H, m), 3.47 (3H, s), 3.82 (2H, d, J = 5.5 Hz), 7.19 (2H, d, J = 8.1 Hz), 7.30 (2H, d, J = 8.1 Hz), 8.38 (3H, s).

Example 66

5-(aminomethyl)-6-butyl-2-methyl-4-(4-methylphenyl)nicotinic acid dihydrochloride

- 1) Methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-butyl-2-methyl-4-(4-methylphenyl)nicotinate (16.3 g, yield 89%) was obtained as crystals from methyl 5-(aminomethyl)-6-butyl-2-methyl-4-(4-methylphenyl)nicotinate (14 g, 42.9 mmol) according to a method similar to the method of Example 2-1).
- 2) 5-{{(tert-Butoxycarbonyl)amino}methyl}-6-butyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.5 g, yield 77%) was obtained as crystals from methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-butyl-2-methyl-4-(4-methylphenyl)nicotinate (2.0 g, 4.7 mmol) according to a method similar to the method of Example 2-2).
- 3) 5-(Aminomethyl)-6-butyl-2-methyl-4-(4-methylphenyl)nicotinic acid dihydrochloride (0.56 g, yield 86%) was obtained as a white powder from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-butyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.7 g, 1.7 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.95 (3H, t, J = 7.4 Hz), 1.39-1.49 (2H, m), 1.65-1.75 (2H, m), 2.37 (3H, s), 2.61 (3H, s), 3.03-3.08 (2H, m), 3.81 (2H, d, J = 5.3 Hz), 7.24 (2H, d, J = 8.1 Hz), 7.31 (2H, d, J = 8.1 Hz), 8.40 (3H, s).

Example 67

methyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-propylnicotinate dihydrochloride

- 1) Methyl 5-cyano-2-methyl-4-(4-methylphenyl)-6-propyl-1,4-dihdropyridine-3-carboxylate (60 g, yield 39%) was obtained as

an oil from 3-oxohexanenitrile (60 g, 500 mmol) according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ: 0.96 (3H, t, J = 7.4 Hz), 1.54-1.66 (2H, m), 2.30 (3H, s), 2.32-2.41 (2H, m), 2.35 (3H, s), 3.58 (3H, s),
⁵ 4.56 (1H, s), 5.80 (1H, s), 7.09 (2H, d, J = 8.1 Hz), 7.13 (2H, d, J = 8.1 Hz).

2) Methyl 5-cyano-2-methyl-4-(4-methylphenyl)-6-propylnicotinate (34.8 g, yield 58%) was obtained as crystals from methyl 5-cyano-2-methyl-4-(4-methylphenyl)-6-propyl-1,4-
¹⁰ dihydropyridine-3-carboxylate (60 g, 193 mmol) according to a method similar to the method of Example 1-3).

¹H-NMR (CDCl₃) δ: 1.05 (3H, t, J = 7.4 Hz), 1.79-1.91 (2H, m), 2.41 (3H, s), 2.62 (3H, s), 3.02-3.07 (2H, m), 3.60 (3H, s), 7.23-7.29 (4H, m).

¹⁵ 3) Methyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-propylnicotinate (15 g, yield 67%) was obtained as an oil from methyl 5-cyano-2-methyl-4-(4-methylphenyl)-6-propylnicotinate (22 g, 71.3 mmol) according to a method similar to the method of Example 1-4). The oil (2 g) was dissolved in ethyl acetate
²⁰ (10 mL) and 4N hydrogen chloride ethyl acetate solution (10 mL) was added. The mixture was concentrated under reduced pressure to give methyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-propylnicotinate dihydrochloride as a powder.

¹H-NMR (DMSO-d₆) δ: 1.02 (3H, t, J = 7.4 Hz), 1.69-1.82 (2H, m),
²⁵ 2.37 (3H, s), 2.53 (3H, s), 2.96-3.02 (2H, m), 3.47 (3H, s), 3.82 (2H, d, J = 5.5 Hz), 7.19 (2H, d, J = 8.1 Hz), 7.31 (2H, d, J = 8.1 Hz), 8.38 (3H, s).

Example 68

5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-propylnicotinic
³⁰ acid dihydrochloride

1) Methyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-propylnicotinate (12 g, yield 70%) was obtained as crystals from methyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-propylnicotinate (13 g, 41.6 mmol) according to

a method similar to the method of Example 2-1).

¹H-NMR (CDCl₃) δ:1.03 (3H, t, J = 7.4 Hz), 1.39 (9H, s), 1.72-1.79 (2H, m), 2.38 (3H, s), 2.53 (3H, s), 2.84-2.90 (2H, m), 3.49 (3H, s), 4.15 (2H, d, J = 5.1 Hz), 4.25 (1H, s), 7.05 (2H,
5 d, J = 8.1 Hz), 7.20 (2H, d, J = 8.1 Hz).

2) 5-{[(tert-Butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-propylnicotinic acid (1.6 g, yield 83%) was obtained as crystals from methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-
10 propylnicotinate (2 g, 4.8 mmol) according to a method similar to the method of Example 2-2).

¹H-NMR (DMSO-d₆) δ:0.96 (3H, t, J = 7.4 Hz), 1.35 (9H, s), 1.64-1.76 (2H, m), 2.33 (3H, s), 2.44 (3H, s) 2.67-2.72 (2H, m), 3.87 (2H, d, J = 4.5 Hz), 6.99 (1H, s), 7.16-7.22 (4H, m),
15 12.92 (1H, s).

3) 5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-propylnicotinic acid dihydrochloride (0.75 g, yield 96%) was obtained as a white powder from 5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-
20 propylnicotinic acid (0.7 g, 2.1 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ:1.02 (3H, t, J = 7.4 Hz), 1.69-1.82 (2H, m), 2.37 (3H, s), 2.62 (3H, s), 3.01-3.07 (2H, m), 3.82 (2H, d, J = 5.3 Hz), 7.24 (2H, d, J = 8.1 Hz), 7.31 (2H, d, J = 8.1 Hz),
25 8.41 (3H, s).

Example 69

5-(aminomethyl)-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinic acid dihydrochloride

1) Methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinate (2.60 g, yield 99%) was obtained as a white solid from methyl 5-(aminomethyl)-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinate (2.00 g, 6.05 mmol) according to a method similar to the method of Example 2-1).

¹H-NMR (CDCl₃) δ:0.97 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.16-

2.26 (1H, m), 2.54 (3H, s), 2.78 (2H, d, $J = 7.2$ Hz), 3.51 (3H, s), 4.08-4.17 (2H, m), 4.22 (1H, brs), 7.07-7.20 (4H, m).

2) 5-{{(tert-Butoxycarbonyl)amino}methyl}-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinic acid (2.01 g, yield 79%) was

5 obtained as a yellow solid from methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinate (2.60 g, 6.24 mmol) according to a method similar to the method of Example 2-2).

$^1\text{H-NMR}$ (CD_3OD) δ : 1.04 (6H, d, $J = 6.6$ Hz), 1.38 (9H, s), 2.12-

10 2.22 (1H, m), 2.71 (3H, s), 2.94 (2H, d, $J = 7.4$ Hz), 4.13 (2H, s), 7.17-7.25 (2H, m), 7.32-7.39 (2H, m).

3) 5-(Aminomethyl)-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinic acid dihydrochloride (0.20 g, yield 76%) was obtained as a white solid from 5-{{(tert-

15 butoxycarbonyl)amino}methyl}-4-(4-fluorophenyl)-6-isobutyl-2-methylnicotinic acid (0.28 g, 0.673 mmol) according to a method similar to the method of Example 2-3).

$^1\text{H-NMR}$ (CD_3OD) δ : 1.04-1.13 (6H, m), 2.13-2.28 (1H, m), 2.78-2.86 (3H, m), 3.02-3.11 (2H, m), 4.13-4.20 (2H, m), 7.30-7.38

20 (2H, m), 7.42-7.51 (2H, m).

Example 70

5-(aminomethyl)-4-(2,6-difluorophenyl)-6-isobutyl-2-methylnicotinic acid dihydrochloride

1) Methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-4-(2,6-

25 difluorophenyl)-6-isobutyl-2-methylnicotinate (2.49 g, yield 87%) was obtained as a white solid from methyl 5-(aminomethyl)-4-(2,6-difluorophenyl)-6-isobutyl-2-methylnicotinate (2.00 g, 6.38 mmol) according to a method similar to the method of Example 2-1).

30 $^1\text{H-NMR}$ (CDCl_3) δ : 0.97 (6H, d, $J = 6.8$ Hz), 1.39 (9H, s), 2.16-2.27 (1H, m), 2.61 (3H, s), 2.79 (2H, d, $J = 7.4$ Hz), 3.57 (3H, s), 4.13 (2H, d, $J = 5.3$ Hz), 4.36 (1H, brs), 6.97-7.02 (2H, m), 7.34-7.44 (1H, m).

2) 5-{{(tert-Butoxycarbonyl)amino}methyl}-4-(2,6-

difluorophenyl)-6-isobutyl-2-methylnicotinic acid (2.22 g, yield 92%) was obtained as a yellow solid from methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-4-(2,6-difluorophenyl)-6-isobutyl-2-methylnicotinate (2.49 g, 5.55 mmol) according to a method similar to the method of Example 2-2).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.11-2.26 (1H, m), 2.64 (3H, s), 2.81 (2H, d, J = 7.2 Hz), 4.11-4.16 (2H, m), 4.37 (1H, brs), 6.96-7.01 (2H, m), 7.34-7.43 (1H, m).
3) 5-(Aminomethyl)-4-(2,6-difluorophenyl)-6-isobutyl-2-methylnicotinic acid dihydrochloride (185 mg, yield 70%) was obtained as a white solid from 5-{{(tert-butoxycarbonyl)amino}methyl}-4-(2,6-difluorophenyl)-6-isobutyl-2-methylnicotinic acid (0.28 g, 0.635 mmol) according to a method similar to the method of Example 2-3).
¹H-NMR (CD₃OD) δ: 1.08 (6H, d, J = 6.8 Hz), 2.19-2.29 (1H, m), 2.81-2.88 (3H, m), 2.98-3.08 (2H, m), 4.09-4.16 (2H, m), 7.20-7.27 (2H, m), 7.64-7.72 (1H, m).

Example 71

tert-butyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-[4-(trifluoromethyl)phenyl]nicotinate
1) 2-(3-Methylbutanoyl)-3-[4-(trifluoromethyl)phenyl]acrylonitrile was obtained as a crude product (9.8 g) from 5-methyl-3-oxohexanenitrile (4.0 g, 32 mmol) and 4-(trifluoromethyl)benzaldehyde (5.6 g, 32 mmol)
according to a method similar to the method of Example 29-1).
2) tert-Butyl 5-cyano-6-isobutyl-2-methyl-4-[4-(trifluoromethyl)phenyl]-1,4-dihydropyridine-3-carboxylate (4.8 g, yield 36%) was obtained as a white powder from the crude product (9.8 g) obtained in the aforementioned 1) and tert-butyl 3-aminocrotonate (5.47 g, 35 mmol) according to a method similar to the method of Example 1-2). That is, the aforementioned crude product and tert-butyl 3-aminocrotonate were dissolved in methanol (200 mL) and the mixture was heated under reflux for 1 hr. The reaction mixture was concentrated

under reduced pressure and the residue was purified by silica gel column chromatography to give tert-butyl 5-cyano-6-isobutyl-2-methyl-4-[4-(trifluoromethyl)phenyl]-1,4-dihydropyridine-3-carboxylate.

⁵ ¹H-NMR (CDCl₃) δ:0.93 (3H, d, J = 6.6 Hz), 0.99 (3H, d, J = 6.5 Hz), 1.28 (9H, s), 1.75-2.00 (1H, m), 2.10-2.35 (2H, m), 2.36 (3H, s), 4.64 (1H, s), 5.60 (1H, brs), 7.36 (2H, d, J = 8.1 Hz), 7.56 (2H, d, J = 8.1 Hz).

melting point: 199-201°C

¹⁰ 3) tert-Butyl 5-cyano-6-isobutyl-2-methyl-4-[4-(trifluoromethyl)phenyl]nicotinate (3.5 g, yield 76%) was obtained as a white powder from tert-butyl 5-cyano-6-isobutyl-2-methyl-4-[4-(trifluoromethyl)phenyl]-1,4-dihydropyridine-3-carboxylate (4.7 g, 11 mmol) according to a method similar to ¹⁵ the method of Example 23-3).

¹H-NMR (CDCl₃) δ:1.02 (6H, d, J = 6.6 Hz), 1.23 (9H, s), 2.20-2.40 (1H, m), 2.67 (3H, s), 2.95 (2H, d, J = 7.4 Hz), 7.51 (2H, d, J = 8.2 Hz), 7.76 (2H, d, J = 8.2 Hz).

melting point: 108-110°C

²⁰ 4) tert-Butyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-[4-(trifluoromethyl)phenyl]nicotinate (3.3 g, yield 96%) was obtained as a white powder from tert-butyl 5-cyano-6-isobutyl-2-methyl-4-[4-(trifluoromethyl)phenyl]nicotinate (3.5 g, 8.2 mmol) according to a method similar to the method of Example 1-²⁵ 4).

¹H-NMR (CDCl₃) δ:0.99 (6H, d, J = 6.6 Hz), 1.17 (9H, s), 1.38 (2H, brs), 2.15-2.35 (1H, m), 2.57 (3H, s), 2.80 (2H, d, J = 7.4 Hz), 3.60 (2H, s), 7.42 (2H, d, J = 8.0 Hz), 7.70 (2H, d, J = 8.0 Hz).

³⁰ melting point: 88-90°C

Example 72

5-(aminomethyl)-6-isobutyl-2-methyl-4-[4-(trifluoromethyl)phenyl]nicotinic acid hydrochloride

5-(Aminomethyl)-6-isobutyl-2-methyl-4-[4-

(trifluoromethyl)phenyl]nicotinic acid hydrochloride (0.51 g, yield 53%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-[4-(trifluoromethyl)phenyl]nicotinate (1.0 g, 2.3 mmol) according
5 to a method similar to the method of Example 24.

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.15-2.35 (1H, m), 2.51 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 3.75 (2H, s), 7.56 (2H, d, J = 8.0 Hz), 7.87 (2H, d, J = 8.0 Hz), 8.01 (2H, brs).

Example 73

10 tert-butyl 5-(aminomethyl)-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methylnicotinate

1) Methyl 4-(2-cyano-5-methyl-3-oxohex-1-en-1-yl)benzoate was obtained as a crude product (10.1 g) from 5-methyl-3-oxohexanenitrile (4.0 g, 32 mmol) and methyl 4-formylbenzoate
15 (5.3 g, 32 mmol) according to a method similar to the method of Example 29-1).

2) tert-Butyl 5-cyano-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methyl-1,4-dihdropyridine-3-carboxylate (5.9 g, yield 45%) was obtained as a white powder from the crude product (10.1 g)
20 obtained in the aforementioned 1) and tert-butyl 3-aminocrotonate (5.25 g, 33 mmol) according to a method similar to the method of Example 1-2). That is, the aforementioned crude product and tert-butyl 3-aminocrotonate were dissolved in methanol (200 mL) and the mixture was heated under reflux for 2
25 hrs. The reaction mixture was concentrated under reduced pressure and the residue was purified by silica gel column chromatography to give tert-butyl 5-cyano-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methyl-1,4-dihdropyridine-3-carboxylate.

30 ¹H-NMR (CDCl₃) δ: 0.91 (3H, d, J = 6.6 Hz), 0.98 (3H, d, J = 6.6 Hz), 1.26 (9H, s), 1.75-2.00 (1H, m), 2.15-2.35 (2H, m), 2.36 (3H, s), 3.90 (3H, s), 4.63 (1H, s), 5.69 (1H, brs), 7.32 (2H, d, J = 8.3 Hz), 7.99 (2H, d, J = 8.3 Hz).

melting point: 191-193°C

3) tert-Butyl 5-cyano-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methylnicotinate (5.4 g, yield 95%) was obtained as a white powder from tert-butyl 5-cyano-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methyl-1,4-dihdropyridine-3-carboxylate (5.7 g, 14 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ:1.01 (6H, d, J = 6.6 Hz), 1.23 (9H, s), 2.20-2.35 (1H, m), 2.67 (3H, s), 2.94 (2H, d, J = 7.4 Hz), 3.96 (3H, s), 7.40-7.50 (2H, m), 8.10-8.20 (2H, m).

¹⁰ melting point: 108-109°C

4) tert-Butyl 5-(aminomethyl)-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methylnicotinate (5.0 g, yield 94%) was obtained as a white powder from tert-butyl 5-cyano-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methylnicotinate (5.3 g, 13 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ:0.99 (6H, d, J = 6.6 Hz), 1.17 (9H, s), 1.49 (2H, brs), 2.15-2.35 (1H, m), 2.57 (3H, s), 2.79 (2H, d, J = 7.2 Hz), 3.59 (2H, s), 3.96 (3H, s), 7.30-7.40 (2H, m), 8.05-8.15 (2H, m).

melting point: 77-81°C

Example 74

5-(aminomethyl)-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methylnicotinic acid hydrochloride

5-(Aminomethyl)-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methylnicotinic acid hydrochloride (0.50 g, yield 66%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-6-isobutyl-4-[4-(methoxycarbonyl)phenyl]-2-methylnicotinate (0.80 g, 1.9 mmol) according to a method similar to the method of Example 24.

¹H-NMR (DMSO-d₆) δ:0.93 (6H, d, J = 6.6 Hz), 2.05-2.25 (1H, m), 2.41 (3H, s), 2.70 (2H, d, J = 7.0 Hz), 3.54 (2H, s), 3.88 (3H, s), 7.41 (2H, d, J = 8.1 Hz), 7.95 (2H, d, J = 8.1 Hz).

Example 75

tert-butyl 5-(aminomethyl)-4-(4-ethylphenyl)-6-isobutyl-2-methylnicotinate

1) 3-(4-Ethylphenyl)-2-(3-methylbutanoyl)acrylonitrile was obtained as a crude product (8.8 g) from 5-methyl-3-

⁵ oxohexanenitrile (4.0 g, 32 mmol) and 4-ethylbenzaldehyde (4.3 g, 32 mmol) according to a method similar to the method of Example 29-1).

2) tert-Butyl 5-cyano-4-(4-ethylphenyl)-6-isobutyl-2-methyl-1,4-dihdropyridine-3-carboxylate (7.8 g, yield 64%) was

¹⁰ obtained as a white powder from the crude product (8.8 g) obtained in the aforementioned 1) and tert-butyl 3-

aminocrotonate (5.47 g, 35 mmol) according to a method similar to the method of Example 1-2). That is, the aforementioned crude product and tert-butyl 3-aminocrotonate were dissolved in ¹⁵ methanol (200 mL) and the mixture was heated under reflux for 4 hrs. The reaction mixture was concentrated under reduced pressure and the residue was purified by silica gel column chromatography to give tert-butyl 5-cyano-4-(4-ethylphenyl)-6-isobutyl-2-methyl-1,4-dihdropyridine-3-carboxylate.

²⁰ ¹H-NMR (CDCl₃) δ: 0.94 (3H, d, J = 6.5 Hz), 0.99 (3H, d, J = 6.5 Hz), 1.20 (3H, t, J = 7.6 Hz), 1.28 (9H, s), 1.80-2.00 (1H, m), 2.10-2.30 (2H, m), 2.32 (3H, s), 2.61 (2H, q, J = 7.6 Hz), 4.52 (1H, s), 5.55 (1H, brs), 7.10 (2H, d, J = 8.3 Hz), 7.14 (2H, d, J = 8.3 Hz).

²⁵ melting point: 165-166°C

3) tert-Butyl 5-cyano-4-(4-ethylphenyl)-6-isobutyl-2-methylnicotinate (5.2 g, yield 67%) was obtained as a white powder from tert-butyl 5-cyano-4-(4-ethylphenyl)-6-isobutyl-2-methyl-1,4-dihdropyridine-3-carboxylate (7.8 g, 21 mmol)

³⁰ according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ: 1.01 (6H, d, J = 6.6 Hz), 1.23 (9H, s), 1.26 (3H, t, J = 7.6 Hz), 2.20-2.35 (1H, m), 2.64 (3H, s), 2.71 (2H, q, J = 7.6 Hz), 2.94 (2H, d, J = 7.4 Hz), 7.20-7.35 (4H, m).

melting point: 85-86°C

4) tert-Butyl 5-(aminomethyl)-4-(4-ethylphenyl)-6-isobutyl-2-methylnicotinate (7.0 g, yield 97%) was obtained as a white powder from tert-butyl 5-cyano-4-(4-ethylphenyl)-6-isobutyl-2-methylnicotinate (7.2 g, 19 mmol) according to a method similar
5 to the method of Example 1-4).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.17 (9H, s), 1.25 (3H, t, J = 7.5 Hz), 1.38 (2H, brs), 2.15-2.30 (1H, m), 2.55 (3H, s), 2.69 (2H, q, J = 7.5 Hz), 2.78 (2H, d, J = 7.4 Hz), 3.63 (2H, s), 7.15 (2H, d, J = 7.9 Hz), 7.24 (2H, d, J = 7.9
10 Hz).

melting point: 50-52°C

Example 76

5-(aminomethyl)-4-(4-ethylphenyl)-6-isobutyl-2-methylnicotinic acid hydrochloride

15 5-(Aminomethyl)-4-(4-ethylphenyl)-6-isobutyl-2-methylnicotinic acid hydrochloride (0.52 g, yield 79%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-4-(4-ethylphenyl)-6-isobutyl-2-methylnicotinate (0.70 g, 1.8 mmol) according to a method similar to the method of Example
20 24.

¹H-NMR (DMSO-d₆) δ: 0.95 (6H, d, J = 7.5 Hz), 1.23 (3H, t, J = 7.5 Hz), 2.10-2.30 (1H, m), 2.47 (3H, s), 2.67 (2H, q, J = 7.5 Hz), 2.77 (2H, d, J = 7.0 Hz), 3.74 (2H, s), 7.22 (2H, d, J = 8.0 Hz), 7.30 (2H, d, J = 8.0 Hz), 8.81 (1H, brs).

25 **Example 77**

methyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-ethyl-6-neopentylnicotinate

1) Methyl 3-aminopent-2-enoate was obtained as a crude product (20 g) from methyl 3-oxopentanoate (13 g, 100 mmol) and
30 ammonium acetate (38.5 g, 500 mmol) according to a method similar to the method of Example 12-1).

2) Methyl 4-(4-chlorophenyl)-5-cyano-2-ethyl-6-neopentyl-1,4-dihydropyridine-3-carboxylate (1.4 g, yield 23%) was obtained as a yellow powder from 5,5-dimethyl-3-oxohexanenitrile (5.1 g,

32 mmol), 4-chlorobenzaldehyde (4.5 g, 32 mmol) and the crude product (3.2 g) obtained in the aforementioned 1), according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ: 0.95-1.05 (3H, m), 1.01 (9H, s), 2.20 (1H, d, J = 13.8 Hz), 2.37 (1H, d, J = 13.8 Hz), 2.77 (2H, q, J = 7.5 Hz), 3.58 (3H, s), 4.60 (1H, s), 5.63 (1H, brs), 7.10-7.20 (2H, m), 7.25-7.30 (2H, m).

3) Methyl 4-(4-chlorophenyl)-5-cyano-2-ethyl-6-neopentylnicotinate (0.58 g, yield 43%) was obtained as a pale-yellow powder from methyl 4-(4-chlorophenyl)-5-cyano-2-ethyl-6-neopentyl-1,4-dihdropyridine-3-carboxylate (1.4 g, 3.7 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ: 1.07 (9H, s), 1.33 (3H, t, J = 7.5 Hz), 2.87 (2H, q, J = 7.5 Hz), 3.03 (2H, s), 3.61 (3H, s), 7.25-7.35 (2H, m), 7.45-7.50 (2H, m).

melting point: 120-121°C

4) Methyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-ethyl-6-neopentylnicotinate (0.49 g, yield 85%) was obtained as a pale-yellow oil from methyl 4-(4-chlorophenyl)-5-cyano-2-ethyl-6-neopentylnicotinate (0.57 g, 1.5 mmol) according to a method similar to the method of Example 23-4).

¹H-NMR (CDCl₃) δ: 1.03 (9H, s), 1.30 (3H, t, J = 7.5 Hz), 1.42 (2H, brs), 2.77 (2H, q, J = 7.5 Hz), 2.89 (2H, s), 3.51 (3H, s), 3.69 (2H, s), 7.15-7.25 (2H, m), 7.35-7.45 (2H, m).

25 Example 78

5-(aminomethyl)-4-(4-chlorophenyl)-2-ethyl-6-neopentylnicotinic acid dihydrochloride

1) Methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-4-(4-chlorophenyl)-2-ethyl-6-neopentylnicotinate (0.52 g, yield 97%) was obtained as a white powder from methyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-ethyl-6-neopentylnicotinate (0.42 g, 1.1 mmol) according to a method similar to the method of Example 2-1).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.30 (3H, t, J = 7.5 Hz), 1.38

(9H, s), 2.78 (2H, q, J = 7.5 Hz), 2.87 (2H, s), 3.51 (3H, s), 4.18 (3H, brs), 7.10-7.20 (2H, m), 7.30-7.45 (2H, m).

2) 5-{[(tert-Butoxycarbonyl)amino]methyl}-4-(4-chlorophenyl)-2-ethyl-6-neopentylnicotinic acid (0.37 g, yield 81%) was

⁵ obtained as a white powder from methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-4-(4-chlorophenyl)-2-ethyl-6-neopentylnicotinate (0.47 g, 0.99 mmol) according to a method similar to the method of Example 2-2).

¹H-NMR (CDCl₃) δ: 1.01 (9H, s), 1.24 (3H, t, J = 7.4 Hz), 1.33

¹⁰ (9H, s), 2.73 (2H, q, J = 7.4 Hz), 2.73 (2H, s), 3.92 (2H, d, J = 4.5 Hz), 6.96 (1H, t, J = 4.5 Hz), 7.25-7.35 (2H, m), 7.47 (2H, d, J = 8.3 Hz), 13.05 (1H, brs).

melting point: 71-72°C

3) 5-(Aminomethyl)-4-(4-chlorophenyl)-2-ethyl-6-

¹⁵ neopentylnicotinic acid dihydrochloride (0.24 g, yield 83%) was obtained as a white powder from 5-{[(tert-butoxycarbonyl)amino]methyl}-4-(4-chlorophenyl)-2-ethyl-6-neopentylnicotinic acid (0.30 g, 0.65 mmol) according to a method similar to the method of Example 2-3).

²⁰ ¹H-NMR (DMSO-d₆) δ: 1.03 (9H, s), 1.26 (3H, t, J = 7.4 Hz), 2.79 (2H, q, J = 7.4 Hz), 2.90 (2H, brs), 3.83 (2H, d, J = 5.7 Hz), 7.36 (2H, d, J = 8.5 Hz), 7.50-7.60 (2H, m), 8.12 (3H, brs).

melting point: 230-235°C

Example 79

²⁵ tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-isopropyl-6-neopentylnicotinate

1) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2-isopropyl-6-neopentyl-1,4-dihdropyridine-3-carboxylate (2.00 g, yield 16%) was obtained as a white solid from 5,5-dimethyl-3-

³⁰ oxohexanenitrile (5.67 g, 36.7 mmol), 4-chlorobenzaldehyde (5.16 g, 36.7 mmol) and tert-butyl 3-amino-4-methylpent-2-enoate (5.98 g, 30 mmol) according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.04 (3H, d, J = 6.8 Hz), 1.21

(3H, d, J = 7.0 Hz), 1.28 (9H, s), 2.20 (1H, d, J = 13.9 Hz), 2.33 (1H, d, J = 14.1 Hz), 4.07-4.30 (1H, m), 4.55 (1H, s), 5.65 (1H, s), 7.16 (2H, d, J = 8.3 Hz), 7.22-7.35 (2H, m).

2) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2-isopropyl-6-

⁵ neopenetyl nicotinate (1.91 g, yield 96%) was obtained as a yellow solid from tert-butyl 4-(4-chlorophenyl)-5-cyano-2-isopropyl-6-neopenetyl-1,4-dihydropyridine-3-carboxylate (2.00 g, 4.66 mmol) according to a method similar to the method of Example 23-3).

¹⁰ ¹H-NMR (CDCl₃) δ: 1.06 (9H, s), 1.27 (9H, s), 1.32 (6H, d, J = 6.6 Hz), 3.00 (2H, s), 3.13-3.25 (1H, m), 7.32 (2H, d, J = 8.5 Hz), 7.45 (2H, d, J = 8.5 Hz).

3) tert-Butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-isopropyl-6-neopenetyl nicotinate (1.24 g, yield 67%) was obtained as a white ¹⁵ solid from tert-butyl 4-(4-chlorophenyl)-5-cyano-2-isopropyl-6-neopenetyl nicotinate (1.80 g, 4.27 mmol) according to a method similar to the method of Example 23-4).

¹H-NMR (CDCl₃) δ: 1.04 (9H, s), 1.21 (9H, s), 1.30 (6H, d, J = 6.6 Hz), 2.85 (2H, s), 3.01-3.16 (1H, m), 3.64 (2H, s), 7.22 (2H, d, J = 8.5 Hz), 7.40 (2H, d, J = 8.5 Hz).

Example 80

5-(aminomethyl)-4-(4-chlorophenyl)-2-isopropyl-6-neopenetyl nicotinic acid dihydrochloride

²⁵ 5-(Aminomethyl)-4-(4-chlorophenyl)-2-isopropyl-6-neopenetyl nicotinic acid dihydrochloride (393 mg, yield 93%) was obtained as a yellow solid from tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-isopropyl-6-neopenetyl nicotinate (406 mg, 0.941 mmol) according to a method similar to the method of Example 24-1).

³⁰ ¹H-NMR (DMSO-d₆) δ: 1.04 (9H, s), 1.25 (6H, d, J = 6.8 Hz), 2.88 (2H, s), 3.05-3.14 (1H, m), 3.81 (2H, d, J = 5.3 Hz), 7.36 (2H, d, J = 8.5 Hz), 7.55 (2H, d, J = 8.5 Hz), 8.11 (3H, brs).

Example 81

tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-

isopropylnicotinate

1) tert-Butyl 4-(4-chlorophenyl)-5-cyano-6-isobutyl-2-

isopropyl-1,4-dihdropyridine-3-carboxylate (6.18 g, yield 50%)

was obtained as a yellow solid from 5-methyl-3-oxohexanenitrile

5 (4.14 g, 33 mmol), 4-chlorobenzaldehyde (4.64 g, 33 mmol) and

tert-butyl 3-amino-4-methylpent-2-enoate (5.98 g, 30 mmol)

according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ:0.97 (6H, dd, J = 8.5, 6.8 Hz), 1.14 (3H, d, J = 7.0 Hz), 1.22 (3H, d, J = 7.0 Hz), 1.28 (9H, s), 1.81-1.98

10 (1H, m), 2.25 (2H, d, J = 7.4 Hz), 4.09-4.26 (1H, m), 4.55 (1H, s), 5.71 (1H, s), 7.15 (2H, d, J = 8.3 Hz), 7.25-7.27 (2H, m).

2) tert-Butyl 4-(4-chlorophenyl)-5-cyano-6-isobutyl-2-

isopropylnicotinate (6.10 g, yield 99%) was obtained as a

yellow oil from tert-butyl 4-(4-chlorophenyl)-5-cyano-6-

15 isobutyl-2-isopropyl-1,4-dihdropyridine-3-carboxylate (6.16 g, 14.8 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ:1.01 (6H, d, J = 6.6 Hz), 1.26 (9H, s), 1.32

(6H, d, J = 6.8 Hz), 2.22-2.39 (1H, m), 2.95 (2H, d, J = 7.2

20 Hz), 3.19-3.25 (1H, m), 7.33 (2H, d, J = 8.7 Hz), 7.46 (2H, d, J = 8.7 Hz).

3) tert-Butyl 5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-isopropylnicotinate (5.52 g, yield 89%) was obtained as a white solid from tert-butyl 4-(4-chlorophenyl)-5-cyano-6-isobutyl-2-

25 isopropylnicotinate (6.10 g, 1.48 mmol) according to a method similar to the method of Example 23-4).

¹H-NMR (CDCl₃) δ:0.99 (6H, d, J = 6.8 Hz), 1.21 (9H, s), 1.30

(6H, d, J = 6.8 Hz), 2.23-2.39 (1H, m), 2.78 (2H, d, J = 7.2

Hz), 3.01-3.16 (1H, m), 3.59 (1H, s), 7.22 (2H, d, J = 8.5 Hz),

30 7.39 (2H, d, J = 8.5 Hz).

Example 82

5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-

isopropylnicotinic acid dihydrochloride

5-(Aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-

isopropylnicotinic acid dihydrochloride (263 mg, yield 62%) was obtained as a yellow solid from tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-6-isobutyl-2-isopropylnicotinate (404 mg, 0.969 mmol) according to a method similar to the method of

⁵ Example 24-1).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 1.25 (6H, d, J = 6.8 Hz), 2.20-2.39 (1H, m), 2.83 (2H, d, J = 7.0 Hz), 3.01-3.19 (1H, m), 3.77 (2H, d, J = 5.3 Hz), 7.36 (2H, d, 8.5 Hz), 7.55 (2H, d, J = 8.3 Hz), 8.14 (3H, brs).

¹⁰ **Example 83**

tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2,6-diisobutylnicotinate

1) tert-Butyl 3-amino-5-methylhex-2-enoate was obtained as a crude product (20.2 g) from Meldrum's acid (17.3 g, 120 mmol)

¹⁵ and isovaleryl chloride (15.8 mL, 132 mmol) according to a method similar to the method of Example 25-1).

2) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2,6-diisobutyl-1,4-dihdropyridine-3-carboxylate (10.2 g, yield 72%) was obtained as a pale-yellow powder from 5-methyl-3-oxohexanenitrile (4.1 g, 33 mmol), 4-chlorobenzaldehyde (4.6 g, 33 mmol) and the crude product (10.1 g) obtained in the aforementioned 1), according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ: 0.95-1.05 (12H, m), 1.29 (9H, s), 1.80-2.05 (2H, m), 2.15-2.35 (2H, m), 2.55-2.70 (2H, m), 4.60 (1H, s),

²⁵ 5.51 (1H, brs), 7.15-7.25 (2H, m), 7.25-7.30 (2H, m).

melting point: 166-168°C

3) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2,6-diisobutylnicotinate (9.6 g, yield 99%) was obtained as a white powder from tert-butyl 4-(4-chlorophenyl)-5-cyano-2,6-

³⁰ diisobutyl-1,4-dihdropyridine-3-carboxylate (9.8 g, 23 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.8 Hz), 1.00 (6H, d, J = 6.6 Hz), 1.25 (9H, s), 2.15-2.40 (2H, m), 2.76 (2H, d, J = 7.2 Hz), 2.95 (2H, d, J = 7.4 Hz), 7.30-7.35 (2H, m), 7.40-7.50 (2H, m).

4) tert-Butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2,6-diisobutylnicotinate (0.97 g, yield 96%) was obtained as a white powder from tert-butyl 4-(4-chlorophenyl)-5-cyano-2,6-diisobutylnicotinate (1.0 g, 2.3 mmol) according to a method similar to the method of Example 23-4).

¹H-NMR (CDCl₃) δ: 0.94 (6H, d, J = 6.6 Hz), 0.98 (6H, d, J = 6.6 Hz), 1.20 (9H, s), 1.48 (2H, brs), 2.15-2.35 (2H, m), 2.67 (2H, d, J = 7.4 Hz), 2.80 (2H, d, J = 7.4 Hz), 3.61 (2H, s), 7.20-7.25 (2H, m), 7.35-7.45 (2H, m).

¹⁰ **Example 84**

5-(aminomethyl)-4-(4-chlorophenyl)-2,6-diisobutylnicotinic acid dihydrochloride

5-(Aminomethyl)-4-(4-chlorophenyl)-2,6-diisobutylnicotinic acid dihydrochloride (0.92 g, yield 98%)
¹⁵ was obtained as a white powder from tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2,6-diisobutylnicotinate (0.90 g, 2.1 mmol) according to a method similar to the method of Example 24-1).

¹H-NMR (DMSO-d₆) δ: 0.90 (6H, d, J = 6.6 Hz), 0.97 (6H, d, J = 6.6 Hz), 2.10-2.35 (2H, m), 2.66 (2H, d, J = 6.4 Hz), 2.84 (2H, d, J = 6.2 Hz), 3.79 (2H, d, J = 5.5 Hz), 7.36 (2H, d, J = 8.5 Hz), 7.50-7.60 (2H, m), 8.17 (3H, brs).

melting point: 205°C (dec.).

Example 85

tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-isobutyl-6-neopentylnicotinate

1) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2-isobutyl-6-neopentyl-1,4-dihdropyridine-3-carboxylate was obtained as a crude product (7.9 g) from 5,5-dimethyl-3-oxohexanenitrile (4.6 g, 33 mmol), 4-chlorobenzaldehyde (4.6 g, 33 mmol) and the
³⁰ crude product (10.1 g) of tert-butyl 3-amino-5-methylhex-2-enoate obtained in Example 83-1), according to a method similar to the method of Example 1-2).

2) tert-Butyl 4-(4-chlorophenyl)-5-cyano-2-isobutyl-6-neopentylnicotinate (5.5 g, yield 37%) was obtained as a white

powder from the crude product (7.9 g) obtained in the aforementioned 1) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.06 (9H, s), 1.26
5 (9H, s), 2.20-2.35 (1H, m), 2.76 (2H, d, J = 7.2 Hz), 3.01 (2H,
s), 7.30-7.35 (2H, m), 7.40-7.50 (2H, m).

3) tert-Butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-isobutyl-6-neopentylnicotinate (4.5 g, yield 86%) was obtained as a yellow powder from tert-butyl 4-(4-chlorophenyl)-5-cyano-2-isobutyl-6-neopentylnicotinate (5.2 g, 12 mmol) according to a method similar to the method of Example 23-4).

¹H-NMR (CDCl₃) δ: 0.93 (6H, d, J = 6.8 Hz), 1.02 (9H, s), 1.20
9 (9H, s), 1.86 (2H, brs), 2.15-2.35 (1H, m), 2.67 (2H, d, J =
7.4 Hz), 2.87 (2H, s), 3.71 (2H, s), 7.20-7.25 (2H, m), 7.35-
15 7.45 (2H, m).

Example 86

5-(aminomethyl)-4-(4-chlorophenyl)-2-isobutyl-6-neopentylnicotinic acid dihydrochloride

5-(Aminomethyl)-4-(4-chlorophenyl)-2-isobutyl-6-neopentylnicotinic acid dihydrochloride (0.29 g, yield 56%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-4-(4-chlorophenyl)-2-isobutyl-6-neopentylnicotinate (0.50 g, 1.1 mmol) according to a method similar to the method of Example 24-1).

25 ¹H-NMR (DMSO-d₆) δ: 0.90 (6H, d, J = 6.6 Hz), 1.02 (9H, s),
2.15-2.30 (1H, m), 2.66 (2H, q, J = 7.2 Hz), 2.91 (2H, s), 3.84
(2H, d, J = 5.5 Hz), 7.30-7.40 (2H, m), 7.50-7.60 (2H, m), 8.12
(3H, brs).

melting point: 251°C (dec.)

30 **Example 87**

[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetonitrile dihydrochloride

1) tert-Butyl {[5-(hydroxymethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (4.5 g, yield 48%) was

obtained as a white powder from methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (10 g, 22.7 mmol) according to a method similar to the method of Example 5-1).

5 $^1\text{H-NMR}$ (CDCl_3) δ : 1.01 (9H, s), 1.37 (9H, s), 2.41 (3H, s), 2.67 (3H, s), 2.84 (2H, s), 4.10 (2H, d, J = 4.9 Hz), 4.16 (1H, s), 4.36 (2H, d, J = 5.7 Hz), 7.05 (2H, d, J = 8.1 Hz), 7.26 (2H, d, J = 8.1 Hz).

2) A mixture of tert-butyl {[5-(hydroxymethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (0.9 g, 2.2 mmol), triethylamine (0.4 g, 4.0 mmol) and tetrahydrofuran (30 mL) was cooled to 0°C and methanesulfonyl chloride (0.3 g, 2.6 mmol) was added dropwise. After stirring at room temperature for 30 min., the reaction mixture was poured into saturated aqueous sodium hydrogen carbonate. The mixture was extracted with ethyl acetate and the extract was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give [5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl methanesulfonate (0.85 g, yield 79%) as a white powder.

1 $^1\text{H-NMR}$ (CDCl_3) δ : 1.01 (9H, s), 1.37 (9H, s), 2.41 (3H, s), 2.67 (3H, s), 2.75 (3H, s), 2.86 (2H, s), 4.11 (2H, d, J = 4.9 Hz), 4.17 (1H, s), 4.91 (2H, s), 7.04 (2H, d, J = 8.1 Hz), 7.27 (2H, d, J = 8.1 Hz).

3) [5-{{(tert-Butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl methanesulfonate (0.84 g, 1.7 mmol) was dissolved in dimethyl sulfoxide (10 mL) and potassium cyanide (0.14 g, 2.0 mmol) was added. The mixture was stirred at 60°C for 1 hr. Ethyl acetate was added to the reaction mixture, and the mixture was washed successively with water and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure. The residue was purified by silica gel

column chromatography to give tert-butyl {[5-(cyanomethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (0.45 g, yield 63%) as a powder.

¹H-NMR (CDCl₃) δ: 1.01 (9H, s), 1.37 (9H, s), 2.43 (3H, s), 2.65
⁵ (3H, s), 2.85 (2H, s), 3.30 (2H, s), 4.11 (2H, d, J = 4.5 Hz),
4.17 (1H, s), 7.05 (2H, d, J = 8.0 Hz), 7.30 (2H, d, J = 8.0
Hz).

4) [5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetonitrile dihydrochloride (0.28 g,
¹⁰ 76%) was obtained as a powder from tert-butyl {[5-(cyanomethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (0.4 g, 0.95 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.01 (9H, s), 2.42 (3H, s), 2.76 (3H, s),
¹⁵ 3.06 (2H, s), 3.59 (2H, s), 3.80 (2H, d, J = 5.3 Hz), 7.24 (2H, d, J = 7.9 Hz), 7.42 (2H, d, J = 7.9 Hz), 8.20 (3H, s).

Example 88

2-[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetamide dihydrochloride

²⁰ 1) tert-Butyl {[5-(2-amino-2-oxoethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (0.3 g, 82%) was obtained as a powder from tert-butyl {[5-(cyanomethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (0.35 g, 0.83 mmol) according to a method similar to the method of Example 6-1).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.37 (9H, s), 2.40 (3H, s), 2.56
(3H, s), 2.84 (2H, s), 3.30 (2H, s), 4.10 (2H, d, J = 4.9 Hz),
4.19 (1H, s), 5.15 (1H, s), 5.20 (1H, s), 7.00 (2H, d, J = 7.9
Hz), 7.24 (2H, d, J = 7.9 Hz).

³⁰ 2) 2-[5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetamide dihydrochloride (0.18 g, 85%) was obtained as a powder from tert-butyl {[5-(2-amino-2-oxoethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (0.22 g, 0.5 mmol) according to a method

similar to the method of Example 6-2).

¹H-NMR (DMSO-d₆) δ:1.03 (9H, s), 2.41 (3H, s), 2.77 (2H, s), 3.29 (3H, s), 3.87 (2H, s), 4.28 (2H, s), 7.03 (1H, s), 7.20 (2H, d, J = 7.8 Hz), 7.38 (2H, d, J = 7.8 Hz), 7.39 (1H, s),
5 8.24 (3H, s).

Example 89

[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl acetate dihydrochloride

1) A mixture of tert-butyl {[5-(hydroxymethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl} carbamate (0.3 g, 0.73 mmol), triethylamine (0.1 g, 1.0 mmol) and tetrahydrofuran (20 mL) was cooled to 0°C and acetyl chloride (0.06 g, 0.8 mmol) was added dropwise. After stirring at room temperature for 30 min., the reaction mixture was poured into saturated aqueous sodium hydrogen carbonate. The mixture was extracted with ethyl acetate and the extract was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give [5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl
20 acetate (0.26 g, yield 76%) as a white powder.

¹H-NMR (CDCl₃) δ:1.02 (9H, s), 1.37 (9H, s), 2.00 (3H, s), 2.40 (3H, s), 2.57 (3H, s), 2.85 (2H, s), 4.11 (2H, d, J=4.9 Hz), 4.17 (1H, s), 4.76 (2H, s), 7.00 (2H, d, J = 8.1 Hz), 7.22 (2H, d, J = 8.1 Hz).

25 2) [5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl acetate dihydrochloride (99 mg, 90%) was obtained as a powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl acetate (0.12 g, 0.26 mmol)

30 according to a method similar to the method of Example 2-3).
¹H-NMR (DMSO-d₆) δ:1.02 (9H, s), 1.96 (3H, s), 2.40 (3H, s), 2.78 (3H, s), 3.14 (2H, s), 3.82 (2H, s), 4.72 (2H, s), 7.21 (2H, d, J = 7.8 Hz), 7.36 (2H, d, J = 7.8 Hz), 8.23 (3H, s).

Example 90

{[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-({[4-(methylthio)phenyl]thio}methyl)pyridin-3-yl]methyl}amine dihydrochloride

1) A mixture of tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (3.06 g, 7.68 mmol), triethylamine (1.8 mL, 12.9 mmol) and tetrahydrofuran (30 mL) was cooled to 0°C, and methanesulfonyl chloride (0.89 mL, 11.5 mmol) was added dropwise. After stirring at room temperature for 30 min., the reaction mixture
10 was poured into saturated aqueous sodium hydrogen carbonate, and the mixture was extracted with ethyl acetate. The extract was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure to give [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl methanesulfonate as a crude product. The crude product was dissolved in N,N-dimethylformamide (30 mL). Potassium carbonate (1.77 g, 12.8 mmol) and 4-(methylthio)benzenethiol (1.00 g, 6.40 mmol) were added and the mixture was stirred with heating at 50°C for 1
20 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give tert-butyl
25 {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-({[4-(methylthio)phenyl]thio}methyl)pyridin-3-yl]methyl}carbamate (3.43 g, yield 99%) as a yellow solid.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.24 (1H, m), 2.40 (3H, s), 2.45 (3H, s), 2.63 (3H, s), 2.75
30 (2H, d, J = 7.4 Hz), 3.75 (2H, s), 4.02 (2H, d, J = 5.1 Hz), 4.18 (1H, brs), 6.98 (2H, d, J = 8.1 Hz), 7.03 (2H, d, J = 8.7 Hz), 7.08 (2H, d, J = 8.7 Hz), 7.20 (2H, d, J = 7.9 Hz).
2) {[2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-({[4-(methylthio)phenyl]thio}methyl)pyridin-3-yl]methyl}amine

dihydrochloride (380 mg, yield 79%) was obtained as a yellow solid from tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-({[4-(methylthio)phenyl]thio}methyl)pyridin-3-yl]methyl}carbamate (508 mg, 0.947 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.13-2.22 (1H, m), 2.40 (3H, s), 2.46 (3H, s), 2.78 (3H, s), 3.11 (2H, brs), 3.76 (2H, d, J = 4.5 Hz), 3.87 (2H, s), 7.12 (2H, d, J = 8.7 Hz), 7.16 (2H, d, J = 8.7 Hz), 7.22 (2H, d, J = 7.9 Hz), 7.33 (2H, d, J = 7.9 Hz), 8.38 (3H, brs).

Example 91

{[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-({[4-(methylsulfonyl)phenyl]sulfonyl}methyl)pyridin-3-yl]methyl}amine dihydrochloride

1) To a solution of tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-({[4-(methylthio)phenyl]thio}methyl)pyridin-3-yl]methyl}carbamate (1.10 g, 2.05 mmol) in methanol (15 mL), water (1.5 mL) and tetrahydrofuran (1.5 mL) were added sulfuric acid (121 mg, 1.23 mmol) and Oxone (trademark, 3.78 g, 6.15 mmol) and the mixture was stirred at room temperature for 2 hrs. The reaction mixture was diluted with ethyl acetate (100 mL) and washed successively with saturated aqueous sodium hydrogen carbonate and saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained white solid was washed with diisopropyl ether to give tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-({[4-(methylsulfonyl)phenyl]sulfonyl}methyl)pyridin-3-yl]methyl}carbamate (1.06 g, yield 86%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.17-2.27 (1H, m), 2.42 (3H, s), 2.70 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 3.09 (3H, s), 4.00 (2H, d, J = 5.1 Hz), 4.19 (1H, brs), 4.36 (2H, s), 6.87 (2H, d, J = 7.9 Hz), 7.19 (2H, d, J = 7.9 Hz), 7.69 (2H, d, J = 8.3 Hz), 8.00 (2H, d, J = 8.5 Hz).

2) {[2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-({[4-(methylsulfonyl)phenyl]sulfonyl}methyl)pyridin-3-yl]methyl}amine dihydrochloride (480 mg, yield 98%) was obtained as a white powder from tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-({[4-(methylsulfonyl)phenyl]sulfonyl}methyl)pyridin-3-yl]methyl}carbamate (511 mg, 0.851 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.17-2.27 (1H, m), 2.38 (3H, s), 2.81 (3H, brs), 3.00 (2H, brs), 3.34 (3H, s), 3.68 (2H, brs), 7.03 (2H, d, J = 7.4 Hz), 7.22 (2H, d, J = 7.9 Hz), 7.77 (2H, d, J = 7.0 Hz), 8.11 (2H, d, J = 8.5 Hz), 8.26 (3H, brs).

Example 92

15 (6-methyl-4-(4-methylphenyl)-5-{[(4-methyl-4H-1,2,4-triazol-3-yl)thio]methyl}-2-neopentylpyridin-3-yl)methylamine dihydrochloride

1) tert-Butyl [(6-methyl-4-(4-methylphenyl)-5-{[(4-methyl-4H-1,2,4-triazol-3-yl)thio]methyl}-2-neopentylpyridin-3-yl)methyl]carbamate (0.28 g, 77%) was obtained as a powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl)methyl methanesulfonate (0.35 g, 0.71 mmol) and 4-methyl-4H-1,2,4-triazole-3-thiol (99 mg, 0.86 mmol) according to a method similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.37 (9H, s), 2.39 (3H, s), 2.65 (3H, s), 2.84 (2H, s), 3.41 (3H, s), 4.07 (2H, d, J = 5.3 Hz), 4.17 (3H, s), 7.02 (2H, d, J = 7.9 Hz), 7.22 (2H, d, J = 7.9 Hz), 8.08 (1H, s).

30 2) (6-Methyl-4-(4-methylphenyl)-5-{[(4-methyl-4H-1,2,4-triazol-3-yl)thio]methyl}-2-neopentylpyridin-3-yl)methylamine dihydrochloride (0.12 g, 72%) was obtained as a powder from tert-butyl [(6-methyl-4-(4-methylphenyl)-5-{[(4-methyl-4H-1,2,4-triazol-3-yl)thio]methyl}-2-neopentylpyridin-3-

yl)methyl]carbamate (0.18 g, 0.35 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.02 (9H, s), 2.39 (3H, s), 2.80 (3H, s), 3.19 (2H, s), 3.41 (3H, s), 3.79 (2H, s), 4.05 (2H, s), 7.13
5 (2H, d, J = 8.1 Hz), 7.35 (2H, d, J = 8.1 Hz), 8.25 (3H, s), 8.74 (1H, s).

Example 93

{6-methyl-4-(4-methylphenyl)-2-neopentyl-5-[(1,3-thiazol-2-ylthio)methyl]pyridin-3-yl}methylamine dihydrochloride

10 1) tert-Butyl ({6-methyl-4-(4-methylphenyl)-2-neopentyl-5-[(1,3-thiazol-2-ylthio)methyl]pyridin-3-yl}methyl)carbamate (0.25 g, 69%) was obtained as a powder from [5-[(tert-butoxycarbonyl)amino]methyl]-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl methanesulfonate (0.35 g, 0.71
15 mmol) and 2-mercaptopthiazole (100 mg, 0.86 mmol) according to a method similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.37 (9H, s), 2.38 (3H, s), 2.64 (3H, s), 2.84 (2H, s), 4.08 (2H, d, J = 5.1 Hz), 4.17 (3H, s), 7.03 (2H, d, J = 7.9 Hz), 7.18 (1H, d, J = 3.4 Hz), 7.20 (2H,
20 d, J = 7.9 Hz), 7.60 (1H, d, J = 3.4 Hz).

2) {6-Methyl-4-(4-methylphenyl)-2-neopentyl-5-[(1,3-thiazol-2-ylthio)methyl]pyridin-3-yl}methylamine dihydrochloride (0.11 g, 80%) was obtained as a powder from tert-butyl ({6-methyl-4-(4-methylphenyl)-2-neopentyl-5-[(1,3-thiazol-2-
25 ylthio)methyl]pyridin-3-yl}methyl)carbamate (0.15 g, 0.29 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.01 (9H, s), 2.38 (3H, s), 2.78 (3H, s), 3.10 (2H, s), 3.78 (2H, s), 4.20 (2H, s), 7.20 (2H, d, J = 8.1 Hz), 7.33 (2H, d, J = 8.1 Hz), 7.69 (1H, d, J = 3.4 Hz), 7.71
30 (1H, d, J = 3.4 Hz), 8.17 (3H, s).

Example 94

5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinonitrile dihydrochloride

1) To a solution (20 mL) of tert-butyl {[5-(aminocarbonyl)-2-

isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1750 mg, 4.2 mmol) in dichloromethane was added triethylamine (1.2 mL, 8.4 mmol), and trifluoromethanesulfonic anhydride (780 μ L, 8.4 mmol) was added 5 dropwise under ice-cooling. The mixture was stirred for 30 min. and the reaction mixture was washed successively with water and saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was purified by 10 silica gel column chromatography to give tert-butyl {[5-cyano-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1130 mg, yield 68%) as white crystals.

1 H-NMR (CDCl₃) δ : 0.97 (6H, d, J = 6.6 Hz), 1.40 (9H, s), 2.20-2.29 (1H, m), 2.43 (3H, s), 2.77 (3H, s), 2.83 (2H, d, J = 9.0 Hz), 4.18 (2H, s), 4.20 (1H, brs), 7.13 (2H, d, J = 6.0 Hz), 15 7.31 (2H, d, J = 6.0 Hz).

2) 5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinonitrile dihydrochloride (81 mg, yield 88%) was obtained as a white powder from tert-butyl {[5-cyano-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (100 mg, 0.25 mmol) according to a method 20 similar to the method of Example 2-3).

1 H-NMR (DMSO-d₆) δ : 0.95 (6H, d, J = 6.6 Hz), 2.21-2.27 (1H, m), 2.42 (3H, s), 2.71 (3H, s), 2.89 (2H, d, J = 6.9 Hz), 3.82 (2H, d, J = 5.4 Hz), 7.33-7.40 (4H, m), 8.50 (3H, brs). 25

Example 95

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]urea dihydrochloride

1) To a solution (3 mL) of 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) in N,N-dimethylformamide was added triethylamine (170 μ L, 1.5 mmol), and diphenylphosphoryl azide (260 μ L, 1.5 mmol) was added dropwise under ice-cooling. The mixture was stirred for 30

min. and water was added to the reaction mixture. The mixture was extracted with ethyl acetate, and the organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and
5 the obtained residue was dissolved in toluene (3 mL). The mixture was heated under reflux with stirring for 1 hr. 25% Aqueous ammonia (3 mL) was added to the reaction mixture and the mixture was stirred at 100°C for 1 hr. Water was added to the reaction mixture, and the mixture was extracted with ethyl
10 acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give tert-butyl {[5-[(aminocarbonyl)amino]-2-isobutyl-6-methyl-4-(4-
15 methylphenyl)pyridin-3-yl]methyl}carbamate (101 mg, yield 24%) as white crystals.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-
2.26 (1H, m), 2.39 (3H, s), 2.56 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 4.10 (2H, d, J = 5.1 Hz), 4.24 (1H, brs), 4.38 (2H, s),
20 5.50 (1H, s), 7.01 (2H, d, J = 7.5 Hz), 7.24 (2H, d, J = 7.5 Hz).

2) N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]urea dihydrochloride (84 mg, yield 92%) was obtained as a white powder from tert-butyl {[5-
25 [(aminocarbonyl)amino]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (100 mg, 0.23 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 5.4 Hz), 2.14-2.19 (1H, m), 2.40 (3H, s), 2.53 (3H, s), 3.0. (2H, brs), 3.80 (2H, brs),
30 3.83 (1H, brs), 5.94 (1H, brs), 7.20 (2H, d, J = 7.8Hz), 7.36 (2H, d, J = 7.8 Hz), 8.28 (3H, brs).

Example 96

N'-(5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)-N,N-dimethylurea dihydrochloride

1) tert-Butyl {[5-{{(dimethylamino)carbonyl}amino}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (158 mg, yield 35%) was obtained as a white powder from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and 2M dimethylamine tetrahydrofuran solution (0.6 mL, 1.2 mmol) according to a method similar to the method of Example 95-1).
¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.25 (1H, m), 2.41 (3H, s), 2.51 (3H, s), 2.71 (6H, s), 2.75 (2H, d, J = 9.0 Hz), 4.08 (2H, d, J = 5.1 Hz), 4.23 (1H, brs), 5.32 (1H, s), 7.02 (2H, d, J = 7.8 Hz), 7.24 (2H, d, J = 7.8 Hz).

2) N'-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N,N-dimethylurea dihydrochloride (108 mg, yield 73%) was obtained as a white powder from tert-butyl {[5-{{(dimethylamino)carbonyl}amino}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (158 mg, 0.35 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.3 Hz), 2.17-2.20 (1H, m), 2.39 (3H, s), 2.64 (9H, s), 3.09 (2H, brs), 3.83 (2H, brs), 7.20 (2H, d, J = 7.8 Hz), 7.31 (2H, d, J = 7.8 Hz), 7.86 (1H, brs), 8.39 (3H, brs).

Example 97

benzyl [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbamate dihydrochloride

1) Benzyl {[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbamate (1600 mg, yield 35%) was obtained as a white powder from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (3700 mg, 8.9 mmol) and benzyl alcohol (2.3 mL, 10.7 mmol) according to a method similar to the method of Example 95-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-

2.16 (1H, m), 2.39 (3H, s), 2.51 (3H, s), 2.75 (2H, d, J = 7.2 Hz), 4.08 (2H, s), 4.22 (1H, brs), 5.07 (2H, s), 5.70 (1H, brs), 6.95 (2H, brs), 7.17 (2H, d, J = 7.8 Hz), 7.20-7.26 (2H, m), 7.31-7.36 (3H, m).

- ⁵ 2) Benzyl [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbamate dihydrochloride (54 mg, yield 76%) was obtained as a white powder from benzyl {[[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbamate (75 mg, 0.14 mmol)
- ¹⁰ according to a method similar to the method of Example 2-3).
¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.3 Hz), 2.15-2.22 (1H, m), 2.39 (3H, s), 2.56 (3H, s), 2.99 (2H, s), 3.79 (2H, s), 5.00 (2H, s), 7.14-7.18 (4H, m), 7.29-7.35 (5H, m), 8.29 (3H, brs), 9.08 (1H, brs).

¹⁵ **Example 98**

5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)-3-pyridinamine trihydrochloride

- 1) To a solution (100 mL) of benzyl {[[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbamate (1500 mg, 2.9 mmol) in ethanol was added 5% palladium-carbon (150 mg) and the mixture was stirred under a hydrogen atmosphere at room temperature for 2 hrs. The reaction mixture was filtered and the filtrate was concentrated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1000 mg, yield 90%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.94 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.09-2.16 (1H, m), 2.41 (3H, s), 2.42 (3H, s), 2.65 (2H, d, J = 7.2 Hz), 3.28 (2H, s), 4.02 (2H, brs), 4.22 (1H, brs), 7.06 (2H, d, J = 8.1 Hz), 7.29 (2H, d, J = 7.7 Hz).

2) 5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)-3-pyridinamine trihydrochloride (34 mg, yield 62%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-

methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (50 mg, 0.13 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.94 (6H, d, J = 6.6 Hz), 1.97-2.08 (1H, m),
5 2.42 (3H, s), 2.65 (3H, s), 2.99 (2H, s), 3.69 (2H, s), 5.40
(3H, brs), 7.26 (2H, d, J = 8.1Hz), 7.44 (2H, d, J = 8.1 Hz),
8.38 (3H, brs).

Example 99

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-
10 methylphenyl)pyridin-3-yl]methanesulfonamide dihydrochloride

To a solution of tert-butyl {[5-amino-2-isobutyl-6-
methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (100 mg,
0.26 mmol) in tetrahydrofuran (2 mL) was added triethylamine
(54 μL, 0.39 mmol) and methanesulfonyl chloride (30 μL, 0.39
15 mmol) was added at room temperature. Then the mixture was
stirred for 3 hrs. Water was added to the reaction mixture,
and the mixture was extracted with ethyl acetate. The organic
layer was washed with saturated brine and dried over anhydrous
magnesium sulfate. The solvent was evaporated under reduced
20 pressure and the obtained residue was purified by silica gel
column chromatography to give an oil. To a solution of the oil
in ethyl acetate (1 mL) was added 4N hydrogen chloride ethyl
acetate solution (1 mL) and the mixture was stirred at room
temperature for 1 hr. The solvent was evaporated under reduced
25 pressure and the obtained residue was crystallized from hexane
to give N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-
methylphenyl)pyridin-3-yl]methanesulfonamide dihydrochloride
(25 mg, yield 22%) as a white powder.

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.18-2.24 (1H, m),
30 2.20 (3H, s), 2.39 (3H, s), 2.71 (3H, s), 2.96 (2H, s), 3.79
(2H, s), 7.28 (2H, d, J = 6.9Hz), 7.34 (2H, d, J = 6.9 Hz),
8.32 (3H, brs), 9.27 (1H, brs).

Example 100

N-[5-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]amino}sulfonyl)-4-methyl-1,3-thiazol-2-yl]acetamide dihydrochloride

N-[5-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}sulfonyl)-4-methyl-1,3-thiazol-2-yl]acetamide dihydrochloride (58 mg, yield 39%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (100 mg, 0.26 mmol) and 2-(acetylamino)-4-methyl-1,3-thiazole-5-sulfonyl chloride (76 mg, 0.3 mmol) according to a method similar to the method of Example 99.

¹H-NMR (DMSO-d₆) δ: 0.94 (6H, d, J = 6.6 Hz), 2.02 (3H, s), 2.19 (3H, s), 2.18-2.23 (1H, m), 2.27 (3H, s), 2.53 (3H, s), 2.84 (2H, brs), 3.69 (2H, brs), 6.92-6.97 (4H, m), 8.10 (3H, brs), 9.89 (1H, brs).

¹⁵ **Example 101**

{[5-(aminomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amine trihydrochloride
1) A mixture of tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.16 g, 2.91 mmol), triethylamine (0.8 mL, 5.82 mmol) and tetrahydrofuran (15 mL) was cooled to 0°C and methanesulfonyl chloride (500 mg, 4.37 mmol) was added dropwise. After stirring at room temperature for 30 min., the reaction mixture was poured into saturated aqueous sodium hydrogen carbonate, and the mixture was extracted with ethyl acetate. The extract was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure to give [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl methanesulfonate as a crude product. The crude product was dissolved in N,N-dimethylformamide (30 mL) and sodium azide (379 mg, 5.82 mmol) was added. The mixture was stirred at 80°C for 30 min. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer was dried over

anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure to give a residue. A mixture of the obtained residue, 10% palladium-carbon (304 mg, 0.291 mmol) and ethanol (15 mL) was stirred under a hydrogen atmosphere at room temperature for 2 hrs. After filtration, the solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give tert-butyl {[5-(aminomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (690 mg, yield 60%) as a yellow oil.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 1.41 (2H, brs), 2.14-2.23 (1H, m), 2.41 (3H, s), 2.64 (3H, s), 4.02 (2H, d, J = 5.1 Hz), 4.18 (1H, brs), 7.02 (2H, d, J = 7.9 Hz), 7.25 (2H, d, J = 7.0 Hz).

2) {[5-(Aminomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amine trihydrochloride (204 mg, yield 99%) was obtained as a white powder from tert-butyl {[5-(aminomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (200 mg, 0.503 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.13-2.24 (1H, m), 2.43 (3H, s), 2.50 (3H, s), 2.98 (2H, brs), 3.76 (4H, brs), 7.34-7.45 (4H, m), 8.51 (6H, brs).

Example 102

N- {[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-4-(methylsulfonyl)benzenesulfonamide dihydrochloride

1) To a solution (10 mL) of tert-butyl {[5-(aminomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (290 mg, 0.729 mmol) and triethylamine (0.15 mL, 1.09 mmol) in tetrahydrofuran was added 4-(methylsulfonyl)benzenesulfonyl chloride (223 mg, 0.875 mmol) and the mixture was stirred at room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and

washed successively with saturated aqueous sodium hydrogen carbonate and saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained yellow solid was washed

5 with diisopropyl ether to give tert-butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[{[4-(methylsulfonyl)phenyl]sulfonyl}amino)methyl]pyridin-3-yl}methyl)carbamate (391 mg, yield 87%) as a yellow powder.

¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.36 (9H, s), 2.13-

10 2.22 (1H, m), 2.41 (3H, s), 2.61 (3H, s), 2.73 (2H, d, J = 7.4 Hz), 3.08 (3H, s), 3.83 (2H, d, J = 5.8 Hz), 3.97 (2H, d, J = 4.9 Hz), 4.11-4.20 (2H, m), 6.84 (2H, d, J = 8.1 Hz), 7.13 (2H, d, J = 7.7 Hz), 7.77 (2H, d, J = 8.7 Hz), 7.98 (2H, d, J = 8.5 Hz).

15 2) N-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-4-(methylsulfonyl)benzenesulfonamide dihydrochloride (370 mg, yield 99%) was obtained as a yellow powder from tert-butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[{[4-(methylsulfonyl)phenyl]sulfonyl}amino)methyl]pyridin-3-yl}methyl)carbamate (391 mg, 0.635 mmol) according to a method similar to the method of Example 2-3).

20 ¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.11-2.19 (1H, m), 2.35 (3H, s), 2.50 (3H, s), 2.70-2.82 (2H, m), 3.31 (3H, s), 3.66 (2H, brs), 3.72 (2H, brs), 7.11-7.21 (4H, m), 7.83 (2H, dd, J = 8.3, 1.3 Hz), 8.08 (2H, d, J = 8.1 Hz), 8.31 (3H, brs).

Example 103

ethyl ({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amino)acetate trihydrochloride

25 1) To a solution of [5-{[(tert-butoxycarbonyl)amino)methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl methanesulfonate (300 mg, 0.63 mmol) in tetrahydrofuran (5 mL) were added triethylamine (223 μL, 1.6 mmol) and glycine ethyl ester hydrochloride (100 mg, 0.7 mmol) and the mixture was

stirred at 60°C for 3 days. Water was added to the reaction mixture, and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give ethyl ({[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amino)acetate (185 mg, yield 61%) as a white powder.

10 ¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.22 (3H, t, J = 6.9Hz), 1.38 (9H, s), 2.15-2.22 (1H, m), 2.41 (3H, s), 2.67 (3H, s), 2.73 (2H, d, J = 7.2Hz), 3.18 (2H, s), 3.43 (2H, s), 4.02 (2H, s), 4.09 (2H, q, J = 6.9Hz), 4.18 (1H, brs), 7.03 (2H, d, J = 7.8Hz), 7.25 (2H, d, J = 7.8 Hz).

15 2) Ethyl ({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amino)acetate trihydrochloride (57 mg, yield 95%) was obtained as a white powder from ethyl ({[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amino)acetate (60 mg, 0.12 mmol) according to a method similar to the method of Example 2-3).

10 ¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 1.18 (3H, t, J = 6.9 Hz), 2.11-2.24 (1H, m), 2.42 (3H, s), 2.92 (3H, brs), 3.03 (2H, brs), 3.61 (2H, s), 3.72 (2H, brs), 4.06 (2H, s), 4.08 (2H, q, J = 6.9 Hz), 7.35 (2H, d, J = 8.1Hz), 7.40 (2H, d, J = 8.1 Hz), 8.43 (3H, brs).

Example 104

({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amino)acetic acid trihydrochloride

1) To a solution of ethyl ({[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amino)acetate (100 mg, 0.2 mmol) in ethanol (3 mL) was added 8N aqueous sodium hydroxide

solution (3 mL) and the mixture was stirred at 80°C for 15 hrs.

1N Hydrochloric acid was added to neutralize the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over

5 anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give ({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amino)acetic acid (92 mg, yield 99%) as a white powder.

10 $^1\text{H-NMR}$ (DMSO-d₆) δ : 0.91 (6H, d, J = 6.3 Hz), 1.35 (9H, s), 2.11-2.24 (1H, m), 2.36 (3H, s), 2.54 (2H, s), 2.57 (3H, s), 2.97 (2H, s), 3.39 (2H, s), 3.76 (2H, s), 6.78 (1H, brs), 7.18 (2H, d, J = 7.8 Hz), 7.22 (2H, d, J = 7.8 Hz).

2) ({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-

15 methylphenyl)pyridin-3-yl]methyl}amino)acetic acid trihydrochloride (75 mg, yield 80%) was obtained as a white powder from ({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amino)acetic acid (90 mg, 0.2 mmol) according to a

20 method similar to the method of Example 2-3).

$^1\text{H-NMR}$ (DMSO-d₆) δ : 0.97 (6H, d, J = 6.6 Hz), 2.14-2.21 (1H, m), 2.42 (3H, s), 2.89 (3H, s), 3.01 (2H, brs), 3.52 (2H, s), 3.72 (2H, s), 4.04 (2H, s), 7.35 (2H, d, J = 8.1 Hz), 7.39 (2H, d, J = 8.1 Hz), 8.37 (3H, brs), 9.29 (1H, brs).

25 **Example 105**

4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-2-piperazinone trihydrochloride

1) tert-Butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(3-

30 oxo-1-piperazinyl)methyl]pyridin-3-yl}methyl)carbamate (78 mg, yield 77%) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl methanesulfonate (300 mg, 0.63 mmol) and 2-piperazinone (65 mg, 0.65 mmol) according to a

method similar to the method of Example 103-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.14-2.23 (1H, m), 2.49 (5H, s), 2.64 (3H, s), 2.73 (2H, d, J = 7.2 Hz), 2.89 (2H, s), 3.22 (2H, brs), 3.28 (2H, s), 4.01 (2H, d, J = 5.1 Hz), 4.20 (1H, brs), 5.69 (1H, brs), 6.96 (2H, d, J = 7.8 Hz), 7.21 (2H, d, J = 7.8 Hz).

2) 4-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-2-piperazinone trihydrochloride (64 mg, yield 87%) was obtained as a white powder from tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(3-oxo-1-piperazinyl)methyl]pyridin-3-yl]methyl}carbamate (75 mg, 0.15 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 1.91 (2H, s), 2.09-2.14 (1H, m), 2.42 (3H, s), 3.00 (3H, brs), 3.18 (4H, brs), 3.75 (2H, brs), 7.30 (2H, d, J = 7.5 Hz), 7.41 (2H, d, J = 7.5 Hz), 7.41 (1H, brs), 8.52 (3H, brs).

Example 106

3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-2,4-imidazolidinedione dihydrochloride

1) To a solution of tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (100 mg, 0.25 mmol), hydantoin (38 mg, 0.38 mmol) and tributylphosphine (95 μL, 0.38 mmol) in tetrahydrofuran (3 mL) was added 1,1'-(azodicarbonyl)dipiperidine (96 mg, 0.38 mmol) and the mixture was stirred at room temperature for 4 hrs. The reaction mixture was concentrated and insoluble materials were filtered off. The filtrate was purified by silica gel column chromatography to give tert-butyl {[5-[(2,5-dioxo-1-imidazolidinyl)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (68 mg, yield 57%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.11-

2.26 (1H, m), 2.39 (3H, s), 2.55 (3H, s), 2.73 (2H, d, J = 7.5 Hz), 3.77 (2H, s), 3.99 (2H, d, J = 5.1 Hz), 4.23 (1H, brs), 4.46 (2H, s), 5.10 (1H, brs), 7.07 (2H, d, J = 7.8 Hz), 7.23 (2H, d, J = 7.8 Hz).

- 5 2) 3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-2,4-imidazolidinedione dihydrochloride (54 mg, yield 95%) was obtained as a white powder from tert-butyl {[5-[(2,5-dioxo-1-imidazolidinyl)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.14-2.19 (1H, m), 2.37 (3H, s), 2.84 (3H, s), 3.11 (2H, brs), 3.71 (4H, s), 4.35 (2H, s), 7.18 (2H, d, J = 8.1 Hz), 7.33 (2H, d, J = 7.8 Hz), 15 8.00 (1H, brs), 8.30 (1H, brs).

Example 107

1-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-2,5-piperazinedione dihydrochloride

- 20 1) To a solution of Z-glycine (1.2 g, 6 mmol) and N,N-dimethylformamide (10 μL) in tetrahydrofuran (5 mL) was added oxalyl chloride (530 μL, 6 mmol), and the mixture was stirred at room temperature for 30 min. The reaction mixture was added dropwise to a solution of ethyl {[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amino)acetate (1.4 g, 3 mmol), pyridine (970 μL, 12 mmol) and 4-dimethylaminopyridine (5 mg) in tetrahydrofuran (10 mL) under ice-cooling and the mixture was stirred for 3 hrs. Water was added to the reaction mixture 25 and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained oil was dissolved in ethanol (10 mL). 30 5% Palladium-carbon (100 mg) was added and the mixture was

stirred under a hydrogen atmosphere at room temperature for 2 hrs. The reaction mixture was filtered and the filtrate was concentrated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give tert-butyl
5 { [5-[(2,5-dioxo-1-piperazinyl)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (35 mg, yield 2.4%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.18-2.24 (1H, m), 2.40 (3H, s), 2.51 (3H, s), 2.76 (2H, d, J = 7.5 Hz), 3.47 (2H, s), 3.93 (2H, s), 4.03 (2H, d, J = 5.1 Hz), 4.24 (1H, brs), 4.51 (2H, s), 5.88 (1H, brs), 6.98 (2H, d, J = 7.5 Hz), 7.25 (2H, d, J = 7.5 Hz).

2) 1-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-2,5-piperazinedione
15 dihydrochloride (14 mg, yield 60%) was obtained as a white powder from tert-butyl {[5-[(2,5-dioxo-1-piperazinyl)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate according to a method similar to the method of Example 2-3).

20 ¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.15-2.19 (1H, m), 2.39 (3H, s), 2.69 (3H, s), 3.25 (2H, s), 3.67 (2H, s), 3.73 (2H, brs), 4.31 (2H, s), 7.18 (2H, d, J = 8.1 Hz), 7.37 (2H, d, J = 7.8 Hz), 8.06 (1H, brs), 8.24 (3H, brs).

Example 108

25 {[2-isobutyl-4-(4-methylphenyl)-6-phenylpyridin-3-yl]methyl}amine dihydrochloride

1) To a solution (140 mL) of acetophenone (8.40 g, 70 mmol) and p-tolualdehyde (8.40 g, 70 mmol) in ethanol was added sodium hydroxide (7.0 g, 175 mmol) and the mixture was stirred for 3
30 days. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained yellow solid was washed with diisopropyl ether to give (2E)-3-(4-

methylphenyl)-1-phenylprop-2-en-1-one (9.12 g, yield 59%) as a yellow powder.

¹H-NMR (CDCl₃) δ: 2.40 (3H, s), 7.23 (2H, d, J = 8.1 Hz), 7.47-7.62 (6H, m), 7.80 (1H, d, J = 15.8 Hz), 8.00-8.03 (2H, m).

⁵ 2) A mixture of 5-methyl-3-oxohexanenitrile (5.0 g, 40 mmol), acetic acid (2.3 mL, 40 mmol), ammonium acetate (15.4 g, 200 mmol) and toluene (250 mL) was heated under reflux using a Dean-Stark trap for 12 hrs. The reaction mixture was allowed to cool to room temperature, washed with saturated brine and ¹⁰ dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give a residue (4.5 g). The residue (2.25 g) was dissolved in ethanol (100 mL) and (2E)-3-(4-methylphenyl)-1-phenylprop-2-en-1-one (3.69 g, 16.6 mmol) and sodium hydroxide (0.8 g, 20 mmol) were added. The ¹⁵ mixture was heated under reflux for 3 hrs. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated aqueous ammonium chloride. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was ²⁰ purified by silica gel column chromatography to give 2-isobutyl-4-(4-methylphenyl)-6-phenylnicotinonitrile (2.68 g, yield 49%) as a yellow oil.

¹H-NMR (CDCl₃) δ: 1.07 (6H, d, J = 6.8 Hz), 2.35-2.48 (4H, m), 3.06 (2H, d, J = 7.2 Hz), 7.35 (2H, d, J = 7.9 Hz), 7.49-7.56 ²⁵ (5H, m), 7.67 (1H, s), 8.07-8.13 (1H, m).

³) {[2-Isobutyl-4-(4-methylphenyl)-6-phenylpyridin-3-yl]methyl}amine (1.70 g, yield 63%) was obtained as a yellow oil from 2-isobutyl-4-(4-methylphenyl)-6-phenylnicotinonitrile (2.65 g, 8.12 mmol) according to a method similar to the method ³⁰ of Example 1-4). The oil was dissolved in 4N hydrogen chloride 1,4-dioxane solution (20 mL) and the solvent was evaporated under reduced pressure. The obtained yellow solid was washed with diisopropyl ether to give {[2-isobutyl-4-(4-methylphenyl)-6-phenylpyridin-3-yl]methyl}amine dihydrochloride (1.99 g,

yield 96%) as a yellow powder.

¹H-NMR (DMSO-d₆) δ:1.03 (6H, d, J = 6.6 Hz), 2.34-2.41 (4H, m), 2.94 (2H, d, J = 7.0 Hz), 4.00 (2H, d, J = 5.5 Hz), 7.36 (2H, d, J = 8.2 Hz), 7.41 (2H, d, J = 8.3 Hz), 7.47-7.54 (3H, m),
⁵ 7.70 (1H, s), 8.15 (2H, dd, J = 7.9, 1.5 Hz), 8.43 (3H, brs).

Example 109

5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid maleate

5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.50 g, 4.80 mmol) was dissolved in a mixed solvent of water (15 mL) and acetonitrile (15 mL) and the mixture was heated under reflux for 10 min. Maleic acid (558 mg, 4.80 mmol) was added to the obtained solution and the mixture was stirred at the same temperature for 10 min.
¹⁵ Acetonitrile (200 mL) was added to the obtained solution, and the mixture was allowed to cool to room temperature and stirred at 0°C for 30 min. The precipitated solid was collected by filtration and washed with acetonitrile (30 mL) to give 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid maleate (667 mg, yield 32%) as a white powder.
²⁰

¹H-NMR (DMSO-d₆) δ:0.96 (6H, d, J = 6.6 Hz), 2.18-2.27 (1H, m), 2.37 (3H, s), 2.74 (2H, d, J = 7.0 Hz), 3.79 (2H, s), 6.01 (2H, s), 7.19 (2H, d, J = 7.9 Hz), 7.29 (2H, d, J = 7.5 Hz).

Example 110

²⁵ 5-(aminomethyl)-6-(methoxymethyl)-2-methyl-4-(4-methylphenyl)nicotinic acid dihydrochloride
1) A solution (40 mL) of methyl 4-methoxyacetacetate (5.85 g, 40 mmol), p-tolualdehyde (4.81 g, 40 mmol), piperidine (340 mg, 4 mmol) and acetic acid (240 mg, 4 mmol) in isopropanol was
³⁰ stirred at room temperature for 3 days. The solvent was evaporated under reduced pressure to give a residue. 3-Methyl 5-tert-butyl 2-(methoxymethyl)-6-methyl-4-(4-methylphenyl)-1,4-dihdropyridine-3,5-dicarboxylate (5.85 g, yield 50%) was obtained as a yellow oil from the obtained residue and tert-

butyl 3-aminocrotonate (4.71 g, 30.0 mol) according to a method similar to the method of Example 1-2). That is, the aforementioned residue and tert-butyl 3-aminocrotonate were dissolved in methanol (30 mL) and the mixture was heated under reflux for 1.5 hrs. The reaction mixture was concentrated under reduced pressure and the residue was purified by silica gel column chromatography to give 3-methyl 5-tert-butyl 2-(methoxymethyl)-6-methyl-4-(4-methylphenyl)-1,4-dihydropyridine-3,5-dicarboxylate.

- ¹⁰ $^1\text{H-NMR}$ (CDCl_3) δ : 1.40 (9H, s), 2.28 (3H, s), 2.32 (3H, s), 3.45-3.46 (3H, m), 3.62-3.63 (3H, m), 4.55-4.76 (2H, m), 4.89-4.95 (1H, m), 6.94 (1H, brs), 7.01 (2H, d, J = 7.7 Hz), 7.15 (2H, d, J = 8.1 Hz).
- 2) 3-Methyl 5-tert-butyl 2-(methoxymethyl)-6-methyl-4-(4-methylphenyl)pyridine-3,5-dicarboxylate (3.78 g, yield 65%) was obtained as a yellow oil from 3-methyl 5-tert-butyl 2-(methoxymethyl)-6-methyl-4-(4-methylphenyl)-1,4-dihydropyridine-3,5-dicarboxylate (5.85 g, 15.1 mmol) according to a method similar to the method of Example 23-3).
- ²⁰ $^1\text{H-NMR}$ (CDCl_3) δ : 1.23 (9H, s), 2.37 (3H, s), 2.61 (3H, s), 3.36 (3H, s), 3.54 (3H, s), 4.66 (2H, s), 7.13-7.15 (2H, m), 7.17-7.19 (2H, m).
- 3) A suspension of 3-methyl 5-tert-butyl 2-(methoxymethyl)-6-methyl-4-(4-methylphenyl)pyridine-3,5-dicarboxylate (3.78 g, 9.81 mmol) in toluene (50 mL) was cooled to -78°C and 1.50 M diisobutylaluminum hydride toluene solution (25 mL, 24.5 mmol) was added dropwise over 15 min. The mixture was stirred at -78°C for 30 min., allowed to warm to 0°C and further stirred for 10 min. Methanol (0.5 mL) was added to the reaction mixture and sodium sulfate 10 hydrate (8.1 g, 9.8 mmol) was added. The mixture was stirred at room temperature for 1 hr. The insoluble material was filtered off and the filtrate was concentrated under reduced pressure. The residue was purified by silica gel column chromatography to give tert-butyl 5-

(hydroxymethyl)-6-(methoxymethyl)-2-methyl-4-(4-methylphenyl)nicotinate (810 mg, yield 23%) as a yellow oil.

¹H-NMR (CDCl₃) δ: 1.21 (9H, s), 2.39 (3H, s), 2.59 (3H, s), 3.50 (3H, s), 4.39 (2H, d, J = 6.8 Hz), 4.76 (2H, s), 7.21 (4H, s).

⁵ 4) A mixture of tert-butyl 5-(hydroxymethyl)-6-(methoxymethyl)-2-methyl-4-(4-methylphenyl)nicotinate (810 mg, 2.27 mmol), triethylamine (0.63 mL, 4.54 mmol) and tetrahydrofuran (30 mL) was cooled to 0°C and methanesulfonyl chloride (0.26 mL, 3.40 mmol) was added dropwise. After stirring at room temperature ¹⁰ for 30 min., the reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated aqueous sodium hydrogen carbonate. The organic layer was dried over anhydrous magnesium sulfate, and the solvent was evaporated under reduced pressure. The residue was dissolved in N,N-dimethylformamide ¹⁵ (20 mL) and sodium azide (296 mg, 4.54 mmol) was added. The mixture was stirred at 80°C for 1 hr. Ethyl acetate was added to the reaction mixture, and the mixture was washed successively with water and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under ²⁰ reduced pressure. A mixture of the residue, 10% palladium-carbon (242 mg, 0.227 mmol) and ethanol (30 mL) was stirred under a hydrogen atmosphere at room temperature for 30 min. After filtration, the solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel ²⁵ column chromatography to give tert-butyl 5-(aminomethyl)-6-(methoxymethyl)-2-methyl-4-(4-methylphenyl)nicotinate (600 mg, yield 74%) as a yellow oil.

¹H-NMR (CDCl₃) δ: 1.19 (9H, s), 2.40 (3H, s), 2.57 (3H, s), 3.48 (3H, s), 3.63 (2H, s), 4.69 (2H, s), 7.12 (2H, d, J = 8.1 Hz),

³⁰ 7.23 (2H, d, J = 7.7 Hz).

⁵) 5-(Aminomethyl)-6-(methoxymethyl)-2-methyl-4-(4-methylphenyl)nicotinic acid dihydrochloride (533 mg, yield 84%) was obtained as a white powder from tert-butyl 5-(aminomethyl)-6-(methoxymethyl)-2-methyl-4-(4-methylphenyl)nicotinate (600

mg, 1.69 mmol) according to a method similar to the method of Example 24-1).

¹H-NMR (DMSO-d₆) δ: 2.37 (3H, s), 2.53 (3H, s), 3.41 (3H, s), 3.86 (2H, d, J = 5.7 Hz), 4.76 (2H, s), 7.24 (2H, d, J = 8.1 Hz), 7.30 (2H, d, J = 8.1 Hz), 8.10 (3H, brs).

Example 111

5,6-bis(aminomethyl)-2-methyl-4-(4-methylphenyl)nicotinic acid trihydrochloride

1) Ethyl 3-amino-4-[(tert-butoxycarbonyl)amino]but-2-enoate

(5.37g, yield 99%) was obtained as a yellow oil from ethyl 4-[(tert-butoxycarbonyl)amino]-3-oxobutanoate (5.4 g, 22.0 mmol) according to a method similar to the method of Example 108-2).

¹H-NMR (CDCl₃) δ: 1.26 (3H, t, J = 7.2 Hz), 1.46 (9H, s), 3.77 (2H, d, J = 6.6 Hz), 4.12 (2H, q, J = 7.1 Hz), 4.55 (1H, s).

15) 2) A mixture of tert-butyl acetoacetate (4.75 g, 30 mmol), p-tolualdehyde (4.51 g, 37.5 mmol), piperidine (0.30 mL, 3.00 mmol) and ethanol (0.2 mL) was stirred at room temperature for one day. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer 20) was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue and ethyl 3-amino-4-[(tert-butoxycarbonyl)amino]but-2-enoate (5.37 g, 22.0 mmol) were stirred at 80°C for 30 min. and further stirred at 130°C for 3 hrs. The obtained mixture was purified 25) by silica gel column chromatography to give 3-ethyl 5-tert-butyl 2-[(tert-butoxycarbonyl)amino]methyl-6-methyl-4-(4-methylphenyl)-1,4-dihydropyridine-3,5-dicarboxylate (1.95 g, yield 18%) as a yellow oil.

¹H-NMR (CDCl₃) δ: 1.22-1.28 (3H, m), 1.40 (9H, s), 1.46 (9H, s),

30) 2.27 (6H, s), 4.04-4.18 (3H, m), 4.37-4.44 (1H, m), 4.87 (1H, s), 5.35 (1H, brs), 7.01 (2H, d, J = 7.9 Hz), 7.15 (2H, d, J = 8.1 Hz).

3) 3-Ethyl 5-tert-butyl 2-[(tert-butoxycarbonyl)amino]methyl-6-methyl-4-(4-methylphenyl)pyridine-3,5-dicarboxylate (1.94 g,

yield 99%) was obtained as a yellow oil from 3-ethyl 5-tert-butyl 2-{{(tert-butoxycarbonyl)amino}methyl}-6-methyl-4-(4-methylphenyl)-1,4-dihdropyridine-3,5-dicarboxylate (1.95 g, 4.01 mmol) according to a method similar to the method of

5 Example 23-3).

¹H-NMR (CDCl₃) δ: 0.93 (3H, t, J = 7.2 Hz), 1.23 (9H, s), 1.47 (9H, s), 2.37 (3H, s), 2.61 (3H, s), 4.02 (2H, q, J = 7.1 Hz), 4.50 (2H, d, J = 4.7 Hz), 5.87 (1H, brs), 7.13 (2H, d, J = 8.3 Hz), 7.17 (2H, d, J = 8.3 Hz).

10 4) tert-Butyl 6-{{(tert-butoxycarbonyl)amino}methyl}-5-(hydroxymethyl)-2-methyl-4-(4-methylphenyl)nicotinate (1.45 g, yield 82%) was obtained as a yellow oil from 3-ethyl 5-tert-butyl 2-{{(tert-butoxycarbonyl)amino}methyl}-6-methyl-4-(4-methylphenyl)pyridine-3,5-dicarboxylate (1.94 g, 4.00 mmol)

15 according to a method similar to the method of Example 110-3).

¹H-NMR (CDCl₃) δ: 1.20 (9H, s), 1.46 (9H, s), 2.39 (3H, s), 2.57 (3H, s), 3.38 (1H, brs), 4.46 (2H, d, J = 6.0 Hz), 4.54 (2H, d, J = 5.8 Hz), 5.87 (1H, brs), 7.18 (2H, d, J = 8.3 Hz), 7.21 (2H, d, J = 8.3 Hz).

20 5) tert-Butyl 5-(aminomethyl)-6-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)nicotinate (580 mg, yield 40%) was obtained as a white powder from tert-butyl 6-{{(tert-butoxycarbonyl)amino}methyl}-5-(hydroxymethyl)-2-methyl-4-(4-

25 methylphenyl)nicotinate (1.45 g, 3.28 mmol) according to a method similar to the method of Example 110-4).

¹H-NMR (CDCl₃) δ: 1.18 (9H, s), 1.49 (9H, s), 2.39 (3H, s), 2.56 (3H, s), 3.62 (2H, s), 4.58 (2H, d, J = 4.7 Hz), 6.22 (1H, brs), 7.10 (2H, d, J = 8.1 Hz), 7.22 (2H, d, J = 7.9 Hz).

30 6) 5,6-Bis(aminomethyl)-2-methyl-4-(4-methylphenyl)nicotinic acid trihydrochloride (510 mg, yield 99%) was obtained as a yellow solid from tert-butyl 5-(aminomethyl)-6-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)nicotinate (580 mg, 1.31 mmol) according to a

method similar to the method of Example 24-1).

¹H-NMR (DMSO-d₆) δ:2.37 (3H, s), 2.57 (3H, s), 3.84-3.89 (2H, m), 4.51-4.61 (2H, m), 7.23 (2H, d, J = 7.9 Hz), 7.31 (2H, d, J = 7.9 Hz), 8.42 (3H, brs), 8.54 (3H, brs).

⁵ **Example 112**

5-(aminomethyl)-6-hydroxy-2-methyl-4-(4-methylphenyl)nicotinic acid hydrochloride

1) A mixture of tert-butyl acetoacetate (4.75 g, 30 mmol), p-tolualdehyde (4.51 g, 37.5 mmol), piperidine (0.30 mL, 3.00

¹⁰ mmol) and ethanol (0.2 mL) was stirred at room temperature for one day. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue, ethyl ¹⁵ cyanoacetate (6.79 g, 60.0 mmol) and ammonium acetate (11.6 g, 150 mmol) were stirred at 140°C for 3 hrs. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated aqueous sodium hydrogen carbonate. The organic layer was dried over anhydrous magnesium sulfate and the solvent was ²⁰ evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give tert-butyl 5-cyano-6-hydroxy-2-methyl-4-(4-methylphenyl)nicotinate (0.87 g, yield 9%) as a white solid.

¹H-NMR (CDCl₃) δ:1.19 (9H, s), 2.41 (3H, s), 2.57 (3H, s),

²⁵ 7.24-7.31 (4H, m).

2) tert-Butyl 5-(aminomethyl)-6-hydroxy-2-methyl-4-(4-methylphenyl)nicotinate was obtained as a white solid from tert-butyl 5-cyano-6-hydroxy-2-methyl-4-(4-

methylphenyl)nicotinate (0.50 g, 1.54 mmol) according to a

³⁰ method similar to the method of Example 1-4). Subsequently, tert-butyl 5-[(tert-butoxycarbonyl)amino]methyl]-6-hydroxy-2-methyl-4-(4-methylphenyl)nicotinate (210 mg, yield 32%) was obtained as a colorless oil according to a method similar to the method of Example 2-1).

¹H-NMR (CDCl₃) δ:1.13 (9H, s), 1.39 (9H, s), 2.38 (3H, s), 2.43 (3H, s), 4.02 (2H, d, J = 5.8 Hz), 7.10 (2H, d, J = 7.9 Hz), 7.22 (2H, d, J = 7.9 Hz), 12.39 (1H, brs).

3) 5-(Aminomethyl)-6-hydroxy-2-methyl-4-(4-methylphenyl)nicotinic acid hydrochloride (167 mg, yield 99%) was obtained as a white solid from tert-butyl 5-[(tert-butoxycarbonyl)amino]methyl-6-hydroxy-2-methyl-4-(4-methylphenyl)nicotinate (210 mg, 0.490 mmol) according to a method similar to the method of Example 24-1).

10 ¹H-NMR (DMSO-d₆) δ:2.33 (3H, s), 2.35 (3H, s), 3.51 (2H, s), 7.15 (2H, d, J = 7.9 Hz), 7.26 (2H, d, J = 7.9 Hz), 7.94 (3H, brs), 12.42 (1H, s), 12.74 (1H, s).

Example 113

5-(aminomethyl)-N,6-diisobutyl-2-methyl-4-(4-methylphenyl)nicotinamide ditrifluoroacetate
5-[(tert-Butoxycarbonyl)amino]methyl-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (23.9 mg, 0.06 mmol), isobutylamine (5.3 mg, 0.072 mmol), 1-hydroxy-1H-benzotriazole (11.0 mg, 0.072 mmol) and 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (13.8 mg, 0.072 mmol) were dissolved in a mixed solvent of N,N-dimethylformamide (1.25 mL)-dichloromethane (0.4 mL), and the mixture was stirred at 50°C for 2 days. The reaction mixture was diluted with dichloromethane (3 mL) and washed successively with saturated aqueous sodium hydrogen carbonate (0.5 mL) and saturated brine (0.5 mL). Trifluoroacetic acid (2 mL) was added to the organic layer and the mixture was stirred for 2 hrs. The solvent was evaporated under reduced pressure and the residue was purified by preparative HPLC to give 5-(aminomethyl)-N,6-diisobutyl-2-methyl-4-(4-methylphenyl)nicotinamide ditrifluoroacetate (22.4 mg, yield 63%) as a yellow oil.

EIMS (M+1): 368

The compounds of Examples 114-168 were synthesized from

nicotinic acids and amines corresponding to the following Tables 1-4 according to a method similar to the method of Example 113. The compounds of Examples 162-164 were obtained as free form by neutralizing the resulting trifluoroacetate of 5 nicotinic amides with saturated aqueous sodium hydrogen carbonate.

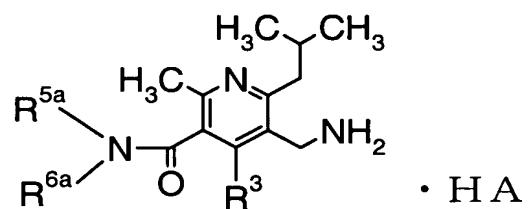


Table 1

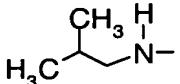
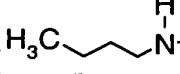
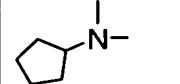
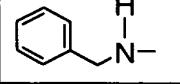
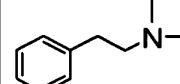
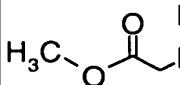
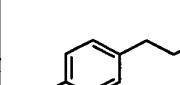
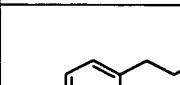
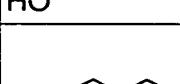
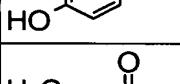
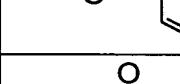
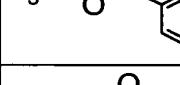
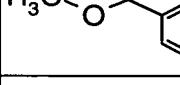
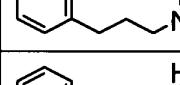
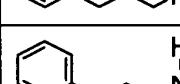
Example	$-\text{NR}^{5a}\text{R}^{6a}$	$-\text{R}^3$	EIMS (M+1)	HA
113		4-Me-Phenyl	368	2CF ₃ COOH
114		4-Me-Phenyl	368	2CF ₃ COOH
115		4-Me-Phenyl	380	2CF ₃ COOH
116		4-Me-Phenyl	402	2CF ₃ COOH
117		4-Me-Phenyl	416	2CF ₃ COOH
118		4-Me-Phenyl	384	2CF ₃ COOH
119		4-Me-Phenyl	432	2CF ₃ COOH
120		4-F-Phenyl	436	2CF ₃ COOH
121		2,6-di-F-Phenyl	454	2CF ₃ COOH
122		4-Me-Phenyl	460	2CF ₃ COOH
123		4-F-Phenyl	464	2CF ₃ COOH
124		2,6-di-F-Phenyl	482	2CF ₃ COOH
125		4-Me-Phenyl	430	2CF ₃ COOH
126		4-F-Phenyl	434	2CF ₃ COOH
127		2,6-di-F-Phenyl	452	2CF ₃ COOH

Table 2

Example	$-\text{NR}^{5a}\text{R}^{6a}$	$-\text{R}^3$	EIMS (M+1)	HA
128		4-Me-Phenyl	437	$2\text{CF}_3\text{COOH}$
129		4-F-Phenyl	440	$2\text{CF}_3\text{COOH}$
130		2,6-di-F-Phenyl	458	$2\text{CF}_3\text{COOH}$
131		4-Me-Phenyl	437	$2\text{CF}_3\text{COOH}$
132		4-F-Phenyl	440	$2\text{CF}_3\text{COOH}$
133		2,6-di-F-Phenyl	458	$2\text{CF}_3\text{COOH}$
134		4-Me-Phenyl	437	$2\text{CF}_3\text{COOH}$
135		4-F-Phenyl	440	$2\text{CF}_3\text{COOH}$
136		2,6-di-F-Phenyl	458	$2\text{CF}_3\text{COOH}$
137		4-Me-Phenyl	412	$2\text{CF}_3\text{COOH}$
138		4-Me-Phenyl	412	$2\text{CF}_3\text{COOH}$
139		2,6-di-F-Phenyl	434	$2\text{CF}_3\text{COOH}$
140		4-Me-Phenyl	354	$2\text{CF}_3\text{COOH}$
141		4-Me-Phenyl	366	$2\text{CF}_3\text{COOH}$
142		4-F-Phenyl	370	$2\text{CF}_3\text{COOH}$
143		2,6-di-F-Phenyl	388	$2\text{CF}_3\text{COOH}$

Table 3

Example	$-\text{NR}^5\text{R}^6-$	$-\text{R}^3$	EIMS (M+1)	HA
144		4-Me-Phenyl	368	$2\text{CF}_3\text{COOH}$
145		4-Me-Phenyl	382	$2\text{CF}_3\text{COOH}$
146		4-F-Phenyl	386	$2\text{CF}_3\text{COOH}$
147		2,6-di-F-Phenyl	404	$2\text{CF}_3\text{COOH}$
148		4-Me-Phenyl	384	$2\text{CF}_3\text{COOH}$
149		2,6-di-F-Phenyl	406	$2\text{CF}_3\text{COOH}$
150		4-Me-Phenyl	408	$2\text{CF}_3\text{COOH}$
151		2,6-di-F-Phenyl	430	$2\text{CF}_3\text{COOH}$
152		4-Me-Phenyl	416	$2\text{CF}_3\text{COOH}$
153		4-Me-Phenyl	424	$2\text{CF}_3\text{COOH}$
154		4-F-Phenyl	428	$2\text{CF}_3\text{COOH}$
155		2,6-di-F-Phenyl	446	$2\text{CF}_3\text{COOH}$
156		4-Me-Phenyl	457	$3\text{CF}_3\text{COOH}$
157		4-F-Phenyl	461	$3\text{CF}_3\text{COOH}$
158		4-Me-Phenyl	471	$3\text{CF}_3\text{COOH}$

Table 4

Example	-NR ^{5a} R ^{6a}	-R ³	EIMS (M+1)	HA
159		4-Me-Phenyl	492	3CF ₃ COOH
160		4-F-Phenyl	496	3CF ₃ COOH
161		4-Me-Phenyl	354	2CF ₃ COOH
162		4-Me-Phenyl	455	
163		4-F-Phenyl	459	
164		2,6-di-F-Phenyl	477	
165		4-F-Phenyl	384	2CF ₃ COOH
166		2,6-di-F-Phenyl	402	2CF ₃ COOH
167		4-F-Phenyl	344	2CF ₃ COOH
168		2,6-di-F-Phenyl	362	2CF ₃ COOH

Example 169

⁵ 4-(methoxycarbonyl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

- 1) To a solution (20 mL) of 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (2.00 g, 4.85 mmol) in N,N-

dimethylformamide were added methyl 4-(bromomethyl)benzoate (1.22 g, 5.33 mmol) and potassium carbonate (1.01 g, 7.28 mmol) and the mixture was stirred at room temperature for 14 hrs. The reaction mixture was diluted with ethyl acetate (100 mL) 5 and washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give 4- (methoxycarbonyl)benzyl 5-{{(tert-butoxycarbonyl)amino]methyl}- 10 6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.50 g, yield 92%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.14- 2.25 (1H, m), 2.35 (3H, s), 2.54 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 3.93 (3H, s), 4.12 (2H, d, J = 7.0 Hz), 4.21 (1H, brs), 15 4.98 (2H, s), 7.01 (2H, d, J = 7.9 Hz), 7.07-7.12 (4H, m), 7.93 (2H, d, J = 8.3 Hz).

2) 4-(Methoxycarbonyl)benzyl 5-(aminomethyl)-6-isobutyl-2- methyl-4-(4-methylphenyl)nicotinate dihydrochloride (427 mg, yield 90%) was obtained as a white powder from 4- 20 (methoxycarbonyl)benzyl 5-{{(tert-butoxycarbonyl)amino]methyl}- 6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.50 g, 0.892 mmol) according to a method similar to the method of Example 2- 3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.8 Hz), 2.20 (1H, m), 2.34 25 (3H, s), 2.85 (2H, d, J = 6.6 Hz), 3.80 (2H, d, J = 5.3 Hz), 3.87 (3H, s), 5.07 (2H, s), 7.13-7.16 (4H, m), 7.20 (2H, d, J = 7.9 Hz), 7.87 (2H, d, J = 8.3 Hz), 8.22 (3H, brs).

Example 170

4-[{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4- 30 methylphenyl)pyridin-3-yl]carbonyl}oxy]methyl]benzoic acid dihydrochloride

1) 4-[{{[5-{{(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2- methyl-4-(4-methylphenyl)pyridin-3- yl]carbonyl}oxy]methyl]benzoic acid (340 mg, yield 32%) was

obtained as a colorless oil from 4-(methoxycarbonyl)benzyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.10 g, 1.96 mmol) according to a method similar to the method of Example 9-1).

- 5 $^1\text{H-NMR}$ (CDCl_3) δ : 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.16-2.27 (1H, m), 2.35 (3H, s), 2.55 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 4.12 (2H, s), 4.22 (1H, brs), 5.00 (2H, s), 7.02 (2H, d, J = 7.7 Hz), 7.06-7.14 (4H, m), 7.99 (2H, d, J = 8.3 Hz).
- 2) 4-{{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy}methyl]benzoic acid dihydrochloride (326 mg, yield 93%) was obtained as a white powder from 4-{{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy}methyl]benzoic acid (370 mg, 0.677 mmol)
- 10 according to a method similar to the method of Example 2-3).
- 15 $^1\text{H-NMR}$ (DMSO-d_6) δ : 0.95 (6H, d, J = 6.6 Hz), 2.17-2.27 (1H, m), 2.34 (3H, s), 2.80 (2H, d, J = 7.5 Hz), 3.80 (2H, d, J = 5.8 Hz), 5.06 (2H, s), 7.10-7.14 (4H, m), 7.20 (2H, d, J = 8.1 Hz), 8.10 (3H, brs).

20 **Example 171**

2-amino-2-thioxoethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

- 1) To a solution (50 mL) of 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (3.00 g, 7.27 mmol) in N,N-dimethylformamide were added bromoacetonitrile (0.66 mL, 9.45 mmol) and potassium carbonate (1.51 g, 10.9 mmol) and the mixture was stirred at room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with
- 25 saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give cyanomethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-
- 30

methylphenyl)nicotinate (2.78 g, yield 85%) as a yellow solid.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.19-2.28 (1H, m), 2.39 (3H, s), 2.56 (3H, s), 2.80 (2H, d, J = 7.2 Hz), 4.17 (2H, d, J = 4.9 Hz), 4.24 (1H, brs), 4.50 (2H, s),
⁵ 7.05 (2H, d, J = 8.1 Hz), 7.24 (2H, d, J = 7.9 Hz).

2) Hydrogen sulfide was blown into a solution (25 mL) of cyanomethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.78 g, 6.16 mmol) and triethylamine (0.94 mL, 6.77 mmol) in N,N-dimethylformamide for

10 1 hr. The solvent was evaporated under reduced pressure and the residue was diluted with ethyl acetate (100 mL). The solution was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained yellow solid was washed with
15 diisopropyl ether to give 2-amino-2-thioxoethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.81 g, yield 94%) as a yellow brown solid.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.19-
20 2.28 (1H, m), 2.40 (3H, s), 2.56 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 4.14 (2H, d, J = 4.5 Hz), 4.22 (1H, brs), 4.80 (2H, s), 6.21 (1H, brs), 6.98 (1H, brs), 7.13 (2H, d, J = 7.9 Hz), 7.27 (2H, d, J = 7.5 Hz).

3) 2-Amino-2-thioxoethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (133 mg, yield 70%) was obtained as a yellow solid from 2-amino-2-thioxoethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (200 mg, 0.412 mmol) according to a method similar to the method of Example 2-3).

³⁰ ¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.16-2.27 (1H, m), 2.37 (3H, s), 2.58 (3H, s), 2.83 (2H, d, J = 6.2 Hz), 3.83 (2H, d, J = 5.7 Hz), 4.45 (2H, s), 7.21 (2H, d, J = 7.7 Hz), 7.29 (2H, d, J = 7.9 Hz), 8.16 (3H, brs), 8.98 (1H, brs), 9.85 (1H, brs).

Example 172

[4-(ethoxycarbonyl)-1,3-thiazol-2-yl]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) To a mixed solution of 2-amino-2-thioxoethyl 5-

5 (aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (2.02 g, 4.41 mmol) in tetrahydrofuran (30 mL)-saturated aqueous sodium hydrogen carbonate (10 mL) was added benzyl chloroformate (903 mg, 5.30 mmol) and the mixture was stirred at room temperature for 1 hr. The reaction mixture was 10 diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give 2-amino-2-thioxoethyl 5-

15 ({[(benzyloxy)carbonyl]amino}methyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.00 g, yield 87%) as a pale-yellow solid.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 2.16-2.25 (1H, m), 2.39 (3H, s), 2.56 (3H, s), 2.81 (2H, d, J = 7.4 Hz), 4.22 (2H, d, J = 5.1 Hz), 4.43 (1H, brs), 4.79 (2H, s), 5.04 (2H, s), 6.23 (1H, brs), 6.97 (1H, brs), 7.11 (2H, d, J = 8.1 Hz), 7.24 (2H, d, J = 7.9 Hz), 7.29-7.36 (5H, m).

2) A solution (70 mL) of 2-amino-2-thioxoethyl 5-

{[(benzyloxy)carbonyl]amino}methyl)-6-isobutyl-2-methyl-4-(4-

25 methylphenyl)nicotinate (2.00 g, 3.85 mmol) and ethyl bromopyruvate (1.08 g, 5.00 mmol) in ethanol was heated under reflux for 1 hr. The reaction mixture was diluted with ethyl acetate (200 mL) and washed with saturated aqueous sodium hydrogen carbonate. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give [4-(ethoxycarbonyl)-1,3-thiazol-2-yl]methyl 5-{[(benzyloxy)carbonyl]amino}methyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.37 g, yield 100%) as a

colorless oil.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.41 (3H, t, J = 7.2 Hz), 2.10-2.26 (1H, m), 2.32 (3H, s), 2.56 (3H, s), 2.82 (2H, d, J = 7.2 Hz), 4.21 (2H, d, J = 5.3 Hz), 4.44 (2H, q, J = 7.0

⁵ Hz), 5.03 (3H, s), 5.22 (2H, s), 7.00 (2H, d, J = 8.1 Hz), 7.07 (2H, d, J = 7.9 Hz), 7.22-7.38 (5H, m), 8.15 (1H, s).

3) [4-(Ethoxycarbonyl)-1,3-thiazol-2-yl]methyl 5-
{[(benzyloxy)carbonyl]amino}methyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)nicotinate (2.37 g, 3.85 mmol) was dissolved in

¹⁰ 30% hydrogen bromide acetic acid solution (30 mL) and the mixture was stirred at room temperature for 30 min. The solvent was evaporated under reduced pressure and the obtained residue was dissolved by adding saturated aqueous sodium

hydrogen carbonate (30 mL) and tetrahydrofuran (50 mL). Di-

¹⁵ tert-butyl dicarbonate (1.02 g, 4.66 mmol) was added and the mixture was stirred at room temperature for 15 hrs. The reaction mixture was diluted with ethyl acetate (200 mL) and washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under

²⁰ reduced pressure and the obtained residue was purified by silica gel column chromatography to give [4-(ethoxycarbonyl)-1,3-thiazol-2-yl]methyl 5-[(tert-butoxycarbonyl)amino]methyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.72 g, yield 78%) as a colorless oil.

²⁵ ¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 1.42 (3H, t, J = 7.2 Hz), 2.17-2.27 (1H, m), 2.33 (3H, s), 2.56 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 4.11-4.16 (2H, m), 4.24 (1H, brs), 4.44 (2H, q, J = 7.2 Hz), 5.22 (2H, s), 7.02 (2H, d, J = 8.1 Hz), 7.10 (2H, d, J = 7.9 Hz), 8.16 (1H, s).

³⁰ 4) [4-(Ethoxycarbonyl)-1,3-thiazol-2-yl]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (322 mg, yield 90%) was obtained as a white powder from [4-(ethoxycarbonyl)-1,3-thiazol-2-yl]methyl 5-
{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-

methylphenyl)nicotinate (373 mg, 0.643 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 1.32 (3H, t, J = 7.2 Hz), 2.18-2.27 (1H, m), 2.29 (3H, s), 2.55 (3H, s), 2.80-
5 2.92 (2H, m), 3.79 (2H, d, J = 5.3 Hz), 4.32 (2H, q, J = 7.1 Hz), 5.30 (2H, s), 7.12 (4H, s), 8.25 (3H, brs), 8.56 (1H, s).

Example 173

2-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-1,3-thiazole-4-carboxylic acid dihydrochloride

1) 2-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-1,3-thiazole-4-carboxylic acid (1.21 g, yield 95%) was obtained as a colorless oil from [4-(ethoxycarbonyl)-1,3-thiazol-2-yl]methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.34 g, 2.30 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.4 Hz), 1.38 (9H, s), 2.16-2.28 (1H, m), 2.33 (3H, s), 2.61 (3H, brs), 2.85 (2H, brs),
20 4.11-4.19 (2H, m), 4.23 (1H, brs), 5.22 (2H, s), 7.02 (2H, d, J = 7.9 Hz), 7.10 (2H, d, J = 7.4 Hz), 8.24 (1H, s).

2) 2-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-1,3-thiazole-4-carboxylic acid dihydrochloride (362 mg, yield 83%) was

25 obtained as a pale-yellow powder from 2-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-1,3-thiazole-4-carboxylic acid (460 mg, 0.831 mmol) according to a method similar to the method of Example 2-3).

30 ¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.16-2.27 (1H, m), 2.30 (3H, s), 2.53 (3H, s), 2.85 (2H, d, J = 7.0 Hz), 3.80 (2H, d, J = 5.1 Hz), 5.29 (2H, s), 7.12 (4H, s), 8.21 (3H, brs), 8.48 (1H, s).

Example 174

[4-(aminocarbonyl)-1,3-thiazol-2-yl]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride
1) [4-(Aminocarbonyl)-1,3-thiazol-2-yl]methyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (420 mg, yield 70%) was obtained as a colorless oil from 2-{{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-1,3-thiazole-4-carboxylic acid (602 mg, 1.09 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.18-2.27 (1H, m), 2.33 (3H, s), 2.57 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 4.10-4.16 (2H, m), 4.22 (1H, brs), 5.17 (2H, s), 5.64 (1H, brs), 7.01 (2H, d, J = 7.9 Hz), 7.09 (2H, d, J = 7.9 Hz), 8.13 (1H, s).

2) [4-(Aminocarbonyl)-1,3-thiazol-2-yl]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (208 mg, yield 48%) was obtained as a white powder from [4-(aminocarbonyl)-1,3-thiazol-2-yl]methyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (460 mg, 0.832 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.18-2.27 (1H, m), 2.30 (3H, s), 2.53 (3H, s), 2.79-2.89 (2H, m), 3.79 (2H, d, J = 5.5 Hz), 5.28 (2H, s), 7.12 (4H, s), 7.62 (1H, brs), 7.66 (1H, brs), 8.22 (3H, brs), 8.48 (1H, s).

Example 175

[(2,2-dimethylpropanoyl)oxy]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride
30 1) To a solution (20 mL) of 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.50 g, 3.37 mmol) in N,N-dimethylformamide were added chloromethyl pivalate (0.59 mL, 4.04 mmol) and potassium carbonate (0.93 g, 6.72 mmol) and the

mixture was stirred at room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give [(2,2-dimethylpropanoyl)oxy]methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.68 g, yield 95%) as a yellow oil.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.16 (9H, s), 1.39 (9H, s), 2.14-2.29 (1H, m), 2.38 (3H, s), 2.54 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.13 (2H, d, J = 4.9 Hz), 4.21 (1H, brs), 5.57 (2H, s), 7.06 (2H, d, J = 8.1 Hz), 7.20 (2H, d, J = 7.9 Hz).

2) [(2,2-Dimethylpropanoyl)oxy]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (1.58 g, yield 99%) was obtained as a white solid from [(2,2-dimethylpropanoyl)oxy]methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.68 g, 3.19 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 1.09 (9H, s), 2.17-2.29 (1H, m), 2.37 (3H, s), 2.49 (3H, s), 2.84 (2H, d, J = 7.0 Hz), 3.78 (2H, d, J = 5.5 Hz), 5.61 (2H, s), 7.19 (2H, d, J = 8.1 Hz), 7.28 (2H, d, J = 8.1 Hz), 8.20 (3H, brs).

Example 176

(5-methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) To a solution (20 mL) of 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.50 g, 3.37 mmol) in N,N-dimethylformamide were added 4-(chloromethyl)-5-methyl-1,3-dioxol-2-one (0.60 g, 4.04 mmol) and potassium carbonate (0.93 g, 6.72 mmol) and the mixture was stirred at room temperature

for 1 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and the mixture was washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give (5-methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.50 g, yield 85%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 1.97 (3H, s), 2.16-2.26 (1H, m), 2.40 (3H, s), 2.54 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 4.09 (2H, s), 4.74 (2H, s), 7.10 (2H, d, J = 7.9 Hz), 7.17 (2H, d, J = 7.9 Hz).

2) (5-Methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (1.21 g, yield 85%) was obtained as a white powder from (5-methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.50 g, 2.86 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 1.97 (3H, s), 2.17-2.28 (1H, m), 2.35 (3H, s), 2.82 (2H, d, J = 7.0 Hz), 3.79 (2H, d, J = 5.5 Hz), 4.93 (2H, s), 7.12 (2H, d, J = 8.1 Hz), 7.20 (2H, d, J = 7.9 Hz), 8.15 (3H, brs).

Example 177

25 3-oxo-1,3-dihydro-2-benzofuran-1-yl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) To a solution (30 mL) of 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.50 g, 3.37 mmol) in N,N-dimethylformamide were added 3-chloro-2-benzofuran-1(3H)-one (0.86 g, 4.04 mmol) and potassium carbonate (0.93 g, 6.72 mmol) and the mixture was stirred at room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and the mixture was washed with saturated brine. The organic layer

was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give 3-oxo-1,3-dihydro-2-benzofuran-1-yl 5-{{(tert-

⁵ butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.83 g, yield 99%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.25 (1H, m), 2.42 (3H, s), 2.63 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.12 (2H, s), 6.98-7.08 (3H, m), 7.17 (2H, d, J = 7.9 Hz), 7.24 (1H, s), 7.59-7.64 (2H, m), 7.83-7.88 (1H, m).

2) 3-Oxo-1,3-dihydro-2-benzofuran-1-yl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride was obtained as a white powder from 3-oxo-1,3-dihydro-2-benzofuran-1-yl 5-{{(tert-butoxycarbonyl)amino]methyl}-6-

¹⁵ isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.83 g, 3.36 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.95 (6H, d, J = 6.6 Hz), 2.15-2.28 (1H, m), 2.38 (3H, s), 2.59 (3H, s), 2.81 (2H, d, J = 7.2 Hz), 3.79 (2H, d, J = 5.7 Hz), 7.07-7.15 (3H, m), 7.25-7.32 (2H, m), 7.40 (1H, s), 7.73-7.75 (1H, m), 7.79-7.84 (1H, m), 7.89 (1H, d, J = 7.5 Hz), 8.12 (3H, brs).

Example 178

(2E)-2-(3-oxo-2-benzofuran-1(3H)-ylidene)ethyl 5-(aminomethyl)-²⁵ 6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) To a solution (10 mL) of 5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (380 mg, 0.853 mmol) in N,N-dimethylformamide were added (3E)-3-(2-chloroethylidene)-2-benzofuran-1(3H)-one (170 mg, 0.711 mmol) and potassium carbonate (147 mg, 1.07 mmol) and the mixture was stirred at room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and the mixture was washed with

saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give (2E)-2-(3-oxo-2-benzofuran-1(3H)-ylidene)ethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (270 mg, yield 55%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.26 (4H, m), 2.58 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.12 (2H, s), 4.21 (1H, brs), 4.85 (2H, d, J = 7.4 Hz), 5.25 (1H, t, J = 7.4 Hz), 7.07 (2H, d, J = 8.3 Hz), 7.12 (2H, d, J = 8.1 Hz), 7.55-7.64 (2H, m), 7.72-7.78 (1H, m), 7.92-7.95 (1H, m).

2) (2E)-2-(3-Oxo-2-benzofuran-1(3H)-ylidene)ethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (204 mg, yield 79%) was obtained as a white powder from (2E)-2-(3-oxo-2-benzofuran-1(3H)-ylidene)ethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (270 mg, 0.473 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.95 (6H, d, J = 6.6 Hz), 2.07 (3H, s), 2.18-2.29 (1H, m), 2.79 (2H, d, J = 6.6 Hz), 3.78 (2H, d, J = 7.4 Hz), 4.81 (2H, d, J = 7.5 Hz), 5.68 (1H, t, J = 7.5 Hz), 7.14 (4H, s), 7.71-7.77 (1H, m), 7.90-8.00 (3H, m), 8.06 (3H, brs).

Example 179

benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate

To a solution (30 mL) of 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (3.00 g, 6.73 mmol) in N,N-dimethylformamide were added benzyl bromide (0.80 mL, 6.73 mmol) and potassium carbonate (1.85 g, 13.4 mmol) and the mixture was stirred at room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate (200 mL) and the mixture

was washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was dissolved in trifluoroacetic acid (50 mL) and the mixture was stirred at 5 room temperature for 3 hrs. Trifluoroacetic acid was evaporated under reduced pressure, and the residue was neutralized with saturated aqueous sodium hydrogen carbonate. The mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous 10 magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.70 g, yield 99%) as a yellow solid.

15 $^1\text{H-NMR}$ (CDCl_3) δ : 0.91 (6H, d, $J = 6.6$ Hz), 2.07-2.18 (1H, m), 2.34 (3H, s), 2.51 (3H, s), 2.72 (2H, d, $J = 7.4$ Hz), 3.84 (2H, s), 4.94 (2H, s), 7.02-7.12 (6H, m), 7.24-7.31 (3H, m).

Example 180

2-oxo-1,3-dioxolan-4-yl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) To a solution (30 mL) of 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.50 g, 3.37 mmol) in N,N-dimethylformamide were added 4-chloro-1,3-dioxolan-2-one (0.55 g, 4.04 mmol) and potassium carbonate (0.70 g, 5.05 mmol) and the mixture was stirred at room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and the mixture was washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was 25 evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give 2-oxo-1,3-dioxolan-4-yl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.39 g, yield 83%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.19-2.28 (1H, m), 2.41 (3H, s), 2.60 (3H, s), 2.81 (2H, d, J = 7.4 Hz), 3.67 (1H, dd, J = 10.2, 1.5 Hz), 4.16 (2H, d, J = 4.9 Hz), 4.22 (1H, brs), 4.31 (1H, dd, J = 10.0, 5.7 Hz), 4.63-4.82 (1H, m), 6.41-6.46 (1H, m), 7.01-7.10 (2H, m), 7.19-7.26 (2H, m).

5 2) 2-Oxo-1,3-dioxolan-4-yl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (1.31 g, yield 99%) was obtained as a white powder from 2-oxo-1,3-dioxolan-4-yl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-10 4-(4-methylphenyl)nicotinate (1.39 g, 2.79 mmol) according to a method similar to the method of Example 2-3).

15 ¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.18-2.28 (1H, m), 2.36 (3H, s), 2.55 (3H, s), 2.85 (2H, d, J = 7.0 Hz), 3.83 (2H, d, J = 5.7 Hz), 4.04 (1H, dd, J = 10.2, 1.7 Hz), 4.59 (1H, dd, J = 10.1, 5.7 Hz), 6.59 (1H, dd, J = 5.4 Hz), 7.14-7.20 (2H, m), 7.24-7.29 (2H, m), 8.23 (3H, brs).

Example 181

5-(aminomethyl)-4-(4-hydroxyphenyl)-6-isobutyl-2-methylnicotinic acid dihydrochloride

20 1) tert-Butyl 4-[4-(benzyloxy)phenyl]-5-cyano-6-isobutyl-2-methyl-1,4-dihdropyridine-3-carboxylate (21.4 g, yield 77%) was obtained as pale-pink solid from 4-(benzyloxy)benzaldehyde (12.8 g, 60.4 mmol) according to a method similar to the method of Example 1-2).

25 ¹H-NMR (CDCl₃) δ: 0.94 (3H, d, J = 6.6 Hz), 0.99 (3H, d, J = 6.6 Hz), 1.28 (9H, s), 1.80-1.96 (1H, m), 2.14-2.29 (2H, m), 2.32 (3H, s), 4.51 (1H, s), 5.03 (2H, s), 5.49 (1H, s), 6.90 (2H, d, J = 8.7 Hz), 7.15 (2H, d, J = 8.7 Hz), 7.29-7.46 (5H, m).

2) tert-Butyl 4-[4-(benzyloxy)phenyl]-5-cyano-6-isobutyl-2-methylnicotinate (2.18 g, yield 94%) was obtained as a yellow solid from tert-butyl 4-[4-(benzyloxy)phenyl]-5-cyano-6-isobutyl-2-methyl-1,4-dihdropyridine-3-carboxylate (2.33 g, 5.08 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ:1.01 (6H, d, J = 6.6 Hz), 1.25 (9H, s), 2.17-2.33 (1H, m), 2.63 (3H, s), 2.93 (2H, d, J = 7.4 Hz), 5.12 (2H, s), 7.06 (2H, d, J = 8.9 Hz), 7.31 (2H, d, J = 8.9 Hz), 7.39-7.49 (5H, m).

5 3) tert-Butyl 5-(aminomethyl)-4-(4-hydroxyphenyl)-6-isobutyl-2-methylnicotinate was obtained as a crude product from tert-butyl 4-[4-(benzyloxy)phenyl]-5-cyano-6-isobutyl-2-methylnicotinate (2.13 g, 4.67 mmol) according to a method similar to the method of Example 1-4). tert-Butyl 5-{{(tert-
10 butoxycarbonyl)amino}methyl}-4-(4-hydroxyphenyl)-6-isobutyl-2-methylnicotinate (1.35 g, yield 61%) was obtained as a pale-yellow solid from the crude product according to a method similar to the method of Example 2-1).

¹H-NMR (CDCl₃) δ:0.97 (6H, d, J = 6.6 Hz), 1.22 (9H, s), 1.40 (9H, s), 2.12-2.27 (1H, m), 2.55 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 4.14 (2H, d, J = 4.9 Hz), 4.25 (1H, brs), 5.50 (1H, brs), 6.85 (2H, d, J = 8.5 Hz), 7.07 (2H, d, J = 8.5 Hz).

4) tert-Butyl 5-{{(tert-butoxycarbonyl)amino}methyl}-4-(4-hydroxyphenyl)-6-isobutyl-2-methylnicotinate (316 mg, 0.671 mmol) and anisole (218 mg, 2.01 mmol) were dissolved in trifluoroacetic acid (5 mL) and the mixture was stirred at room temperature for 5 hrs. Trifluoroacetic acid was evaporated under reduced pressure and 4N hydrogen chloride 1,4-dioxane solution (20 mL) was added to the residue. The mixture was stirred at room temperature for 30 min. The solvent was evaporated under reduced pressure and the obtained yellow solid was washed with diisopropyl ether to give 5-(aminomethyl)-4-(4-hydroxyphenyl)-6-isobutyl-2-methylnicotinic acid dihydrochloride (259 mg, yield 99%) as a yellow powder.

30 ¹H-NMR (DMSO-d₆) δ:0.97 (6H, d, J = 6.6 Hz), 2.14-2.27 (1H, m), 2.59 (3H, s), 2.92 (2H, d, J = 5.7 Hz), 3.86 (2H, d, J = 4.9 Hz), 6.87 (2H, d, J = 8.5 Hz), 7.14 (2H, d, J = 8.3 Hz), 8.26 (3H, brs).

Example 182

5-(aminomethyl)-6-isobutyl-4-(4-methoxyphenyl)-2-methylnicotinic acid dihydrochloride

1) To a solution (20 mL) of tert-butyl 5-{{(tert-butoxycarbonyl)amino}methyl}-4-(4-hydroxyphenyl)-6-isobutyl-2-methylnicotinate (620 mg, 1.32 mmol) and potassium carbonate (365 mg, 2.64 mmol) in N,N-dimethylformamide was added iodomethane (374 mg, 2.64 mmol) and the mixture was stirred at room temperature for 30 min. The reaction mixture was diluted with ethyl acetate (100 mL) and the mixture was washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give tert-butyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-4-(4-methoxyphenyl)-2-methylnicotinate (520 mg, yield 81%) as a colorless oil .

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.21 (9H, s), 1.39 (9H, s), 2.13-2.26 (1H, m), 2.55 (3H, s), 2.76 (2H, d, J = 7.4 Hz), 3.84 (3H, s), 4.12 (2H, s), 4.22 (1H, brs), 6.94 (2H, d, J = 8.7 Hz), 7.12 (2H, d, J = 8.7 Hz).

2) 5-(Aminomethyl)-6-isobutyl-4-(4-methoxyphenyl)-2-methylnicotinic acid dihydrochloride (429 mg, yield 99%) was obtained as a yellow powder from tert-butyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-4-(4-methoxyphenyl)-2-methylnicotinate (520 mg, 1.07 mmol) according to a method similar to the method of Example 181-4).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.16-2.27 (1H, m), 2.54 (3H, s), 2.85 (2H, d, J = 6.6 Hz), 3.57 (3H, s), 3.84 (2H, s), 7.05 (2H, d, J = 8.7 Hz), 7.26 (2H, d, J = 8.7 Hz), 8.17 (3H, brs).

30 **Example 183**

methyl 4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate dihydrochloride
1) A mixture of tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.00 g,

2.51 mmol), triethylamine (0.7 mL, 5.02 mmol) and tetrahydrofuran (20 mL) was cooled to 0°C and methanesulfonyl chloride (432 mg, 3.77 mmol) was added dropwise. After stirring at room temperature for 30 min., the reaction mixture was
5 poured into saturated aqueous sodium hydrogen carbonate, and the mixture was extracted with ethyl acetate. The extract was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure to give [5-{{(tert-
butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-
10 methylphenyl)pyridin-3-yl]methyl methanesulfonate as a crude product. The crude product was dissolved in N,N-dimethylformamide (15 mL), and potassium carbonate (520 mg, 3.77 mmol) and methyl 4-mercaptopbenzoate (422 mg, 2.51 mmol) were added. The mixture was stirred with heating at 50°C for 1
15 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and the mixture was washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to
20 give methyl 4-({{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-
isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-
y1]methyl}thio)benzoate (1.01 g, yield 73%) as a colorless oil.
¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-
2.25 (1H, m), 2.37 (3H, s), 2.65 (3H, s), 2.75 (2H, d, J = 7.4
25 Hz), 3.86 (2H, s), 3.89 (3H, s), 4.04 (2H, d, J = 5.1 Hz), 4.20
(1H, brs), 7.04 (2H, d, J = 7.9 Hz), 7.09 (2H, d, J = 8.7 Hz),
7.19 (2H, d, J = 7.7 Hz), 7.85 (2H, d, J = 8.7 Hz).
2) Methyl 4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-
methylphenyl)pyridin-3-yl]methyl}thio)benzoate dihydrochloride
30 (138 mg, yield 73%) was obtained as a pale-yellow powder from methyl 4-({[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-
2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate (200 mg, 0.365 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.12-2.23 (1H, m), 2.35 (3H, s), 2.81 (3H, s), 3.64 (2H, brs), 3.75 (2H, d, J = 5.7 Hz), 3.83 (3H, s), 4.01 (2H, s), 7.24-7.33 (6H, m), 7.82 (2H, d, J = 8.7 Hz), 8.30 (3H, brs).

⁵ **Example 184**

4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid dihydrochloride

1) 4-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid (0.97 g, yield 72%) was obtained as a white solid from methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate (1.37 g, 2.51 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 1.07 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.23-2.35 (1H, m), 2.42 (3H, s), 3.08 (3H, s), 3.30-3.40 (2H, m), 3.90 (2H, s), 4.12-4.18 (2H, m), 4.30 (1H, brs), 7.05 (2H, d, J = 7.9 Hz), 7.13 (2H, d, J = 8.5 Hz), 7.23-7.31 (2H, m), 7.93 (2H, d, J = 8.5 Hz).

2) 4-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid dihydrochloride (198 mg, yield 77%) was obtained as a white powder from 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid (0.27 g, 0.505 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.13-2.23 (1H, m), 2.36 (3H, s), 2.81 (3H, s), 3.05 (2H, brs), 3.71-3.80 (2H, m), 4.01 (2H, s), 7.23-7.27 (4H, m), 7.32 (2H, d, J = 8.1 Hz), 7.80 (2H, d, J = 8.3 Hz), 8.32 (3H, brs).

Example 185

methyl 4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}sulfonyl)benzoate

dihydrochloride

1) Methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}sulfonyl)benzoate (410 mg, yield 84%) was obtained as
5 a colorless oil from methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate (0.46 g, 0.838 mmol) according to a method similar to the method of Example 91-1).

10 $^1\text{H-NMR}$ (CDCl_3) δ : 0.98 (6H, d, J = 6.7 Hz), 1.38 (9H, s), 2.17-2.26 (1H, m), 2.41 (3H, s), 2.64 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.98 (3H, s), 4.00 (2H, d, J = 5.3 Hz), 4.18 (1H, brs), 4.32 (2H, s), 6.87 (2H, d, J = 7.7 Hz), 7.17 (2H, d, J = 7.7 Hz), 7.56 (2H, d, J = 8.5 Hz), 8.08 (2H, d, J = 8.5 Hz).

15 2) Methyl 4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}sulfonyl)benzoate dihydrochloride (352 mg, yield 90%) was obtained as a pale-yellow powder from methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}sulfonyl)benzoate (410 mg, 0.706 mmol) according to a method similar to the method of Example 2-3.

20 $^1\text{H-NMR}$ (DMSO-d_6) δ : 0.98 (6H, d, J = 6.6 Hz), 2.17-2.27 (1H, m), 2.38 (3H, s), 2.78 (3H, s), 3.00 (2H, brs), 3.66-3.74 (2H, m),
25 3.93 (3H, s), 4.61 (2H, brs), 7.05 (2H, d, J = 7.9 Hz), 7.23 (2H, d, J = 7.9 Hz), 7.66 (2H, d, J = 8.3 Hz), 8.09 (2H, d, J = 8.7 Hz), 8.30 (3H, brs).

Example 186

4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}sulfonyl)benzoic acid dihydrochloride

30 1) 4-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}sulfonyl)benzoic acid (300 mg, yield 93%) was obtained as a colorless oil from

methyl 4-({[5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}sulfonyl)benzoate (330 mg, 0.568 mmol) according to a method similar to the method of Example 9-1).

5 $^1\text{H-NMR}$ (CDCl_3) δ : 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.14-2.22 (1H, m), 2.34 (3H, s), 2.43 (3H, s), 2.86 (2H, d, J = 7.4 Hz), 4.06 (2H, d, J = 4.5 Hz), 4.28 (1H, brs), 4.35 (2H, s), 6.97 (2H, d, J = 7.9 Hz), 7.23 (2H, d, J = 7.7 Hz), 7.60 (2H, d, J = 8.1 Hz), 8.17 (2H, d, J = 8.1 Hz).

10 2) 4-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}sulfonyl)benzoic acid dihydrochloride (279 mg, yield 97%) was obtained as a white powder from 4-({[5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-

15 yl)methyl}sulfonyl)benzoic acid (300 mg, 0.530 mmol) according to a method similar to the method of Example 2-3).

$^1\text{H-NMR}$ (DMSO-d_6) δ : 0.97 (6H, d, J = 6.6 Hz), 2.17-2.24 (1H, m), 2.38 (3H, s), 2.76 (3H, brs), 2.95 (2H, brs), 3.70 (2H, brs), 7.05 (2H, d, J = 7.9 Hz), 7.23 (2H, d, J = 7.9 Hz), 7.62 (2H, d, J = 8.3 Hz), 8.07 (2H, d, J = 8.3 Hz), 8.24 (3H, brs).

Example 187

N-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}methanesulfonamide dihydrochloride

25 1) To a solution (10 mL) of tert-butyl {[5-(aminomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}carbamate (200 mg, 0.755 mmol) and triethylamine (0.14 mL, 1.00 mmol) in tetrahydrofuran was added methanesulfonyl chloride (86 mg, 0.875 mmol) and the mixture

30 was stirred at room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate (100 mL) and washed successively with saturated aqueous sodium hydrogen carbonate and saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and

the obtained yellow solid was washed with diisopropyl ether to give tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(methylsulfonyl)amino]methyl]pyridin-3-yl)methyl]carbamate (210 mg, yield 87%) as a white solid.

5 $^1\text{H-NMR}$ (CDCl_3) δ : 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.25 (1H, m), 2.42 (3H, s), 2.61 (3H, s), 2.68 (3H, s), 2.76 (2H, d, J = 7.4 Hz), 3.87 (1H, brs), 4.01 (2H, d, J = 5.7 Hz), 4.03 (2H, d, J = 5.3 Hz), 4.18 (1H, brs), 7.03 (2H, d, J = 8.1 Hz), 7.29 (2H, d, J = 7.9 Hz).

10 2) $\text{N-}\{[5-(\text{Aminomethyl})-6-\text{isobutyl}-2-\text{methyl}-4-(4-\text{methylphenyl})\text{pyridin-3-yl}]\text{methyl}\}\text{methanesulfonamide}$ dihydrochloride (126 mg, yield 64%) was obtained as a white powder from tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(methylsulfonyl)amino]methyl]pyridin-3-yl)methyl]carbamate (210 mg, 0.441 mmol) according to a method similar to the method of Example 2-3).

15 $^1\text{H-NMR}$ (DMSO-d_6) δ : 0.96 (6H, d, J = 6.6 Hz), 2.12-2.23 (1H, m), 2.41 (3H, s), 2.71 (3H, s), 2.84 (3H, brs), 3.04 (2H, brs), 3.76 (2H, brs), 3.87 (2H, brs), 7.19 (1H, brs), 7.29 (2H, d, J = 7.5 Hz), 7.38 (2H, d, J = 7.7 Hz), 8.28 (3H, brs).

Example 188

{[4-(2,4-dichlorophenyl)-6-(4-fluorophenyl)-2-isobutylpyridin-3-yl]methyl}amine dihydrochloride

1) $(2E)\text{-}3\text{-}(2,4\text{-Dichlorophenyl})\text{-}1\text{-}(4\text{-fluorophenyl})\text{prop-2-en-1-one}$ (10.3 g, yield 64%) was obtained as a pale-yellow solid from 4-fluoroacetophenone (6.91 g, 50 mmol) and 2,6-dichlorobenzamide (8.75 g, 59 mmol) according to a method similar to the method of Example 108-1).

20 $^1\text{H-NMR}$ (CDCl_3) δ : 7.16-7.23 (2H, m), 7.31 (1H, dd, J = 8.5, 2.1 Hz), 7.42-7.49 (2H, m), 7.68 (2H, d, J = 8.5 Hz), 8.07 (3H, m).

2) $4\text{-}(2,4\text{-Dichlorophenyl})\text{-}6\text{-}(4\text{-fluorophenyl})\text{-}2\text{-isobutylnicotinonitrile}$ (2.94 g, yield 48%) was obtained as a yellow oil from $(2E)\text{-}3\text{-}(2,4\text{-dichlorophenyl})\text{-}1\text{-}(4\text{-fluorophenyl})\text{prop-2-en-1-one}$ (4.54 g, 15.4 mmol) according to a

method similar to the method of Example 108-2).

¹H-NMR (CDCl₃) δ:1.06 (6H, d, J = 6.6 Hz), 2.32-2.45 (1H, m), 3.04 (2H, d, J = 7.2 Hz), 7.09-7.24 (3H, m), 7.33 (1H, d, J = 8.3 Hz), 7.37-7.44 (1H, m), 7.57 (1H, s), 7.59 (1H, d, J = 1.9 Hz), 8.06-8.12 (1H, m).

3) {[4-(2,4-Dichlorophenyl)-6-(4-fluorophenyl)-2-isobutylpyridin-3-yl]methyl}amine (780 mg, yield 68%) was obtained as a pale-yellow oil from 4-(2,4-dichlorophenyl)-6-(4-fluorophenyl)-2-isobutylnicotinonitrile (1.14 g, 2.85 mmol) according to a method similar to the method of Example 23-4). The oil was dissolved in 4N hydrogen chloride 1,4-dioxane solution (20 mL) and the mixture was stirred at room temperature for 30 min. The solvent was evaporated under reduced pressure and the obtained pale-yellow solid was washed with diisopropyl ether to give {[4-(2,4-dichlorophenyl)-6-(4-fluorophenyl)-2-isobutylpyridin-3-yl]methyl}amine dihydrochloride (895 mg, yield 97%) as a pale-yellow powder.

¹H-NMR (DMSO-d₆) δ:0.97 (3H, d, J = 6.6 Hz), 1.05 (3H, d, J = 6.6 Hz), 2.29-2.38 (1H, m), 2.81-2.99 (2H, m), 3.57-3.64 (1H, m), 4.04-4.16 (1H, m), 7.33 (2H, t, J = 8.8 Hz), 7.59-7.67 (2H, m), 7.73 (1H, s), 7.86 (1H, d, J = 1.9 Hz), 8.21-8.30 (5H, m).

Example 189

methyl 3-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate dihydrochloride

1) (2E)-1-(3-Bromophenyl)-3-(4-methylphenyl)prop-2-en-1-one (7.09 g, yield 47%) was obtained as a pale-yellow powder from 3-bromoacetophenone (9.95 g, 50 mmol) according to a method similar to the method of Example 108-1).

2) 6-(3-Bromophenyl)-2-isobutyl-4-(4-methylphenyl)nicotinonitrile (2.20 g, yield 32%) was obtained as a pale-yellow solid from (2E)-1-(3-bromophenyl)-3-(4-methylphenyl)prop-2-en-1-one (5.03 g, 16.7 mmol) according to a method similar to the method of Example 108-2).

¹H-NMR (CDCl₃) δ:1.06 (6H, d, J = 6.6 Hz), 2.35-2.42 (1H, m),

2.45 (3H, s), 3.06 (2H, d, $J = 7.4$ Hz), 7.09-7.16 (3H, m),
7.30-7.40 (4H, m), 7.53-7.55 (1H, m), 7.64 (1H, s).

3) 6-(3-Bromophenyl)-2-isobutyl-4-(4-methylphenyl)nicotinonitrile (2.20 g, 5.40 mmol), triethylamine (0.70 mL, 10.0 mmol) and [1,1'-bis(diphenylphosphino)ferrocene]palladium(II) dichloride (410 mg, 0.500 mmol) were dissolved in a mixed solvent of methanol (10 mL)-N,N-dimethylformamide (30 mL) and the mixture was stirred under a carbon monoxide atmosphere for 15 hrs. The reaction mixture was diluted with ethyl acetate (100 mL) and the mixture was washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give methyl 3-[5-cyano-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate (1.39 g, yield 72%) as a colorless oil. Methyl 3-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate (780 mg, yield 58%) was obtained as a colorless oil from methyl 3-[5-cyano-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate (1.30 g, 3.38 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl_3) δ : 1.05 (6H, d, $J = 6.6$ Hz), 2.37-2.48 (4H, m), 2.90 (2H, d, $J = 7.2$ Hz), 3.84 (2H, s), 3.94 (3H, s), 7.27-7.33 (4H, m), 7.49 (1H, s), 7.54 (1H, t, $J = 7.9$ Hz), 8.04-8.07 (1H, m), 8.32 (1H, m), 8.61-8.62 (1H, m).

4) Methyl 3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate (730 mg, yield 76%) was obtained as a white powder from methyl 3-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate (0.76 g, 1.96 mmol) according to a method similar to the method of Example 2-1).

¹H-NMR (CDCl_3) δ : 1.04 (6H, d, $J = 6.6$ Hz), 1.43 (9H, s), 2.37-2.46 (4H, m), 2.87 (2H, d, $J = 7.2$ Hz), 3.94 (3H, s), 4.29-4.35 (2H, m), 4.38 (1H, brs), 7.23 (2H, d, $J = 8.3$ Hz), 7.28 (2H, d,

$J = 8.1$ Hz), 7.50 (1H, s), 7.54 (1H, t, $J = 7.8$ Hz), 8.05-8.08 (1H, m), 8.30-8.34 (1H, m), 8.62-8.63 (1H, m).

5) Methyl 3-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate dihydrochloride (188 mg, ⁵ yield 99%) was obtained as a white powder from methyl 3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate (200 mg, 0.409 mmol) according to a method similar to the method of Example 2-3).
¹H-NMR (DMSO-d₆) δ : 1.04 (6H, d, $J = 6.4$ Hz), 2.33-2.44 (4H, m), 2.93 (2H, d, $J = 7.0$ Hz), 3.90 (3H, s), 4.01 (2H, d, $J = 5.5$ Hz), 7.36 (2H, d, $J = 8.1$ Hz), 7.41 (2H, d, $J = 8.3$ Hz), 7.66 (1H, t, $J = 7.8$ Hz), 7.76 (1H, s), 8.01-8.08 (1H, m), 8.40 (3H, brs), 8.42-8.47 (1H, m), 8.71-8.75 (1H, m).

Example 190

¹⁵ 3-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoic acid dihydrochloride
1) 3-[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoic acid (500 mg, yield 98%) was obtained as a white solid from methyl 3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate (530 mg, 1.08 mmol) according to a method similar to the method of Example 9-1).
¹H-NMR (CDCl₃) δ : 1.05 (6H, d, $J = 6.6$ Hz), 1.43 (9H, s), 2.35-2.47 (4H, m), 2.92 (2H, brs), 4.31-4.37 (2H, m), 4.42 (1H, brs), 7.22-7.30 (4H, m), 7.52 (1H, s), 7.58 (1H, t, $J = 7.5$ Hz), 8.12 (1H, d, $J = 7.9$ Hz), 8.36 (1H, d, $J = 7.4$ Hz), 8.67 (1H, s).
2) 3-[5-(Aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoic acid dihydrochloride (188 mg, yield 99%) was obtained as a white powder from 3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoic acid (200 mg, 0.421 mmol) according to a method similar to the method of Example 2-3).
¹H-NMR (DMSO-d₆) δ : 1.03 (6H, d, $J = 7.4$ Hz), 2.32-2.43 (4H, m),

2.92 (2H, d, J = 7.0 Hz), 4.02 (2H, d, J = 5.3 Hz), 7.36 (2H, d, J = 8.1 Hz), 7.41 (2H, d, J = 8.3 Hz), 7.63 (1H, t, J = 7.8 Hz), 7.74 (1H, s), 8.01-8.04 (1H, m), 8.35 (3H, brs), 8.37-8.41 (1H, m), 8.71-8.72 (1H, m).

5 **Example 191**

3-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzamide dihydrochloride

1) tert-Butyl {[6-[3-(aminocarbonyl)phenyl]-2-isobutyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (160 mg, yield 53%)

10 was obtained as a white solid from 3-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoic acid (300 mg, 0.632 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 1.04 (6H, d, J = 6.6 Hz), 1.43 (9H, s), 2.34-2.48 (4H, m), 2.87 (2H, d, J = 7.2 Hz), 4.32 (2H, d, J = 4.7 Hz), 4.39 (1H, brs), 7.22 (2H, d, J = 8.1 Hz), 7.25-7.29 (2H, m), 7.50 (1H, s), 7.55 (1H, t, J = 7.8 Hz), 7.83-7.87 (1H, m), 8.21-8.25 (1H, m), 8.45-8.46 (1H, m).

2) 3-[5-(Aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzamide dihydrochloride (127 mg, yield 84%) was obtained as a white powder from tert-butyl {[6-[3-(aminocarbonyl)phenyl]-2-isobutyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (160 mg, 0.338 mmol) according to a method similar to the method of Example 2-3).

25 ¹H-NMR (DMSO-d₆) δ: 1.03 (6H, d, J = 6.6 Hz), 2.34-2.44 (4H, m), 2.93 (2H, d, J = 7.0 Hz), 4.01 (2H, d, J = 5.5 Hz), 7.37 (2H, d, J = 8.1 Hz), 7.42 (2H, d, J = 8.1 Hz), 7.47 (1H, brs), 7.60 (1H, t, J = 7.8 Hz), 7.81 (1H, s), 7.96 (1H, d, J = 7.7 Hz), 8.14 (1H, brs), 8.33-8.44 (4H, m), 8.58 (1H, s).

30 **Example 192**

methyl 2-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate dihydrochloride

1) (2E)-1-(2-Bromophenyl)-3-(4-methylphenyl)prop-2-en-1-one (8.86 g, yield 44%) was obtained as a pale-yellow powder from

2-bromoacetophenone (9.95 g, 50 mmol) according to a method similar to the method of Example 108-1).

2) 6-(2-Bromophenyl)-2-isobutyl-4-(4-

methylphenyl)nicotinonitrile (3.58 g, yield 53%) was obtained

5 as a pale-yellow solid from (2E)-1-(2-bromophenyl)-3-(4-methylphenyl)prop-2-en-1-one (5.03 g, 16.7 mmol) according to a method similar to the method of Example 108-2).

¹H-NMR (CDCl₃) δ:1.06 (6H, d, J = 6.6 Hz), 2.34-2.44 (4H, m),

3.07 (2H, d, J = 7.4 Hz), 7.27-7.30 (1H, m), 7.32-7.36 (2H, m),

10 7.41-7.47 (1H, m), 7.53-7.60 (3H, m), 7.71 (1H, m).

3) Methyl 2-[5-cyano-6-isobutyl-4-(4-methylphenyl)pyridin-2-

yl]benzoate (1.80 g, yield 76%) was obtained as a colorless oil from 6-(2-bromophenyl)-2-isobutyl-4-(4-

methylphenyl)nicotinonitrile (2.50 g, 6.14 mmol) according to a

15 method similar to the method of Example 189-3). That is, 6-(2-bromophenyl)-2-isobutyl-4-(4-methylphenyl)nicotinonitrile, triethylamine (1.7 mL, 12.2 mmol) and [1,1'-

bis(diphenylphosphino)ferrocene]palladium(II) dichloride (501

mg, 0.614 mmol) were dissolved in methanol (7.5 mL) - N,N-

20 dimethylformamide (15 mL) and the mixture was stirred under a carbon monoxide atmosphere for 13 hrs. The reaction mixture was diluted with ethyl acetate (100 mL) and the mixture was washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated

25 under reduced pressure. The obtained residue was purified by silica gel column chromatography to give methyl 2-[5-cyano-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate.

¹H-NMR (CDCl₃) δ:1.03 (6H, d, J = 6.8 Hz), 2.26-2.37 (1H, m),

2.44 (3H, s), 3.01 (2H, d, J = 7.4 Hz), 3.74 (3H, s), 7.08-7.14

30 (1H, m), 7.34 (2H, d, J = 7.9 Hz), 7.42 (1H, s), 7.48-7.61 (4H, m), 7.83-7.88 (1H, m).

4) Methyl 2-[5-(aminomethyl)-6-isobutyl-4-(4-

methylphenyl)pyridin-2-yl]benzoate was obtained as a crude

product from methyl 2-[5-cyano-6-isobutyl-4-(4-

methylphenyl)pyridin-2-yl]benzoate (1.80 g, 4.68 mmol) according to a method similar to the method of Example 1-4).

Methyl 2-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate (1.70 g, yield 74%) was

5 obtained as a colorless oil from the crude product according to a method similar to the method of Example 2-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.43 (9H, s), 2.26-2.37 (1H, m), 2.41 (3H, s), 2.80 (2H, d, J = 7.4 Hz), 3.75 (3H, s), 4.32 (2H, d, J = 4.9 Hz), 4.42 (1H, brs), 7.21-7.27 (5H, 10 m), 7.41-7.46 (1H, m), 7.52-7.58 (2H, m), 7.76 (1H, dd, J = 7.4, 1.1 Hz).

5) Methyl 2-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate dihydrochloride (345 mg, yield 95%) was obtained as a pale-pink powder from methyl 2-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoate (383 mg, 0.786 mmol)

according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.18-2.32 (1H, m), 2.41 (3H, s), 2.89 (2H, d, J = 6.6 Hz), 3.69 (3H, s), 3.99-4.09 (2H, m), 7.36 (2H, d, J = 8.1 Hz), 7.43 (2H, d, J = 8.1 Hz), 7.49 (1H, s), 7.57-7.70 (2H, m), 7.76 (2H, d, J = 7.5 Hz), 8.51 (3H, brs).

Example 193

2-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoic acid dihydrochloride

1) 2-[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoic acid (0.85 g, yield 67%) was obtained as a colorless oil from methyl 2-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-

30 methylphenyl)pyridin-2-yl]benzoate (1.31 g, 2.69 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 1.02 (6H, d, J = 6.6 Hz), 1.42 (9H, s), 2.21-2.33 (1H, m), 2.44 (3H, s), 2.93 (2H, d, J = 7.4 Hz), 4.39 (2H, brs), 7.22 (2H, d, J = 8.1 Hz), 7.31 (2H, d, J = 7.9 Hz), 7.48

(1H, s), 7.54-7.66 (3H, m), 8.31 (1H, m).

2) 2-[5-(Aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoic acid dihydrochloride (329 mg, yield 81%) was

obtained as a white powder from 2-[5-{[(tert-

butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzoic acid (429 mg, 0.904 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.27-2.36 (1H, m), 2.41 (3H, s), 2.90 (2H, d, J = 6.6 Hz), 4.04 (2H, d, J = 5.1

10 Hz), 7.36 (2H, d, J = 8.3 Hz), 7.40-7.49 (3H, m), 7.54-7.70 (3H, m), 7.76-7.84 (1H, m), 8.44 (3H, brs).

Example 194

2-[5-(aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzamide dihydrochloride

15 1) tert-Butyl {[6-[2-(aminocarbonyl)phenyl]-2-isobutyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (290 mg, yield 69%) was obtained as a colorless oil from 2-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-4-(4-

methylphenyl)pyridin-2-yl]benzoic acid (421 mg, 0.887 mmol)

20 according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 1.01 (6H, d, J = 6.6 Hz), 1.43 (9H, s), 2.30-2.37 (1H, m), 2.41 (3H, s), 2.83 (2H, d, J = 7.4 Hz), 4.34 (2H, d, J = 4.7 Hz), 4.42 (1H, brs), 5.54 (1H, brs), 6.42 (1H, brs), 7.20 (2H, d, J = 8.3 Hz), 7.24-7.25 (3H, m), 7.42-7.53 (3H, m), 25 7.70-7.75 (1H, m).

2) 2-[5-(Aminomethyl)-6-isobutyl-4-(4-methylphenyl)pyridin-2-yl]benzamide dihydrochloride (254 mg, yield 93%) was obtained as a yellow powder from tert-butyl {[6-[2-

30 (aminocarbonyl)phenyl]-2-isobutyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (290 mg, 0.612 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.01 (6H, d, J = 6.6 Hz), 2.27-2.37 (1H, m), 2.40 (3H, s), 2.90-2.99 (2H, m), 4.04 (2H, m), 7.36 (2H, d, J = 8.1 Hz), 7.41 (2H, d, J = 8.3 Hz), 7.50 (1H, s), 7.56-7.71 (4H,

m), 7.92-8.01 (1H, m), 8.61 (3H, brs).

Example 195

5-(aminomethyl)-N,N-dicyclohexyl-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinamide dihydrochloride

⁵ 1) 5-Cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (2.16 g, yield 85%) was obtained as a white powder from tert-butyl 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (3.00 g, 8.23 mmol) according to a method similar to the method of Example 24-1).

¹⁰ ¹H-NMR (CDCl₃) δ:1.00 (6H, d, J = 6.6 Hz), 2.17-2.32 (1H, m), 2.42 (3H, s), 2.67 (3H, s), 2.95 (2H, d, J = 7.4 Hz), 7.27-7.34 (4H, m).

¹⁵ 2) To a solution of 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (2.00 g, 6.49 mmol) in dichloromethane were added oxalyl chloride (0.68 mL, 7.78 mmol) and N,N-dimethylformamide (0.05 mL) and the mixture was stirred at room temperature for 30 min. The solvent was evaporated under reduced pressure and the residue was dissolved in tetrahydrofuran. Subsequently, triethylamine (1.8 mL, 13.0 mmol) and dicyclohexylamine (1.55 mL, 7.78 mmol) were added and the mixture was stirred at room temperature for 30 min. The reaction mixture was diluted with ethyl acetate (100 mL) and washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate. The solvent was evaporated under ²⁰ reduced pressure and the obtained residue was purified by silica gel column chromatography to give 5-cyano-N,N-dicyclohexyl-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinamide (0.35 g, yield 11%) as a colorless oil.

¹H-NMR (CDCl₃) δ:0.79-0.96 (4H, m), 1.01 (6H, dd, J = 11.1, 6.6 Hz), 1.07-1.34 (4H, m), 1.40-1.53 (5H, m), 1.58-1.68 (4H, m), 1.72-1.84 (3H, m), 2.22-2.31 (1H, m), 2.40 (3H, s), 2.59 (3H, s), 2.69-2.79 (2H, m), 2.87-3.04 (2H, m), 7.25 (2H, d, J = 8.5 Hz), 7.46 (2H, d, J = 8.1 Hz).

³⁰ 3) 5-(Aminomethyl)-N,N-dicyclohexyl-6-isobutyl-2-methyl-4-(4-

methylphenyl)nicotinamide dihydrochloride (0.20 g, yield 49%) was obtained as a yellow powder from 5-cyano-N,N-dicyclohexyl-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinamide (0.35 g, 0.742 mmol) according to a method similar to the method of
5 Example 108-3).

¹H-NMR (DMSO-d₆) δ: 0.73-0.88 (2H, m), 0.90-1.15 (12H, m), 1.24-1.75 (10H, m), 2.13-2.27 (3H, m), 2.36 (3H, s), 2.78-2.86 (2H, m), 2.88-2.95 (2H, m), 3.68-3.81 (1H, m), 3.96-4.09 (1H, m), 7.26-7.37 (4H, m).

10 **Example 196**

methyl 1-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}piperidine-4-carboxylate dihydrochloride

1) Methyl 1-{[5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}piperidine-4-carboxylate (3.20 g, yield 91%) was obtained as a colorless oil from 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (2.50 g, 8.1 mmol) and methyl isonipecotate (1.3 mL, 9.73 mmol) according to a method similar to the method of Example 195-2).

20 ¹H-NMR (CDCl₃) δ: 1.01 (6H, dd, J = 12.1, 6.6 Hz), 1.42-1.85 (4H, m), 2.19-2.37 (3H, m), 2.40 (3H, s), 2.55-2.60 (3H, m), 2.61-3.20 (5H, m), 3.63-3.66 (3H, m), 4.23-4.45 (1H, m), 7.25-7.42 (4H, m).

25 2) Methyl 1-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}piperidine-4-carboxylate dihydrochloride (3.27 g, yield 87%) was obtained as a white powder from methyl 1-{[5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}piperidine-4-carboxylate (3.20 g, 7.38 mmol) according to a method similar to the method
30 of Example 108-3).

¹H-NMR (DMSO-d₆) δ: 0.67-0.90 (1H, m), 0.98 (6H, t, J = 5.9 Hz), 1.25-1.76 (3H, m), 2.16-2.28 (1H, m), 2.36-2.37 (3H, m), 2.63-2.76 (1H, m), 2.90-3.03 (2H, m), 3.17-3.34 (1H, m), 3.57 (3H, s), 3.58-3.60 (2H, m), 3.68-3.97 (2H, m), 4.05-4.10 (1H, m),

7.11-7.36 (4H, m), 8.34 (3H, brs).

Example 197

5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid tert-butylamine salt

5 5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.10 g, 0.320 mmol) was dissolved in a mixed solvent of water (1.5 mL)-acetonitrile (1.5 mL) with heating under reflux for 10 min. tert-Butylamine (23.4 mg, 0.320 mmol) was added to the obtained solution and the mixture
10 was stirred at the same temperature for 10 min. Acetonitrile (20 mL) was added, and the mixture was allowed to cool to room temperature and stirred at 0°C for 30 min. The precipitated solid was collected by filtration and washed with acetonitrile (10 mL) to give 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid tert-butylamine salt (78.4 mg,
15 yield 63%) as a white powder.

¹H-NMR (DMSO-d₆) δ: 0.91 (6H, d, J = 6.6 Hz), 1.12 (9H, s), 2.06-2.25 (1H, m), 2.31 (3H, s), 2.34 (3H, s), 2.66 (2H, d, J = 7.0 Hz), 3.31 (2H, brs), 3.37 (2H, s), 7.10 (2H, d, J = 8.1 Hz), 20 7.16 (2H, d, J = 8.1 Hz).

Example 198

({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(methylthio)methyl]pyridin-3-yl}methyl)amine dihydrochloride
1) To a solution of [5-{[(tert-butoxycarbonyl)amino]methyl}-6-
25 isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl methanesulfonate (476 mg, 1 mmol) in tetrahydrofuran (5 mL) was added 15% aqueous sodium methanethiolate solution (3 mL) and the mixture was stirred at 50°C for 2 hrs. Water was added to the reaction mixture and the mixture was extracted with ethyl acetate.
30 The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give tert-butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-

[{methylthio)methyl]pyridin-3-yl}methyl)carbamate (312 mg, yield 72%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 1.94 (3H, s), 2.12-2.23 (1H, m), 2.42 (3H, s), 2.67 (3H, s), 2.75 (2H, d, J = 6.9 Hz), 3.39 (2H, s), 4.02 (2H, d, J = 5.7 Hz), 4.19 (1H, brs), 7.04 (2H, d, J = 8.1 Hz), 7.24 (2H, d, J = 8.1 Hz).

2) ({2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-[{methylthio)methyl]pyridin-3-yl}methyl)amine dihydrochloride (36 mg, yield 96%) was obtained as a white powder from tert-butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[{methylthio)methyl]pyridin-3-yl}methyl)carbamate according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 1.93 (3H, s), 2.12-2.19 (1H, m), 2.42 (3H, s), 2.89 (3H, s), 3.08 (2H, brs), 3.48 (2H, s), 3.75 (2H, s), 7.28 (2H, d, J = 7.8 Hz), 7.39 (2H, d, J = 7.8 Hz), 8.36 (3H, brs).

Example 199

{2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[{methylsulfonyl)methyl]pyridin-3-yl}methyl)amine dihydrochloride

1) To a solution of tert-butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[{methylthio)methyl]pyridin-3-yl}methyl)carbamate (200 mg, 0.46 mmol) in methanol-water (10:1, 5 mL) was added Oxone (trademark, 310 mg) and then sulfuric acid (50 μL) was added. The mixture was stirred at room temperature for 6 hrs. Aqueous saturated sodium hydrogen carbonate was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give tert-butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[{methylsulfonyl)methyl]pyridin-3-

yl}methyl)carbamate (128 mg, yield 60%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.19-2.28 (1H, m), 2.41 (3H, s), 2.61 (3H, s), 2.74 (3H, s), 2.75 (2H, d, J = 7.2 Hz), 4.25 (2H, d, J = 5.1 Hz), 4.24 (1H, brs),
⁵ 4.26 (2H, s), 7.71 (2H, d, J = 7.8 Hz), 7.26 (2H, d, J = 8.1 Hz).

2) ({2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-[(methylsulfonyl)methyl]pyridin-3-yl}methyl)amine dihydrochloride (36 mg, yield 96%) was obtained as a white
¹⁰ powder from tert-butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(methylsulfonyl)methyl]pyridin-3-yl}methyl)carbamate according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.17-2.24 (1H, m),
¹⁵ 2.40 (3H, s), 2.81 (3H, s), 2.87 (3H, s), 2.89 (2H, brs), 3.68 (2H, brs), 4.40 (2H, s), 7.24 (2H, d, J = 8.1 Hz), 7.35 (2H, d, J = 7.8 Hz), 8.20 (3H, brs).

Example 200

({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)acetic acid dihydrochloride

1) To a solution of [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl methanesulfonate (952 mg, 2 mmol) in N,N-dimethylformamide (5 mL) was added potassium carbonate (415 mg, 3 mmol) and then ethyl mercaptoacetate (240 μL, 2.2 mmol) was added. The mixture was stirred at 50°C for 1 hr. Water was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was dissolved in ethanol (5 mL). 1N Aqueous sodium hydroxide solution (5 mL) was added and the mixture was stirred at room temperature for 2 hrs. 1N Hydrochloric acid (5 mL) was added

to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue
5 was purified by silica gel column chromatography to give ({[5-
{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-
methylphenyl)pyridin-3-yl]methyl}thio)acetic acid (265 mg,
yield 27%) as a white powder.

¹H-NMR (DMSO-d₆) δ: 0.91 (6H, d, J = 6.6 Hz), 1.34 (9H, s),
10 2.13-2.27 (1H, m), 2.37 (3H, s), 2.55 (2H, d, J = 6.0 Hz), 2.58
(3H, s), 3.09 (2H, s), 3.50 (2H, s), 3.74 (2H, d, J = 4.2 Hz),
6.81 (1H, brs), 7.18 (2H, d, J = 8.1 Hz), 7.24 (2H, d, J = 8.1
Hz), 12.49 (1H, brs).

2) ({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-
15 methylphenyl)pyridin-3-yl]methyl}thio)acetic acid
dihydrochloride (106 mg, yield 96%) was obtained as a white
powder from ({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-
isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-
y1]methyl}thio)acetic acid according to a method similar to the
20 method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.14-2.25 (1H, m),
2.42 (3H, s), 2.85 (3H, brs), 3.01 (2H, s), 3.20 (2H, s), 3.59
(2H, s), 3.70 (2H, s), 7.26 (2H, d, J = 8.1 Hz), 7.37 (2H, d, J
= 8.1 Hz), 8.23 (3H, brs).

25 **Example 201**

{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-
methylphenyl)pyridin-3-yl]methyl}sulfonyl)acetic acid
dihydrochloride
1) To a solution of ({[5-{[(tert-butoxycarbonyl)amino]methyl}-
30 6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-
y1]methyl}thio)acetic acid (260 mg, 0.55 mmol) in methanol-
water (10:1, 5 mL) was added Oxone (trademark, (508 mg) and
then sulfuric acid (50 μL) was added. The mixture was stirred
at room temperature for 6 hrs. Aqueous saturated sodium

hydrogen carbonate was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give an oil. {[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}sulfonyl)acetic acid dihydrochloride (104 mg, yield 68%) was obtained as a white powder from the obtained oil according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.95 (6H, d, J = 6.6 Hz), 2.21-2.28 (1H, m), 2.39 (3H, s), 2.65 (3H, s), 2.74 (2H, s), 3.61 (2H, s), 4.13 (2H, s), 4.55 (2H, s), 7.18 (2H, d, J = 8.1 Hz), 7.29 (2H, d, J = 7.8 Hz), 8.01 (3H, brs).

¹⁵ **Example 202**

{[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(1H-tetrazol-5-ylmethyl)pyridin-3-yl]methyl}amine dihydrochloride
1) To a solution of tert-butyl {[5-(cyanomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (300 mg, 0.74 mmol) in toluene (5 mL) were added dibutyltin oxide (37 mg, 0.15 mmol) and trimethylsilyl azide (292 μL, 2.2 mmol) and the mixture was stirred at 80°C for 3 days. Water was added to the reaction mixture, and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(1H-tetrazol-5-ylmethyl)pyridin-3-yl]methyl}carbamate (229 mg, yield 69%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.90 (6H, d, J = 6.6 Hz), 1.36 (9H, s), 2.08-2.11 (1H, m), 2.35 (3H, s), 2.42 (3H, s), 2.83 (2H, s), 4.03 (2H, s), 4.09 (2H, brs), 4.79 (1H, brs), 7.01 (2H, d, J = 8.1 Hz), 7.18 (2H, d, J = 7.8 Hz).

2) {[2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-(1H-tetrazol-5-ylmethyl)pyridin-3-yl]methyl}amine dihydrochloride (181 mg, yield 87%) was obtained as a white powder from tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(1H-tetrazol-5-ylmethyl)pyridin-3-yl]methyl}carbamate according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ:1.00 (6H, d, J = 6.6 Hz), 2.15-2.23 (1H, m), 2.36 (3H, s), 2.74 (3H, s), 3.14 (2H, s), 3.78 (2H, s), 4.04 (2H, s), 7.06 (2H, d, J = 8.1 Hz), 7.28 (2H, d, J = 8.1 Hz), 8.35 (3H, brs).

Example 203

3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-1,2,4-oxadiazol-5(4H)-one dihydrochloride

1) To a solution of tert-butyl {[5-(cyanomethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (400 mg, 1.0 mmol) in ethanol (5 mL) were added sodium carbonate (420 mg, 4.0 mmol) and hydroxy ammonium chloride (210 mg, 3.0 mmol) and the mixture was stirred at 80°C for 3 days. Water was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was dissolved in tetrahydrofuran (5 mL). N,N'-Carbonyldiimidazole (350 mg, 2.5 mmol) was added and the mixture was stirred at 80°C for 4 hrs. The reaction mixture was concentrated and the obtained residue was purified by silica gel column chromatography to give tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[5-oxo-4,5-dihydro-1,2,4-oxadiazol-3-yl]methyl]pyridin-3-yl}methyl carbamate (120 mg, yield 26%) as a white powder.

¹H-NMR (CDCl₃) δ:0.95 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.06-2.22 (1H, m), 2.40 (3H, s), 2.51 (3H, s), 2.73 (2H, d, J = 7.2 Hz), 3.62 (2H, s), 4.02 (2H, d, J = 4.5 Hz), 4.45 (1H, brs),

7.02 (2H, d, J = 8.1 Hz), 7.26 (2H, d, J = 7.8 Hz).

2) 3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}-1,2,4-oxadiazol-5(4H)-one dihydrochloride (181 mg, yield 87%) was obtained as a white
5 powder from tert-butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(5-oxo-4,5-dihydro-1,2,4-oxadiazol-3-yl)methyl]pyridin-3-yl}methyl)carbamate according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.13-2.21 (1H, m),
10 2.39 (3H, s), 2.75 (3H, s), 3.05 (2H, brs), 3.66 (2H, s), 3.76 (2H, brs), 7.16 (2H, d, J = 7.8 Hz), 7.36 (2H, d, J = 7.8 Hz), 8.26 (3H, brs).

Example 204

diethyl {[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}phosphonate dihydrochloride
15 1) Triethyl phosphite (772 μL, 4.5 mmol) was added to [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl methanesulfonate (692 mg, 1.45 mmol) and the mixture was stirred at 150°C for 3 hrs. The
20 reaction mixture was allowed to cool to room temperature and purified by silica gel column chromatography to give diethyl {[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}phosphonate (314 mg, yield 42%) as a white powder.

25 ¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.17 (6H, t, J = 7.2 Hz), 1.38 (9H, s), 2.14-2.24 (1H, m), 2.40 (3H, s), 2.66 (3H, s), 2.73 (2H, d, J = 5.1 Hz), 2.96 (1H, s), 3.04 (1H, s), 3.86 (4H, q, J = 7.2 Hz), 4.00 (2H, d, J = 4.8 Hz), 4.17 (1H, brs), 7.07 (2H, d, J = 8.1 Hz), 7.24 (2H, d, J = 8.1 Hz).

30 2) Diethyl {[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}phosphonate dihydrochloride (106 mg, yield 96%) was obtained as a white powder from diethyl {[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}phosphonate according to a

method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.3 Hz), 1.21 (6H, t, J = 7.2 Hz), 2.11-2.18 (1H, m), 2.42 (3H, s), 2.95 (3H, s), 3.09 (2H, s), 3.17 (2H, s), 3.78 (2H, s), 3.82 (4H, q, J = 7.2 Hz),
5 7.26 (2H, d, J = 7.8 Hz), 7.39 (2H, d, J = 7.8 Hz), 8.43 (3H, brs).

Example 205

pyridin-2-ylmethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate trihydrochloride

10 1) Pyridin-2-ylmethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.21 g, yield 99%) was obtained as a colorless oil from 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.00 g, 2.42 mmol), 2-

15 (bromomethyl)pyridine hydrobromide (0.92 g, 3.64 mmol) and potassium carbonate (1.00 g, 7.27 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.14-2.25 (1H, m), 2.35 (3H, s), 2.56 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 4.14 (2H, brs), 4.25 (1H, brs), 5.06 (2H, s), 6.89 (1H, d, J = 7.7 Hz), 7.06 (2H, d, J = 7.9 Hz), 7.13 (2H, d, J = 7.9 Hz), 7.17-7.22 (1H, m), 7.57 (1H, t, J = 7.7 Hz), 8.52 (1H, d, J = 4.7 Hz).

2) Pyridin-2-ylmethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate trihydrochloride (1.23 g, yield 99%) was obtained as a white solid from pyridin-2-ylmethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.21 g, 2.40 mmol) according to a method similar to the method of Example 2-3).

30 ¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.4Hz), 2.17-2.28 (1H, m), 2.34 (3H, s), 2.61 (3H, s), 2.94 (2H, d, J = 6.9 Hz), 3.81 (2H, d, J = 4.9 Hz), 5.20 (2H, s), 7.19 (4H, s), 7.23 (1H, brs), 7.62-7.66 (1H, m), 8.06 (1H, t, J = 7.9Hz), 8.39 (3H, brs), 8.68 (1H, d, J = 4.9Hz).

Example 206

benzyl [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride

1) Benzyl [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (305 mg, yield 84%) was obtained as a white powder from [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (300 mg, 0.703 mmol) and benzyl bromide (180 mg, 1.05 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8Hz), 1.38 (9H, s), 2.12-2.28 (1H, m), 2.38 (3H, s), 2.49 (3H, s), 2.76 (2H, d, J = 6.6 Hz), 3.39 (2H, s), 4.03 (2H, d, J = 5.1 Hz), 4.20 (1H, brs), 5.05 (2H, s), 6.90 (2H, d, J = 7.9Hz), 7.14 (2H, d, J = 7.9 Hz), 7.19-7.25 (2H, m), 7.31-7.40 (3H, m).

2) Benzyl [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride (214.5 mg, yield 95%) was obtained as a white powder from benzyl [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (240 mg, 0.464 mmol) according to a method similar to the method of Example 2-3).
¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6Hz), 2.11-2.27 (1H, m), 2.38 (3H, s), 2.78 (3H, s), 3.15 (2H, s), 3.78 (2H, d, J = 5.1 Hz), 5.04 (2H, s), 7.10 (2H, d, J = 8.1Hz), 7.20-7.45 (7H, m), 8.40 (3H, brs).

Example 207

4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzamide dihydrochloride
1) tert-Butyl {[5-{{4-(aminocarbonyl)phenyl}thio}methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (360 mg, yield 72%) was obtained as a white solid from 4-({[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid (0.50 g, 0.935 mmol) according to a

method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-2.25 (1H, m), 2.38 (3H, s), 2.65 (3H, s), 2.76 (2H, d, J = 7.4 Hz), 3.85 (2H, s), 4.04 (2H, d, J = 5.1Hz), 4.20 (1H, brs),
⁵ 7.05 (2H, d, J = 7.4 Hz), 7.12 (2H, d, J = 8.5 Hz), 7.19 (2H, d, J = 7.9Hz), 7.64 (2H, d, J = 8.5Hz).

2) 4-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzamide dihydrochloride (253 mg, yield 74%) was obtained as a white solid from tert-
¹⁰ butyl {[5-({[4-(aminocarbonyl)phenyl]thio}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (360 mg, 0.674 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.5Hz), 2.13-2.22 (1H, m),
¹⁵ 2.37 (3H, s), 2.86 (3H, brs), 3.14 (2H, brs), 3.78 (2H, d, J = 4.7Hz), 3.99 (2H, s), 7.22 (2H, d, J = 8.5Hz), 7.26 (2H, d, J = 8.1Hz), 7.33 (2H, d, J = 8.5Hz), 7.37 (1H, brs) 7.98 (1H, brs), 8.39 (3H, brs).

Example 208

²⁰ methyl 2-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate dihydrochloride
1) Methyl 2-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate (1.19 g, yield 86%) was obtained as a
²⁵ colorless oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.00 g, 2.51 mmol) and methyl 2-mercaptopbenzoate (422 mg, 2.51 mmol) according to a method similar to the method of Example 183-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6Hz), 1.39 (9H, s), 2.12-2.26 (1H, m), 2.35 (3H, s), 2.66 (3H, s), 2.75 (2H, d, J = 7.4Hz), 3.77 (2H, s), 3.89 (3H, s), 4.03 (2H, d, J = 4.9Hz), 4.19 (1H, brs), 7.05 (1H, d, J = 8.1Hz), 7.09-7.13 (3H, m), 7.17 (2H, d, J = 8.1Hz), 7.32-7.38 (1H, m), 7.93 (1H, dd, J = 7.7, 1.5 Hz).

2) Methyl 2-(5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl thio)benzoate dihydrochloride (165 mg, yield 91%) was obtained as a white solid from methyl 2-(5-((tert-butoxycarbonyl)amino)methyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl thio)benzoate (190 mg, 0.346 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.13-2.25 (1H, m), 2.34 (3H, s), 2.77 (3H, brs), 2.98 (2H, brs), 3.69-3.76 (2H, m), 3.80 (3H, s), 3.87 (2H, s), 7.22-7.27 (4H, m), 7.31 (2H, d, J = 8.5Hz), 7.47-7.52 (1H, m), 7.87 (1H, dd, J = 7.7, 1.5 Hz), 8.18 (3H, brs).

Example 209

2-(5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl thio)benzoic acid
1) 2-(5-((tert-Butoxycarbonyl)amino)methyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl thio)benzoic acid (0.86 g, yield 88%) was obtained as a white solid from methyl 2-(5-((tert-butoxycarbonyl)amino)methyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl thio)benzoate (1.00 g, 1.82 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-2.24 (1H, m), 2.37 (3H, brs), 2.73 (3H, brs), 2.90 (2H, d, J = 7.0 Hz), 3.77 (2H, s), 4.05 (2H, d, J = 4.5 Hz), 4.32 (1H, brs), 7.01-7.10 (3H, m), 7.16-7.21 (3H, m), 7.30-7.36 (1H, m), 7.94-7.97 (1H, m).

2) 2-(5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl thio)benzoic acid (274 mg, yield 99%) was obtained as a white solid from 2-(5-((tert-butoxycarbonyl)amino)methyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl thio)benzoic acid (0.29 g, 0.542 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.4 Hz), 2.15-2.24 (1H, m), 2.34 (3H, s), 2.81 (3H, brs), 3.03 (2H, brs), 3.66-3.85 (4H, m), 7.19-7.35 (6H, m), 7.44-7.50 (1H, m), 7.88 (1H, d, J = 7.5 Hz), 8.23 (3H, brs).

⁵ **Example 210**

2-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzamide dihydrochloride
1) tert-Butyl {[5-({[2-(aminocarbonyl)phenyl]thio}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.23 g, yield 48%) was obtained as a white solid from 2-({[5-{{(tert-butoxycarbonyl)amino}methyl}-6-

10 isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid (0.48 g, 0.898 mmol) according to a method similar to the method of Example 3-1).

15 ¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.14-2.26 (1H, m), 2.40 (3H, s), 2.64 (3H, s), 2.75 (2H, d, J = 7.4 Hz), 3.82 (2H, s), 4.00 (2H, d, J = 5.3 Hz), 4.27 (1H, brs), 5.39 (1H, brs), 6.68 (1H, brs), 6.99 (2H, d, J = 7.9 Hz), 7.19-7.34 (5H, m), 7.75-7.78 (1H, m).

20 2) 2-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzamide dihydrochloride (218 mg, yield 99%) was obtained as a white solid from tert-butyl {[5-({[2-(aminocarbonyl)phenyl]thio}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.23 g, 0.431 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.10-2.24 (1H, m), 2.38 (3H, s), 2.83 (3H, s), 3.18 (2H, brs), 3.79 (2H, d, J = 5.1 Hz), 3.86 (2H, s), 7.16 (2H, d, J = 7.7 Hz), 7.23-7.36 (6H, m), 7.42 (1H, brs), 7.48 (1H, dd, J = 7.4, 1.4 Hz), 7.84 (1H, brs), 8.41 (3H, brs).

Example 211

methyl 3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate dihydrochloride

1) Methyl 3-({[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate (1.35 g, yield 82%) was obtained as a brown solid from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.20 g, 3.01 mmol) and methyl 3-mercaptopbenzoate (507 mg, 3.01 mmol) according to a method similar to the method of Example 183-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.24 (1H, m), 2.38 (3H, s), 2.64 (3H, s), 2.75 (2H, d, J = 7.4 Hz), 3.83 (2H, s), 3.90 (3H, s), 4.02 (2H, d, J = 5.1 Hz), 4.22 (1H, brs), 7.00 (2H, d, J = 8.1 Hz), 7.18 (2H, d, J = 7.7 Hz), 7.28-7.30 (1H, m), 7.76-7.79 (1H, m), 7.80-7.84 (1H, m).

2) Methyl 3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate dihydrochloride (268 mg, yield 87%) was obtained as a white solid from methyl 3-({[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate (324 mg, 0.590 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.11-2.23 (1H, m), 2.36 (3H, s), 2.75 (3H, s), 2.97 (2H, brs), 3.74 (2H, d, J = 4.5 Hz), 3.85 (3H, s), 3.96 (2H, s), 7.19 (2H, d, J = 7.4 Hz), 7.29 (2H, d, J = 7.9 Hz), 7.43 (2H, d, J = 5.1 Hz), 7.65 (1H, s), 7.79-7.83 (1H, m), 8.18 (3H, brs).

Example 212

3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid dihydrochloride

1) 3-({[5-{{(tert-Butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid (0.73 g, yield 73%) was obtained as a white solid from methyl 3-({[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoate (0.90 g, 1.64 mmol) according to a method similar to the method

of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.13-2.26 (1H, m), 2.38 (3H, s), 2.68 (3H, s), 2.79 (2H, d, J = 7.0 Hz), 3.85 (2H, s), 4.04 (2H, d, J = 4.9 Hz), 4.24 (1H, brs),
5 7.00 (2H, d, J = 7.2 Hz), 7.19 (2H, d, J = 7.9 Hz), 7.30-7.35 (2H, m), 7.84 (1H, brs), 7.89 (1H, brs).
2) 3-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid dihydrochloride (167 mg, yield 80%) was obtained as a white
10 solid from 3-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid (0.22 g, 0.441 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.11-2.22 (1H, m),
15 2.37 (3H, s), 2.84 (3H, brs), 3.10 (2H, brs), 3.76 (2H, d, J = 5.1 Hz), 3.97 (2H, s), 7.21 (2H, d, J = 7.9 Hz), 7.30 (2H, d, J = 7.9 Hz), 7.41-7.42 (2H, m), 7.65 (1H, s), 8.38 (3H, brs).

Example 213

3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzamide dihydrochloride
20 1) tert-Butyl {[5-{[(3-(aminocarbonyl)phenyl]thio)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl}methyl}carbamate (460 mg, yield 92%) was obtained as a white solid from 3-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzoic acid (0.50 g, 0.935 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.16-2.27 (1H, m), 2.38 (3H, s), 2.65 (3H, s), 2.75 (2H, d, J = 7.2 Hz), 3.84 (2H, s), 4.02 (2H, d, J = 5.1 Hz), 4.24 (1H, brs), 6.99 (2H, d, J = 7.9 Hz), 7.19 (2H, d, J = 7.7 Hz), 7.25-7.31 (2H, m), 7.49-7.53 (1H, m), 7.56-7.59 (1H, m).
2) 3-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)benzamide dihydrochloride

(439 mg, quant.) was obtained as a white solid from tert-butyl {[5-{{[3-(aminocarbonyl)phenyl]thio}methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (460 mg, 0.862 mmol) according to a method similar to the method of

⁵ Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.13-2.22 (1H, m), 2.38 (3H, s), 2.86 (3H, s), 3.19 (2H, d, J = 6.6 Hz), 3.78 (2H, d, J = 4.9 Hz), 3.98 (2H, s), 7.23 (2H, d, J = 8.1 Hz), 7.31-7.39 (4H, m), 7.45 (1H, brs), 7.70 (1H, brs), 7.75 (1H, d, J = 10 7.4 Hz), 8.04 (1H, brs), 8.46 (3H, brs).

Example 214

4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid dihydrochloride
1) To a solution of tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.50 g, 1.05 mmol), methyl 4-hydroxybenzoate (0.16 g, 1.05 mmol) and triphenylphosphine (0.36 g, 1.37 mmol) in tetrahydrofuran (10 mL) was added 40% solution (0.60 mL, 1.37 mmol) of diethyl azodicarboxylate in toluene and the mixture was stirred at room temperature for 30 min. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give methyl 4-{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate (380 mg, yield 68%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.16-2.27 (1H, m), 2.34 (3H, s), 2.62 (3H, s), 2.80 (2H, d, J = 7.4 Hz), 3.87 (3H, s), 4.08-4.13 (2H, m), 4.30 (1H, brs), 4.68 (2H, s), 6.80 (2H, d, J = 8.9 Hz), 7.04 (2H, d, J = 7.9 Hz), 7.16 (2H, d, J = 7.7 Hz), 7.93 (2H, d, J = 8.9 Hz).

2) 4-{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid (300 mg, yield 81%) was obtained as a white solid from methyl 4-{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-

methylphenyl)pyridin-3-yl]methoxy}benzoate (380 mg, 0.713 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 1.00 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-2.29 (1H, m), 2.35 (3H, s), 2.66 (3H, brs), 2.84 (2H, brs),
⁵ 4.08-4.14 (2H, m), 4.22-4.25 (1H, m), 4.70 (2H, s), 6.82 (2H, d, J = 8.9 Hz), 7.04 (2H, d, J = 7.9 Hz), 7.17 (2H, d, J = 7.9 Hz), 7.99 (2H, d, J = 8.9 Hz).

3) 4-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid dihydrochloride
¹⁰ (267 mg, yield 94%) was obtained as a white solid from 4-{[5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid (0.30 g, 0.578 mmol) according to a method similar to the method of Example 2-3).

¹⁵ ¹H-NMR (CDCl₃) δ: 1.00 (6H, d, J = 6.6 Hz), 2.17-2.26 (1H, m), 2.34 (3H, s), 2.82 (3H, brs), 3.11 (2H, brs), 3.83 (2H, d, J = 5.3 Hz), 4.79 (2H, s), 6.93 (2H, d, J = 8.9 Hz), 7.26 (2H, d, J = 8.1 Hz), 7.31 (2H, d, J = 8.1 Hz), 7.85 (2H, d, J = 8.9 Hz), 8.35 (3H, brs).

²⁰ **Example 215**

methyl 4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate dihydrochloride

Methyl 4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate dihydrochloride (281 mg, yield 99%) was obtained as a white solid from methyl 4-{[5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate (0.30 mg, 0.563 mmol) according to a method similar to the method of Example 2-3).

³⁰ ¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.18-2.27 (1H, m), 2.33 (3H, s), 2.82 (3H, brs), 3.11 (2H, brs), 3.81-3.83 (5H, m), 4.80 (2H, s), 6.96 (2H, d, J = 8.9 Hz), 7.26 (2H, d, J = 7.9 Hz), 7.30 (2H, d, J = 8.1 Hz), 7.87 (2H, d, J = 8.9 Hz), 8.38 (3H, brs).

Example 216

{[2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amine dihydrochloride

1) To a solution of p-tolualdehyde (8.5 g, 78.3 mmol) and acetone (10 mL) in water (200 mL) was added sodium hydroxide (3.13 g, 78.3 mmol) and the mixture was stirred at room temperature for 3 days. The reaction mixture was diluted with ethyl acetate, washed successively with water and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give 4-(4-methylphenyl)but-3-en-2-one (9.2 g, yield 80%) as an oil. The obtained oil (1.0 g, 6.24 mmol) was dissolved in ethanol (20 mL) and 3-amino-5-methylhex-2-enenitrile (0.93 g, 7.49 mmol) and sodium hydroxide (0.3 g, 7.49 mmol) were added. The mixture was heated under reflux for 2 hrs. The reaction mixture was diluted with ethyl acetate, washed successively with saturated aqueous ammonium chloride solution and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give a residue.

2) Isobutyl-6-methyl-4-(4-methylphenyl)nicotinonitrile (0.45 g, yield 27%) was obtained as a yellow oil from the obtained residue according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ: 1.01 (6H, d, J = 6.6 Hz), 2.20-2.33 (1H, m), 2.43 (3H, s), 2.63 (3H, s), 2.96 (2H, d, J = 7.4 Hz), 7.11 (1H, s), 7.31 (2H, d, J = 7.9 Hz), 7.47 (2H, d, J = 8.3 Hz).

2) {[2-Isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amine dihydrochloride (456 mg, yield 78%) was obtained as a white solid from 2-isobutyl-6-methyl-4-(4-methylphenyl)nicotinonitrile (0.45 g, 1.70 mmol) according to a method similar to the method of Example 108-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.4 Hz), 2.13-2.22 (1H, m), 2.41 (3H, s), 2.72-2.82 (3H, m), 3.05-3.18 (2H, m), 4.02-4.11 (2H, m), 7.41 (4H, s), 7.67 (1H, brs), 8.47-8.58 (3H, m).

Example 217

({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]pyridin-3-yl}methyl)amine 4-methylbenzenesulfonate

- 5 1) To a solution of sodium 4-methylbenzenesulfinate (9.00 g, 50.5 mmol) in ethanol (50 mL) was added bromoacetone (6.9 g, 50 mmol) and the mixture was heated under reflux for 30 min. The reaction mixture was partitioned between ethyl acetate and water. The organic layer was washed with saturated brine and
10 dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give 1-[(4-methylphenyl)sulfonyl]acetone (8.0 g, yield 75%) as a colorless oil.
- 15 $^1\text{H-NMR}$ (CDCl_3) δ : 2.41 (3H, s), 2.46 (3H, s), 4.14 (2H, s), 7.37 (2H, d, $J = 8.2$ Hz), 7.77 (2H, d, $J = 8.2$ Hz).
- 2) A mixture of 1-[(4-methylphenyl)sulfonyl]acetone (2.0 g, 9.4 mmol), p-tolualdehyde (1.1 g, 9.4 mmol), piperidine (0.093 mL, 0.94 mmol), acetic acid (0.11 mL, 1.9 mmol) and toluene (100 mL) was heated under reflux using a Dean-Stark trap for 3 hrs. The reaction mixture was allowed to cool to room temperature, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give 4-(4-methylphenyl)-3-[(4-methylphenyl)sulfonyl]but-3-en-2-one as a crude product (3.5 g). A mixture of the crude product (1.73 g), 3-amino-5-methylhex-2-enenitrile (0.65 g, 5.23 mmol) and ethanol (50 mL) was heated under reflux for 12 hrs. The reaction mixture was allowed to cool to room temperature, and the solvent was evaporated under reduced pressure. The residue
25 was purified by silica gel column chromatography and the obtained solid was recrystallized from diisopropyl ether-ethyl acetate to give 2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]-1,4-dihdropyridine-3-carbonitrile (1.3 g, yield 64%) as a white powder.

melting point: 135-137°C

3) 2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]nicotinonitrile (0.77 g, yield 68%) was obtained as a white powder from 2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]-1,4-dihydropyridine-3-carbonitrile (1.1 g, 2.7 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃)δ: 0.99 (6H, d, J = 6.6 Hz), 2.20-2.35 (1H, m), 2.38 (3H, s), 2.39 (3H, s), 2.91 (2H, d, J = 7.2 Hz), 3.07 (3H, s), 6.86 (2H, d, J = 8.1 Hz), 7.08 (4H, d, J = 8.1 Hz), 7.23 (2H, d, J = 8.1 Hz).

4) ({2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]pyridin-3-yl}methyl)amine (0.64 g, yield 93%) was obtained as a colorless oil from 2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]nicotinonitrile (0.69 g, 1.6 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃)δ: 0.96 (6H, d, J = 6.6 Hz), 1.41 (2H, brs), 2.20-2.35 (1H, m), 2.38 (6H, s), 2.79 (2H, d, J = 7.2 Hz), 2.96 (3H, s), 3.40 (2H, s), 6.76 (2H, d, J = 8.1 Hz), 7.03 (2H, d, J = 8.3 Hz), 7.09 (2H, d, J = 8.1 Hz), 7.27 (2H, d, J = 8.3 Hz).

5) ({2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]pyridin-3-yl}methyl)amine (0.64 g, 1.5 mmol) was dissolved in ethanol (5 mL) and a solution of p-toluenesulfonic acid hydrate (0.29 g, 1.5 mmol) in ethanol (5 mL) was added dropwise with stirring at room temperature. The mixture was stirred at room temperature for 10 min. The precipitate was collected by filtration, washed with cooled ethanol and dried to give ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-methylphenyl)sulfonyl]pyridin-3-yl}methyl)amine 4-methylbenzenesulfonate (0.57 g, yield 63%) as a white powder.

¹H-NMR (DMSO-d₆)δ: 0.94 (6H, d, J = 6.6 Hz), 2.15-2.30 (1H, m), 2.29 (3H, s), 2.37 (6H, s), 2.78 (2H, d, J = 7.0 Hz), 2.84 (3H,

s), 3.57 (2H, s), 6.87 (2H, d, J = 7.9 Hz), 7.11 (4H, d, J = 8.5 Hz), 7.25-7.30 (4H, m), 7.47 (2H, d, J = 7.9 Hz), 7.76 (3H, brs).

Example 218

⁵ {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(methylsulfonyl)pyridin-3-yl]methyl}amine

1) A mixture of 1-(methylsulfonyl)acetone (3.68 g, 27 mmol), p-tolualdehyde (3.24 g, 27 mmol), piperidine (0.26 mL, 2.7 mmol), acetic acid (0.31 mL, 5.4 mmol) and toluene (200 mL) was heated
¹⁰ under reflux using a Dean-Stark trap for 12 hrs. The reaction mixture was allowed to cool to room temperature, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was dissolved in methanol (20 mL). 3-Amino-5-
¹⁵ methylhex-2-enenitrile (4.3 g, 35 mmol) was added and the mixture was heated under reflux for 6 hrs. The reaction mixture was concentrated under reduced pressure and the residue was purified by silica gel column chromatography to give 2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(methylsulfonyl)-1,4-
²⁰ dihydropyridine-3-carbonitrile (6.38 g, yield 68%) as a yellow oil.

¹H-NMR (CDCl₃) δ: 0.95 (3H, d, J = 6.6 Hz), 1.01 (3H, d, J = 6.6 Hz), 2.18-2.25 (1H, m), 2.32 (3H, s), 2.35 (3H, s), 2.40 (3H, s), 2.44 (1H, s), 3.04 (1H, s), 4.69 (1H, s), 5.80 (1H, s),
²⁵ 7.14 (2H, d, J = 8.1 Hz), 7.21 (2H, d, J = 8.3 Hz).

2) 2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-(methylsulfonyl)nicotinonitrile (4.14 g, yield 65%) was obtained as a white solid from 2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(methylsulfonyl)-1,4-dihydropyridine-3-
³⁰ carbonitrile (6.38 g, 18.6 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ: 1.02 (6H, d, J = 6.8 Hz), 2.23-2.37 (1H, m), 2.44 (3H, s), 2.95 (2H, d, J = 7.2 Hz), 3.05 (3H, s), 7.24 (2H, d, J = 8.1 Hz), 7.33 (2H, d, J = 7.9 Hz).

3) {[2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-(methylsulfonyl)pyridin-3-yl]methyl}amine (0.81 g, yield 75%) was obtained as a white solid from 2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(methylsulfonyl)nicotinonitrile (1.06 g, 3.09 mmol) according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.8 Hz), 2.22-2.36 (1H, m), 2.43 (3H, s), 2.80 (3H, s), 2.82 (2H, d, J = 7.4 Hz), 2.96 (3H, s), 3.50 (2H, s), 7.12 (2H, d, J = 7.9 Hz), 7.26 (2H, d, J = 7.7 Hz).

Example 219

methyl 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate dihydrochloride

1) Methyl 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate (730 mg, yield 72%) was obtained as a colorless oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.75 g, 1.89 mmol) and methyl 3-hydroxybenzoate (0.29 g, 1.90 mmol) according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.19-2.28 (1H, m), 2.35 (3H, s), 2.62 (3H, s), 2.79 (2H, d, J = 7.2 Hz), 3.89 (3H, s), 4.07-4.11 (2H, m), 4.67 (2H, s), 6.98-7.02 (1H, m), 7.05 (2H, d, J = 7.9 Hz), 7.16 (2H, d, J = 7.7 Hz), 7.29-7.32 (1H, m), 7.42-7.43 (1H, m), 7.60-7.63 (1H, m).

2) Methyl 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate dihydrochloride (116 mg, yield 85%) was obtained as a white solid from methyl 3-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate (144 mg, 0.270 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.17-2.26 (1H, m), 2.34 (3H, s), 2.83 (3H, brs), 3.11 (2H, brs), 3.83 (5H, s), 4.79 (2H, s), 7.15 (1H, dd, J = 7.8, 2.2 Hz), 7.27 (2H, d, J =

8.3 Hz), 7.29-7.35 (3H, m), 7.42 (2H, t, J = 7.9 Hz), 7.56 (1H, d, J = 7.7 Hz), 8.38 (3H, brs).

Example 220

3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid dihydrochloride
1) 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid (460 mg, yield 80%) was obtained as a colorless oil from methyl 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate (0.58 g, 1.10 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-2.28 (1H, m), 2.34 (3H, s), 2.65 (3H, s), 2.82 (2H, d, J = 7.2 Hz), 4.11 (2H, brs), 4.28 (1H, brs), 4.68 (2H, s), 7.03-7.07 (3H, m), 7.16 (2H, d, J = 7.9 Hz), 7.33 (1H, t, J = 8.0 Hz), 7.47 (1H, brs), 7.64-7.70 (1H, m).

2) 3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid dihydrochloride (128 mg, yield 99%) was obtained as a white solid from 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid (136 mg, 0.262 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.2 Hz), 2.18-2.27 (1H, m), 2.34 (3H, s), 2.73-2.79 (3H, m), 3.04 (2H, brs), 3.81 (2H, brs), 4.76 (2H, s), 7.11 (2H, d, J = 8.1 Hz), 7.21-7.31 (5H, m), 7.38 (1H, t, J = 7.7 Hz), 7.54 (1H, d, J = 7.5 Hz), 8.27 (3H, brs).

Example 221

methyl 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate dihydrochloride
1) Methyl 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-

yl]methoxy}benzoate (700 mg, yield 70%) was obtained as a white solid from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.75 g, 1.89 mmol) and methyl 2-hydroxybenzoate (0.29 g, 1.90 mmol)

⁵ according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.19-2.28 (1H, m), 2.36 (3H, s), 2.67 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.81 (3H, s), 4.09 (2H, d, J = 4.0 Hz), 4.23 (1H, brs), 4.71 (2H, s), 6.66 (1H, d, J = 8.3 Hz), 6.93-6.98 (1H, m), 7.04 (2H, d, J = 8.1 Hz), 7.16 (2H, d, J = 7.7 Hz), 7.29-7.35 (1H, m), 7.72 (1H, dd, J = 7.6, 1.8 Hz).

2) Methyl 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate dihydrochloride

(42.3 mg, yield 56%) was obtained as a white solid from methyl

¹⁵ 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate (78.8 mg, 0.148 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.18-2.29 (1H, m),

²⁰ 2.36 (3H, s), 2.83 (3H, brs), 3.07 (2H, brs), 3.74 (3H, s), 3.83 (2H, d, J = 4.7 Hz), 4.78 (2H, s), 6.91 (1H, d, J = 8.5 Hz), 7.03 (2H, t, J = 7.4 Hz), 7.25 (2H, d, J = 7.9 Hz), 7.30 (2H, d, J = 8.1 Hz), 7.42-7.48 (1H, m), 7.64 (1H, dd, J = 7.6, 1.6 Hz), 8.30 (3H, brs).

²⁵ **Example 222**

2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid dihydrochloride

1) 2-{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-

methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid (140

³⁰ mg, yield 23%) was obtained as a white solid from methyl 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoate (0.62 g, 1.17 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.21-

2.30 (1H, m), 2.34 (3H, s), 2.65 (3H, s), 2.81 (2H, d, J = 7.4 Hz), 4.10 (2H, d, J = 5.3 Hz), 4.92 (2H, s), 6.83 (1H, d, J = 8.3 Hz), 7.01 (2H, d, J = 8.1 Hz), 7.10-7.15 (1H, m), 7.17 (2H, d, J = 7.7 Hz), 7.44-7.50 (1H, m), 8.17 (1H, dd, J = 7.8, 1.8 Hz).
5

2) 2-{{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid dihydrochloride (103 mg, yield 77%) was obtained as a white solid from 2-{{[(tert-butoxycarbonyl)amino)methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid (0.14 g, 0.270 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.18-2.27 (1H, m), 2.37 (3H, s), 2.89 (3H, brs), 3.13 (2H, brs), 3.84 (2H, d, J = 4.7 Hz), 4.78 (2H, s), 6.86 (1H, d, J = 8.5 Hz), 7.02 (1H, t, J = 7.4 Hz), 7.27 (2H, d, J = 7.9 Hz), 7.32 (2H, d, J = 8.1 Hz), 7.38-7.44 (1H, m), 7.61 (1H, dd, J = 7.5, 1.7 Hz), 8.39 (3H, brs).

Example 223

20 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]benzamide dihydrochloride

To a solution of tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) in tetrahydrofuran (3 mL) was added benzoyl chloride (88 μL, 0.75 mmol) and triethylamine (140 μL, 1.0 mmol) was added. The mixture was stirred for 30 min. Saturated aqueous sodium hydroxide solution (5 mL) was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give an oil. To a solution of the obtained oil in ethyl acetate (1 mL) was added 4N hydrogen chloride ethyl acetate solution (1 mL) and the mixture

was stirred at room temperature for 1 hr. The solvent was evaporated under reduced pressure and the obtained residue was crystallized from hexane to give N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]benzamide

⁵ dihydrochloride (203 mg, yield 96%) as a white powder.

¹H-NMR (DOSO-d₆) δ:1.00 (6H, d, J = 6.6 Hz), 2.20-2.32 (1H, m), 2.31 (3H, s), 2.64 (3H, s), 3.11 (2H, s), 3.87 (2H, s), 7.17-7.66 (9H, m), 8.49 (3H, brs), 10.13 (1H, brs).

Example 224

¹⁰ N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2-phenylacetamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2-phenylacetamide dihydrochloride (208 mg, yield 95%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and phenylacetyl chloride (100 μL, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ:0.97 (6H, d, J = 6.6 Hz), 1.98-2.26 (1H, m), 2.40 (3H, s), 2.50 (3H, s), 3.04 (2H, s), 3.40 (2H, s), 3.78 (2H, s), 6.94-6.97 (2H, m), 7.12-7.53 (7H, m), 8.44 (3H, brs), 9.90 (1H, brs).

Example 225

²⁵ N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-phenylpropanamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-phenylpropanamide dihydrochloride (208 mg, yield 92%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and hydrocinnamoyl chloride (111 μL, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ:0.97 (6H, d, J = 6.6 Hz), 2.15-2.23 (1H, m), 2.33 (2H, t, J = 7.2 Hz), 2.37 (6H, s), 2.63 (2H, t, J = 7.2

Hz), 2.94 (2H, brs), 3.79 (2H, s), 7.10-7.29 (9H, m), 8.26 (3H, brs), 9.43 (1H, brs).

Example 226

(2E)-N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-phenylacrylamide dihydrochloride

(2E)-N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-phenylacrylamide dihydrochloride (208 mg, yield 92%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and cinnamoyl chloride (125 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ:1.00 (6H, d, J = 6.6 Hz), 2.15-2.28 (1H, m), 2.34 (3H, s), 2.55 (3H, s), 3.02 (2H, brs), 3.83 (2H, brs), 6.63 (1H, d, J = 15.6 Hz), 7.16-7.23 (2H, m), 7.28-7.32 (2H, m), 7.39-7.46 (4H, m), 7.52-7.56 (2H, m), 8.36 (3H, brs), 9.76 (1H, brs).

Example 227

ethyl [{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]oxy]acetate dihydrochloride

1) Ethyl [{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]oxy]acetate was obtained as an oil from 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and ethyl hydroxyacetate (104 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1):514

2) Ethyl [{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]oxy]acetate dihydrochloride (202 mg, yield 45%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.3 Hz), 1.18 (3H, t, J = 7.2 Hz), 2.11-2.29 (1H, m), 2.38 (3H, s), 2.86 (3H, s), 3.77 (2H, brs), 3.91 (2H, brs), 4.12 (2H, q, J = 7.2 Hz), 4.52 (2H, s), 7.15 (2H, d, J = 7.8 Hz), 7.29 (2H, d, J = 7.8 Hz), 8.21 (3H, brs), 9.12 (1H, brs).

Example 228

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N'-benzylurea dihydrochloride
1) tert-Butyl {[5-{[(benzylamino)carbonyl]amino}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl} carbamate was obtained as an oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and benzylamine (218 μL, 2.0 mmol) according to a method similar to the method of Example 95-1).

15 EIMS (M+1): 517

2) N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N'-benzylurea dihydrochloride (181 mg, yield 40%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method
20 similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.3 Hz), 2.09-2.22 (1H, m), 2.41 (3H, s), 2.50 (3H, s), 2.65 (2H, brs), 3.81 (2H, brs), 4.19 (2H, brs), 7.11-7.35 (9H, m), 8.43 (3H, brs).

Example 229

25 methyl 4-{{[({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)oxy]methyl}benzoate dihydrochloride

1) Methyl 4-{{[({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)oxy]methyl}benzoate was obtained as an oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and methyl 4-hydroxymethylbenzoate (250 mg, 1.5 mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1) : 576

2) Methyl 4-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl}oxy]methyl}benzoate dihydrochloride (195 mg, yield 38%) was obtained as a white
5 powder from the oil obtained in the aforementioned 1),
according to a method similar to the method of Example 2-3).
 $^1\text{H-NMR}$ (DMSO-d₆) δ : 0.97 (6H, d, J = 6.3 Hz), 2.14-2.23 (1H, m),
2.39 (3H, s), 2.55 (3H, s), 2.97 (2H, brs), 3.78 (2H, brs),
3.87 (3H, s), 5.09 (2H, brs), 7.14-7.29 (6H, m), 7.92 (2H, d, J
10 = 8.4 Hz), 8.30 (3H, brs), 9.19 (1H, brs).

Example 230

3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy}methyl}benzoic acid dihydrochloride

15 1) To a solution of 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.70 g, 4.12 mmol) in N,N-dimethylformamide (15 mL) were added methyl 3-(bromomethyl)benzoate (0.79 g, 3.43 mmol) and potassium carbonate (0.71 g, 5.15 mmol) and the mixture was stirred at
20 room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate, and the mixture was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give 3-
25 (methoxycarbonyl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.80 g, yield 94%) as a colorless oil.

$^1\text{H-NMR}$ (CDCl₃) δ : 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-
2.25 (1H, m), 2.33 (3H, s), 2.53 (3H, s), 2.77 (2H, d, J = 7.4
30 Hz), 3.94 (3H, s), 4.13 (2H, brs), 4.20 (1H, brs), 4.95 (2H,
s), 7.01 (2H, d, J = 8.1 Hz), 7.09 (2H, d, J = 7.9 Hz), 7.22
(1H, d, J = 7.7 Hz), 7.35 (1H, t, J = 7.7 Hz), 7.83 (1H, s),
7.98 (1H, d, J = 7.7 Hz).

2) 3-{{[5-{{(tert-Butoxycarbonyl)amino}methyl}-6-isobutyl-2-

methyl-4-(4-methylphenyl)pyridin-3-
yl]carbonyloxy)methylbenzoic acid (1.43 g, yield 87%) was
obtained as a colorless oil from 3-(methoxycarbonyl)benzyl 5-
{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-
5 methylphenyl)nicotinate (1.69 g, 3.01 mmol) according to a
method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-
2.25 (1H, m), 2.34 (3H, s), 2.55 (3H, s), 2.80 (2H, d, J = 7.4
Hz), 4.11-4.16 (2H, m), 4.22 (1H, brs), 4.98 (2H, s), 7.02 (2H,
10 d, J = 7.9 Hz), 7.11 (2H, d, J = 7.7 Hz), 7.26-7.30 (1H, m),
7.39 (1H, t, J = 7.7 Hz), 7.89 (1H, s), 8.04 (1H, d, J = 7.5
Hz).

3) 3-{[(5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-
methylphenyl)pyridin-3-yl]carbonyloxy)methylbenzoic acid
15 dihydrochloride (293 mg, yield 60%) was obtained as a white
solid from 3-{[(5-{[(tert-butoxycarbonyl)amino]methyl}-6-
isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-
yl]carbonyloxy)methylbenzoic acid (0.50 g, 0.927 mmol)
according to a method similar to the method of Example 2-3).

20 ¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.16-2.25 (1H, m),
2.32 (3H, s), 2.54 (3H, s), 2.90 (2H, d, J = 6.6 Hz), 3.81 (2H,
d, J = 5.1 Hz), 5.04 (2H, s), 7.13 (2H, d, J = 8.5 Hz), 7.17
(2H, d, J = 8.3 Hz), 7.26-7.30 (1H, m), 7.44 (1H, t, J = 7.6
Hz), 7.73-7.74 (1H, m), 7.89-7.92 (1H, m), 8.30 (3H, brs).

25 **Example 231**

2-{[(5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-
methylphenyl)pyridin-3-yl]carbonyloxy)methylbenzoic acid
dihydrochloride

1) To a solution of 5-{[(tert-butoxycarbonyl)amino]methyl}-6-
30 isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.10 g,
2.67 mmol) in N,N-dimethylformamide (15 mL) were added 2-
bromobenzyl bromide (0.61 g, 2.43 mmol) and potassium carbonate
(0.51 g, 3.65 mmol) and the mixture was stirred at room
temperature for 1 hr. The reaction mixture was diluted with

ethyl acetate, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give 2-bromobenzyl 5-

5 {[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.23 g, yield 87%) as a colorless oil.
 $^1\text{H-NMR}$ (CDCl_3) δ : 0.97 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.14-2.25 (1H, m), 2.35 (3H, s), 2.56 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 4.11-4.13 (2H, m), 4.22 (1H, brs), 5.05 (2H, s), 7.02-7.05
10 (3H, m), 7.11 (2H, d, J = 7.9 Hz), 7.16-7.21 (2H, m), 7.51-7.54 (1H, m).

2) 2-Bromobenzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.23 g, 2.12 mmol), triethylamine (0.59 mL, 4.24 mmol) and [1,1'-

15 bis(diphenylphosphino)ferrocene]palladium(II) dichloride (174 mg, 0.212 mmol) were dissolved in methanol (5 mL) - N,N-dimethylformamide (15 mL) and the resulting mixture was stirred under a carbon monoxide atmosphere for 14 hrs. The reaction mixture was diluted with ethyl acetate (100 mL) and the mixture
20 was washed with saturated brine. The organic layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give 2-(methoxycarbonyl)benzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-
25 6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.88 g, yield 74%) was obtained as a yellow oil.

$^1\text{H-NMR}$ (CDCl_3) δ : 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.25 (1H, m), 2.35 (3H, s), 2.56 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 3.87 (3H, s), 4.11-4.16 (2H, m), 4.21 (1H, brs), 5.39 (2H, s), 7.01-7.06 (3H, m), 7.11 (2H, d, J = 7.9 Hz), 7.32-7.42 (2H, m), 7.93-7.96 (1H, m).

3) 2-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-y1]carbonyloxy)methyl]benzoic acid (0.75 g, yield 89%) was

obtained as a colorless oil from 2-(methoxycarbonyl)benzyl 5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.88 g, 1.54 mmol) according to a method similar to the method of Example 9-1).

⁵ ¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.37 (9H, s), 2.12-2.21 (1H, m), 2.36 (3H, s), 2.54 (3H, s), 2.83 (2H, d, J = 7.2 Hz), 4.13-4.18 (2H, m), 4.25 (1H, brs), 5.38 (2H, s), 7.01-7.04 (3H, m), 7.11 (2H, d, J = 7.5 Hz), 7.38-7.46 (2H, m), 8.06-8.09 (1H, m).

¹⁰ 4) 2-[(5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy)methyl]benzoic acid dihydrochloride (278 mg, yield 65%) was obtained as a white solid from 2-[(5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy)methyl]benzoic acid (0.45 g, 0.823 mmol) according to a method similar to the method of Example 2-3).

¹⁵ ¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.18-2.27 (1H, m), 2.35 (3H, s), 2.84 (2H, d, J = 7.2 Hz), 3.82 (2H, d, J = 5.3 Hz), 5.32 (2H, s), 6.97-7.00 (1H, m), 7.18 (2H, d, J = 8.3 Hz),
²⁰ 7.24 (2H, d, J = 7.9 Hz), 7.41-7.51 (2H, m), 7.87-7.91 (1H, m), 8.19 (3H, brs).

Example 232

methyl 4-((5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)amino)carbonylbenzoate
²⁵ dihydrochloride

Methyl 4-((5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)amino)carbonylbenzoate dihydrochloride (230 mg, yield 89%) was obtained as a white powder from tert-butyl [(5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl]carbamate (192 mg, 0.5 mmol) and terephthalic acid monomethyl ester chloride (149 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.22-2.31 (1H, m),

2.31 (3H, s), 2.54 (3H, s), 2.95 (2H, brs), 3.85 (2H, brs),
3.87 (3H, s), 7.20-7.27 (4H, m), 7.72 (2H, d, J = 8.4 Hz), 7.99
(2H, d, J = 8.4 Hz), 8.26 (3H, brs), 10.13 (1H, brs).

Example 233

- ⁵ 4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid dihydrochloride
- 1) 4-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid (248 mg, yield 98%) was obtained as a white powder from methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoate (260 mg, 0.48 mmol) according to a method similar to the method of Example 36-1).
- ¹⁵ ¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 1.35 (9H, s), 2.18-2.29 (1H, m), 2.29 (3H, s), 2.59 (3H, s), 2.88 (2H, brs), 3.99 (2H, brs), 7.14 (1H, s), 7.20 (4H, s), 7.70 (2H, d, J = 8.4 Hz), 7.97 (2H, d, J = 8.4 Hz), 10.13 (1H, brs).
- 2) 4-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid dihydrochloride (230 mg, yield 99%) was obtained as a white powder from 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid (248 mg, 0.47 mmol) according to a method similar to the method of Example 2-3).
- ¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.22-2.32 (1H, m), 2.31 (3H, s), 2.55 (3H, s), 2.96 (2H, brs), 3.83 (2H, brs), 7.20-7.27 (4H, m), 7.70 (2H, d, J = 8.1 Hz), 7.96 (2H, d, J = 8.1 Hz), 8.26 (3H, brs), 10.11 (1H, brs).

³⁰ **Example 234**

methyl (4-{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}phenyl)acetate dihydrochloride

1) Methyl (4-{{[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-

yl]methoxy}phenyl)acetate (0.36 g, yield 61%) was obtained as a white powder from tert-butyl {[5-(hydroxymethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (0.44 g, 1.1 mmol) and methyl 4-hydroxyphenylacetate (0.18 g, 1.1 mmol)

5 according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ : 1.03 (9H, s), 1.37 (9H, s), 2.36 (3H, s), 2.61 (3H, s), 2.87 (2H, s), 3.55 (2H, s), 3.68 (3H, s), 4.05-4.25 (3H, m), 4.59 (2H, s), 6.76 (2H, d, J = 8.5 Hz), 7.05 (2H, d, J = 8.5 Hz), 7.14 (2H, d, J = 8.5 Hz), 7.17 (2H, d, J = 8.5 Hz).

10 2) Methyl (4-{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}phenyl)acetate dihydrochloride (0.088 g, yield 74%) was obtained as a white powder from methyl (4-{[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}phenyl)acetate

15 (0.13 g, 0.22 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ : 1.04 (9H, s), 2.35 (3H, s), 2.77 (3H, brs), 3.14 (2H, brs), 3.58 (2H, d, J = 7.0 Hz), 3.59 (3H, s), 3.87 (2H, s), 4.66 (2H, s), 6.80 (2H, d, J = 8.7 Hz), 7.14 (2H, d, J = 8.7 Hz), 7.25 (2H, d, J = 7.7 Hz), 7.31 (2H, d, J = 7.7 Hz), 8.20 (3H, brs).

Example 235

methyl 2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1,3-oxazole-4-carboxylate
25 dihydrochloride

1) Methyl N-{[5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}serinate (5.37 g, yield 87%) was obtained as a colorless oil from 5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (5.00 g, 11.2 mmol) and serine methyl ester hydrochloride (2.09 g, 13.4 mmol) according to a method similar to the method of Example 195-2).

¹H-NMR (CDCl₃) δ : 0.97 (6H, d, J = 5.7 Hz), 2.15-2.26 (1H, m), 2.38 (3H, s), 2.57 (3H, s), 2.80 (2H, d, J = 7.0 Hz), 3.36-3.42 (1H, m), 3.61-3.69 (1H, m), 3.73 (3H, s), 4.19-4.29 (2H, m),

4.43-4.52 (2H, m), 5.03 (2H, s), 6.21 (1H, d, J = 7.0 Hz),
7.12-7.17 (2H, m), 7.17-7.22 (2H, m), 7.29-7.38 (5H, m).

2) A solution of methyl N-{{[5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}serinate (5.37 g, 9.81 mmol)
⁵ in dichloromethane (50 mL) was cooled to -78°C and diethylaminosulfur trifluoride (1.72 mL, 11.8 mmol) was added. The mixture was stirred at the same temperature for 1 hr. Potassium carbonate (1.36 g, 14.7 mmol) was added and the mixture was stirred at room temperature for 30 min. The reaction mixture was diluted with ethyl acetate, washed with saturated aqueous sodium hydrogen carbonate and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give methyl 2-[5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4,5-dihydro-1,3-oxazole-4-carboxylate (3.59 g, yield 69%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 2.15-2.26 (1H, m), 2.37 (3H, s), 2.57 (3H, s), 2.81 (2H, d, J = 7.2 Hz), 3.71 (3H, s), 4.11-4.16 (1H, m), 4.23 (2H, d, J = 5.5 Hz), 4.33 (1H, dd, J = 8.8, 7.4 Hz), 4.59-4.65 (1H, m), 5.03 (2H, s), 7.05 (2H, d, J = 8.5 Hz), 7.13-7.21 (2H, m), 7.29-7.38 (5H, m).

3) A solution of methyl 2-[5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4,5-dihydro-1,3-oxazole-4-carboxylate (0.83 g, 2.12 mmol) and 1,8-diazabicyclo[5.4.0]-7-undecene (1.11 mL, 7.42 mmol) in dichloromethane (10 mL) was cooled to 0°C and bromotrichloromethane (0.73 mL, 7.42 mmol) was added. The mixture was stirred at the same temperature for 1 hr. The reaction mixture was diluted with ethyl acetate, washed with saturated aqueous ammonium chloride solution and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give methyl 2-[5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1,3-oxazole-4-carboxylate (520 mg, yield 63%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 1.03 (6H, d, J = 6.8 Hz), 2.24-2.34 (4H, m), 2.59 (3H, s), 3.00 (2H, d, J = 7.4 Hz), 3.92 (3H, s), 7.11 (2H, d, J = 8.5 Hz), 7.16 (2H, d, J = 8.3 Hz), 8.08 (1H, s).

4) Methyl 2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1,3-oxazole-4-carboxylate dihydrochloride (456 mg, yield 73%) was obtained as a white solid from methyl 2-[5-cyano-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1,3-oxazole-4-carboxylate (0.52 g, 1.34 mmol) according to a method similar to the method of Example 108-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.21-2.30 (4H, m), 2.45-2.48 (3H, m), 2.90-3.02 (2H, m), 3.78 (3H, s), 3.85 (2H, d, J = 4.7 Hz), 7.11 (2H, dd, J = 8.1, 2.1 Hz), 7.20 (2H, d, J = 8.1 Hz), 8.30-8.47 (3H, m), 8.77 (1H, d, J = 1.5 Hz).

15 **Example 236**

2-(4-{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}phenyl)acetamide dihydrochloride

1) tert-Butyl {[5-{[4-(2-amino-2-oxoethyl)phenoxy]methyl}-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-

20 yl]methyl}carbamate (0.14 g, yield 47%) was obtained as a white powder from tert-butyl {[5-(hydroxymethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (0.22 g, 0.53 mmol) and 4-hydroxyphenylacetamide (0.081 g, 0.53 mmol) according to a method similar to the method of Example 214-1).

25 ¹H-NMR (CDCl₃) δ: 1.04 (9H, s), 1.37 (9H, s), 2.36 (3H, s), 2.62 (3H, s), 2.88 (2H, s), 3.51 (2H, s), 4.10-4.25 (3H, m), 4.61 (2H, s), 5.35 (2H, brs), 6.75-6.80 (2H, m), 7.05 (2H, d, J = 7.9 Hz), 7.10-7.20 (4H, m).

2) 2-(4-{[5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-

30 neopentylpyridin-3-yl]methoxy}phenyl)acetamide dihydrochloride (0.098 g, yield 92%) was obtained as a pale-yellow powder from tert-butyl {[5-{[4-(2-amino-2-oxoethyl)phenoxy]methyl}-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (0.11 g, 0.20 mmol) according to a method

similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ: 1.05 (9H, s), 2.36 (3H, s), 2.79 (3H, brs), 3.05-3.25 (2H, m), 3.28 (2H, s), 3.88 (2H, brs), 4.66 (2H, s), 6.79 (2H, d, J = 8.5 Hz), 6.83 (1H, brs), 7.14 (2H, d, J = 8.5 Hz), 7.26 (2H, d, J = 7.4 Hz), 7.33 (2H, d, J = 7.4 Hz), 7.42 (1H, brs), 8.19 (3H, brs).

Example 237

methyl (4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}phenyl)acetate

10 1) Methyl (4-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}phenyl)acetate (570 mg, yield 83%) was obtained as a colorless oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (500 mg, 1.25 mmol) and methyl (4-hydroxyphenyl)acetate (250 mg, 1.51 mmol) according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-2.30 (1H, m), 2.36 (3H, s), 2.62 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.51 (2H, s), 3.56 (3H, s), 4.10 (2H, d, J = 4.7 Hz), 4.20 (1H, s), 4.61 (2H, s), 6.78 (2H, d, J = 8.5 Hz), 7.06 (2H, d, J = 8.5 Hz), 7.12-7.20 (4H, m).

20 2) Methyl (4-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}phenyl)acetate (570 mg, 1.04 mmol) was dissolved in trifluoroacetic acid (10 mL) and the mixture was stirred for 1 hr. The reaction mixture was concentrated under reduced pressure and the residue was partitioned between ethyl acetate and saturated aqueous sodium hydrogen carbonate. The organic 25 layer was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The residue was purified by silica gel column chromatography to give methyl (4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}phenyl)acetate (300 mg, yield

65%) as a colorless oil.

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.18-2.25 (1H, m), 2.34 (3H, s), 2.60 (3H, s), 2.88 (2H, d, J = 7.4 Hz), 3.30 (2H, d, J = 5.3 Hz), 3.61 (3H, s), 4.20 (2H, d, J = 4.7 Hz), 4.60
⁵ (2H, s), 6.70 (2H, d, J = 8.5 Hz), 6.79 (2H, d, J = 8.5 Hz), 7.05 (2H, d, J = 8.3 Hz), 7.15 (2H, d, J = 8.3 Hz).

Example 238

3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid

¹⁰ dihydrochloride

3-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid dihydrochloride (230 mg, yield 89%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and isophthalic acid monomethyl ester chloride (149 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.01 (6H, d, J = 6.6 Hz), 2.18-2.31 (1H, m), 2.31 (3H, s), 2.60 (3H, s), 3.04 (2H, brs), 3.85 (2H, brs), 7.25 (4H, s), 7.57 (1H, t, J = 7.8 Hz), 7.86 (1H, d, J = 7.8 Hz), 8.07 (1H, d, J = 7.8 Hz), 8.16 (1H, s), 8.36 (3H, brs), 10.19 (1H, brs).

Example 239

²⁵ methyl 3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1H-indole-2-carboxylate

1) Methyl 3-{{[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1H-indole-2-carboxylate (0.41 g, yield 52%) was obtained as a

³⁰ pale-yellow solid from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.60 g, 1.49 mmol) and methyl 3-hydroxyindole-2-carboxylate (0.26 g, 1.36 mmol) according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.37 (9H, s), 2.17-2.26 (1H, m), 2.37 (3H, s), 2.77 (2H, d, J = 7.2 Hz), 2.86 (3H, s), 3.82 (3H, s), 4.00 (2H, d, J = 4.5 Hz), 4.09 (1H, brs), 5.03 (2H, s), 6.74-6.89 (4H, m), 7.09 (2H, d, J = 7.9 Hz),
5 7.21-7.31 (2H, m), 8.28 (1H, brs).

2) Methyl 3-{[5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1H-indole-2-carboxylate (0.26 g, 1.36 mmol) was dissolved in 4N hydrogen chloride ethyl acetate solution (10 mL) and the
10 mixture was stirred at room temperature for 30 min. The reaction mixture was neutralized with saturated aqueous sodium hydrogen carbonate and extracted with ethyl acetate. The extract was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure. The obtained
15 yellow solid was recrystallized from ethyl acetate-hexane to give methyl 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1H-indole-2-carboxylate (256 mg, yield 75%) as pale-yellow crystals.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 2.17-2.30 (1H, m),
20 2.38 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 2.86 (3H, s), 3.51 (2H, s), 3.83 (3H, s), 5.02 (2H, s), 6.77-6.88 (4H, m), 7.10 (2H, d, J = 7.7 Hz), 7.22-7.28 (2H, m), 8.27 (1H, brs).

Example 240

4-cyanobenzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate

1) 4-Cyanobenzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.32 g, yield 86%) was obtained as a yellow oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (2.10 g, 5.10 mmol) and 4-cyanobenzyl bromide (1.00 g, 5.10 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.17-2.26 (1H, m), 2.37 (3H, s), 2.54 (3H, s), 2.78 (2H, d, J = 7.2

Hz), 4.11-4.13 (2H, m), 4.20 (1H, brs), 4.98 (2H, s), 7.01 (2H, d, J = 8.1 Hz), 7.10 (4H, d, J = 8.1 Hz), 7.54 (2H, d, J = 8.3 Hz).

2) 4-Cyanobenzyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.52 g, 0.985 mmol) was dissolved in trifluoroacetic acid (10 mL) and the mixture was stirred at room temperature for 1 hr. The reaction mixture was neutralized with saturated aqueous sodium hydrogen carbonate and extracted twice with ethyl acetate. The extract was dried over anhydrous magnesium sulfate to give 4-cyanobenzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.42 g, yield 99%) as a yellow oil.
¹H-NMR (CDCl₃) δ: 0.90 (6H, d, J = 6.6 Hz), 2.08-2.17 (1H, m), 2.32 (3H, s), 2.54 (3H, s), 2.70 (2H, d, J = 7.0 Hz), 3.97 (2H, s), 4.99 (2H, s), 7.00 (2H, d, J = 8.1 Hz), 7.08-7.14 (4H, m), 7.54 (2H, d, J = 8.3 Hz).

Example 241

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]quinoxaline-2-carboxamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]quinoxaline-2-carboxamide dihydrochloride (137 mg, yield 50%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}carbamate (192 mg, 0.5 mmol) and quinoxaline-2-carbonyl chloride (144 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.02 (6H, d, J = 6.6 Hz), 2.22-2.29 (1H, m), 2.23 (3H, s), 2.64 (3H, s), 3.06 (2H, brs), 3.86 (2H, brs), 7.22 (2H, d, J = 8.1 Hz), 7.29 (2H, d, J = 8.1 Hz), 7.96-8.04 (2H, m), 8.11-8.28 (2H, m), 8.39 (3H, brs), 9.34 (1H, s), 10.50 (1H, brs).

Example 242

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]-2,5-dimethylfuran-3-carboxamide dihydrochloride

- N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2,5-dimethylfuran-3-carboxamide dihydrochloride (215 mg, yield 90%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 2,5-dimethylfuran-3-carbonyl chloride (119 mg, 0.75 mmol) according to a method similar to the method of Example 223.
- ¹⁰ ¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.17 (3H, s), 2.17-2.29 (1H, m), 2.29 (3H, s), 2.34 (3H, s), 2.54 (3H, s), 2.99 (2H, brs), 3.82 (2H, d, J = 5.1 Hz), 6.25 (1H, s), 7.20 (2H, d, J = 8.1 Hz), 7.26 (2H, d, J = 8.1 Hz), 8.28 (3H, brs), 9.32 (1H, brs).

¹⁵ **Example 243**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-methylthiophene-2-carboxamide dihydrochloride

- N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-methylthiophene-2-carboxamide dihydrochloride (215 mg, yield 90%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 3-methylthiophene-2-carbonyl chloride (120 mg, 0.75 mmol) according to a method similar to the method of Example 223.
- ²⁰ ¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.08 (3H, s), 2.09-2.33 (1H, m), 2.34 (3H, s), 2.51 (3H, s), 2.91 (2H, brs), 3.82 (2H, brs), 6.89 (1H, d, J = 5.1 Hz), 7.19 (2H, d, J = 7.8 Hz), 7.27 (2H, d, J = 7.8 Hz), 7.55 (1H, d, J = 5.1 Hz), 8.17 (3H, brs), 9.37 (1H, brs).

Example 244

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1-benzothiophene-2-carboxamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1-benzothiophene-2-carboxamide dihydrochloride (215 mg, yield 90%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 1-benzothiophene-2-carbonyl chloride (150 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.20-2.28 (1H, m), 2.28 (3H, s), 2.60 (3H, s), 3.00 (2H, brs), 3.84 (2H, d, J = 5.4 Hz), 7.25 (4H, s), 7.41-7.50 (2H, m), 7.91 (1H, d, J = 6.9 Hz), 8.00 (1H, d, J = 6.9 Hz), 8.04 (1H, s), 8.33 (3H, brs), 10.34 (1H, brs).

Example 245

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-methyl-1-benzofuran-2-carboxamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-methyl-1-benzofuran-2-carboxamide dihydrochloride (213 mg, yield 90%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 3-methyl-1-benzofuran-2-carbonyl chloride (150 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.16-2.29 (1H, m), 2.29 (3H, s), 2.41 (3H, s), 2.60 (3H, s), 3.03 (2H, brs), 3.83 (2H, brs), 7.25 (4H, s), 7.35 (1H, t, J = 6.9 Hz), 7.49 (1H, t, J = 6.9 Hz), 7.56 (1H, d, J = 6.9 Hz), 7.73 (1H, d, J = 6.9 Hz), 8.35 (3H, brs), 10.08 (1H, brs).

Example 246

methyl [4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)-2-oxopiperazin-1-yl]acetate dihydrochloride

1) Methyl [4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-

isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)-2-oxopiperazin-1-yl]acetate was obtained as an oil from 5-{{(tert-butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol)

⁵ and methyl (2-oxopiperazin-1-yl)acetate (344 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1) : 582

2) Methyl [4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]amino}carbonyl)-2-oxopiperazin-1-

¹⁰ yl]acetate dihydrochloride (271 mg, yield 49%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.3 Hz), 1.99-2.28 (1H, m),

2.37 (3H, s), 2.50 (3H, s), 2.60 (2H, brs), 3.14 (2H, t, J =

¹⁵ 5.1 Hz), 3.46 (2H, t, J = 5.1 Hz), 3.66 (3H, s), 3.81 (4H, brs), 4.08 (2H, s), 7.17 (2H, d, J = 7.8 Hz), 7.29 (2H, d, J = 7.8 Hz), 8.43 (3H, brs).

Example 247

[5-(methoxycarbonyl)pyridin-2-yl]methyl 5-(aminomethyl)-6-

²⁰ isobutyl-2-methyl-4-(4-methylphenyl)nicotinate

1) To a solution of 5-{{(tert-butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.85 g, 4.48 mmol), methyl 6-(hydroxymethyl)nicotinate (0.68 g, 4.07 mmol) and triphenylphosphine (1.39 g, 5.29 mmol) in

²⁵ tetrahydrofuran (20 mL) was added 40% diethyl azodicarboxylate toluene solution (2.3 mL, 5.29 mmol) and the mixture was stirred at room temperature for 30 min. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give [5-

³⁰ (methoxycarbonyl)pyridin-2-yl]methyl 5-{{(tert-butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.29 g, yield 99%) as a white solid.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-

2.26 (1H, m), 2.35 (3H, s), 2.58 (3H, s), 2.79 (2H, d, J = 7.2

Hz), 3.96 (3H, s), 4.13-4.15 (2H, m), 4.21 (1H, brs), 5.11 (2H, s), 6.88 (1H, d, J = 8.5 Hz), 7.06 (2H, d, J = 8.1 Hz), 7.13 (2H, d, J = 7.9 Hz), 8.14 (1H, dd, J = 8.2, 2.2 Hz), 9.10 (1H, dd, J = 2.1, 0.75 Hz).

5 2) [5-(Methoxycarbonyl)pyridin-2-yl]methyl 5-{{(tert-
butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-
methylphenyl)nicotinate (0.37 g, 0.659 mmol) was dissolved in
4N hydrogen chloride ethyl acetate solution (10 mL) and the
mixture was stirred at room temperature for 30 min. The
10 reaction mixture was neutralized with saturated aqueous sodium
hydrogen carbonate and extracted with ethyl acetate. The
extract was dried over anhydrous magnesium sulfate and the
solvent was evaporated under reduced pressure to give [5-
(methoxycarbonyl)pyridin-2-yl]methyl 5-(aminomethyl)-6-
15 isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (142 mg, yield
46%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 2.17-2.29 (1H, m),
2.35 (3H, s), 2.57 (3H, s), 2.81 (2H, d, J = 7.4 Hz), 3.65 (2H,
s), 3.96 (3H, s), 5.11 (2H, s), 6.89 (1H, d, J = 8.3 Hz), 7.10-
20 7.16 (4H, m), 8.14 (1H, dd, J = 8.2, 2.2 Hz), 9.10 (1H, d, J =
1.3 Hz).

Example 248

6-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-
methylphenyl)pyridin-3-yl]carbonyl}oxy}methyl]nicotinic acid
25 trihydrochloride
1) 6-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-
methylphenyl)pyridin-3-
yl]carbonyl}oxy}methyl]nicotinic acid (1.08 g, yield 58%) was
obtained as a colorless oil from [5-(methoxycarbonyl)pyridin-2-
30 yl]methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-
methyl-4-(4-methylphenyl)nicotinate (1.90 g, 3.38 mmol)
according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.27-
2.35 (4H, m), 2.60 (3H, s), 2.81 (2H, d, J = 7.2 Hz), 4.14-4.15

(2H, m), 4.25 (1H, brs), 5.14 (2H, s), 6.88-6.95 (1H, m), 7.06-7.19 (4H, m), 8.19 (1H, dd, J = 8.2, 2.2 Hz), 9.16 (1H, s).

2) 6-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]nicotinic acid

⁵ trihydrochloride (413 mg, yield 81%) was obtained as a white solid from 6-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]nicotinic acid (0.50 g, 0.913 mmol) according to a method similar to the method of Example 2-3).

¹⁰ ¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.18-2.28 (1H, m), 2.33 (3H, s), 2.63 (3H, brs), 2.90-2.97 (2H, m), 3.82 (2H, d, J = 5.1 Hz), 5.15 (2H, s), 7.03 (1H, d, J = 8.1 Hz), 7.17-7.23 (4H, m), 8.17 (1H, dd, J = 8.2, 2.0 Hz), 8.38 (3H, brs), 8.98 (1H, d, J = 1.5 Hz).

¹⁵ **Example 249**

[5-(aminocarbonyl)pyridin-2-yl]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate

1) [5-(Aminocarbonyl)pyridin-2-yl]methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-

²⁰ methylphenyl)nicotinate (222 mg, yield 38%) was obtained as a colorless oil from 6-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]nicotinic acid (0.58 g, 1.06 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-2.26 (1H, m), 2.36 (3H, s), 2.58 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 4.13-4.15 (2H, m), 4.22 (1H, brs), 5.10 (2H, s), 6.92 (1H, d, J = 7.9 Hz), 7.07 (2H, d, J = 8.1 Hz), 7.14 (2H, d, J = 7.9 Hz), 8.03 (1H, dd, J = 8.3, 2.3 Hz), 8.89 (1H, d, J = 2.3 Hz).

³⁰ 2) [5-(Aminocarbonyl)pyridin-2-yl]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (159 mg, yield 87%) was obtained as a colorless oil from [5-(aminocarbonyl)pyridin-2-yl]methyl 5-{[(tert-

butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.22 g, 0.406 mmol) according to a method similar to the method of Example 247-2).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 2.15-2.31 (1H, m),
5 2.36 (3H, s), 2.57 (3H, s), 2.81 (2H, d, J = 7.4 Hz), 3.65 (2H, s), 5.10 (2H, s), 6.94 (1H, d, J = 7.7 Hz), 7.11-7.17 (4H, m), 8.03 (1H, dd, J = 8.1, 2.3 Hz), 8.89 (1H, d, J = 2.3 Hz).

Example 250

ethyl 4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-ethylpyrimidine-5-carboxylate tetrahydrochloride

1) Ethyl 4-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-ethylpyrimidine-5-carboxylate (308 mg, yield 40%) was obtained
15 as a white solid from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.53 g, 1.33 mmol) and ethyl 2-ethyl-4-hydroxypyrimidine-5-carboxylate (0.26 g, 1.33 mmol) according to a method similar to the method of Example 214-1).

20 ¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.8 Hz), 1.20-1.29 (6H, m), 1.39 (9H, s), 2.19-2.28 (1H, m), 2.34 (3H, s), 2.67 (3H, s), 2.75-2.83 (4H, m), 4.10 (2H, d, J = 4.9 Hz), 4.27-4.34 (3H, m), 5.22 (2H, s), 7.06 (2H, d, J = 8.1 Hz), 7.14 (2H, d, J = 7.9 Hz), 8.86 (1H, s).

25 2) Ethyl 4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-ethylpyrimidine-5-carboxylate tetrahydrochloride (269 mg, yield 80%) was obtained as a white solid from ethyl 4-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-ethylpyrimidine-5-carboxylate (308 mg, 0.536 mmol) according to a method similar
30 to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 1.19 (3H, t, J = 7.5 Hz), 1.25 (3H, t, J = 7.1 Hz), 2.14-2.23 (1H, m), 2.43 (3H,

s), 2.58-2.67 (2H, m), 2.81-2.97 (3H, m), 3.13 (2H, brs), 3.73-3.83 (2H, m), 4.22 (2H, t, J = 7.0 Hz), 4.42 (2H, s), 7.25-7.31 (2H, m), 7.38-7.43 (2H, m), 8.43 (3H, brs), 8.46 (1H, s).

Example 251

⁵ 4-(1H-tetrazol-5-yl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride
1) A solution of 4-cyanobenzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.28 g, 2.43 mmol) and tributyltin azide (2.3 mL, 8.49 mmol) in toluene (7.5 mL) was heated under reflux under an argon atmosphere for 3 hrs. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give 4-(1H-tetrazol-5-yl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.23 g, yield 88%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.24 (1H, m), 2.25 (3H, s), 2.54 (3H, s), 2.83 (2H, d, J = 7.2 Hz), 4.18 (2H, d, J = 4.9 Hz), 4.32 (1H, brs), 5.00 (2H, s), 7.01 (2H, d, J = 7.9 Hz), 7.07 (2H, d, J = 7.9 Hz), 7.18 (2H, d, J = 8.1 Hz), 8.03 (2H, d, J = 8.1 Hz).

2) 4-(1H-Tetrazol-5-yl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (688 mg, yield 95%) was obtained as a white solid from 4-(1H-tetrazol-5-yl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.75 g, 1.33 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.17-2.26 (1H, m), 2.30 (3H, s), 2.54 (3H, s), 2.87 (2H, d, J = 6.8 Hz), 3.81 (2H, d, J = 5.5 Hz), 5.08 (2H, s), 7.14-7.25 (6H, m), 8.02 (2H, d, J = 8.1 Hz), 8.22 (3H, brs).

Example 252

5-[(5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl]oxy)methyl]furan-2-

carboxylic acid dihydrochloride

- 1) [5-(Methoxycarbonyl)-2-furyl]methyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.37 g, yield 88%) was obtained as a yellow oil from 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (2.00 g, 4.85 mmol) and methyl 5-(chloromethyl)furan-2-carboxylate (0.85 g, 4.85 mmol) according to a method similar to the method of Example 169-1).
- 10 $^1\text{H-NMR}$ (CDCl_3) δ : 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-2.24 (1H, m), 2.35 (3H, s), 2.52 (3H, s), 2.77 (2H, d, J = 7.2 Hz), 3.91 (3H, s), 4.11 (2H, d, J = 5.1 Hz), 4.19 (1H, brs), 4.94 (2H, s), 6.24 (1H, d, J = 3.6 Hz), 7.00 (2H, d, J = 8.1 Hz), 7.06 (1H, d, J = 3.6 Hz), 7.11 (2H, d, J = 7.9 Hz).
- 15 2) 5-{{[5-{{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl}furan-2-carboxylic acid (1.95 g, yield 95%) was obtained as a white solid from [5-(methoxycarbonyl)-2-furyl]methyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.11 g, 3.83 mmol) according to a method similar to the method of Example 9-1).
- 20 $^1\text{H-NMR}$ (CDCl_3) δ : 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.14-2.25 (1H, m), 2.36 (3H, s), 2.53 (3H, s), 2.86 (2H, d, J = 7.0 Hz), 4.09-4.18 (2H, m), 4.26 (1H, brs), 4.99 (2H, s), 6.32 (1H, d, J = 3.4 Hz), 7.03 (2H, d, J = 8.1 Hz), 7.10-7.18 (3H, m).
- 25 3) 5-{{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl}furan-2-carboxylic acid dihydrochloride (460 mg, yield 79%) was obtained as a white solid from 5-{{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl}furan-2-carboxylic acid (0.61 g, 1.14 mmol) according to a method similar to the method of Example 2-3).
- 30 $^1\text{H-NMR}$ (DMSO-d_6) δ : 0.96 (6H, d, J = 6.6 Hz), 2.16-2.27 (1H, m),

2.33 (3H, s), 2.90 (2H, brs), 3.80 (2H, d, J = 5.3 Hz), 5.05 (2H, s), 6.46 (1H, d, J = 3.4 Hz), 7.11-7.14 (3H, m), 7.17 (2H, d, J = 8.1 Hz), 8.29 (3H, brs).

Example 253

⁵ [5-(aminocarbonyl)-2-furyl]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) [5-(Aminocarbonyl)-2-furyl]methyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (520 mg, yield 69%) was obtained as a

¹⁰ colorless oil from 5-{{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-furan-2-carboxylic acid (0.75 g, 1.40 mmol) according to a method similar to the method of Example 3-1).

¹⁵ ¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.14-2.27 (1H, m), 2.35 (3H, s), 2.52 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.06-4.13 (2H, m), 4.19 (1H, brs), 4.94 (2H, s), 5.45 (1H, brs), 6.16 (1H, brs), 6.27 (1H, d, J = 3.4 Hz), 6.98 (2H, d, J = 8.1 Hz), 7.04 (1H, d, J = 3.6 Hz), 7.09 (2H, d, J = 7.9 Hz).

²⁰ 2) [5-(Aminocarbonyl)-2-furyl]methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (471 mg, yield 95%) was obtained as a white solid from [5-(aminocarbonyl)-2-furyl]methyl 5-{{[(tert-

²⁵ butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.52 g, 0.971 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.14-2.27 (1H, m), 2.34 (3H, s), 2.88 (2H, brs), 3.80 (2H, d, J = 5.5 Hz), 5.02 (2H, s), 6.39 (2H, d, J = 3.4 Hz), 7.06 (1H, d, J = 3.4 Hz), ³⁰ 7.12 (2H, d, J = 7.9 Hz), 7.18 (2H, d, J = 8.3 Hz), 7.43 (1H, brs), 7.73 (1H, brs), 8.28 (3H, brs).

Example 254

methyl 3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl](methyl)amino]carbonyl}benzoate

dihydrochloride

To a mixture of 3-{{[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl}benzoic acid (212 mg,
5 0.4 mmol), potassium carbonate (138 mg, 1.0 mmol) and N,N-dimethylformamide (5 mL) was added methyl iodide (262 mg, 2.0 mmol) and the mixture was stirred at room temperature for 8 hrs. Water was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed
10 with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give an oil. To a solution of the obtained oil in ethyl acetate (1 mL) was added a 4N hydrogen chloride
15 ethyl acetate solution (1 mL) and the mixture was stirred at room temperature for 1 hr. The solvent was evaporated under reduced pressure and the obtained residue was crystallized from hexane to give methyl 3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl](methyl)amino}carbonyl}benzoate
20 dihydrochloride (203 mg, yield 95%) as a white powder.

EIMS(M+1): 460

Example 255

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]isophthalamide dihydrochloride
25 1) tert-Butyl {{[5-{{3-(aminocarbonyl)benzoyl}amino}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (248 mg, yield 98%) was obtained as a white powder from 3-{{[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl}benzoic acid (260 mg,
30 0.48 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.20-2.31 (1H, m), 2.33 (3H, s), 2.49 (3H, s), 2.78 (2H, brs), 4.13 (2H, brs), 4.40 (1H, brs), 5.79 (1H, brs), 6.38 (1H, brs), 7.03

(2H, d, J = 8.1 Hz), 7.18 (2H, d, J = 8.1 Hz), 7.7.39-7.45 (1H, brs), 7.60-7.63 (1H, m), 7.88-7.92 (2H, m).

2) N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]isophthalamide dihydrochloride (233

⁵ mg, yield 99%) was obtained as a white powder from tert-butyl {[5-{[3-(aminocarbonyl)benzoyl]amino}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (248 mg, 0.47 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ:1.00 (6H, d, J = 6.3 Hz), 2.22-2.30 (1H, m),

¹⁰ 2.30 (3H, s), 2.51 (3H, s), 2.89 (2H, brs), 3.84 (2H, brs), 7.23 (4H, s), 7.56 (1H, t, J = 7.8 Hz), 7.83 (2H, d, J = 7.8 Hz), 8.06 (2H, d, J = 7.8 Hz), 8.14 (1H, s), 8.16 (3H, brs), 10.04 (1H, brs).

Example 256

¹⁵ 4-[2-oxo-2-(2-oxo-2-phenylethoxy)ethyl]benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) 4-[2-Oxo-2-(2-oxo-2-phenylethoxy)ethyl]benzyl 5-{{(tert-butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-

²⁰ methylphenyl)nicotinate (2.85 g, yield 86%) was obtained as a colorless oil from 5-{{(tert-butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (2.00 g, 4.85 mmol) and phenacyl 4-(bromomethyl)phenylacetate (1.69 g, 4.85 mmol) according to a method similar to the method of

²⁵ Example 169-1).

¹H-NMR (CDCl₃) δ:0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.24 (1H, m), 2.38 (3H, s), 2.52 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.82 (2H, s), 4.11-4.16 (2H, m), 4.21 (1H, brs), 4.91 (2H, s), 5.36 (2H, s), 7.02-7.05 (4H, m), 7.15 (2H, d, J = 7.7 Hz),

³⁰ 7.26-7.29 (2H, m), 7.46-7.51 (2H, m), 7.58-7.64 (1H, m), 7.88-7.91 (2H, m).

2) 4-[2-Oxo-2-(2-oxo-2-phenylethoxy)ethyl]benzyl 5-

(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (117 mg, yield 45%) was obtained as a white

solid from 4-[2-oxo-2-(2-oxo-2-phenylethoxy)ethyl]benzyl 5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.27 g, 0.398 mmol) according to a method similar to the method of Example 2-3).

5 $^1\text{H-NMR}$ (DMSO-d₆) δ : 0.96 (6H, d, J = 6.6 Hz), 2.16-2.27 (1H, m), 2.38 (3H, s), 2.83 (2H, brs), 3.81 (2H, d, J = 5.3 Hz), 3.85 (2H, s), 4.95 (2H, s), 5.53 (2H, s), 7.02 (2H, d, J = 8.1 Hz), 7.15 (2H, d, J = 7.5 Hz), 7.26 (4H, t, J = 7.72), 7.56 (2H, d, J = 7.9 Hz), 7.67-7.72 (1H, m), 7.92-7.98 (2H, m), 8.17 (3H, brs).
10

Example 257

4-(2-methoxy-2-oxoethyl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) {4-[(5-[(tert-Butoxycarbonyl)amino]methyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phenyl}acetic acid (1.65 g, yield 77%) was obtained as a colorless oil from 4-[2-oxo-2-(2-oxo-2-phenylethoxy)ethyl]benzyl 5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (2.58 g, 3.80 mmol) according to a method similar to the method of Example 9-1).

20 $^1\text{H-NMR}$ (CDCl₃) δ : 0.95 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.14-2.23 (1H, m), 2.37 (3H, s), 2.52 (3H, s), 2.77 (2H, d, J = 7.2 Hz), 3.65 (2H, s), 4.09-4.16 (2H, m), 4.21 (1H, brs), 4.90 (2H, s), 7.00-7.06 (4H, m), 7.13 (2H, d, J = 7.9 Hz), 7.21 (2H, d, J = 8.1 Hz).

25 2) To a mixture of {4-[(5-[(tert-butoxycarbonyl)amino]methyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phenyl}acetic acid (0.65 g, 1.16 mmol), potassium carbonate (0.32 g, 2.32 mmol) and N,N-dimethylformamide (15 mL) was added methyl iodide (197 mg, 1.39 mmol) and the mixture was stirred at room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate, washed with saturated brine and dried over

anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give 4-(2-methoxy-2-oxoethyl)benzyl 5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.56 g, yield 84%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-2.26 (1H, m), 2.38 (3H, s), 2.52 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.62 (2H, s), 3.70 (3H, s), 4.12-4.13 (2H, m), 4.20 (1H, brs), 4.90 (2H, s), 7.01-7.04 (4H, m), 7.14 (2H, d, J = 7.9 Hz), 7.20 (2H, d, J = 8.1 Hz).

3) 4-(2-Methoxy-2-oxoethyl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (483 mg, yield 90%) was obtained as a white solid from 4-(2-methoxy-2-oxoethyl)benzyl 5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.56 g, 0.974 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.95 (6H, d, J = 6.6 Hz), 2.14-2.26 (1H, m), 2.37 (3H, s), 2.79-2.88 (2H, m), 3.62 (3H, s), 3.69 (2H, s), 3.81 (2H, d, J = 5.3 Hz), 4.94 (2H, s), 7.00 (2H, d, J = 8.1 Hz), 7.13-7.24 (6H, m), 8.21 (3H, brs).

Example 258

{4-[(5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy)methyl]phenyl}acetic acid dihydrochloride

{4-[(5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy)methyl]phenyl}acetic acid dihydrochloride (348 mg, yield 73%) was obtained as a white solid from {4-[(5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy)methyl]phenyl}acetic acid (0.50 g, 0.892 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.16-2.27 (1H, m),

2.37 (3H, s), 2.53 (3H, s), 2.90 (2H, d, J = 5.8 Hz), 3.57 (2H, s), 3.82 (2H, d, J = 5.3 Hz), 4.95 (2H, s), 6.99 (2H, d, J = 8.1 Hz), 7.15 (2H, d, J = 8.1 Hz), 7.20 (2H, d, J = 8.1 Hz), 7.23 (2H, d, J = 8.1 Hz), 8.30 (3H, brs).

5 Example 259

4 (2 amino 2 oxoethyl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) 4-(2-Amino-2-oxoethyl)benzyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-

10 methylphenyl)nicotinate (360 mg, yield 72%) was obtained as a colorless oil from {4-{{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl}phenyl}acetic acid (0.50 g, 0.892 mmol) according to a method similar to the
15 method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-2.26 (1H, m), 2.39 (3H, s), 2.52 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.58 (2H, s), 4.12-4.13 (2H, m), 4.21 (1H, brs), 4.91 (2H, s), 5.31 (2H, brs), 7.04-7.06 (4H, m), 7.16 (2H, d, J = 7.9 Hz), 7.20 (2H, d, J = 8.1 Hz).

2) 4-(2-Amino-2-oxoethyl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (231 mg, yield 67%) was obtained as a white solid from 4-(2-amino-2-oxoethyl)benzyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-

25 isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.36 g, 0.643 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.95 (6H, d, J = 6.6 Hz), 2.14-2.25 (1H, m), 2.38 (3H, s), 2.86 (2H, brs), 3.37 (2H, s), 3.81 (2H, d, J = 5.5 Hz), 4.93 (2H, s), 6.88 (1H, brs), 6.98 (2H, d, J = 8.1 Hz), 7.13-7.25 (6H, m), 7.49 (1H, brs), 8.21 (3H, brs).

Example 260

4-(methylsulfonyl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) 4-(Methylsulfonyl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (530 mg, yield 73%) was obtained as a colorless oil from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (495 mg, 1.20 mmol) and 1-(bromomethyl) 4-(methylsulfonyl)benzene (300 mg, 1.20 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.19-2.28 (1H, m), 2.38 (3H, s), 2.55 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.04 (3H, s), 4.12-4.13 (2H, m), 4.21 (1H, brs), 5.01 (2H, s), 7.04 (2H, d, J = 8.1 Hz), 7.14 (2H, d, J = 7.9 Hz), 7.19 (2H, d, J = 8.3 Hz), 7.83 (2H, d, J = 8.5 Hz).

2) 4-(Methylsulfonyl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (466 mg, yield 92%) was obtained as a white solid from 4-(methylsulfonyl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.53 g, 0.913 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.15-2.26 (1H, m), 2.36 (3H, s), 2.54-2.58 (3H, m), 2.87-2.97 (2H, m), 3.22 (3H, s), 3.81 (2H, d, J = 5.1 Hz), 5.11 (2H, s), 7.15-7.28 (6H, m), 7.84 (2H, d, J = 8.3 Hz), 8.23-8.40 (3H, m).

25 **Example 261**

ethyl 3-[4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)-2-oxopiperazin-1-yl]propionate dihydrochloride

1) Ethyl 3-[4-({[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)-2-oxopiperazin-1-yl]propionate was obtained as an oil from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and ethyl (2-oxopiperazin-1-yl)propionate (250 mg, 2.0

mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1) : 610

2) Ethyl 3-[4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)-2-oxopiperazin-1-yl]propionate dihydrochloride (278 mg, yield 49%) was obtained as a white powder from the oil obtained in aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.3 Hz), 1.19 (3H, t, J = 7.2 Hz), 2.14-2.23 (1H, m), 2.37 (3H, s), 2.64 (2H, s), 3.06 (4H, brs), 3.37-3.47 (4H, m), 3.74 (2H, s), 3.83 (2H, brs), 4.06 (2H, q, J = 7.2 Hz), 7.18 (2H, d, J = 7.8 Hz), 7.29 (2H, d, J = 7.8 Hz), 8.40 (3H, brs).

Example 262

15 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2-methoxybenzamide dihydrochloride N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2-methoxybenzamide dihydrochloride (209 mg, yield 95%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 2-methoxybenzoyl chloride (128 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.18-2.29 (1H, m), 2.36 (3H, s), 2.61 (3H, s), 3.03 (2H, s), 3.69 (3H, s), 3.84 (2H, brs), 6.98 (1H, t, J = 7.5 Hz), 7.08 (1H, d, J = 8.1 Hz), 7.24 (2H, d, J = 8.1 Hz), 7.32 (2H, d, J = 8.1 Hz), 7.39-7.49 (2H, m), 8.32 (3H, brs), 9.55 (1H, brs).

Example 263

30 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2-fluorobenzamide dihydrochloride N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2-fluorobenzamide dihydrochloride (204 mg, yield 95%) was obtained as a white powder from tert-

butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 2-fluorobenzoyl chloride (122 mg, 0.75 mmol) according to a method similar to the method of Example 223.

5 $^1\text{H-NMR}$ (DMSO-d₆) δ : 0.99 (6H, d, J = 6.6 Hz), 2.21-2.28 (1H, m), 2.37 (3H, s), 2.55 (3H, s), 2.92 (2H, s), 3.84 (2H, s), 7.13-7.32 (7H, m), 7.49-7.54 (1H, m), 8.20 (3H, brs), 9.86 (1H, brs).

Example 264

10 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-methoxybenzamide dihydrochloride
N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-methoxybenzamide dihydrochloride (196 mg, yield 80%) was obtained as a white powder from tert-
15 butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 3-methoxybenzoyl chloride (128 mg, 0.75 mmol) according to a method similar to the method of Example 223.

1 $^1\text{H-NMR}$ (DMSO-d₆) δ : 1.00 (6H, d, J = 6.6 Hz), 2.19-2.31 (1H, m),
20 2.32 (3H, s), 2.58 (3H, s), 3.02 (2H, s), 3.75 (3H, s), 3.85 (2H, brs), 7.08-7.10 (2H, m), 7.18-7.36 (6H, m), 8.33 (3H, brs), 9.96 (1H, brs).

Example 265

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-fluorobenzamide dihydrochloride
N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-fluorobenzamide dihydrochloride (186 mg, yield 78%) was obtained as a white powder from tert-
butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 3-fluorobenzoyl chloride (122 mg, 0.75 mmol) according to a method similar to the method of Example 223.

1 $^1\text{H-NMR}$ (DMSO-d₆) δ : 1.01 (6H, d, J = 6.6 Hz), 2.18-2.36 (1H, m), 2.31 (3H, s), 2.62 (3H, s), 3.08 (2H, s), 3.86 (2H, s), 7.26

(4H, s), 7.38-7.42 (2H, m), 7.50 (2H, s), 8.41 (3H, brs), 10.22 (1H, brs).

Example 266

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-methoxybenzamide dihydrochloride
N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-methoxybenzamide dihydrochloride (209 mg, yield 95%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 4-methoxybenzoyl chloride (128 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.19-2.26 (1H, m), 2.31 (3H, s), 2.63 (3H, s), 3.12 (2H, s), 3.79 (3H, s), 3.87 (2H, brs), 6.96 (1H, t, J = 9.0 Hz), 7.25 (4H, s), 7.67 (2H, d, J = 9.0 Hz), 8.43 (3H, brs), 9.92 (1H, brs).

Example 267

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-fluorobenzamide dihydrochloride
N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-fluorobenzamide dihydrochloride (204 mg, yield 95%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 4-fluorobenzoyl chloride (122 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.14-2.31 (1H, m), 2.31 (3H, s), 2.62 (3H, s), 3.08 (2H, s), 3.85 (2H, s), 7.25-7.30 (6H, m), 7.70-7.75 (2H, m), 8.41 (3H, brs), 10.14 (1H, brs).

Example 268

(5-methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride

1) (5-Methyl-2-oxo-1,3-dioxol-4-yl)methyl [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (540 mg, yield 86%) was obtained as a white powder from [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (500 mg, 1.17 mmol) and 4-(chloromethyl)-5-methyl-1,3-dioxol-2-one (209 mg, 1.41 mmol) according to a method similar to the method of Example 176-1).
¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.14 (3H, s), 2.16-2.28 (1H, m), 2.40 (3H, s), 2.49 (3H, s), 2.75 (2H, d, J = 7.4 Hz), 3.40 (2H, s), 4.04 (2H, d, J = 5.1 Hz), 4.21 (1H, brs), 4.76 (2H, s), 6.93 (2H, d, J = 7.9 Hz), 7.21 (2H, d, J = 7.9 Hz).

2) (5-Methyl-2-oxo-1,3-dioxol-4-yl)methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride (500 mg, yield 99%) was obtained as a white powder from (5-methyl-2-oxo-1,3-dioxol-4-yl)methyl [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (530 mg, 0.984 mmol) according to a method similar to the method of Example 2-3).
¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.15 (3H, s), 2.18-2.25 (1H, m), 2.39 (3H, s), 2.88 (3H, s), 3.29 (2H, d, J = 7.2 Hz), 3.54-3.64 (4H, m), 4.94 (2H, s), 7.16 (2H, d, J = 7.9 Hz), 7.33 (2H, d, J = 7.9 Hz), 8.63 (3H, brs).

25 **Example 269**

2-[4-(methoxycarbonyl)phenyl]ethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride
1) 2-[4-(Methoxycarbonyl)phenyl]ethyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.77 g, yield 70%) was obtained as a colorless oil from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.80 g, 4.37 mmol) and methyl 4-(2-bromoethyl)benzoate (1.06 g, 4.37 mmol) according to a method similar to the method of Example

169-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.16-2.28 (1H, m), 2.37 (3H, s), 2.46 (3H, s), 2.66 (2H, t, J = 7.0 Hz), 2.77 (2H, d, J = 7.4 Hz), 3.91 (3H, s), 4.11-4.15 (4H, m), 5 4.22 (1H, brs), 7.02 (2H, d, J = 8.1 Hz), 7.15 (4H, d, J = 8.3 Hz), 7.95 (2H, d, J = 8.5 Hz).

2) 2-[4-(Methoxycarbonyl)phenyl]ethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (291 mg, yield 82%) was obtained as a white solid from 2-[4-(methoxycarbonyl)phenyl]ethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.37 g, 0.644 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.8 Hz), 2.14-2.27 (1H, m), 15 2.35 (3H, s), 2.42 (3H, brs), 2.73 (2H, d, J = 6.4 Hz), 2.91 (2H, brs), 3.81 (2H, d, J = 5.3 Hz), 3.85 (3H, s), 4.17 (2H, t, J = 6.5 Hz), 7.12 (2H, d, J = 6.8 Hz), 7.22 (2H, d, J = 7.9 Hz), 7.29 (2H, d, J = 8.3 Hz), 7.89 (2H, d, J = 8.3 Hz), 8.34 (3H, brs).

20 **Example 270**

4-[2-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy}ethyl]benzoic acid dihydrochloride

1) 4-[2-{{[5-{{(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy}ethyl]benzoic acid (1.30 g, yield 95%) was obtained as a colorless oil from 2-[4-(methoxycarbonyl)phenyl]ethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.40 g, 2.44 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.16-2.27 (1H, m), 2.37 (3H, s), 2.44 (3H, s), 2.70 (2H, d, J = 6.9 Hz), 2.79 (2H, d, J = 7.2 Hz), 4.11-4.18 (4H, m), 4.24 (1H,

brs), 7.02 (2H, d, J = 7.9 Hz), 7.15-7.20 (4H, m), 8.01 (2H, d, J = 8.3 Hz).

2) 4-[2-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)ethyl]benzoic acid

5 dihydrochloride (359 mg, yield 94%) was obtained as a white solid from 4-[2-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)ethyl]benzoic acid (0.40 g, 0.713 mmol) according to a method similar to the method of Example 2-3).

10 $^1\text{H-NMR}$ (DMSO-d₆) δ : 0.96 (6H, d, J = 6.6 Hz), 2.14-2.25 (1H, m), 2.35 (3H, s), 2.42 (3H, s), 2.71 (2H, t, J = 6.5 Hz), 2.87 (2H, d, J = 7.0 Hz), 3.80 (2H, d, J = 5.3 Hz), 4.16 (2H, t, J = 6.5 Hz), 7.11 (2H, d, J = 8.1 Hz), 7.21-7.26 (4H, m), 7.87 (2H, d, J = 8.1 Hz), 8.28 (3H, brs).

15 **Example 271**

2-[4-(aminocarbonyl)phenyl]ethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

1) 2-[4-(Aminocarbonyl)phenyl]ethyl 5-{{[(tert-

butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (598 mg, yield 99%) was obtained as a colorless oil from 4-[2-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)ethyl]benzoic acid (0.60 g, 1.07 mmol) according to a method similar to the method of

25 **Example 3-1).**

$^1\text{H-NMR}$ (CDCl₃) δ : 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.16-2.27 (1H, m), 2.37 (3H, s), 2.47 (3H, s), 2.66 (2H, t, J = 7.1 Hz), 2.78 (2H, d, J = 7.2 Hz), 4.09-4.15 (4H, m), 4.24 (1H, brs), 5.67 (1H, brs), 6.06 (1H, brs), 7.02 (2H, d, J = 7.9 Hz),

30 7.15-7.19 (4H, m), 7.73 (2H, d, J = 8.1 Hz).

2) 2-[4-(Aminocarbonyl)phenyl]ethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (508 mg, yield 90%) was obtained as a white solid from 2-[4-(aminocarbonyl)phenyl]ethyl 5-{{[(tert-

butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (598 mg, 1.06 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.16-2.25 (1H, m), 5 2.36 (3H, s), 2.42 (3H, brs), 2.67 (2H, t, J = 6.4 Hz), 2.87 (2H, brs), 3.81 (2H, d, J = 5.5 Hz), 4.16 (2H, t, J = 6.5 Hz), 7.11 (2H, d, J = 7.7 Hz), 7.18-7.25 (4H, m), 7.32 (1H, brs), 7.81 (2H, d, J = 8.3 Hz), 7.95 (1H, brs), 8.27 (3H, brs).

Example 272

¹⁰ 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzamide
1) tert-Butyl {[5-{[3-(aminocarbonyl)phenoxy]methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (240 mg, yield 80%) was obtained as a white
15 solid from 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzoic acid (0.30 g, 0.578 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.21-
20 2.28 (1H, m), 2.35 (3H, s), 2.62 (3H, s), 2.79 (2H, d, J = 7.2 Hz), 4.09-4.11 (2H, m), 4.22 (1H, brs), 4.68 (2H, s), 5.55 (1H, brs), 6.01 (1H, brs), 6.96-7.01 (1H, m), 7.04 (2H, d, J = 7.9 Hz), 7.17 (2H, d, J = 7.7 Hz), 7.29-7.32 (2H, m), 8.02 (1H, s).

2) 3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}benzamide (166 mg, yield 85%) was obtained as a white solid from tert-butyl {[5-{[3-(aminocarbonyl)phenoxy]methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (240 mg, 0.463 mmol) according to a method similar to the method of Example 239-2).

³⁰ ¹H-NMR (CDCl₃) δ: 1.00 (6H, d, J = 6.8 Hz), 2.21-2.30 (1H, m), 2.36 (3H, s), 2.61 (3H, s), 2.81 (2H, d, J = 7.2 Hz), 3.60 (2H, s), 4.68 (2H, s), 5.52 (1H, brs), 6.06 (1H, brs), 6.96-7.00 (1H, m), 7.09 (2H, d, J = 7.9 Hz), 7.18 (2H, d, J = 7.9 Hz), 7.25-7.31 (3H, m).

Example 273

methyl 2-{{5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl}methoxy}-5-methylbenzoate dihydrochloride

5 1) Methyl 2-{{5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl}methoxy}-5-methylbenzoate (720 mg, yield 52%) was obtained as a white powder from tert-butyl {{5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl}methyl}carbamate (1.0 g, 2.51 mmol) and methyl 2-hydroxy-5-methylbenzoate (500 mg, 3.01 mmol) according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-2.26 (1H, m), 2.27 (3H, s), 2.37 (3H, s), 2.67 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 3.80 (3H, s), 4.09 (2H, d, J = 4.9 Hz), 15 4.20 (1H, brs), 4.68 (2H, s), 7.02-7.06 (3H, m), 7.11 (1H, dd, J = 8.5, 1.9 Hz), 7.16 (2H, d, J = 7.7 Hz), 7.52 (1H, d, J = 1.9 Hz).

2) Methyl 2-{{5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl}methoxy}-5-methylbenzoate dihydrochloride (100 mg, yield 70%) was obtained as a white powder from methyl 2-{{5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl}methoxy}-5-methylbenzoate (150 mg, 0.274 mmol) according to a method similar to the method of Example 2-3).

25 ¹H-NMR (DMSO-d₆) δ: 1.03 (6H, d, J = 6.2 Hz), 2.18-2.24 (1H, m), 2.24 (3H, s), 2.37 (3H, s), 2.99 (3H, s), 3.29 (2H, d, J = 7.2 Hz), 3.70-3.76 (5H, m), 4.78 (2H, s), 6.78 (1H, d, J = 8.5 Hz), 7.17-7.40 (5H, m), 7.46 (1H, s), 8.63 (3H, brs).

Example 274

30 methyl 2-{{5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl}methoxy}-5-chlorobenzoate dihydrochloride

1) Methyl 2-{{5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl}methoxy}-5-

chlorobenzoate (0.80 g, yield 71%) was obtained as a white powder from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.80 g, 2.0 mmol) and methyl 5-chlorosalicylate (0.56 g, 3.0 mmol)

5 according to a method similar to the method of Example 106-1).

¹H-NMR (CDCl₃)δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.30 (1H, m), 2.37 (3H, s), 2.66 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 3.81 (3H, s), 4.09 (2H, d, J = 4.9 Hz), 4.15-4.25 (1H, m), 4.69 (2H, s), 6.57 (1H, d, J = 8.9 Hz), 7.03 (2H, d, J = 8.0 Hz), 7.17 (2H, d, J = 8.0 Hz), 7.26 (1H, dd, J = 2.7, 8.9 Hz), 7.69 (1H, d, J = 2.7 Hz).

2) A mixture of methyl 2-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzoate (0.19 g, 0.33 mmol) and hydrogen chloride methanol solution (4 mL) was stirred at room temperature for 3 hrs. The reaction mixture was concentrated under reduced pressure and the obtained solid was washed with diisopropyl ether to give methyl 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzoate dihydrochloride (0.17 g, yield 96%) as a white powder.

¹H-NMR (DMSO-d₆)δ: 0.99 (6H, d, J = 6.6 Hz), 2.15-2.30 (1H, m), 2.35 (3H, s), 3.08 (3H, brs), 3.08 (2H, brs), 3.75 (3H, s), 3.82 (2H, d, J = 4.5 Hz), 4.79 (2H, s), 6.97 (1H, d, J = 9.0 Hz), 7.24 (2H, d, J = 7.9 Hz), 7.29 (2H, d, J = 7.9 Hz), 7.52 (1H, dd, J = 2.8, 9.0 Hz), 7.65 (1H, d, J = 2.8 Hz), 8.35 (3H, brs).

Example 275

methyl 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methoxybenzoate dihydrochloride

1) Methyl 2-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methoxybenzoate (0.70 g, yield 62%) was obtained as a white

powder from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.80 g, 2.0 mmol) and methyl 5-methoxysalicylate (0.55 g, 3.0 mmol) according to a method similar to the method of Example 106-1).

5 $^1\text{H-NMR}$ (CDCl_3) δ : 0.98 (6H, d, $J = 6.6$ Hz), 1.39 (9H, s), 2.15-2.30 (1H, m), 2.38 (3H, s), 2.69 (3H, s), 2.78 (2H, d, $J = 7.2$ Hz), 3.77 (3H, s), 3.81 (3H, s), 4.09 (2H, d, $J = 4.7$ Hz), 4.15-4.30 (1H, m), 4.68 (2H, s), 6.50 (1H, d, $J = 9.0$ Hz), 6.85 (1H, dd, $J = 3.2, 9.0$ Hz), 7.01 (2H, d, $J = 7.9$ Hz), 7.17 (2H, d, $J = 7.9$ Hz), 7.24 (1H, d, $J = 3.2$ Hz).

2) Methyl 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methoxybenzoate dihydrochloride (0.20 g, yield 96%) was obtained as a white powder from methyl 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methoxybenzoate (0.23 g, 0.40 mmol) according to a method similar to the method of Example 274-2).

12 $^1\text{H-NMR}$ (DMSO-d_6) δ : 0.98 (6H, d, $J = 6.6$ Hz), 2.15-2.30 (1H, m), 2.37 (3H, s), 2.73 (3H, brs), 2.93 (2H, brs), 3.72 (3H, s), 3.73 (3H, s), 3.79 (2H, d, $J = 4.9$ Hz), 4.69 (2H, brs), 6.77 (1H, d, $J = 9.0$ Hz), 7.01 (1H, dd, $J = 3.2, 9.0$ Hz), 7.14 (1H, d, $J = 3.2$ Hz), 7.20 (2H, d, $J = 7.8$ Hz), 7.29 (2H, d, $J = 7.8$ Hz), 8.11 (3H, brs).

Example 276

25 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-methoxybenzoic acid dihydrochloride

1) Methyl 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-methoxybenzoate (0.81 g, yield 72%) was obtained as a white powder from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.80 g, 2.0 mmol) and methyl 4-methoxysalicylate (0.55 g, 3.0 mmol) according to a method similar to the method of Example 106-1).

¹H-NMR (CDCl₃)δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.30 (1H, m), 2.36 (3H, s), 2.68 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 3.75 (3H, s), 3.77 (3H, s), 4.09 (2H, d, J = 4.7 Hz), 4.20-4.25 (1H, m), 4.68 (2H, s), 6.14 (1H, d, J = 2.4 Hz), 6.48 (1H, dd, J = 2.4, 8.7 Hz), 7.00-7.10 (2H, m), 7.15-7.20 (2H, m), 7.79 (1H, d, J = 8.7 Hz).

²) 2-{[5-{{(tert-Butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-methoxybenzoic acid (0.19 g, yield 37%) was obtained as a white powder from methyl 2-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-methoxybenzoate (0.51 g, 0.91 mmol) according to a method similar to the method of Example 36-1).

¹H-NMR (CDCl₃)δ: 0.99 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.15-2.35 (1H, m), 2.35 (3H, s), 2.64 (3H, s), 2.81 (2H, d, J = 7.2 Hz), 3.82 (3H, s), 4.09 (2H, d, J = 4.9 Hz), 4.15-4.30 (1H, m), 4.87 (2H, s), 6.30 (1H, d, J = 2.3 Hz), 6.63 (1H, dd, J = 2.3, 8.9 Hz), 7.00 (2H, d, J = 7.9 Hz), 7.18 (2H, d, J = 7.9 Hz), 8.12 (1H, d, J = 8.9 Hz), 10.42 (1H, brs).

²⁰ 3) A mixture of 2-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-methoxybenzoic acid (0.15 g, 0.28 mmol) and 6N hydrochloric acid (4 mL) was stirred at room temperature for 6 hrs. The reaction mixture was concentrated under reduced pressure and the obtained solid was washed with acetonitrile to give 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-methoxybenzoic acid dihydrochloride (0.12 g, yield 81%) as a white powder.

¹H-NMR (DMSO-d₆)δ: 0.99 (6H, d, J = 6.6 Hz), 2.10-2.30 (1H, m), 2.37 (3H, s), 2.86 (3H, brs), 3.06 (2H, brs), 3.73 (3H, s), 3.82 (2H, brs), 4.76 (2H, brs), 6.31 (1H, d, J = 2.1 Hz), 6.60 (1H, dd, J = 2.1, 8.7 Hz), 7.26 (2H, d, J = 7.2 Hz), 7.32 (2H, d, J = 7.2 Hz), 7.68 (1H, d, J = 8.7 Hz), 8.28 (3H, brs).

Example 277

methyl 6-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinate trihydrochloride

1) A mixture of tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.50 g, 3.76 mmol), triethylamine (1.05 mL, 7.52 mmol) and tetrahydrofuran (50 mL) was cooled to 0°C and methanesulfonyl chloride (647 mg, 5.65 mmol) was added dropwise. After stirring at room temperature for 30 min., the reaction mixture was poured into saturated aqueous sodium hydrogen carbonate, and the mixture was extracted with ethyl acetate. The extract was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure to give [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl methanesulfonate as a crude product. The crude product was added to a solution of (5-bromopyridin-2-yl)methanol (848 mg, 4.51 mmol) and sodium hydride (60% in oil, 226 mg, 5.65 mmol) in tetrahydrofuran (50 mL) and the mixture was stirred at 60°C for 1 hr. The reaction mixture was diluted with ethyl acetate, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give tert-butyl {[5-{[(5-bromopyridin-2-yl)methoxy]methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.35 g, yield 63%) as a white solid.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.24 (1H, m), 2.41 (3H, s), 2.65 (3H, s), 2.75 (2H, d, J = 7.4 Hz), 4.06 (2H, d, J = 4.9 Hz), 4.23 (2H, s), 4.39 (2H, s), 7.01 (2H, d, J = 7.9 Hz), 7.16-7.20 (3H, m), 7.73 (1H, dd, J = 8.4, 2.4 Hz), 8.54 (1H, d, J = 2.1 Hz).

2) Methyl 6-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinate (1.15 g, yield 88%) was obtained

as a yellow oil from tert-butyl {[5-{{(5-bromopyridin-2-yl)methoxy}methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.35 g, 2.37 mmol) according to a method similar to the method of Example 231-2).

⁵ ¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.25 (1H, m), 2.40 (3H, s), 2.67 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 3.95 (3H, s), 4.06 (2H, d, J = 4.9 Hz), 4.20 (1H, brs), 4.27 (2H, s), 4.50 (2H, s), 7.02 (2H, d, J = 7.9 Hz), 7.19 (2H, d, J = 7.7 Hz), 7.36 (1H, d, J = 8.1 Hz), 8.21 (1H, dd, J = 10 8.1, 2.1 Hz), 9.08 (1H, d, J = 1.7 Hz).

3) Methyl 6-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinate trihydrochloride (114 mg, yield 58%) was obtained as a white solid from methyl 6-({{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinate (0.19 g, 0.347 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.11-2.22 (1H, m), 2.38 (3H, s), 3.14 (2H, brs), 3.81 (2H, d, J = 5.3 Hz), 3.90 (3H, s), 4.29 (2H, s), 4.51 (2H, s), 7.23 (2H, d, J = 7.9 Hz), 7.32 (2H, d, J = 7.9 Hz), 7.38 (1H, d, J = 8.1 Hz), 8.25 (1H, dd, J = 8.1, 2.2 Hz), 8.38 (3H, brs), 8.98 (1H, d, J = 1.5 Hz).

Example 278

6-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinic acid trihydrochloride

1) 6-({{[5-{{(tert-Butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinic acid (760 mg, yield 81%) was obtained as a colorless oil from methyl 6-({{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinate (0.96 g, 1.75 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.14-

2.26 (1H, m), 2.39 (3H, s), 2.71 (3H, s), 2.85 (2H, d, J = 7.2 Hz), 4.05-4.10 (2H, m), 4.29 (3H, brs), 4.52 (2H, s), 7.03 (2H, d, J = 7.9 Hz), 7.38 (1H, d, J = 8.1 Hz), 8.29 (1H, dd, J = 8.2, 1.8 Hz), 9.15 (1H, d, J = 1.5 Hz).

5 2) 6-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinic acid trihydrochloride (259 mg, yield 90%) was obtained as a white solid from 6-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinic acid (0.28 g, 0.525 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.4 Hz), 2.11-2.22 (1H, m), 2.39 (3H, s), 2.94 (3H, brs), 3.13-3.22 (2H, m), 3.81 (2H, brs), 4.29 (2H, brs), 4.51 (2H, s), 7.19-7.25 (2H, m), 7.30-7.36 (3H, m), 8.19-8.24 (1H, m), 8.43 (3H, brs), 8.93-8.96 (1H, m).

Example 279

methyl 2-{2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]ethyl}benzoate dihydrochloride

20 1) To a solution of tert-butyl {[5-formyl-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.36 g, 0.908 mmol) and diethyl (2-bromobenzyl)phosphonate (363 mg, 1.18 mmol) in N,N-dimethylformamide (10 mL) was added sodium methoxide (165 mg, 4.08 mmol) and the mixture was stirred at 25 room temperature for 1 hr. The reaction mixture was diluted with ethyl acetate, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give tert-butyl {[5-[(E)-2-(2-bromophenyl)vinyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (390 mg, yield 78%) as a white solid.

¹H-NMR (CDCl₃) δ: 1.00 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.18-2.30 (1H, m), 2.39 (3H, s), 2.72 (3H, s), 2.78 (2H, d, J = 7.4

Hz), 4.11 (2H, d, J = 5.1 Hz), 4.24 (1H, brs), 6.55 (1H, d, J = 16.6 Hz), 6.78 (1H, d, J = 16.6 Hz), 7.02 (2H, d, J = 7.9 Hz), 7.05-7.08 (1H, m), 7.15-7.18 (2H, m), 7.22 (2H, d, J = 7.7 Hz), 7.50 (1H, d, J = 7.5 Hz).

5) 2) Methyl 2-[(E)-2-[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]vinyl}benzoate (280 mg, yield 74%) was obtained as a yellow oil from tert-butyl {[5-[(E)-2-(2-bromophenyl)vinyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (390 mg, 0.907 mmol) according to a method similar to the method of Example 231-2).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.18-2.27 (1H, m), 2.39 (3H, s), 2.74 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.89 (3H, s), 4.11 (2H, d, J = 5.3 Hz), 4.24 (1H, brs), 6.47 (1H, d, J = 16.8 Hz), 7.02 (2H, d, J = 7.9 Hz), 7.13 (1H, d, J = 7.5 Hz), 7.20-7.29 (4H, m), 7.35-7.40 (1H, m), 7.86 (1H, dd, J = 7.8, 1.4 Hz).

3) A mixture of methyl 2-[(E)-2-[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]vinyl}benzoate (0.28 g, 0.53 mmol), 10% palladium-carbon (57 mg, 0.053 mmol) and methanol (10 mL) was stirred in a sealed tube under a 0.5 Mpa hydrogen atmosphere at room temperature for 3 hrs. The reaction mixture was filtered and the filtrate was concentrated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give methyl 2-[2-[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]ethyl}benzoate (250 mg, yield 88%) as a white solid.

30) ¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.14-2.23 (1H, m), 2.43 (3H, s), 2.60 (3H, s), 2.62-2.68 (2H, m), 2.73 (2H, d, J = 7.4 Hz), 2.91-2.96 (2H, m), 3.82 (3H, s), 4.01 (2H, d, J = 5.1 Hz), 4.21 (1H, brs), 6.54 (1H, dd, J = 7.4, 1.2 Hz), 6.94 (2H, d, J = 8.1 Hz), 7.15-7.25 (4H, m), 7.77 (1H, dd,

$J = 7.6, 1.6 \text{ Hz}$.

4) Methyl 2-[2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]ethyl]benzoate dihydrochloride (201 mg, yield 84%) was obtained as a white solid from methyl 2-[2-[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]ethyl]benzoate (0.25 g, 0.471 mmol) according to a method similar to the method of Example 2-3).

$^1\text{H-NMR}$ (DMSO-d₆) δ : 0.99 (6H, d, $J = 6.6 \text{ Hz}$), 2.11-2.20 (1H, m), 10 2.45 (3H, s), 2.63-2.72 (2H, m), 2.83-2.90 (5H, m), 2.91-2.96 (2H, m), 3.18 (2H, brs), 3.73-3.84 (5H, m), 6.65 (1H, d, $J = 7.4 \text{ Hz}$), 7.26 (2H, d, $J = 7.7 \text{ Hz}$), 7.31 (1H, dd, $J = 7.4, 1.4 \text{ Hz}$), 7.35 (1H, dd, $J = 7.4, 1.8 \text{ Hz}$), 7.42 (2H, d, $J = 7.9 \text{ Hz}$), 7.75 (1H, dd, $J = 7.5, 1.5 \text{ Hz}$), 8.46 (3H, brs).

15 **Example 280**

methyl 4-[[[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl]oxy]methyl]benzoate dihydrochloride

1) Methyl 4-[[[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl]oxy]methyl]benzoate (258 mg, yield 64%) was obtained as a white powder from [5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (300 mg, 0.703 mmol) and methyl 4-(bromomethyl)benzoate (209 mg, 0.914 mmol) according to a method similar to the method of Example 169-1).

$^1\text{H-NMR}$ (CDCl₃) δ : 0.97 (6H, d, $J = 6.8 \text{ Hz}$), 1.39 (9H, s), 2.17-2.26 (1H, m), 2.38 (3H, s), 2.49 (3H, s), 2.77 (2H, d, $J = 7.0 \text{ Hz}$), 3.42 (3H, s), 3.93 (3H, s), 4.03 (2H, d, $J = 5.1 \text{ Hz}$), 5.09 (2H, s), 6.92 (2H, d, $J = 8.1 \text{ Hz}$), 7.16 (2H, d, $J = 8.1 \text{ Hz}$), 7.28 (2H, d, $J = 8.1 \text{ Hz}$), 8.01 (2H, d, $J = 8.1 \text{ Hz}$).

2) Methyl 4-[[[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl]oxy]methyl]benzoate dihydrochloride (60 mg, yield 92%) was obtained as a white

powder from methyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}oxy]methyl]benzoate (68.6 mg, 0.119 mmol) according to a method similar to the method of
5 Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.17-2.23 (1H, m), 2.38 (3H, s), 2.85 (3H, s), 3.25 (2H, d, J = 6.8 Hz), 3.63 (2H, s), 3.79 (2H, d, J = 4.5 Hz), 3.87 (3H, s), 5.13 (2H, s), 7.13 (2H, d, J = 7.9 Hz), 7.30 (2H, d, J = 7.9 Hz), 7.39 (2H, d, J = 10 8.3 Hz), 7.97 (2H, d, J = 8.3 Hz), 8.63 (3H, brs).

Example 281

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methylbenzoic acid dihydrochloride

15 1) 2-[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methylbenzoic acid (450 mg, yield 86%) was obtained as a white powder from methyl 2-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methylbenzoate
20 (537 mg, 0.982 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.18-2.30 (1H, m), 2.32 (3H, s), 2.34 (3H, s), 2.64 (3H, s), 2.80 (2H, d, J = 7.4 Hz), 4.10 (2H, d, J = 4.9 Hz), 4.20 (1H, s),
25 4.88 (2H, s), 6.72 (1H, d, J = 8.5 Hz), 7.01 (2H, d, J = 8.1 Hz), 7.18 (2H, d, J = 8.1 Hz), 7.23-7.25 (1H, m), 7.97 (1H, d, J = 2.26 Hz).

2) 2-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methylbenzoic acid
30 dihydrochloride (150 mg, yield 94%) was obtained as a white powder from 2-[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methylbenzoic acid (168 mg, 0.316 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.02 (6H, d, J = 6.6 Hz), 2.18-2.30 (1H, m), 2.24 (3H, s), 2.38 (3H, s), 3.00 (3H, s), 3.30 (2H, d, J = 6.8 Hz), 3.87 (2H, d, J = 2.6 Hz), 4.78 (2H, s), 6.72 (1H, d, J = 8.5 Hz), 7.20-7.22 (1H, m), 7.30-7.34 (4H, m), 7.43 (1H, d, J = 5 1.5 Hz), 8.63 (3H, brs).

Example 282

methyl 3-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}oxy]methyl]benzoate dihydrochloride

10 1) Methyl 3-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}oxy]methyl]benzoate (401 mg, yield 64%) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid 15 (466 mg, 1.09 mmol) and methyl 3-(bromomethyl)benzoate (325 mg, 1.42 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.17-2.26 (1H, m), 2.36 (3H, s), 2.48 (3H, s), 2.74 (2H, d, J = 7.4 Hz), 3.41 (2H, s), 3.93 (3H, s), 4.03 (2H, d, J = 4.9 Hz), 4.20 (1H, brs), 5.08 (2H, s), 6.90-6.93 (2H, m), 7.14 (2H, d, J = 7.7 Hz), 7.40-7.44 (2H, m), 7.93 (1H, d, J = 0.8 Hz), 7.98-8.01 (1H, m).

2) Methyl 3-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}oxy]methyl]benzoate dihydrochloride (80 mg, yield 99%) was obtained as a white powder from methyl 3-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}oxy]methyl]benzoate (84.6 mg, 0.147 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.17-2.26 (1H, m), 2.36 (3H, s), 2.88 (3H, s), 3.30 (2H, d, J = 6.8 Hz), 3.60 (2H, s), 3.80 (2H, d, J = 3.8 Hz), 3.88 (3H, s), 5.13 (2H, s), 7.12

(2H, d, J = 7.9 Hz), 7.27 (2H, d, J = 7.9 Hz), 7.56-7.60 (2H, m), 7.89 (1H, s), 7.95-7.98 (1H, m), 8.63 (3H, brs).

Example 283

2-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-methoxybenzamide dihydrochloride

1) tert-Butyl {[5-{{[2-(aminocarbonyl)-5-methoxyphenoxy]methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.31 g, yield 82%) was obtained as a white powder from 2-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-methoxybenzoic acid (0.38 g, 0.68 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃)δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.30 (1H, m), 2.36 (3H, s), 2.63 (3H, s), 2.80 (2H, d, J = 7.2 Hz), 3.80 (3H, s), 4.10 (2H, d, J = 5.1 Hz), 4.20-4.25 (1H, m), 4.75 (2H, s), 5.51 (1H, brs), 6.26 (1H, d, J = 2.3 Hz), 6.58 (1H, dd, J = 2.3, 8.9 Hz), 7.00 (2H, d, J = 7.9 Hz), 7.18 (2H, d, J = 7.9 Hz), 7.41 (1H, brs), 8.18 (1H, d, J = 8.9 Hz).

2) 2-{{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-methoxybenzamide dihydrochloride (0.22 g, yield 91%) was obtained as a white powder from tert-butyl {[5-{{[2-(aminocarbonyl)-5-methoxyphenoxy]methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.25 g, 0.46 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ: 0.99 (6H, d, J = 6.6 Hz), 2.10-2.30 (1H, m), 2.35 (3H, s), 2.78 (3H, brs), 3.01 (2H, brs), 3.74 (3H, s), 3.80 (2H, d, J = 5.1 Hz), 4.82 (2H, s), 6.42 (1H, d, J = 2.2 Hz), 6.63 (1H, dd, J = 2.2, 8.7 Hz), 7.14 (2H, brs), 7.15-7.35 (4H, m), 7.74 (1H, d, J = 8.7 Hz), 8.28 (3H, brs).

Example 284

methyl 3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoate dihydrochloride

1) Methyl 3-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoate (1.07 g, yield 73%) was obtained as a white powder from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.0 g, 2.51 mmol) and methyl 3-hydroxy-2-naphthoate (609 mg, 3.01 mmol) according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 1.00 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.18-2.31 (1H, m), 2.34 (3H, s), 2.70 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 3.87 (3H, s), 4.11 (2H, d, J = 4.7 Hz), 4.20 (1H, brs), 4.81 (2H, s), 6.91 (1H, s), 7.09 (2H, d, J = 7.9 Hz), 7.16 (2H, d, J = 7.9 Hz), 7.34-7.38 (1H, m), 7.46-7.50 (1H, m), 7.58-7.62 (1H, m), 7.79 (1H, d, J = 8.1 Hz), 8.22 (1H, s).

2) Methyl 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoate dihydrochloride (178 mg, yield 84%) was obtained as a white powder from methyl 3-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoate (220 mg, 0.378 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.05 (6H, d, J = 6.2 Hz), 2.18-2.33 (1H, m), 2.34 (3H, s), 3.06 (3H, s), 3.36 (2H, d, J = 6.0 Hz), 3.84 (3H, s), 3.91 (2H, s), 4.96 (2H, s), 7.35-7.45 (6H, m), 7.58 (1H, t, J = 7.35 Hz), 7.79 (1H, d, J = 8.1 Hz), 7.98 (1H, d, J = 7.9 Hz), 8.32 (1H, s), 8.63 (3H, brs).

Example 285

3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoic acid dihydrochloride

1) 3-{[5-{{(tert-Butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoic acid (860 mg, yield 100%) was obtained as a white powder from methyl 3-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoate (817 mg,

1.40 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 1.02 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.20-2.30 (1H, m), 2.32 (3H, s), 2.81 (3H, s), 2.97 (2H, d, J = 6.4 Hz), 4.15 (2H, d, J = 3.0 Hz), 4.20 (1H, brs), 5.01 (2H, s), 7.06 (3H, d, J = 7.7 Hz), 7.18 (2H, d, J = 7.7 Hz), 7.40-7.48 (1H, m), 7.52-7.58 (1H, m), 7.62-7.68 (1H, m), 7.89 (1H, d, J = 8.1 Hz), 8.67 (1H, s).

2) 3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoic acid dihydrochloride (300 mg, yield 98%) was obtained as a white powder from 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoic acid (320 mg, 0.563 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.4 Hz), 2.17-2.29 (1H, m), 2.33 (3H, s), 2.81 (3H, s), 2.90 (2H, s), 3.83 (2H, s), 4.86 (2H, s), 7.24 (1H, s), 7.26-7.33 (4H, m), 7.41 (1H, t, J = 7.5 Hz), 7.53 (1H, t, J = 7.5 Hz), 7.75 (1H, d, J = 8.1 Hz), 7.94 (1H, d, J = 8.1 Hz), 8.52 (1H, s), 8.63 (3H, brs).

Example 286

2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methylbenzamide dihydrochloride

1) tert-Butyl {[5-{[2-(aminocarbonyl)-4-methylphenoxy]methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (250 mg, yield 91%) was obtained as a white powder from 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methylbenzoic acid (276 mg, 0.518 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-2.28 (1H, m), 2.31 (3H, s), 2.35 (3H, s), 2.64 (3H, s), 2.81 (2H, s), 4.11 (2H, s), 4.20 (1H, s), 4.76 (2H, s), 6.66 (1H, d,

$J = 8.5$ Hz), 7.00 (2H, d, $J = 8.1$ Hz), 7.17 (2H, d, $J = 8.1$ Hz), 7.55 (2H, s), 8.00 (2H, s).

2) 2-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-methylbenzamide

5 dihydrochloride (200 mg, yield 92%) was obtained as a white powder from tert-butyl {[5-{[2-(aminocarbonyl)-4-methylphenoxy]methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (230 mg, 0.433 mmol) according to a method similar to the method of Example 2-3).

10 $^1\text{H-NMR}$ (DMSO-d₆) δ : 1.01 (6H, d, $J = 6.4$ Hz), 2.10-2.30 (4H, m), 2.36 (3H, s), 2.96 (3H, s), 3.27 (2H, d, $J = 7.0$ Hz), 3.86 (2H, d, $J = 4.5$ Hz), 4.72-4.84 (2H, m), 6.76 (1H, d, $J = 8.5$ Hz), 7.15 (1H, dd, $J = 8.5, 1.9$ Hz), 7.25-7.38 (4H, m), 7.42 (1H, d, $J = 1.9$ Hz), 8.64 (3H, brs).

15 **Example 287**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetamide dihydrochloride (198 mg, 20 yield 95%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and acetyl chloride (53 μL , 0.75 mmol) according to a method similar to the method of Example 223.

25 $^1\text{H-NMR}$ (DMSO-d₆) δ : 0.98 (6H, d, $J = 6.6$ Hz), 1.76 (3H, s), 2.13-2.22 (1H, m), 2.39 (3H, s), 2.55 (3H, s), 3.02 (2H, brs), 3.82 (2H, s), 7.17 (2H, d, $J = 7.5$ Hz), 7.33 (2H, d, $J = 7.5$ Hz), 8.31 (3H, brs), 9.50 (1H, brs).

Example 288

30 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propanamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]propanamide dihydrochloride (195 mg, yield 93%) was obtained as a white powder from tert-butyl {[5-

amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-
yl]methyl}carbamate (192 mg, 0.5 mmol) and propionyl chloride
(65 μ L, 0.75 mmol) according to a method similar to the method
of Example 223.

⁵ 1 H-NMR (DMSO-d₆) δ : 0.82 (3H, t, J = 6.9 Hz), 0.98 (6H, d, J = 6.6 Hz), 2.02 (2H, q, J = 6.9 Hz), 2.08-2.32 (1H, m), 2.38 (3H, s), 2.55 (3H, s), 3.06 (2H, brs), 3.83 (2H, s), 7.17 (2H, d, J = 7.8 Hz), 7.32 (2H, d, J = 7.8 Hz), 8.37 (3H, brs), 9.49 (1H, brs).

¹⁰ **Example 289**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2,2-dimethylpropanamide dihydrochloride

¹⁵ N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2,2-dimethylpropanamide dihydrochloride (184 mg, yield 72%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and pivaloyl chloride (92 μ L, 0.75 mmol) according to a method similar to the method of Example 223.

²⁰ 1 H-NMR (DMSO-d₆) δ : 0.89 (9H, s), 0.98 (6H, d, J = 6.6 Hz), 2.12-2.24 (1H, m), 2.36 (3H, s), 2.51 (3H, s), 2.97 (2H, brs), 3.81 (2H, s), 7.14 (2H, d, J = 8.1 Hz), 7.28 (2H, d, J = 8.1 Hz), 8.28 (3H, brs), 8.95 (1H, brs).

²⁵ **Example 290**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]cyclopropanecarboxamide dihydrochloride

³⁰ N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]cyclopropanecarboxamide dihydrochloride (170 mg, yield 85%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and cyclopropanecarbonyl chloride (68 μ L, 0.75 mmol) according

to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 0.58-0.67 (4H, m), 0.98 (6H, d, J = 6.6 Hz), 1.51-1.58 (1H, m), 2.17-2.26 (1H, m), 2.39 (3H, s), 2.54 (3H, s), 3.02 (2H, brs), 3.81 (2H, s), 7.16 (2H, d, J = 7.5 Hz), 5 7.32 (2H, d, J = 7.5 Hz), 8.32 (3H, brs), 9.70 (1H, brs).

Example 291

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]cyclopentanecarboxamide dihydrochloride

10 N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]cyclopentanecarboxamide dihydrochloride (137 mg, yield 62%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) 15 and cyclopentanecarbonyl chloride (68 μL, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 1.30-1.62 (9H, m), 2.15-2.24 (1H, m), 2.38 (3H, s), 2.50 (3H, s), 3.02 (2H, brs), 3.81 (2H, s), 7.15 (2H, d, J = 7.8 Hz), 7.30 (2H, d, J = 20 7.8 Hz), 8.32 (3H, brs), 9.39 (1H, brs).

Example 292

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]pyridine-2-carboxamide trihydrochloride

25 N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]pyridine-2-carboxamide trihydrochloride (218 mg, yield 91%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) 30 and pyridine-2-carbonyl chloride (106 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.01 (6H, d, J = 6.6 Hz), 2.20-2.28 (1H, m), 2.28 (3H, s), 2.64 (3H, s), 3.14 (2H, brs), 3.86 (2H, s), 7.20-7.27 (4H, m), 7.06-7.65 (1H, m), 7.94-8.02 (2H, m), 8.43

(3H, brs), 8.61 (1H, d, $J = 4.8$ Hz), 10.33 (1H, s).

Example 293

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]nicotinamide trihydrochloride

5 N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]nicotinamide trihydrochloride (225 mg, yield 94%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and nicotinoyl chloride 10 (106 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ : 1.02 (6H, d, $J = 6.6$ Hz), 2.23-2.31 (1H, m), 2.31 (3H, s), 2.73 (3H, s), 3.19 (2H, brs), 3.90 (2H, s), 7.28 (4H, s), 7.73-7.78 (1H, m), 8.35 (2H, d, $J = 8.1$ Hz), 8.53 15 (3H, brs), 8.85 (1H, d, $J = 3.6$ Hz), 8.94 (1H, s), 10.90 (1H, brs).

Example 294

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]isonicotinamide trihydrochloride

20 N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]isonicotinamide trihydrochloride (215 mg, yield 91%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and isonicotinoyl 25 chloride (106 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ : 1.01 (6H, d, $J = 6.6$ Hz), 2.22-2.31 (1H, m), 2.31 (3H, s), 2.70 (3H, s), 3.51 (2H, brs), 3.88 (2H, s), 7.28 (4H, s), 7.87 (2H, d, $J = 6.0$ Hz), 8.51 (3H, brs), 8.88 30 (2H, d, $J = 6.0$ Hz), 11.20 (1H, brs).

Example 295

{[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-

(phenoxyethyl)pyridin-3-yl]methyl}amine dihydrochloride

1) tert-Butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-

(phenoxyethyl)pyridin-3-yl]methyl}carbamate (270 mg, yield 56%) was obtained as a colorless oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.40 g, 1.00 mmol) and phenol (94.5 mg, 1.00 mmol) according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.18-2.27 (1H, m), 2.36 (3H, s), 2.63 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.10 (2H, d, J = 5.7 Hz), 4.22 (1H, brs), 4.62 (2H, s), 6.78-6.82 (2H, m), 6.93 (1H, t, J = 7.4 Hz), 7.05 (2H, d, J = 8.1 Hz), 7.17 (2H, d, J = 7.7 Hz), 7.21-7.24 (2H, m).

2) {[2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-(phenoxyethyl)pyridin-3-yl]methyl}amine dihydrochloride (132 mg, yield 51%) was obtained as a colorless oil from tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(phenoxyethyl)pyridin-3-yl]methyl}carbamate (0.27 g, 0.569 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.17-2.26 (1H, m), 2.35 (3H, s), 2.82 (3H, brs), 3.12 (2H, brs), 3.83 (2H, d, J = 4.9 Hz), 4.70 (2H, s), 6.85 (2H, d, J = 7.9 Hz), 6.95 (1H, t, J = 7.4 Hz), 7.23-7.33 (6H, m), 8.38 (3H, brs).

Example 296

6-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinamide trihydrochloride

1) tert-Butyl {[5-({[5-(aminocarbonyl)pyridin-2-yl]methoxy}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (370 mg, yield 77%) was obtained as a white solid from 6-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinic acid (0.48 g, 0.899 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-2.23 (1H, m), 2.40 (3H, s), 2.67 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.07 (2H, d, J = 5.1 Hz), 4.23 (1H, brs), 4.27 (2H, s), 4.49 (2H, s), 7.03 (2H, d, J = 7.9 Hz), 7.20 (2H, d, J = 7.7 Hz), 7.38 (1H, d, J = 7.9 Hz), 8.08 (1H, dd, J = 8.1, 2.3 Hz), 8.90 (1H, d, J = 2.3 Hz).

2) 6-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}methyl)nicotinamide trihydrochloride (282 mg, yield 75%) was obtained as a white solid from tert-butyl {[5-({[5-(aminocarbonyl)pyridin-2-yl]methoxy}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.37 g, 0.695 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.11-2.24 (1H, m), 2.39 (3H, s), 2.97 (3H, brs), 3.23 (2H, d, J = 5.8 Hz), 3.82 (2H, d, J = 5.3 Hz), 4.30 (2H, s), 4.52 (2H, s), 7.25 (2H, d, J = 8.1 Hz), 7.32 (2H, d, J = 8.1 Hz), 7.39-7.42 (1H, m), 7.61-7.69 (1H, m), 8.27-8.30 (1H, m), 8.50 (3H, brs), 8.99 (1H, brs).

20 Example 297

4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}isophthalic acid dihydrochloride

1) Dimethyl 4-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}isophthalate (1.12 g, yield 75%) was obtained as a white solid from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.00 g, 2.51 mmol) and dimethyl 4-hydroxyisophthalate (528 mg, 2.51 mmol) according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.19-2.31 (1H, m), 2.35 (3H, s), 2.66 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.83 (3H, s), 3.89 (3H, s), 4.06-4.11 (2H, m), 4.23 (1H,

brs), 4.77 (2H, s), 6.71 (1H, d, J = 8.9 Hz), 7.05 (2H, d, J = 8.1 Hz), 7.16 (2H, d, J = 7.9 Hz), 8.01 (1H, dd, J = 8.7, 2.3 Hz), 8.41 (1H, d, J = 2.3 Hz).

2) 4-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}isophthalic acid (310 mg, yield 90%) was obtained as a white solid from dimethyl 4-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}isophthalate (0.36 g, 0.609 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 1.03 (6H, d, J = 6.4 Hz), 1.37 (9H, s), 2.35 (3H, s), 2.96 (3H, brs), 3.13 (2H, brs), 4.16 (2H, brs), 4.94 (2H, brs), 6.76 (1H, brs), 7.07 (2H, brs), 7.22 (2H, d, J = 7.7 Hz), 8.01 (1H, brs), 8.53 (1H, brs).

3) 4-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}isophthalic acid dihydrochloride (256 mg, yield 86%) was obtained as a white solid from 4-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}isophthalic acid (0.31 g, 0.551 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.16-2.28 (1H, m), 2.35 (3H, s), 2.85 (3H, brs), 3.08 (2H, brs), 3.83 (2H, brs), 4.86 (2H, s), 7.01 (1H, d, J = 8.9 Hz), 7.27 (2H, d, J = 8.1 Hz), 7.31 (2H, d, J = 7.7 Hz), 7.97 (1H, dd, J = 8.7, 2.3 Hz), 8.18 (1H, d, J = 2.1 Hz), 8.34 (3H, brs).

Example 298

methyl 2-[(E)-2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]vinyl]benzoate dihydrochloride

Methyl 2-[(E)-2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]vinyl]benzoate dihydrochloride (31.4 mg, yield 33%) was obtained as a white solid from methyl 2-[(E)-2-[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]vinyl]benzoate (0.10 g,

0.189 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.01 (6H, d, J = 6.4 Hz), 2.16-2.28 (1H, m), 2.38 (3H, s), 2.86 (3H, brs), 3.06 (2H, brs), 3.83-3.88 (5H, m), 6.53 (1H, d, J = 16.8 Hz), 7.17 (1H, d, J = 16.8 Hz), 7.24 (2H, d, J = 7.7 Hz), 7.29 (1H, d, J = 7.7 Hz), 7.35 (2H, d, J = 7.9 Hz), 7.40 (1H, t, J = 7.5 Hz), 7.53 (1H, t, J = 7.5 Hz), 7.79 (1H, dd, J = 7.8, 1.2 Hz), 8.32 (3H, brs).

Example 299

4-[1-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)ethyl]benzoic acid dihydrochloride
1) 1-[4-(Methoxycarbonyl)phenyl]ethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.02 g, yield 73%) was obtained as a colorless oil from 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.00 g, 2.42 mmol) and methyl 4-(1-hydroxyethyl)benzoate (486 mg, 2.42 mmol) according to a method similar to the method of Example 247-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.25 (3H, d, J = 7.0 Hz), 1.39 (9H, s), 2.16-2.24 (1H, m), 2.33 (3H, s), 2.48 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.92 (3H, s), 4.11-4.16 (2H, m), 4.22 (1H, brs), 5.73-5.79 (1H, m), 6.96-6.99 (1H, m), 7.04-7.09 (2H, m), 7.13-7.17 (3H, m), 7.93 (2H, d, J = 8.3 Hz).
2) 4-[1-({[5-{{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)ethyl]benzoic acid (950 mg, yield 95%) was obtained as a colorless oil from 1-[4-(methoxycarbonyl)phenyl]ethyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.02 g, 1.77 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.26 (3H, d, J = 6.8

Hz), 1.39 (9H, s), 2.15-2.26 (1H, m), 2.34 (3H, s), 2.50 (3H, s), 2.79 (2H, d, J = 7.2 Hz), 4.11-4.16 (2H, m), 4.24 (1H, brs), 5.79 (1H, q, J = 6.6 Hz), 7.00-7.13 (4H, m), 7.18 (2H, d, J = 8.1 Hz), 7.99 (2H, d, J = 8.3 Hz).

- 5 3) 4-[1-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)ethyl]benzoic acid dihydrochloride (259 mg, yield 93%) was obtained as a white solid from 4-[1-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)ethyl]benzoic acid (0.30 g, 0.522 mmol) according to a method similar to the method of Example 2-3).
10 $^1\text{H-NMR}$ (DMSO-d₆) δ: 0.97 (6H, d, J = 6.8 Hz), 1.22 (3H, d, J = 6.6 Hz), 2.17-2.26 (1H, m), 2.33 (3H, s), 2.47 (3H, brs), 2.88 (2H, d, J = 5.7 Hz), 3.81 (2H, d, J = 5.5 Hz), 5.76 (1H, q, J = 6.6 Hz), 7.11-7.25 (6H, m), 8.27 (3H, brs).

Example 300

[(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylthio)phenoxy]methyl}pyridin-3-yl)methyl]amine dihydrochloride

- 20 1) tert-Butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylthio)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (1.37 g, yield 70%) was obtained as a colorless oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.50 g, 3.76 mmol)

25 and 2-(methylthio)phenol (573 mg, 3.76 mmol) according to a method similar to the method of Example 214-1).

- 1 $^1\text{H-NMR}$ (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.19-2.31 (1H, m), 2.36 (3H, s), 2.37 (3H, s), 2.69 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.09-4.11 (2H, m), 4.21 (1H, brs), 4.68 (2H, s), 6.57 (1H, dd, J = 7.9, 1.3 Hz), 6.91-7.04 (2H, m), 7.06-7.12 (3H, m), 7.17 (2H, d, J = 7.7 Hz).

- 30 2) [(2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylthio)phenoxy]methyl}pyridin-3-yl)methyl]amine dihydrochloride (112 mg, yield 69%) was obtained as a white

solid from tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylthio)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (0.17 mg, 0.326 mmol) according to a method similar to the method of Example 2-3).

⁵ ¹H-NMR (DMSO-d₆) δ:1.00 (6H, d, J = 6.6 Hz), 2.18-2.27 (1H, m), 2.35 (3H, s), 2.36 (3H, s), 2.88 (3H, brs), 3.15 (2H, brs), 3.83 (2H, brs), 4.75 (2H, s), 6.57 (1H, d, J = 6.8 Hz), 6.96-7.07 (2H, m), 7.13-7.16 (1H, m), 7.28 (2H, d, J = 8.3 Hz), 7.32 (2H, d, J = 7.4 Hz), 8.41 (3H, brs).

¹⁰ **Example 301**

[(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylsulfonyl)phenoxy]methyl}pyridin-3-yl)methyl]amine dihydrochloride

1) tert-Butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-

¹⁵ (methylsulfonyl)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (330 mg, yield 81%) was obtained as a white solid from tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylthio)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (0.38 g, 0.730 mmol) according to a method similar to the method of

²⁰ Example 91-1).

¹H-NMR (CDCl₃) δ:0.99 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.21-2.30 (1H, m), 2.35 (3H, s), 2.67 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 3.08 (3H, s), 4.11 (2H, d, J = 5.1 Hz), 4.27 (1H, brs), 4.79 (2H, s), 6.76 (1H, d, J = 8.1 Hz), 7.06-7.10 (3H, m), 7.18 (2H, d, J = 7.9 Hz), 7.45-7.50 (1H, m), 7.97 (1H, dd, J = 7.7, 1.7 Hz).

2) [(2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylsulfonyl)phenoxy]methyl}pyridin-3-yl)methyl]amine dihydrochloride (227 mg, yield 59%) was obtained as a white

³⁰ solid from tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylsulfonyl)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (0.33 g, 0.597 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ:1.00 (6H, d, J = 6.4 Hz), 2.17-2.28 (1H, m),

2.35 (3H, s), 2.84 (3H, brs), 3.05-3.17 (5H, m), 3.84 (2H, d, $J = 4.7$ Hz), 4.87 (2H, s), 7.11 (1H, d, $J = 8.3$ Hz), 7.18 (1H, t, $J = 7.6$ Hz), 7.28-7.33 (4H, m), 7.60-7.66 (1H, m), 7.81 (1H, dd, $J = 7.7, 1.7$ Hz), 8.40 (3H, brs).

5 Example 302

[(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylsulfinyl)phenoxy]methyl}pyridin-3-yl)methyl]amine dihydrochloride

1) To a mixed solution of tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylthio)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (0.47 g, 0.902 mmol) in methanol (10 mL) and water (10 mL) was added sodium periodate (377 mg, 1.76 mmol) and the mixture was stirred at room temperature for 2 days. The reaction mixture was diluted with ethyl acetate, washed successively with water and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylsulfinyl)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (164 mg, yield 33%) as a yellow oil.

$^1\text{H-NMR}$ (CDCl_3) δ : 1.00 (6H, d, $J = 6.6$ Hz), 1.39 (9H, s), 2.21-2.29 (1H, m), 2.35 (3H, s), 2.61 (3H, s), 2.69 (3H, s), 2.80 (2H, d, $J = 7.4$ Hz), 4.09-4.11 (2H, m), 4.23 (1H, brs), 4.59 (1H, d, $J = 10.0$ Hz), 4.83 (1H, d, $J = 10.0$ Hz), 6.71 (1H, d, $J = 8.1$ Hz), 6.95-6.98 (1H, m), 7.02-7.05 (1H, m), 7.16-7.21 (3H, m), 7.32-7.38 (1H, m), 7.82 (1H, dd, $J = 7.7, 1.7$ Hz).

2) [(2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylsulfinyl)phenoxy]methyl}pyridin-3-yl)methyl]amine dihydrochloride (97.4 mg, yield 62%) was obtained as a white solid from tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(methylsulfinyl)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (164 mg, 0.306 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.17-2.27 (1H, m), 2.34 (3H, s), 2.63 (3H, s), 2.77 (3H, brs), 3.06 (2H, brs), 3.82 (2H, brs), 4.70 (1H, d, J = 10.6 Hz), 4.90 (1H, d, J = 10.7 Hz), 6.99 (1H, d, J = 8.1 Hz), 7.20-7.33 (5H, m), 7.42-
5 7.47 (1H, m), 7.64 (1H, dd, J = 7.5, 1.7 Hz), 8.31 (3H, brs).

Example 303

3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthamide dihydrochloride

10 1) tert-Butyl {[5-({[3-(aminocarbonyl)-2-naphthyl]oxy}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (230 mg, yield 46%) was obtained as a white powder from 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthoic acid (500 mg, 0.879 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.89 (6H, d, J = 6.6 Hz), 1.35 (9H, s), 2.07-2.22 (1H, m), 2.28 (3H, s), 2.79 (3H, s), 2.87 (2H, d, J = 7.2 Hz), 4.14-4.21 (3H, m), 4.95 (2H, s), 7.04 (1H, s), 7.08-7.21 (4H, m), 7.42-7.52 (1H, m), 7.63 (1H, d, J = 7.5 Hz), 7.74 (1H, d, J = 7.5 Hz), 7.81 (1H, d, J = 8.1 Hz), 8.67 (1H, s), 11.73 (2H, s).

2) 3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-naphthamide dihydrochloride (200 mg, yield 91%) was obtained as a white powder from tert-butyl {[5-({[3-(aminocarbonyl)-2-naphthyl]oxy}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (230 mg, 0.405 mmol) according to a method similar to the method of Example 2-3).

30 ¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.4 Hz), 2.17-2.30 (1H, m), 2.32 (3H, s), 2.51 (3H, s), 2.81 (2H, s), 3.83 (2H, s), 4.88 (2H, s), 7.25-7.33 (4H, m), 7.40 (1H, t, J = 7.5 Hz), 7.50 (1H, t, J = 7.5 Hz), 7.75 (1H, d, J = 8.1 Hz), 7.92 (1H, d, J = 7.9 Hz), 8.12 (1H, s), 8.42 (1H, s), 8.62 (3H, brs).

Example 304

5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)-N-phenylnicotinamide

To a solution of 5-([(benzyloxy)carbonyl]amino)methyl)-
5 6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (523 mg,
1.17 mmol) in tetrahydrofuran (5 mL) was added oxalyl chloride
(120 μ L, 1.4 mmol) and one drop of N,N-dimethylformamide was
added. The reaction solution was stirred for 3 hrs. and the
reaction mixture was concentrated. The residue was dissolved
10 in tetrahydrofuran (5 mL). Aniline (91 μ L, 1.0 mmol) and
triethylamine (210 μ L, 1.5 mmol) were added and the mixture was
stirred for 30 min. Water was added to the reaction mixture
and the mixture was extracted with ethyl acetate. The organic
layer was washed with saturated brine and dried over anhydrous
15 magnesium sulfate. The solvent was evaporated under reduced
pressure and the obtained residue was purified by silica gel
column chromatography to give an oil. To a solution of the oil
in ethanol (5 mL) was added 10% palladium - carbon (50 mg) and
the mixture was stirred under a hydrogen atmosphere at room
20 temperature for 3 hrs. The reaction mixture was filtered and
the filtrate was concentrated. The obtained oil was
crystallized from hexane and diethyl ether to give 5-
(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)-N-
phenylnicotinamide (320 mg, yield 83%) as a white powder.
25 $^1\text{H-NMR}$ (CDCl_3) δ : 1.00 (6H, d, J = 6.6 Hz), 2.17-2.31 (1H, m),
2.34 (3H, s), 2.65 (3H, s), 2.82 (2H, d, J = 7.5 Hz), 3.69 (2H,
s), 6.93 (1H, brs), 7.04-7.26 (9H, m).

Example 305

methyl 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-
30 methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-
carboxylate dihydrochloride

1) Ethyl 3-{[(tert-butoxycarbonyl)amino)methyl]-6-isobutyl-
2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-
pyrazole-4-carboxylate (3.23 g, yield 79%) was obtained as a

colorless oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (3.00 g, 7.52 mmol) and ethyl 3-hydroxy-1-methyl-1H-pyrazole-4-carboxylate (1.28 g, 7.52 mmol) according to a method similar
5 to the method of Example 183-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.8 Hz), 1.28 (3H, t, J = 7.1 Hz), 1.39 (9H, s), 2.17-2.26 (1H, m), 2.36 (3H, s), 2.66 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.67 (3H, s), 4.08 (2H, d, J = 4.7 Hz), 4.19-4.26 (3H, m), 4.90 (2H, s), 7.10 (2H, d, J = 8.1 Hz), 7.16 (2H, d, J = 8.1 Hz), 7.61 (1H, s).
10

2) 3-{[5-{{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid (1.58 g, yield 51%) was obtained as a white solid from ethyl 3-{[5-{{[(tert-
15 butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate (3.23 g, 5.86 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.15-
20 2.28 (1H, m), 2.36 (3H, s), 2.66 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 3.71 (3H, s), 4.04-4.09 (2H, m), 4.23 (1H, brs), 4.98 (2H, s), 7.05 (2H, d, J = 8.1 Hz), 7.19 (2H, d, J = 7.7 Hz), 7.69 (1H, s).
25

3) 3-{[5-{{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid (0.50 g, 0.957 mmol) was dissolved in N,N-dimethylformamide (5 mL) and methyl iodide (176 mg, 1.24 mmol) and potassium carbonate (0.20 g, 1.44 mmol) were added. The mixture was stirred at room temperature for 1 hr. Ethyl acetate was added to the reaction mixture, and the mixture was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give methyl 3-{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-

isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate (470 mg, yield 91%) as a white solid.

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-
⁵ 2.26 (1H, m), 2.36 (3H, s), 2.66 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.68 (3H, s), 3.76 (3H, s), 4.08 (2H, d, J = 4.7 Hz), 4.23 (1H, brs), 4.90 (2H, s), 7.10 (2H, d, J = 7.9 Hz), 7.16 (2H, d, J = 7.9 Hz), 7.62 (1H, s).

4) Methyl 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate dihydrochloride (382 mg, yield 85%) was obtained as a white solid from methyl 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate (0.47 g, 0.876 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.14-2.28 (1H, m), 2.38 (3H, s), 2.90 (3H, brs), 3.16 (2H, brs), 3.65 (3H, s), 3.66 (3H, s), 3.82 (2H, d, J = 5.1 Hz), 4.90 (2H, s), 7.27 (2H, d, J = 8.1 Hz), 7.33 (2H, d, J = 8.1 Hz), 8.09 (1H, s), 8.41 (3H, brs).

Example 306

3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid dihydrochloride

3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid dihydrochloride (268 mg, yield 94%) was obtained as a white solid from 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid (0.30 g, 0.574 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.4 Hz), 2.14-2.25 (1H, m),

2.39 (3H, s), 2.88 (3H, brs), 3.14 (2H, brs), 3.64 (3H, s),
3.82 (2H, d, J = 4.7 Hz), 4.87 (2H, s), 7.28 (2H, d, J = 7.9
Hz), 7.34 (2H, d, J = 8.1 Hz), 8.00 (1H, s), 8.38 (3H, brs).

Example 307

- 5 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxamide dihydrochloride
- 1) tert-Butyl {[5-({[4-(aminocarbonyl)-1-methyl-1H-pyrazol-3-yl]oxy}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (307 mg, yield 61%) was obtained as a colorless oil from 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid (0.50 g, 0.957 mmol) according to a method similar to the method of Example 3-1).
- 15 $^1\text{H-NMR}$ (CDCl_3) δ : 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.19-2.28 (1H, m), 2.37 (3H, s), 2.65 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 3.69 (3H, s), 4.09 (2H, d, J = 4.9 Hz), 4.22 (1H, brs), 4.98 (2H, s), 5.30 (1H, brs), 6.43 (1H, brs), 7.01 (2H, d, J = 8.1 Hz), 7.20 (2H, d, J = 7.7 Hz), 7.69 (1H, s).
- 20 2) 3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxamide dihydrochloride (253 mg, yield 87%) was obtained as a white solid from tert-butyl {[5-({[4-(aminocarbonyl)-1-methyl-1H-pyrazol-3-yl]oxy}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (307 mg, 0.588 mmol) according to a method similar to the method of Example 2-3).
- 25 $^1\text{H-NMR}$ (DMSO-d_6) δ : 1.00 (6H, d, J = 6.6 Hz), 2.14-2.27 (1H, m), 2.38 (3H, s), 2.93 (3H, brs), 3.17 (2H, brs), 3.63 (3H, s), 3.82 (2H, d, J = 4.7 Hz), 4.93 (2H, s), 6.37 (1H, brs), 7.08 (1H, brs), 7.29 (2H, d, J = 7.9 Hz), 7.35 (2H, d, J = 8.1 Hz), 7.91 (1H, s), 8.42 (3H, brs).

Example 308

(3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazol-4-

yl)acetic acid dihydrochloride

1) To a solution of tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.00 g, 2.51 mmol), methyl (3-hydroxy-1-methyl-1H-pyrazol-4-yl)acetate (0.43 g, 2.51 mmol) and tributylphosphine (0.61 g, 3.01 mmol) in tetrahydrofuran (20 mL) was added 1,1'-(azodicarbonyl)dipiperidine (0.76 g, 3.01 mmol) and the mixture was stirred at room temperature for 30 min. The reaction mixture was filtered and the solvent in the filtrate was evaporated under reduced pressure. The obtained residue was purified by silica gel column chromatography to give methyl (3-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazol-4-yl)acetate (1.20 g, yield 86%) as a colorless oil. Then, (3-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazol-4-yl)acetic acid (173 mg, yield 15%) was obtained as a white solid from methyl (3-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazol-4-yl)acetate (1.20 g, 2.18 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.12-2.30 (1H, m), 2.36 (3H, s), 2.62 (3H, s), 2.80 (2H, d, J = 7.2 Hz), 3.35 (2H, s), 3.66 (3H, s), 4.05-4.09 (2H, m), 4.27 (1H, brs), 4.84 (2H, s), 7.03 (2H, d, J = 7.9 Hz), 7.12 (1H, s), 7.18 (2H, d, J = 7.7 Hz).

2) (3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazol-4-yl)acetic acid dihydrochloride (84.2 mg, yield 51%) was obtained as a white solid from (3-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-methyl-1H-pyrazol-4-yl)acetic acid (173 mg, 0.323 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.16-2.27 (1H, m), 2.38 (3H, s), 2.76 (3H, brs), 3.00 (2H, brs), 3.15 (2H, s), 3.58 (3H, s), 3.77-3.84 (2H, m), 4.76 (2H, s), 7.23 (2H, d, J = 7.7 Hz), 7.33 (2H, d, J = 7.5 Hz), 7.37 (1H, s), 8.18 (3H, brs).

Example 309

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-(1H-tetrazol-5-yl)benzamide dihydrochloride

To a solution of tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (383 mg, 1.0 mmol) in tetrahydrofuran (5 mL) was added 3-cyanobenzoyl chloride (245 mg, 1.5 mmol) and triethylamine (280 μL, 2.0 mmol) was added. The mixture was stirred for 18 hrs.

Saturated aqueous sodium hydrogen carbonate solution (5 mL) was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give an oil. To a solution of the obtained oil in dimethyl sulfoxide (3 mL) were added sodium azide (97 mg, 1.5 mmol) and ammonium chloride (312 mg, 2.0 mmol) and the mixture was stirred at 100°C for 3 hrs. Distilled water (10 mL) was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give an oil. To a solution of the obtained oil in ethyl acetate (2 mL) was added 4N hydrogen chloride ethyl acetate solution (2 mL) and the resulting mixture was stirred at room temperature for 3 hrs. The solvent was evaporated under reduced pressure and the obtained residue was

crystallized from hexane to give N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-(1H-tetrazol-5-yl)benzamide dihydrochloride (86 mg, yield 16%) as a white powder.

5 $^1\text{H-NMR}$ (DOSO-d₆) δ : 0.99 (6H, d, J = 6.6 Hz), 2.11-2.27 (1H, m), 2.27 (3H, s), 2.52 (3H, s), 2.93 (2H, s), 3.83 (2H, s), 7.22 (4H, s), 7.64 (1H, t, J = 7.8 Hz), 7.76 (1H, d, J = 7.8 Hz), 8.16 (4H, brs), 8.34 (1H, brs), 10.10 (1H, brs).

Example 310

10 methyl 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoate dihydrochloride

1) Methyl 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoate (600 mg, yield 44%) was obtained as a white powder from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.0 g, 2.51 mmol) and methyl 2-hydroxy-3-methylbenzoate (500 mg, 3.01 mmol) according to a method similar to the method of Example 214-1).

20 $^1\text{H-NMR}$ (CDCl₃) δ : 0.98 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 1.80 (3H, s), 2.15-2.28 (1H, m), 2.34 (3H, s), 2.70 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.66 (3H, s), 3.97 (2H, d, J = 4.9 Hz), 4.20 (1H, brs), 4.76 (2H, s), 6.52 (2H, d, J = 7.9 Hz), 6.99 (2H, d, J = 7.9 Hz), 7.01-7.06 (1H, m), 7.19 (1H, dd, J = 7.4, 1.0 Hz), 7.44 (1H, dd, J = 7.7, 1.0 Hz).

25 2) Methyl 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoate dihydrochloride (215 mg, yield 94%) was obtained as a white powder from methyl 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoate (240 mg, 0.439 mmol) according to a method similar to the method of Example 2-3).

$^1\text{H-NMR}$ (DMSO-d₆) δ : 1.01 (6H, d, J = 6.4 Hz), 1.82 (3H, s), 2.14-2.29 (1H, m), 2.36 (3H, s), 3.02 (3H, s), 3.31 (2H, d, J = 6.8

Hz), 3.67 (3H, s), 3.78 (2H, d, J = 2.45 Hz), 4.81 (2H, s), 6.89 (2H, d, J = 7.7 Hz), 7.11-7.20 (3H, m), 7.33 (1H, d, J = 7.0 Hz), 7.43 (1H, d, J = 7.0 Hz), 8.63 (3H, brs).

Example 311

5 2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl] N-cyclopropylacetamide dihydrochloride
1) A mixture of [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid
10 (200 mg, 0.469 mmol), cyclopropylamine (80 mg, 1.41 mmol), 1-hydroxy-1H-benzotriazole (215 mg, 1.41 mmol), 1-ethyl-3-(3-dimethylaminopropyl)carbodiimide hydrochloride (270 mg, 0.65 mmol) and N,N-dimethylformamide (5 mL) was stirred at room temperature for 16 hrs. The reaction mixture was diluted with
15 ethyl acetate and washed with saturated brine. The organic layer was dried over magnesium sulfate and the solvent was evaporated under reduced pressure. The residue was purified by silica gel column chromatography to give tert-butyl {[5-[2-(cyclopropylamino)-2-oxoethyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (150 mg, yield 69%) as a white powder.

20 ¹H-NMR (CDCl₃) δ: 0.33-0.39 (2H, m), 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 1.80 (3H, s), 2.13-2.29 (1H, m), 2.40 (3H, s), 2.54 (3H, s), 2.57-2.64 (1H, m), 2.75 (2H, d, J = 7.4 Hz), 3.23
25 (2H, s), 4.05 (2H, s), 4.20 (1H, brs), 6.94 (2H, d, J = 7.9 Hz), 7.23 (2H, d, J = 7.9 Hz).

2) 2-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N-cyclopropylacetamide dihydrochloride (100 mg, yield 89%) was obtained as a white
30 powder from tert-butyl {[5-[2-(cyclopropylamino)-2-oxoethyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (120 mg, 0.258 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.34 (2H, s), 0.57 (2H, d, J = 5.5 Hz), 0.99

(6H, d, J = 6.2 Hz), 2.11-2.25 (1H, m), 2.41 (3H, s), 2.53-2.58 (1H, m), 2.81 (2H, s), 3.24 (2H, s), 3.6-3.9 (5H, m), 7.20 (2H, d, J = 7.7 Hz), 7.37 (2H, d, J = 7.7 Hz), 8.08 (1H, d, J = 3.4 Hz), 8.56 (3H, brs).

5 Example 312

{[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-morpholin-4-yl-2-oxoethyl)pyridin-3-yl]methyl}amine dihydrochloride

1) tert-Butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-morpholin-4-yl-2-oxoethyl)pyridin-3-yl]methyl}carbamate (50 mg,

10 yield 22%) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]acetic acid (200 mg, 0.469 mmol) and morpholine (123 mg, 1.41 mmol) according to a method similar to the method of Example 311-1).

15 $^1\text{H-NMR}$ (CDCl_3) δ : 0.97 (6H, d, J = 6.6 Hz), 1.37 (9H, s), 2.09-2.27 (1H, m), 2.41 (3H, s), 2.50 (3H, s), 2.73 (2H, d, J = 7.4 Hz), 3.17 (2H, d, J = 4.1 Hz), 3.30 (2H, s), 3.41 (2H, d, J = 4.1 Hz), 3.56 (4H, dd, J = 16.5, 4.1 Hz), 4.04 (2H, d, J = 4.52 Hz), 4.20 (1H, brs), 6.98 (2H, d, J = 7.9 Hz), 7.22 (2H, d, J = 7.9 Hz).

2) {[2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-morpholin-4-yl-2-oxoethyl)pyridin-3-yl]methyl}amine dihydrochloride (40 mg, yield 94%) was obtained as a white powder from tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-morpholin-4-yl-2-

25 oxoethyl)pyridin-3-yl]methyl}carbamate (45 mg, 0.0908 mmol) according to a method similar to the method of Example 2-3).

$^1\text{H-NMR}$ (DMSO-d_6) δ : 0.99 (6H, d, J = 6.4 Hz), 2.09-2.30 (1H, m), 2.41 (3H, s), 2.50 (3H, s), 2.79 (2H, s), 3.09-3.42 (10H, m), 3.82 (2H, d, J = 3.8 Hz), 7.16 (2H, d, J = 7.7 Hz), 7.39 (2H,

30 d, J = 7.7 Hz), 8.52 (3H, brs).

Example 313

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N-benzylacetamide dihydrochloride

1) tert-Butyl {[5-[2-(benzylamino)-2-oxoethyl]-2-isobutyl-6-

methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (150 mg, yield 62%) was obtained as a white powder from [5-{{(tert-butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (200 mg, 0.469 mmol) and 5 benzylamine (151 mg, 1.41 mmol) according to a method similar to the method of Example 311-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.37 (9H, s), 2.12-2.27 (1H, m), 2.37 (3H, s), 2.56 (3H, s), 2.74 (2H, d, J = 7.2 Hz), 3.32 (2H, s), 4.02 (2H, d, J = 5.1 Hz), 4.20 (1H, brs), 10 4.34 (2H, d, J = 5.8 Hz), 5.45 (1H, brs), 6.88 (2H, d, J = 7.9 Hz), 7.10-7.20 (4H, m), 7.25-7.35 (3H, m).

2) 2-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N-benzylacetamide dihydrochloride (125 mg, yield 100%) was obtained as a white powder from tert-butyl {[5-[2-(benzylamino)-2-oxoethyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (130 mg, 0.252 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.4 Hz), 2.07-2.28 (1H, m), 2.40 (3H, s), 2.83 (3H, s), 3.28 (2H, d, J = 7.0 Hz), 3.42 (2H s), 3.81 (2H, d, J = 3.0 Hz), 4.21 (2H, d, J = 5.7 Hz), 7.10-7.44 (9H, m), 8.52 (3H, brs).

Example 314

[{(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(1H-tetrazol-5-yl)phenoxy)methyl}pyridin-3-yl)methyl]amine dihydrochloride 1) tert-Butyl {[5-[(2-cyanophenoxy)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (586 mg, yield 70%) was obtained as a colorless oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-30 3-yl]methyl}carbamate (0.67 g, 1.68 mmol) and 2-hydroxybenzonitrile (221 mg, 1.85 mmol) according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 1.00 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.19-2.28 (1H, m), 2.34 (3H, s), 2.66 (3H, s), 2.79 (2H, d, J = 7.2

Hz), 4.09-4.11 (2H, m), 4.26 (1H, brs), 4.73 (2H, s), 6.76 (1H, d, J = 8.5 Hz), 6.96-7.01 (2H, m), 7.09 (2H, d, J = 8.1 Hz), 7.18 (2H, d, J = 7.9 Hz), 7.40-7.46 (1H, m), 7.50-7.56 (1H, m).

2) tert-Butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(1H-tetrazol-5-yl)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (400 mg, yield 63%) was obtained as a white solid from tert-butyl {[5-[(2-cyanophenoxy)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}carbamate (586 mg, 1.17 mmol) according to a method similar to the method of Example 251-1).

10 $^1\text{H-NMR}$ (CDCl_3) δ : 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-2.28 (1H, m), 2.32 (3H, s), 2.59 (3H, s), 2.82 (2H, d, J = 7.4 Hz), 4.09-4.13 (2H, m), 4.31 (1H, brs), 4.92 (2H, s), 6.91-6.95 (3H, m), 7.12 (2H, d, J = 7.7 Hz), 7.18 (1H, t, J = 7.6 Hz), 7.43-7.49 (1H, m), 8.42 (2H, dd, J = 7.9, 1.7 Hz).

15 3) [(2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(1H-tetrazol-5-yl)phenoxy]methyl}pyridin-3-yl)methyl]amine dihydrochloride (327 mg, yield 86%) was obtained as a white solid from tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[2-(1H-tetrazol-5-yl)phenoxy]methyl}pyridin-3-yl)methyl]carbamate (400 mg, 0.737 mmol) according to a method similar to the method of Example 2-3).

20 $^1\text{H-NMR}$ (DMSO-d_6) δ : 1.01 (6H, d, J = 6.6 Hz), 2.17-2.29 (4H, m), 2.88 (3H, brs), 3.16 (2H, brs), 3.80 (2H, brs), 4.89 (2H, s), 7.03-7.10 (3H, m), 7.13-7.17 (3H, m), 7.46-7.52 (1H, m), 7.87 (1H, d, J = 7.7 Hz), 8.41 (3H, brs).

Example 315

5-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methylen}-1,3-thiazolidine-2,4-dione dihydrochloride

30 1) A mixture of tert-butyl {[5-formyl-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}carbamate (600 mg, 1.51 mmol), 1,3-thiazolidine-2,4-dione (177 mg, 1.51 mmol), piperidine (0.015 mL) and ethanol (10 mL) was stirred with heating at 80°C for 3.5 days. After allowing to cool to room temperature, the

solvent was evaporated under reduced pressure. The residue was purified by silica gel column chromatography to give tert-butyl {[5-[(2,4-dioxo-1,3-thiazolidin-5-ylidene)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (400 mg,
5 yield 53%) as a white powder.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.12-2.31 (1H, m), 2.38 (3H, s), 2.50 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.12 (2H, d, J = 5.1 Hz), 4.20 (1H, brs), 6.96 (2H, d, J = 8.1 Hz), 7.19 (2H, d, J = 8.1 Hz), 7.51 (1H, s).
10 2) 5-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methylene}-1,3-thiazolidine-2,4-dione dihydrochloride (155 mg, yield 100%) was obtained as a white powder from tert-butyl {[5-[(2,4-dioxo-1,3-thiazolidin-5-ylidene)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (157 mg, 0.316 mmol) according to a
15 method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:0.99 (6H, d, J = 6.4 Hz), 2.14-2.29 (1H, m), 2.37 (3H, s), 2.51 (3H, s), 3.08 (2H, d, J = 6.4 Hz), 3.83 (2H, d, J = 4.7 Hz), 7.23 (2H, d, J = 8.1 Hz), 7.28-7.40 (3H, m),
20 8.49 (3H, brs).

Example 316

2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoic acid dihydrochloride
25 1) 2-{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoic acid (280 mg, yield 93%) was obtained as a white powder from methyl 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoate
30 (300 mg, 0.563 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ:1.07 (6H, d, J = 6.4 Hz), 1.38 (9H, s), 1.96 (3H, s), 2.24-2.32 (1H, m), 2.36 (3H, s), 3.14 (3H, s), 3.31 (2H, d, J = 6.8 Hz), 4.06 (2H, d, J = 4.3 Hz), 4.20 (1H, brs),

4.83 (2H, s), 6.60 (2H, d, J = 7.5 Hz), 7.02-7.13 (3H, m),
7.19-7.24 (1H, m), 7.45-7.54 (1H, m).

2) 2-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoic acid

⁵ dihydrochloride (55 mg, yield 100%) was obtained as a white powder from 2 {[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoic acid (58.4 mg, 0.110 mmol) according to a method similar to the method of Example 2-3).

¹⁰ $^1\text{H-NMR}$ (DMSO-d_6) δ : 1.00 (6H, d, J = 6.4 Hz), 1.79 (3H, s), 2.14-2.28 (1H, m), 2.36 (3H, s), 2.97 (3H, s), 3.26 (2H, d, J = 6.8 Hz), 3.77 (2H, d, J = 4.0 Hz), 4.81 (2H, s), 6.93 (2H, d, J = 7.9 Hz), 7.09 (1H, t, J = 7.5 Hz), 7.19 (2H, d, J = 7.9 Hz), 7.29 (1H, d, J = 6.6 Hz), 7.38-7.46 (1H, m), 8.57 (3H, brs).

¹⁵ **Example 317**

2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzamide dihydrochloride

¹ 2-{[5-{{(tert-Butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzoic acid (0.54 g, yield 97%) was obtained as a white powder from methyl 2-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzoate (0.57 g, 1.0 mmol) according to a method similar to the method of Example 43-1).

$^1\text{H-NMR}$ (CDCl_3) δ : 1.04 (6H, d, J = 6.6 Hz), 1.37 (9H, s), 2.20-2.35 (1H, m), 2.40 (3H, s), 3.00 (3H, s), 3.21 (2H, d, J = 5.2 Hz), 4.17 (2H, d, J = 5.8 Hz), 4.50-4.65 (1H, m), 4.88 (2H, s), 6.62 (1H, d, J = 8.9 Hz), 7.05 (2H, d, J = 7.8 Hz), 7.25 (2H, d, J = 7.8 Hz), 7.33 (1H, dd, J = 2.6, 8.9 Hz), 7.90 (1H, d, J = 8.9 Hz).

³⁰ 2) tert-Butyl {[5-{{2-(aminocarbonyl)-4-chlorophenoxy}methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.20 g, yield 71%) was obtained as a white

powder from 2-{[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzoic acid (0.28 g, 0.51 mmol) according to a method similar to the method of Example 3-1).

5 ¹H-NMR (CDCl₃)δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.35 (1H, m), 2.36 (3H, s), 2.63 (3H, s), 2.80 (2H, d, J = 7.4 Hz), 4.10 (2H, d, J = 5.1 Hz), 4.15-4.30 (1H, m), 4.77 (2H, s), 5.65 (1H, brs), 6.69 (1H, d, J = 8.9 Hz), 6.99 (2H, d, J = 7.9 Hz), 7.18 (2H, d, J = 7.9 Hz), 7.31 (1H, dd, J = 2.8, 8.9 Hz),
10 7.48 (1H, brs), 8.18 (1H, d, J = 2.8 Hz).

3) 2-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzamide dihydrochloride (0.16 g, yield 99%) was obtained as a white powder from tert-butyl {[5-[(2-aminocarbonyl)-4-chlorophenoxy]methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl}carbamate (0.17 g, 0.31 mmol) according to a method similar to the method of Example 2-3).

15 ¹H-NMR (DMSO-d₆)δ: 0.99 (6H, d, J = 6.6 Hz), 2.15-2.35 (1H, m), 2.36 (3H, s), 2.84 (3H, brs), 3.08 (2H, brs), 3.82 (2H, d, J = 2.6 Hz), 4.79 (2H, s), 6.83 (1H, d, J = 9.0 Hz), 7.25 (2H, d, J = 7.9 Hz), 7.31 (2H, d, J = 7.9 Hz), 7.41 (1H, dd, J = 2.7, 9.0 Hz), 7.52 (2H, brs), 7.55 (1H, d, J = 2.7 Hz), 8.36 (3H, brs).

Example 318

25 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzoic acid dihydrochloride

2-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzoic acid dihydrochloride (0.16 g, yield 85%) was obtained as a white
30 powder from 2-{[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-5-chlorobenzoic acid (0.20 g, 0.36 mmol) according to a method similar to the method of Example 276-3).

1¹H-NMR (DMSO-d₆)δ: 0.99 (6H, d, J = 6.6 Hz), 2.15-2.30 (1H, m),

2.36 (3H, s), 2.83 (3H, brs), 3.05 (2H, brs), 3.75-3.90 (2H, m), 4.77 (2H, brs), 6.92 (1H, d, J = 8.9 Hz), 7.24 (2H, d, J = 7.8 Hz), 7.31 (2H, d, J = 7.8 Hz), 7.47 (1H, dd, J = 2.8, 8.9 Hz), 7.61 (1H, d, J = 2.8 Hz), 8.30 (3H, brs).

⁵ **Example 319**

4'-(5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl carbonyl oxy)methyl]biphenyl-4-carboxylic acid dihydrochloride

1) 4-Bromobenzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.92 g, yield 75%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.82 g, 4.41 mmol) and 4-bromobenzyl bromide (1.10 g, 4.41 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ : 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.26 (1H, m), 2.38 (3H, s), 2.53 (3H, s), 2.77 (2H, d, J = 7.2 Hz), 4.11 (2H, d, J = 4.9 Hz), 4.19 (1H, brs), 4.89 (2H, s), 6.91 (2H, d, J = 8.5 Hz), 6.99 (2H, d, J = 8.1 Hz), 7.09 (2H, d, J = 7.7 Hz), 7.39 (2H, d, J = 8.5 Hz).

2) A solution of 4-bromobenzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.09 g, 1.87 mmol), [4-(methoxycarbonyl)phenyl]boronic acid (675 mg, 3.75 mmol), potassium carbonate (388 mg, 2.81 mmol) and tetrakis(triphenylphosphine)palladium(0) (216 mg, 0.187 mmol) in dioxane (15 mL) and water (2.5 mL) was stirred under an argon atmosphere for 12 hrs. The reaction mixture was diluted with ethyl acetate, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give [4'-(methoxycarbonyl)biphenyl-4-yl]methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-

methylphenyl)nicotinate (570 mg, yield 48%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.17-2.26 (1H, m), 2.29 (3H, s), 2.55 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.91 (3H, s), 4.16 (2H, d, J = 4.5 Hz), 4.60 (1H, brs),
5 4.98 (2H, s), 7.07 (2H, d, J = 8.1 Hz), 7.12-7.16 (4H, m), 7.53 (2H, d, J = 8.3 Hz), 7.64 (2H, d, J = 8.7 Hz), 8.10 (2H, d, J = 8.5 Hz).

3) 4'-[({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-

10 yl]carbonyl}oxy)methyl]biphenyl-4-carboxylic acid (380 mg, yield 68%) was obtained as a white solid from [4'-
(methoxycarbonyl)biphenyl-4-yl]methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (570 mg, 0.895 mmol) according to a
15 method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.26 (1H, m), 2.34 (3H, s), 2.56 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 4.11-4.16 (2H, m), 4.23 (1H, brs), 4.99 (2H, s), 7.05 (2H, d, J = 7.9 Hz), 7.13-7.18 (4H, m), 7.55 (2H, d, J = 8.3 Hz),
20 7.68 (2H, d, J = 8.5 Hz), 8.18 (2H, d, J = 8.3 Hz).

4) 4'-[({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]biphenyl-4-carboxylic acid dihydrochloride (255 mg, yield 70%) was obtained as a white solid from 4'-[({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]biphenyl-4-carboxylic acid (380 mg, 0.610 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.15-2.26 (1H, m),
30 2.33 (3H, s), 2.57 (3H, brs), 2.92 (2H, brs), 3.82 (2H, d, J = 4.3 Hz), 5.04 (2H, s), 7.18 (4H, d, J = 8.3 Hz), 7.24 (2H, d, J = 8.1 Hz), 7.68 (2H, d, J = 8.3 Hz), 7.82 (2H, d, J = 8.5 Hz), 8.04 (2H, d, J = 8.5 Hz), 8.34 (3H, brs).

Example 320

pyridin-4-ylmethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate trihydrochloride

1) Pyridin-4-ylmethyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (322 mg, yield

5 53%) was obtained as a colorless oil from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.50 g, 1.21 mmol), 4-(chloromethyl)pyridine hydrochloride (0.20 g, 1.21 mmol) and potassium carbonate (0.42 g, 3.0 mmol) according to a method
10 similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-2.27 (1H, m), 2.36 (3H, s), 2.56 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.14 (2H, d, J = 4.9 Hz), 4.42 (1H, brs), 4.94 (2H, s), 6.89 (2H, d, J = 5.8 Hz), 7.04 (2H, d, J = 8.1 Hz), 7.12 (2H,
15 d, J = 7.9 Hz), 8.48 (2H, d, J = 5.3 Hz).

2) Pyridin-4-ylmethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate trihydrochloride (260 mg, yield 79%)

was obtained as a white solid from pyridin-4-ylmethyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (322 mg, 0.639 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.19-2.27 (1H, m), 2.33 (3H, s), 2.57 (3H, brs), 2.89 (2H, brs), 3.81 (2H, d, J = 5.5 Hz), 5.29 (2H, s), 7.17-7.24 (4H, m), 7.60 (2H, brs), 8.35 (3H, brs), 8.83-8.84 (2H, brs). .

Example 321

pyridin-3-ylmethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate trihydrochloride

1) Pyridin-3-ylmethyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-

30 isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (454 mg, yield 74%) was obtained as a colorless oil from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.50 g, 1.21 mmol), 3-(bromomethyl)pyridine hydrobromide (0.46 g, 1.81 mmol) and

potassium carbonate (0.50 g, 3.6 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃)δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.24 (1H, m), 2.36 (3H, s), 2.54 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 4.12 (2H, d, J = 4.1 Hz), 4.20 (1H, brs), 4.94 (2H, s), 6.99 (2H, d, J = 8.1 Hz), 7.09 (2H, d, J = 7.9 Hz), 7.17-7.21 (1H, m), 7.32-7.37 (1H, m), 8.34 (1H, d, J = 1.7 Hz), 8.55 (1H, dd, J = 4.8, 1.6 Hz).

2) Pyridin-3-ylmethyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate trihydrochloride (183 mg, yield 39%) was obtained as a white solid from pyridin-3-ylmethyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (454 mg, 0.903 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.8 Hz), 2.17-2.26 (1H, m), 2.31 (3H, s), 2.59 (3H, s), 2.93 (2H, d, J = 6.0 Hz), 3.78 (2H, d, J = 5.5 Hz), 5.22 (2H, s), 7.12 (4H, s), 7.95 (1H, t, J = 6.7 Hz), 8.14 (1H, d, J = 7.9 Hz), 8.41 (3H, brs), 8.67 (1H, s), 8.90 (1H, d, J = 5.5 Hz).

20 **Example 322**

methyl 2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methoxybenzoate dihydrochloride

1) Methyl 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methoxybenzoate (0.62 g, yield 55%) was obtained as a white powder from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.80 g, 2.0 mmol) and methyl 3-methoxysalicylate (0.55 g, 3.0 mmol)

30 according to a method similar to the method of Example 106-1).

¹H-NMR (CDCl₃)δ: 0.98 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.30 (1H, m), 2.34 (3H, s), 2.73 (3H, s), 2.75 (2H, d, J = 7.4 Hz), 3.54 (3H, s), 3.64 (3H, s), 3.97 (2H, d, J = 5.1 Hz), 4.20-4.30 (1H, m), 4.86 (2H, s), 6.60 (2H, d, J = 8.1 Hz), 6.85

(1H, dd, $J = 1.5, 8.1$ Hz), 7.01 (2H, d, $J = 8.1$ Hz), 7.06 (1H, d, $J = 8.1$ Hz), 7.14 (1H, dd, $J = 1.5, 8.1$ Hz).

2) Methyl 2-{{5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methoxybenzoate

5 dihydrochloride (0.12 g, yield 66%) was obtained as a white powder from methyl 2-{{5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methoxybenzoate (0.19 g, 0.34 mmol) according to a method similar to the method of Example 274-2).

10 $^1\text{H-NMR}$ (DMSO-d_6) δ : 0.99 (6H, d, $J = 6.6$ Hz), 2.10-2.30 (1H, m), 2.37 (3H, s), 2.94 (3H, brs), 3.00-3.20 (2H, m), 3.51 (3H, s), 3.63 (3H, s), 3.72 (2H, brs), 4.88 (2H, brs), 6.77 (2H, d, $J = 7.9$ Hz), 7.00-7.22 (3H, m), 7.17 (2H, d, $J = 7.9$ Hz), 8.27 (3H, brs).

15 **Example 323**

methyl 2-({5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzoate dihydrochloride

1) Methyl 2-({5-[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzoate

20 (1.46 g, yield 63%) was obtained as a powder from [5-[(tert-butoxycarbonyl)amino]methyl]-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl methanesulfonate (2.0 g, 4.7 mmol) and methyl thiosalicylate (757 mg, 45 mmol) according to a method similar to the method of Example 33-1).

25 $^1\text{H-NMR}$ (CDCl_3) δ : 1.02 (9H, s), 1.37 (9H, s), 2.34 (3H, s), 2.65 (3H, s), 2.83 (2H, s), 3.89 (3H, s), 4.07 (2H, d, $J=4.9$ Hz), 4.17 (1H, brs), 7.04-7.18 (6H, m), 7.32-7.38 (1H, m), 7.91-7.95 (1H, m).

2) Methyl 2-({5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-

30 neopentylpyridin-3-yl]methyl}thio)benzoate dihydrochloride (254 mg, yield 89%) was obtained as a powder from methyl 2-({5-[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzoate (300 mg, 0.533 mmol) according to a method similar to the method of

Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.03 (9H, s), 2.34 (3H, s), 2.83 (3H, s), 3.18 (2H, brs), 3.80 (3H, s), 3.88 (2H, s), 4.00 (2H, s), 7.23-7.32 (6H, m), 7.47-7.52 (1H, m), 7.85-7.88 (1H, m), 8.21 (3H, 5 brs).

Example 324

2-({[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzoic acid dihydrochloride
1) 4-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzoic acid (897 mg, yield 92%) was obtained as a white solid from methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzoate (1.0 g, 1.78 mmol) according to a method similar to the method of
15 Example 9-1).

¹H-NMR (CDCl₃) δ: 1.12 (9H, s), 1.38 (9H, s), 2.38 (3H, s), 3.09 (3H, s), 3.47 (2H, s), 3.79 (2H, s), 4.14 (2H, d, J=4.3 Hz), 4.52 (1H, brs), 6.85-6.92 (2H, m), 7.08-7.13 (1H, m), 7.19-7.21 (2H, m), 7.29-7.33 (1H, m), 7.37-7.41 (1H, m), 7.94-7.97 (1H, 20 m).

2) 2-({[5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzoic acid dihydrochloride (158 mg, yield 83%) was obtained as a white powder from 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzoic acid (200 mg, 0.364 mmol) according to a method similar to the
25 method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.03 (9H, s), 2.34 (3H, s), 2.81 (3H, s), 3.15 (2H, brs), 3.80 (2H, s), 3.85 (2H, s), 7.19-7.33 (6H, m), 30 7.44-7.49 (1H, m), 7.86-7.89 (1H, m), 8.17 (3H, brs).

Example 325

2-({[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzamide dihydrochloride
1) 4-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-2-methyl-4-

methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzamide (349 mg, yield 70%) was obtained as a white solid from 4-({[5-[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzoic acid (500 mg, 0.911 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.37 (9H, s), 2.39 (3H, s), 2.63 (3H, s), 2.83 (2H, s), 3.81 (2H, s), 4.04 (2H, d, J=5.1 Hz), 4.24 (1H, brs), 5.45 (1H, brs), 6.68 (1H, brs), 6.96-6.99 (2H, m), 7.18-7.22 (3H, m), 7.28-7.32 (2H, m), 7.75-7.78 (1H, m).

2) 2-({[5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzamide dihydrochloride (160 mg, yield 84%) was obtained as a white powder from 4-({[5-[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl}thio)benzamide (200 mg, 0.365 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.03 (9H, s), 2.37 (3H, s), 2.76 (3H, s), 3.17 (2H, brs), 3.75-3.85 (4H, m), 7.14-7.35 (7H, m), 7.40 (1H, s), 7.50-7.48 (1H, m), 7.81 (1H, s), 8.20 (3H, brs).

Example 326

2-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzamide dihydrochloride

1) tert-Butyl {[5-{[2-(aminocarbonyl)-6-methylphenoxy]methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (190 mg, yield 95%) was obtained as a white powder from 2-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzoic acid (200 mg, 0.375 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 1.05 (6H, d, J = 6.2 Hz), 1.40 (9H, s), 1.93 (3H, s), 2.21-2.32 (1H, m), 2.36 (3H, s), 3.01 (3H, s), 3.16 (2H, d, J = 6.8 Hz), 4.04 (2H, s), 4.20 (1H, brs), 4.81 (2H,

s), 5.80 (1H, brs), 6.40 (1H, brs), 6.65 (2H, s), 7.02-7.23 (4H, m), 7.56 (1H, s).

2) 2-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-3-methylbenzamide

5 dihydrochloride (100 mg, yield 70%) was obtained as a white powder from tert-butyl {[5-{[2-(aminocarbonyl)-6-methylphenoxy]methyl}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (150 mg, 0.282 mmol) according to a method similar to the method of Example 2-3).

10 $^1\text{H-NMR}$ (DMSO-d₆) δ : 1.00 (6H, d, J = 6.4 Hz), 1.76 (3H, s), 2.13-2.29 (1H, m), 2.37 (3H, s), 2.96 (3H, s), 3.21 (2H, d, J = 6.6 Hz), 3.76 (2H, d, J = 4.9 Hz), 4.78 (2H, s), 7.01 (2H, d, J = 7.9 Hz), 7.04-7.08 (1H, m), 7.15-7.26 (4H, m), 7.34 (1H, brs), 7.53 (1H, brs), 8.52 (3H, brs).

15 **Example 327**

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]-N-phenylacetamide dihydrochloride

1) tert-Butyl {[5-(2-anilino-2-oxoethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (220 mg, yield 94

20 %) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (200 mg, 0.469 mmol) and aniline (150 mg, 1.41 mmol) according to a method similar to the method of Example 311-1).

25 $^1\text{H-NMR}$ (CDCl₃) δ : 0.98 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.29 (1H, m), 2.40 (3H, s), 2.63 (3H, s), 2.77 (2H, d, J = 7.2 Hz), 3.66 (3H, s), 4.06 (2H, d, J = 4.9 Hz), 4.20 (1H, brs), 7.02 (2H, d, J = 7.9 Hz), 7.06-7.14 (1H, m), 7.24 (2H, d, J = 7.9 Hz), 7.27-7.39 (4H, m).

30 2)-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N-phenylacetamide dihydrochloride (200 mg, yield 100%) was obtained as a white powder from tert-butyl {[5-(2-anilino-2-oxoethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (210 mg, 0.419 mmol)

according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 5.5 Hz), 2.13-2.28 (1H, m), 2.38 (3H, s), 2.85 (3H, s), 3.25 (2H, s), 3.62 (2H, s), 3.83 (2H, s), 7.04 (1H, t, J = 6.7 Hz), 7.15-7.42 (6H, m), 7.50 (2H, d, J = 7.4 Hz), 8.53 (3H, brs), 10.20 (1H, s).

Example 328

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]cyclohexanecarboxamide dihydrochloride

¹⁰ N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]cyclohexanecarboxamide dihydrochloride (230 mg, yield 98%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol)
¹⁵ and cyclohexanecarbonyl chloride (100 μL, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 1.00-1.25 (6H, m), 1.41 (2H, brs), 1.59 (2H, brs), 2.08-2.22 (2H, m), 2.37 (3H, s), 2.53 (3H, s), 3.03 (2H, brs), 3.81 (2H, s), 7.14 (2H, d, J = 7.8 Hz), 7.30 (2H, d, J = 7.8 Hz), 8.33 (3H, brs), 9.37 (1H, brs).

Example 329

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]piperidine-1-carboxamide dihydrochloride
²⁵ 1) tert-Butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(piperidin-1-ylcarbonyl)amino]pyridin-3-yl)methyl}carbamate was obtained as an oil from 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and piperidine (150 μL, 1.5 mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1) : 495

2) N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]piperidine-1-carboxamide dihydrochloride (218 mg, yield 47%) was obtained as a white powder from the oil obtained in aforementioned 1), according to a method similar to the method of Example 2-3).

5 ¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.3 Hz), 1.07-1.19 (4H, m), 1.44 (2H, brs), 2.12-2.27 (1H, m), 2.37 (3H, s), 2.60 (3H, s), 3.05 (2H, brs), 3.15 (4H, brs), 3.83 (2H, s), 7.19 (2H, d, J = 7.8 Hz), 7.31 (2H, d, J = 7.8 Hz), 7.96 (1H, brs), 8.27 (3H, brs).

10 **Example 330**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]tetrahydro-2H-pyran-4-carboxamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]tetrahydro-2H-pyran-4-carboxamide dihydrochloride (232 mg, yield 98%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and tetrahydro-2H-pyran-4-carbonyl chloride (111 mg, 0.75 mmol)

20 according to a method similar to the method of Example 223.

1¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 1.00-1.25 (6H, m), 1.41 (2H, brs), 1.59 (2H, brs), 2.08-2.22 (2H, m), 2.37 (3H, s), 2.53 (3H, s), 3.03 (2H, brs), 3.81 (2H, s), 7.14 (2H, d, J = 7.5 Hz), 7.30 (2H, d, J = 7.8 Hz), 8.27 (3H, brs), 9.43 (1H, brs).

Example 331

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)morpholine-4-carboxamide dihydrochloride

30 1) tert-Butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(morpholin-4-ylcarbonyl)amino]pyridin-3-yl]methyl}carbamate was obtained as an oil from 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and morpholine

(130 μ L, 1.5 mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1) : 497

2) N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-

5 methylphenyl)pyridin-3-yl]morpholine-4-carboxamide dihydrochloride (278 mg, yield 59%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).
¹H-NMR (DMSO-d₆) δ : 0.99 (6H, d, J = 6.3 Hz), 2.10-2.27 (1H, m),
10 2.39 (3H, s), 2.70 (3H, s), 3.14 (6H, brs), 3.19 (4H, brs),
3.86 (2H, brs), 7.21 (2H, d, J = 7.8 Hz), 7.34 (2H, d, J = 7.8 Hz), 8.44 (4H, brs).

Example 332

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

15 methylphenyl)pyridin-3-yl]piperidine-4-carboxamide trihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]piperidine-4-carboxamide

trihydrochloride (246 mg, yield 98%) was obtained as a white
20 powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and benzyl 4-(chlorocarbonyl)piperidine-1-carboxylate (210 mg, 0.75 mmol) according to a method similar to the method of Example 223.

25 ¹H-NMR (DMSO-d₆) δ : 0.98 (6H, d, J = 6.6 Hz), 1.44 (4H, brs), 2.15-2.26 (1H, m), 2.38 (3H, s), 2.38-2.57 (1H, m), 2.57 (3H, s), 2.76 (2H, brs), 3.07 (4H, brs), 3.81 (2H, brs), 7.17 (2H, d, J = 8.1 Hz), 7.30 (2H, d, J = 8.1 Hz), 8.41 (3H, brs), 8.80 (1H, brs), 9.09 (1H, brs), 9.84 (1H, brs).

30 **Example 333**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]piperazine-1-carboxamide trihydrochloride

1) tert-Butyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-

isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)piperazine-1-carboxylate was obtained as an oil from 5-{{(tert-butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and 5 tert-butyl piperazine-1-carboxylate (140 mg, 1.5 mmol) according to a method similar to the method of Example 95-1).
EIMS(M+1):596

2) N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]piperazine-1-carboxamide trihydrochloride (250 mg, yield 97%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).
 $^1\text{H-NMR}$ (DMSO- d_6) δ : 0.98 (6H, d, J = 6.3 Hz), 2.15-2.26 (1H, m), 2.42 (3H, s), 2.62 (2H, s), 2.72 (3H, s), 3.05 (2H, brs), 3.42 (4H, brs), 3.82 (2H, brs), 7.19 (2H, d, J = 7.5 Hz), 7.31 (2H, d, J = 7.5 Hz), 8.37 (3H, brs), 8.60 (1H, brs), 9.41 (2H, brs).

Example 334

(5-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methylene}-4-oxo-2-thioxo-1,3-thiazolidin-3-yl)acetic acid dihydrochloride
1) (5-{{[5-{{(tert-Butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methylene}-4-oxo-2-thioxo-1,3-thiazolidin-3-yl)acetic acid (355 mg, yield 50%) was obtained as a yellow powder from tert-butyl {[5-formyl-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (500 mg, 1.26 mmol) and (4-oxo-2-thioxo-1,3-thiazolidin-3-yl)acetic acid (241 mg, 1.26 mmol) according to a method similar to the method of Example 315-1).

$^1\text{H-NMR}$ (CDCl_3) δ : 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.09-2.27 (1H, m), 2.36 (3H, s), 2.50 (3H, s), 2.8 (2H, d, J = 7.4 Hz), 4.01-4.18 (4H, m), 4.20 (1H, brs), 6.96 (2H, d, J = 7.9 Hz), 7.20 (2H, d, J = 7.9 Hz), 7.38 (1H, s).

2) (5-{{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methylene}-4-oxo-2-thioxo-1,3-

thiazolidin-3-yl)acetic acid dihydrochloride (198 mg, yield 100%) was obtained as a yellow powder from (5-{{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methylen}-4-oxo-2-thioxo-1,3-5 thiazolidin-3-yl)acetic acid (210 mg, 0.386 mmol) according to a method similar to the method of Example 2-3).
 $^1\text{H-NMR}$ (DMSO-d₆) δ: 0.98 (6H, d, J = 6.4 Hz), 2.17-2.31 (1H, m), 2.36 (3H, s), 2.55 (3H, s), 2.95 (2H, d, J = 6.6 Hz), 3.80 (2H, d, J = 7.4 Hz), 4.63 (2H, s), 7.22 (2H, d, J = 8.1 Hz), 7.30 (2H, d, J = 8.1 Hz), 7.55 (1H, s), 8.35 (3H, brs).

Example 335

5-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methylen}-2-thioxo-1,3-thiazolidin-4-one dihydrochloride
15 1) tert-Butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-oxo-2-thioxo-1,3-thiazolidine-5-ylidene)methyl]pyridin-3-yl}methyl) carbamate (310 mg, yield 48%) was obtained as a yellow powder from tert-butyl {[5-formyl-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl} carbamate (500 mg, 1.26 mmol) and 2-thioxo-1,3-thiazolidin-4-one (168 mg, 1.26 mmol) according to a method similar to the method of Example 315-1).
 $^1\text{H-NMR}$ (CDCl₃) δ: 0.98 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.15-2.31 (1H, m), 2.37 (3H, s), 2.50 (3H, s), 2.80 (2H, d, J = 7.4 Hz), 4.13 (2H, d, J = 7.4 Hz), 4.20 (1H, brs), 6.95 (2H, d, J = 7.7 Hz), 7.20 (2H, d, J = 7.7 Hz), 7.34 (1H, s).
2) 5-{{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methylen}-2-thioxo-1,3-thiazolidin-4-one dihydrochloride (173 mg, yield 100%) was obtained as a yellow powder from tert-butyl ({2-isobutyl-6-methyl-4-(4-methylphenyl)-5-[(4-oxo-2-thioxo-1,3-thiazolidine-5-ylidene)methyl]pyridin-3-yl}methyl) carbamate (200 mg, 0.390 mmol) according to a method similar to the method of Example 2-3).
 $^1\text{H-NMR}$ (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.11-2.31 (1H, m),

2.36 (3H, s), 2.52 (2H, s), 2.90 (3H, s), 3.79 (2H, s), 7.19 (2H, d, J = 8.1 Hz), 7.26-7.37 (3H, m), 8.27 (3H, brs).

Example 336

methyl 3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate dihydrochloride
1) Methyl 3-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate (230 mg, yield 35 %) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (500 mg, 1.17 mmol) and methyl 3-aminobenzoate (532 mg, 3.52 mmol) according to a method similar to the method of Example 311-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.31 (1H, m), 2.41 (3H, s), 2.64 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.47 (2H, s), 3.91 (3H, s), 4.07 (2H, d, J = 4.5 Hz), 4.20 (1H, brs), 5.50 (1H, brs), 7.02 (2H, d, J = 7.9 Hz), 7.24 (2H, d, J = 7.9 Hz), 7.38 (1H, t, J = 7.9 Hz), 7.72-7.86 (3H, m).

2) Methyl 3-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate dihydrochloride (65 mg, yield 91%) was obtained as a white powder from methyl 3-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate (75.2 mg, 0.134 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.11-2.30 (1H, m), 2.36 (3H, s), 2.53 (3H, s), 2.68 (2H, s), 2.98 (2H, s), 3.78 (2H, s), 3.84 (3H, s), 7.19 (2H, d, J = 8.1 Hz), 7.32 (2H, d, J = 8.1 Hz), 7.44 (1H, t, J = 7.9 Hz), 7.61-7.71 (2H, m), 8.10 (3H, brs), 8.20 (1H, s), 10.6 (1H, brs).

Example 337

methyl 3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}thio)pyridine-2-carboxylate trihydrochloride

1) Methyl 3-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxylate (1.43 g, 2.60 mmol) was obtained as a yellow oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (2.08 g, 5.22 mmol) and methyl 3-mercaptopyridine-2-carboxylate (883 mg, 5.22 mmol) according to a method similar to the method of Example 183-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.14-2.26 (1H, m), 2.35 (3H, s), 2.66 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 3.76 (2H, s), 3.99 (3H, s), 4.03 (2H, d, J = 5.3 Hz), 4.19 (1H, brs), 7.04-7.07 (1H, m), 7.09 (2H, d, J = 8.1 Hz), 7.18 (2H, d, J = 7.7 Hz), 7.28-7.31 (1H, m), 7.40-7.44 (1H, m), 8.43 (1H, dd, J = 4.5, 1.5 Hz).

15) 2) Methyl 3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxylate trihydrochloride (161 mg, yield 80%) was obtained as a pale-yellow solid from methyl 3-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxylate (197 mg, 0.359 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.4 Hz), 2.15-2.26 (1H, m), 2.35 (3H, s), 2.89 (3H, brs), 3.18 (2H, brs), 3.77 (2H, d, J = 5.1 Hz), 3.83 (3H, s), 3.94 (2H, s), 7.25 (2H, d, J = 7.9 Hz), 7.31 (2H, d, J = 8.1 Hz), 7.51 (1H, dd, J = 8.3, 4.5 Hz), 7.76 (1H, d, J = 8.1 Hz), 8.35-8.53 (4H, m).

Example 338

3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxylic acid trihydrochloride

1) 3-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxylic acid (1.19 g, yield 99%) was obtained as a colorless

oil from methyl 3-({[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxylate (1.23 g, 2.24 mmol) according to a method similar to the method of Example 9-1).

⁵ ¹H-NMR (CDCl₃) δ:1.06 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.21-2.32 (1H, m), 2.37 (3H, s), 2.97 (3H, brs), 3.17 (2H, brs), 3.81 (2H, s), 4.08-4.13 (2H, m), 4.31 (1H, brs), 7.14 (2H, d, J = 7.9 Hz), 7.24 (2H, d, J = 8.3 Hz), 7.42-7.46 (1H, m), 7.50-7.53 (1H, m), 8.35 (1H, dd, J = 4.4, 1.2 Hz).

¹⁰ 2) 3-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxylic acid trihydrochloride (265 mg, yield 69%) was obtained as a pale-yellow solid from 3-({[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxylic acid (0.38 g, 0.709 mmol) according to a method similar to the method of Example 2-3).

¹⁵ ¹H-NMR (DMSO-d₆) δ:0.99 (6H, d, J = 6.6 Hz), 2.13-2.24 (1H, m), 2.34 (3H, s), 2.79-2.82 (3H, m), 3.05 (2H, brs), 3.75 (2H, brs), 3.89 (2H, brs), 7.26 (2H, d, J = 6.4 Hz), 7.31 (2H, d, J = 8.3 Hz), 7.48 (1H, dd, J = 8.3, 4.5 Hz), 7.72 (1H, d, J = 8.3 Hz), 8.19-8.36 (3H, m), 8.43 (1H, d, J = 4.5 Hz).

Example 339

²⁰ 3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxamide trihydrochloride

²⁵ 1) tert-Butyl {[5-({[2-(aminocarbonyl)pyridin-3-yl]thio}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (720 mg, yield 88%) was obtained as a colorless oil from 3-({[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxylic acid (0.82 g, 1.53 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ:0.98 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.14-

2.26 (1H, m), 2.33 (3H, s), 2.67 (3H, s), 2.75 (2H, d, J = 7.2 Hz), 3.71 (2H, s), 4.03 (2H, d, J = 4.9 Hz), 4.18 (1H, brs), 5.44 (1H, brs), 7.12-7.18 (4H, m), 7.25-7.29 (1H, m), 7.42 (1H, dd, J = 8.3, 1.3 Hz), 7.82 (1H, brs), 8.24 (1H, dd, J = 4.3, 5 1.3 Hz).

2) 3-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}thio)pyridine-2-carboxamide trihydrochloride (546 mg, yield 74%) was obtained as a pale-yellow solid from tert-butyl {[5-({[2-(aminocarbonyl)pyridin-3-yl]thio}methyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (720 mg, 1.35 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.01 (6H, d, J = 6.6 Hz), 2.13-2.26 (1H, m), 2.34 (3H, s), 2.96 (3H, s), 3.25 (2H, brs), 3.79 (2H, d, J = 5.1 Hz), 3.86 (2H, s), 7.29-7.40 (4H, m), 7.46 (1H, dd, J = 8.1, 4.5 Hz), 7.64 (1H, brs), 7.69 (1H, d, J = 7.5 Hz), 8.09 (1H, brs), 8.36 (1H, dd, J = 4.5, 1.2 Hz), 8.51 (3H, brs).

Example 340

4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy]methyl]cyclohexanecarboxylic acid dihydrochloride

1) A mixture of methyl 4-(hydroxymethyl)cyclohexanecarboxylate (0.40 g, 2.32 mmol), triethylamine (0.65 mL, 4.64 mmol) and tetrahydrofuran (10 mL) was cooled to 0°C and methanesulfonyl chloride (0.27 mL, 3.48 mmol) was added dropwise. After stirring at room temperature for 30 min., the reaction mixture was poured into saturated aqueous sodium hydrogen carbonate, and the mixture was extracted with ethyl acetate. The extract was dried over anhydrous magnesium sulfate and the solvent was evaporated under reduced pressure to give methyl 4-[(methylsulfonyl)oxy]methyl)cyclohexanecarboxylate as a crude product. The crude product was dissolved in N,N-dimethylformamide (15 mL), and potassium carbonate (480 mg,

3.48 mmol) and 5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.95 g, 2.32 mmol) were added. The mixture was stirred with heating at 70°C for 1 hr. The reaction mixture was diluted with ethyl acetate, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give [4-(methoxycarbonyl)cyclohexyl]methyl 5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (750 mg, yield 57%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.07-1.18 (2H, m), 1.33-1.49 (14H, m), 1.83-1.96 (2H, m), 2.16-2.25 (1H, m), 2.39 (3H, s), 2.48-2.56 (4H, m), 2.78 (2H, d, J = 7.4 Hz), 3.67 (3H, s), 3.78 (2H, d, J = 6.8 Hz), 4.13-4.17 (2H, m), 4.23 (1H, brs), 7.07 (2H, d, J = 7.9 Hz), 7.20 (2H, d, J = 7.7 Hz).

2) 4-[[{[5-{{(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]cyclohexanecarboxylic acid (550 mg, yield 75%) was obtained as a white solid from [4-(methoxycarbonyl)cyclohexyl]methyl 5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (750 mg, 1.32 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.08-1.20 (2H, m), 1.33-1.68 (14H, m), 1.86-1.96 (2H, m), 2.15-2.28 (1H, m), 2.38 (3H, s), 2.54-2.60 (4H, m), 2.78 (2H, brs), 3.78 (2H, d, J = 6.6 Hz), 4.12-4.16 (2H, m), 4.24 (1H, brs), 7.07 (2H, d, J = 7.9 Hz), 7.20 (2H, d, J = 7.7 Hz).

3) 4-[[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]cyclohexanecarboxylic acid dihydrochloride (254 mg, yield 83%) was obtained as a white solid from 4-[[{[5-{{(tert-butoxycarbonyl)amino]methyl}-6-

isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]cyclohexanecarboxylic acid (320 mg, 0.579 mmol) according to a method similar to the method of Example 2-3).

⁵ ¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 1.17-1.42 (7H, m), 1.66 1.82 (2H, m), 2.14-2.24 (1H, m), 2.37 (3H, s), 2.41-2.45 (1H, m), 2.54 (3H, s), 2.86-2.97 (2H, m), 3.76 (2H, d, J = 6.6 Hz), 3.83 (2H, d, J = 4.7 Hz), 7.20 (2H, d, J = 7.9 Hz), 7.30 (2H, d, J = 8.1 Hz), 8.34 (3H, brs).

¹⁰ **Example 341**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]thiophene-2-carboxamide dihydrochloride

¹⁵ N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]thiophene-2-carboxamide dihydrochloride (171mg, yield 75%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and thiophene-2-carbonyl chloride (110 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.20-2.31 (1H, m), 2.31 (3H, s), 2.63 (3H, s), 3.07 (2H, brs), 3.86 (2H, s), 7.12 (1H, dd, J = 3.3, 4.8 Hz), 7.25 (4H, s), 7.74 (1H, d, J = 3.3 Hz), 7.79 (1H, d, J = 4.8 Hz), 8.42 (3H, brs), 10.18 (1H, brs).

Example 342

3-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoic acid dihydrochloride

³⁰ 1) 3-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoic acid (110 mg, yield 87%) was obtained as a white powder from methyl 3-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate

(130 mg, 0.232 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.94 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.10-2.27 (1H, m), 2.36 (3H, s), 2.89-3.10 (5H, m), 3.90 (2H, d, J = 5.7 Hz), 4.10 (2H, d, J = 7.2 Hz), 4.20 (1H, brs), 4.90 (1H, brs), 7.13 (2H, d, J = 8.1 Hz), 7.24 (2H, d, J = 8.1 Hz), 7.32 (1H, t, J = 8.0 Hz), 7.65 (1H, d J = 7.7 Hz), 7.89 (1H, s), 8.17 (1H, s).

2) 3-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoic acid dihydrochloride (95 mg, yield 95%) was obtained as a white powder from 3-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoic acid (105 mg, 0.192 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.8 Hz), 2.08-2.25 (1H, m), 2.37 (3H, s), 2.51 (3H, s), 2.83 (2H, s), 3.20 (2H, s), 3.82 (2H, s), 7.09-7.51 (5H, m), 7.54-7.79 (2H, m), 8.14 (1H, s), 8.44 (3H, s), 10.34 (1H, brs).

20 Example 343

methyl 4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino]methyl]benzoate dihydrochloride

1) Methyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino]methyl]benzoate (350 mg, yield 67%) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (390 mg, 0.914 mmol) and methyl 4-(aminomethyl)benzoate (553 mg, 2.74 mmol) according to a method similar to the method of Example 311-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.37 (9H, s), 2.11-2.29 (1H, m), 2.39 (3H, s), 2.55 (3H, s), 2.74 (2H, d, J = 7.2 Hz), 3.35 (2H, s), 3.93 (3H, s), 4.02 (2H, d, J = 5.1 Hz), 4.20

(1H, brs), 4.39 (2H, d, J = 5.8 Hz), 5.49 (1H, brs), 6.90 (2H, d, J = 7.9 Hz), 7.16 (2H, d, J = 7.9 Hz), 7.23 (2H, d, J = 8.1 Hz), 7.99 (2H, d, J = 8.1 Hz).

2) Methyl 4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]benzoate dihydrochloride (51 mg, yield 89%) was obtained as a white powder from methyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]benzoate (60 mg, 0.105 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.11-2.27 (1H, m), 2.40 (3H, s), 2.81 (3H, s), 3.24 (2H, d, J = 6.0 Hz), 3.44 (2H, s), 3.78-3.89 (5H, m), 4.28 (2H, d, J = 5.5 Hz), 7.20 (2H, d, J = 7.9 Hz), 7.27-7.38 (5H, m), 7.94 (2H, d, J = 7.9 Hz), 8.54 (3H, brs).

Example 344

5-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]pyrazine-2-carboxylic acid dihydrochloride

1) Methyl 5-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]pyrazine-2-carboxylate (1.35 g, yield 98%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.00 g, 2.43 mmol) and methyl 5-(bromomethyl)pyrazine-2-carboxylate (0.51 g, 2.21 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.17-2.27 (1H, m), 2.31 (3H, s), 2.58 (3H, s), 2.79 (2H, d, J = 7.2 Hz), 4.06 (3H, s), 4.12-4.16 (2H, m), 4.22 (1H, brs), 5.13 (2H, s), 7.02 (2H, d, J = 8.1 Hz), 7.10 (2H, d, J = 7.9 Hz), 8.36 (1H, d, J = 1.3 Hz), 9.19 (1H, d, J = 1.3 Hz).

2) 5-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-

methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy)methyl]pyrazine-2-carboxylic acid (600 mg, yield 45%) was obtained as a colorless oil from methyl 5-[{[(5-[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy)methyl]pyrazine-2-carboxylate (1.35 g, 2.40 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.16-2.28 (1H, m), 2.33 (3H, s), 2.59 (3H, s), 2.82 (2H, d, J = 7.4 Hz), 4.11-4.19 (2H, m), 4.24 (1H, brs), 5.18 (2H, s), 7.04 (2H, d, J = 7.9 Hz), 7.12 (2H, d, J = 7.2 Hz), 8.20 (1H, s), 9.30 (1H, s).

3) 5-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy)methyl]pyrazine-2-carboxylic acid dihydrochloride (497 mg, yield 76%) was obtained as a yellow solid from 5-[{[(5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyloxy)methyl]pyrazine-2-carboxylic acid (600 mg, 1.09 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.6 Hz), 2.17-2.26 (1H, m), 2.29 (3H, s), 2.62 (3H, brs), 2.94 (2H, brs), 3.80 (2H, d, J = 4.7 Hz), 5.23 (2H, s), 7.08-7.18 (4H, m), 8.38 (3H, brs), 8.43 (1H, d, J = 1.3 Hz), 9.10 (1H, d, J = 1.3 Hz).

25 **Example 345**

4-bromobenzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride

4-Bromobenzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (628 mg, yield 90%) was obtained as a white solid from 4-bromobenzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.73 g, 1.26 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.8 Hz), 2.14-2.27 (1H, m),

2.36 (3H, s), 2.87 (2H, brs), 3.80 (2H, d, $J = 5.3$ Hz), 4.97 (2H, s), 7.00 (2H, d, $J = 8.5$ Hz), 7.12 (2H, d, $J = 8.1$ Hz), 7.19 (2H, d, $J = 8.1$ Hz), 7.50 (2H, d, $J = 8.5$ Hz), 8.26 (3H, brs).

⁵ **Example 346**

{[5-[(2-bromophenoxy)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amine dihydrochloride

1) tert-Butyl {[5-[(2-bromophenoxy)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (640 mg, yield

¹⁰ 46%) was obtained as a white solid from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.00 g, 2.51 mmol) and 2-bromophenol (478 mg, 2.76 mmol) according to a method similar to the method of Example 214-1).

¹⁵ $^1\text{H-NMR}$ (CDCl_3) δ : 0.99 (6H, d, $J = 6.6$ Hz), 1.39 (9H, s), 2.19-2.28 (1H, m), 2.37 (3H, s), 2.69 (3H, s), 2.79 (2H, d, $J = 7.4$ Hz), 4.08-4.11 (2H, m), 4.24 (1H, brs), 4.67 (2H, s), 6.65 (1H, dd, $J = 8.1, 1.3$ Hz), 6.79-6.84 (1H, m), 7.07 (2H, d, $J = 8.1$ Hz), 7.12-7.19 (3H, m), 7.51 (1H, dd, $J = 7.9, 1.5$ Hz).

²⁰ 2) {[5-[(2-Bromophenoxy)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}amine dihydrochloride (458 mg, yield 75%) was obtained as a white solid from tert-butyl {[5-[(2-bromophenoxy)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (640 mg, 1.16 mmol)

²⁵ according to a method similar to the method of Example 2-3).

$^1\text{H-NMR}$ ($\text{DMSO}-d_6$) δ : 1.01 (6H, d, $J = 6.6$ Hz), 2.16-2.30 (1H, m), 2.36 (3H, s), 2.91 (3H, brs), 3.20 (2H, brs), 3.79-3.90 (2H, m), 4.79 (2H, s), 6.89-6.95 (2H, m), 7.25-7.36 (5H, m), 7.58 (1H, dd, $J = 7.7, 1.5$ Hz), 8.48 (3H, brs).

³⁰ **Example 347**

4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-methoxybenzoic acid dihydrochloride

1) 2-Methoxy-4-(methoxycarbonyl)benzyl 5-{[(tert-

butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.15 g, yield 100%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.80 g, 5 1.94 mmol) and methyl 4-(bromomethyl)-3-methoxybenzoate (503 mg, 1.94 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.24 (1H, m), 2.34 (3H, s), 2.54 (3H, s), 2.77 (2H, d, J = 7.2 Hz), 3.85 (3H, s), 3.93 (3H, s), 4.10-4.16 (2H, m), 4.20 (1H, brs), 5.06 (2H, s), 6.96 (1H, d, J = 7.9 Hz), 7.03 (2H, d, J = 8.1 Hz), 7.10 (2H, d, J = 7.9 Hz), 7.48-7.53 (2H, m).

2) 4-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy]methyl]-3-methoxybenzoic acid (1.10 g, yield 97%) was obtained as a colorless oil from 2-methoxy-4-(methoxycarbonyl)benzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.15 g, 1.94 mmol) according to a method similar to the method of Example 9-1).

20 ¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.16-2.26 (1H, m), 2.35 (3H, s), 2.56 (3H, s), 2.80 (2H, d, J = 7.2 Hz), 3.86 (3H, s), 4.11-4.16 (2H, m), 4.23 (1H, brs), 5.08 (2H, s), 6.97 (1H, d, J = 7.9 Hz), 7.04 (2H, d, J = 7.7 Hz), 7.11 (2H, d, J = 7.7 Hz), 7.53 (1H, s), 7.58 (1H, d, J = 7.9 Hz).

25 3) 4-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy]methyl]-3-methoxybenzoic acid dihydrochloride (247 mg, yield 74%) was obtained as a white solid from 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy]methyl]-3-methoxybenzoic acid (0.35 g, 0.607 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6Hz), 2.17-2.26 (1H, m), 2.32 (3H, s), 2.84 (2H, brs), 3.79 (2H, d, J = 5.7Hz), 3.83

(3H, s), 5.03 (2H, s), 6.96 (1H, d, J = 7.7Hz), 7.13 (2H, d, J = 8.1Hz), 7.18 (2H, d, J = 8.1Hz), 7.42-7.45 (1H, m), 7.46 (1H, s), 8.19 (3H, brs).

Example 348

- 5 4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-2-methoxybenzoic acid dihydrochloride
1) 3-Methoxy-4-(methoxycarbonyl)benzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (680 mg, yield 94%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.50 g, 1.22 mmol) and methyl 4-(bromomethyl)-2-methoxybenzoate (315 mg, 1.22 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6Hz), 1.38 (9H, s), 2.16-2.25 (1H, m), 2.33 (3H, s), 2.54 (3H, s), 2.78 (2H, d, J = 7.4Hz), 3.86 (3H, s), 3.90 (3H, s), 4.11-4.13 (2H, m), 4.21 (1H, brs), 4.94 (2H, s), 6.65 (1H, dd, J = 8.0, 1.4 Hz), 6.75 (1H, d, J = 1.1Hz), 6.99 (2H, d, J = 8.1Hz), 7.08 (2H, d, J = 7.7Hz), 7.70 (1H, d, J = 7.9Hz).

2) 4-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-2-methoxybenzoic acid (550 mg, yield 83%) was obtained as a colorless oil from 3-methoxy-4-(methoxycarbonyl)benzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (680 mg, 1.15 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.25 (1H, m), 2.33 (3H, s), 2.54 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.04 (3H, s), 4.11-4.13 (2H, m), 4.20 (1H, brs), 4.98 (2H, s), 6.77 (1H, d, J = 9.4 Hz), 6.84 (1H, s), 6.99 (2H, d, J = 8.1 Hz), 7.07 (2H, d, J = 7.9 Hz), 8.08 (1H, d, J = 7.9 Hz).
3) 4-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]carbonyloxy)methyl]-2-methoxybenzoic acid dihydrochloride (240 mg, yield 85%) was obtained as a white solid from 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-
5 yl]carbonyloxy)methyl]-2-methoxybenzoic acid (293 mg, 0.509 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.14-2.26 (1H, m), 2.33 (3H, s), 2.58 (3H, brs), 2.93 (2H, brs), 3.78 (3H, s),
10 3.81 (2H, d, J = 4.5 Hz), 5.01 (2H, s), 6.62 (1H, d, J = 7.9 Hz), 6.92 (1H, d, J = 0.9 Hz), 7.12-7.22 (4H, m), 7.55 (1H, d, J = 7.7 Hz), 8.37 (3H, brs).

Example 349

4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]benzoic acid dihydrochloride
15

1) 4-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-
yl]acetyl}amino)methyl]benzoic acid (182 mg, yield 94%) was obtained as a white powder from methyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]benzoate (200 mg, 0.349 mmol) according to a method similar to the method of Example 9-1).

25 ¹H-NMR (CDCl₃) δ: 0.92 (6H, d, J = 6.6 Hz), 1.34 (9H, s), 2.10-2.24 (1H, m), 2.35 (3H, s), 2.38 (3H, s), 2.58 (2H, s), 3.22 (2H, s), 3.77 (2H, d, J = 3.0 Hz), 4.20 (1H, brs), 4.27 (2H, d, J = 5.8 Hz), 6.74 (1H, s), 7.09 (2H, d, J = 8.1 Hz), 7.17 (2H, d, J = 8.1 Hz), 7.28 (2H, d, J = 8.3 Hz), 7.90 (2H, d, J = 8.3 Hz), 8.17 (1H, s).

2) 4-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]benzoic acid dihydrochloride (135 mg, yield 95%) was obtained as a white powder from 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-

isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]benzoic acid (150 mg, 0.268 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.07-2.24 (1H, m), 5 2.40 (3H, s), 2.78 (3H, s), 3.10 (2H, s), 3.41 (2H, s), 3.78 (2H, s), 4.27 (2H, d, J = 5.7 Hz), 7.16 (2H, d, J = 7.9 Hz), 7.26-7.34 (4H, m), 7.92 (2H, d, J = 8.3 Hz), 8.33 (3H, brs), 8.45 (1H, brs).

Example 350

10 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]isoxazole-4-carboxamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]isoxazole-4-carboxamide

15 dihydrochloride (173 mg, yield 76%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and isoxazole-4-carbonyl chloride (100 mg, 0.75 mmol) according to a method similar to the method of Example 223.

20 ¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.20-2.31 (1H, m), 2.53 (3H, s), 2.94 (2H, s), 3.82 (2H, brs), 7.09 (1H, s), 7.20 (2H, d, J = 8.1 Hz), 7.25 (2H, d, J = 8.1 Hz), 8.28 (3H, brs), 8.73 (1H, brs), 10.59 (1H, brs).

Example 351

25 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]furan-2-carboxamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]furan-2-carboxamide dihydrochloride (190 mg, yield 85%) was obtained as a white powder from tert-

30 butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and furan-2-carbonyl chloride (100 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.09-2.30 (1H,

m), 2.32 (3H, s), 2.58 (3H, s), 3.04 (2H, brs), 3.83 (2H, s), 6.61 (1H, dd, J = 1.8, 3.3 Hz), 7.14 (1H, d, J = 3.3 Hz), 7.21 (2H, d, J = 7.8 Hz), 7.25 (2H, d, J = 7.8 Hz), 7.84 (1H, s), 8.37 (3H, brs), 9.98 (1H, brs).

⁵ **Example 352**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-methylbenzamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-methylbenzamide dihydrochloride

¹⁰ (211 mg, yield 87%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 4-methylbenzoyl chloride (116 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹⁵ ¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.22-2.32 (1H, m), 2.31 (3H, s), 2.32 (3H, s), 2.57 (3H, s), 3.01 (2H, brs), 3.84 (2H, s), 7.21-7.27 (6H, m), 7.55 (2H, d, J = 8.1 Hz), 8.32 (3H, brs), 9.88 (1H, brs).

Example 353

²⁰ N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-tert-butylbenzamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-tert-butylbenzamide

²⁵ dihydrochloride (211 mg, yield 83%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 4-tert-butylbenzoyl chloride (147 mg, 0.75 mmol) according to a method similar to the method of Example 223.

³⁰ ¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 1.27 (9H, s), 2.22-2.31 (1H, m), 2.31 (3H, s), 2.56 (3H, s), 3.01 (2H, brs), 3.84 (2H, s), 7.21-7.26 (4H, m), 7.44 (2H, d, J = 8.4 Hz), 7.60 (2H, d, J = 8.4 Hz), 8.32 (3H, brs), 9.91 (1H, brs).

Example 354

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-chlorobenzamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-chlorobenzamide dihydrochloride

5 (203 mg, yield 82%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 4-chlorobenzoyl chloride (131 mg, 0.75 mmol) according to a method similar to the method of Example 223.

10 $^1\text{H-NMR}$ (DMSO-d₆) δ : 1.00 (6H, d, J = 6.6 Hz), 2.20-2.30 (1H, m), 2.31 (3H, s), 2.62 (3H, s), 3.08 (2H, brs), 3.86 (2H, s), 7.25 (4H, s), 7.52 (2H, d, J = 8.4 Hz), 7.67 (2H, d, J = 8.4 Hz), 8.41 (3H, brs), 10.20 (1H, brs).

Example 355

15 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-cyanobenzamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-cyanobenzamide dihydrochloride (209mg, yield 86%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 4-cyanobenzoyl chloride (126mg, 0.75 mmol) according to a method similar to the method of Example 223.

10 $^1\text{H-NMR}$ (DMSO-d₆) δ : 1.00 (6H, d, J = 6.6 Hz), 2.10-2.31(1H, m), 2.31 (3H, s), 2.59 (3H, s), 3.02 (2H, brs), 3.85 (2H, s), 7.24 (4H, s), 7.76 (2H, d, J = 8.1 Hz), 7.94 (2H, d, J = 8.1 Hz), 8.36(3H, brs), 10.36 (1H, brs).

Example 356

15 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-trifluoromethylbenzamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-trifluoromethylbenzamide dihydrochloride (209 mg, yield 86%) was obtained as a white

powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 4-trifluoromethylbenzoyl chloride (156 mg, 0.75 mmol) according to a method similar to the method of Example 223.

5 $^1\text{H-NMR}$ (DMSO- d_6) δ : 1.00 (6H, d, $J = 6.6$ Hz), 2.21-2.32 (1H, m), 2.31 (3H, s), 2.55 (3H, s), 2.96 (2H, brs), 3.83 (2H, s), 7.22 (2H, d, $J = 7.8$ Hz), 7.26 (2H, d, $J = 7.8$ Hz), 7.78 (2H, d, $J = 7.8$ Hz), 7.82 (2H, d, $J = 7.8$ Hz), 8.27 (3H, brs), 10.21 (1H, brs).

10 **Example 357**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]furan-3-carboxamide dihydrochloride
N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]furan-3-carboxamide dihydrochloride

15 (190 mg, yield 85%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and furan-3-carbonyl chloride (100 mg, 0.75 mmol) according to a method similar to the method of Example 223.

20 $^1\text{H-NMR}$ (DMSO- d_6) δ : 0.99 (6H, d, $J = 6.6$ Hz), 2.21-2.32 (1H, m), 2.55 (3H, s), 2.98 (3H, s), 3.82 (2H, brs), 6.74 (1H, s), 7.20 (2H, d, $J = 7.8$ Hz), 7.25 (2H, d, $J = 7.8$ Hz), 7.69 (1H, s), 8.15 (1H, s), 8.30 (3H, brs), 9.74 (1H, brs).

Example 358

25 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]thiophene-3-carboxamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]thiophene-3-carboxamide

30 dihydrochloride (233 mg, yield 99%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and thiophene-3-carbonyl chloride (110 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.20-2.31 (1H, m), 2.31 (3H, s), 2.59 (3H, s), 3.05 (2H, brs), 3.84 (2H, s), 7.24 (4H, s), 7.36 (1H, dd, J = 1.2, 5.1 Hz), 7.56 (1H, dd, J = 5.1, 2.7 Hz), 8.10 (1H, d, J = 2.7 Hz), 8.35 (3H, brs), 9.91 (1H, brs).

Example 359

4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-fluorobenzoic acid dihydrochloride

1) 2-Fluoro-4-(methoxycarbonyl)benzyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (650 mg, yield 92%) was obtained as a colorless oil from 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.50 g, 1.21 mmol) and methyl 4-(bromomethyl)-3-fluorobenzoate (299 mg, 1.21 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.16-2.25 (1H, m), 2.33 (3H, s), 2.54 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.94 (3H, s), 4.09-4.13 (2H, m), 4.20 (1H, brs), 5.05 (2H, s), 6.98-7.09 (5H, m), 7.64-7.71 (2H, m).

2) 4-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-fluorobenzoic acid (450 mg, yield 71%) was obtained as a colorless oil from 2-fluoro-4-(methoxycarbonyl)benzyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (650 mg, 1.12 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.13-2.25 (1H, m), 2.33 (3H, s), 2.56 (3H, s), 2.80 (2H, d, J = 7.2 Hz), 4.09-4.16 (2H, m), 4.22 (1H, brs), 5.07 (2H, s), 7.00-7.12 (5H, m), 7.70-7.76 (2H, m).

3) 4-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-fluorobenzoic

acid dihydrochloride (329 mg, yield 76%) was obtained as a white solid from 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-fluorobenzoic acid (450 mg, 0.797 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.95 (6H, d, J = 6.6 Hz), 2.16-2.23 (1H, m), 2.29 (3H, s), 2.86 (2H, brs), 3.78 (2H, d, J = 5.5 Hz), 5.11 (2H, s), 7.07-7.13 (4H, m), 7.18 (1H, t, J = 7.6 Hz), 7.60-7.69 (2H, m), 8.23 (3H, brs).

Example 360

4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-chlorobenzoic acid dihydrochloride

1) 2-Chloro-4-(methoxycarbonyl)benzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (518 mg, yield 99%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.36 g, 0.873 mmol) and methyl 4-(bromomethyl)-3-chlorobenzoate (230 mg, 0.873 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.17-2.26 (1H, m), 2.32 (3H, s), 2.56 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.94 (3H, s), 4.11-4.13 (2H, m), 4.22 (1H, brs), 5.11 (2H, s), 7.02-7.04 (3H, m), 7.09 (2H, d, J = 8.1 Hz), 7.78 (1H, dd, J = 8.0, 1.6 Hz), 7.99 (1H, d, J = 1.5 Hz).

2) 4-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-chlorobenzoic acid (420 mg, yield 83%) was obtained as a white solid from 2-chloro-4-(methoxycarbonyl)benzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (518 mg, 0.870 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.22-2.33 (4H, m), 2.59 (3H, brs), 2.82 (2H, brs), 4.09-4.17 (2H, m), 4.25 (1H, brs), 5.13 (2H, s), 7.01-7.14 (5H, m), 7.83 (1H, dd, J = 8.0, 1.6 Hz), 8.04 (1H, d, J = 1.5 Hz).

⁵ 3) 4-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-chlorobenzoic acid dihydrochloride (265 mg, yield 66%) was obtained as a white solid from 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-chlorobenzoic acid (420 mg, 0.722 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.15-2.24 (1H, m), 2.29 (3H, s), 2.54 (3H, s), 2.86 (2H, brs), 3.79 (2H, d, J = 5.3 Hz), 5.14 (2H, s), 7.13 (4H, s), 7.16 (1H, d, J = 7.9 Hz), 7.78 (1H, dd, J = 7.9, 1.5 Hz), 7.90 (1H, d, J = 1.5 Hz), 8.25 (3H, brs).

Example 361

4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]isophthalic acid dihydrochloride
1) Dimethyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]isophthalate (1.12 g, yield 99%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.75 g, 1.82 mmol) and dimethyl 4-(bromomethyl)isophthalate (522 mg, 1.82 mmol) according to a method similar to the method of Example 169-1).

³⁰ ¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.26 (1H, m), 2.35 (3H, s), 2.57 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 3.91 (3H, s), 3.96 (3H, s), 4.11-4.16 (2H, m), 4.23 (1H, brs), 5.45 (2H, s), 6.99 (1H, d, J = 8.1 Hz), 7.06 (2H, d, J = 8.3 Hz), 7.13 (2H, d, J = 7.9 Hz), 7.99 (1H, dd, J = 8.1, 1.9

Hz), 8.59 (1H, d, J = 1.9 Hz).

2) 4-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-

yl]carbonyl}oxy)methyl]isophthalic acid (750 mg, yield 68%) was

5 obtained as a colorless oil from dimethyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]isophthalate (1.12 g, 1.81 mmol) according to a method similar to the method of Example 9-1).

10 $^1\text{H-NMR}$ (CDCl_3) δ : 0.97 (6H, d, J = 6.4 Hz), 1.38 (9H, s), 2.23-2.35 (4H, m), 2.58 (3H, s), 2.86 (2H, d, J = 5.1 Hz), 4.11-4.21 (2H, m), 4.35 (1H, brs), 5.48 (2H, s), 7.01-7.17 (5H, m), 7.96-8.08 (1H, m), 8.64-8.75 (1H, m).

3) 4-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-

15 methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]isophthalic acid dihydrochloride (362 mg, yield 90%) was obtained as a white solid from 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-

yl]carbonyl}oxy)methyl]isophthalic acid (420 mg, 0.711 mmol)

20 according to a method similar to the method of Example 2-3).

$^1\text{H-NMR}$ (DMSO-d_6) δ : 0.97 (6H, d, J = 6.6 Hz), 2.16-2.27 (1H, m), 2.33 (3H, s), 2.57 (3H, brs), 2.90 (2H, brs), 3.82 (2H, d, J = 5.1 Hz), 5.42 (2H, s), 7.01 (1H, d, J = 8.1 Hz), 7.19 (2H, d, J = 8.7 Hz), 7.23 (2H, d, J = 8.3 Hz), 7.97 (1H, dd, J = 8.1, 1.9 Hz), 8.31 (3H, brs), 8.42 (1H, d, J = 1.9 Hz).

Example 362

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N-[4-(dimethylamino)phenyl]acetamide trihydrochloride

30 1) tert-Butyl {[5-(2-[[4-(dimethylamino)phenyl]amino]-2-oxoethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}carbamate (450 mg, yield 71%) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (500 mg,

1.17 mmol) and 4-(dimethylamino)aniline (500 mg, 3.67 mmol) according to a method similar to the method of Example 311-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.27 (1H, m), 2.40 (3H, s), 2.63 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 2.90 (6H, s), 3.42 (2H, s), 4.06 (2H, d, J = 5.1 Hz), 4.20 (1H, brs), 6.58 (1H, brs), 6.66 (2H, d, J = 8.1 Hz), 7.02 (2H, d, J = 7.7 Hz), 7.18 (2H, d, J = 8.1 Hz), 7.24 (2H, d, J = 7.7 Hz).

2) 2-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N-[4-(dimethylamino)phenyl]acetamide trihydrochloride (62 mg, yield 42%) was obtained as a violet powder from tert-butyl {[5-(2-{[4-(dimethylamino)phenyl]amino}-2-oxoethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (100 mg, 0.268 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.4 Hz), 2.13-2.28 (1H, m), 2.38 (3H, s), 2.76 (3H, s), 3.01 (6H, s), 3.13 (2H, s), 3.77-3.86 (5H, m), 7.20 (2H, d, J = 8.1 Hz), 7.35 (2H, d, J = 8.1 Hz), 7.51 (2H, d, J = 8.1 Hz), 8.30 (2H, d, J = 8.1 Hz) 8.56 (3H, brs).

Example 363

ethyl 5-(aminomethyl)-4-(4-methylphenyl)-2,6-dineopentylnicotinate

1) A mixture of potassium 3-ethoxy-3-oxopropionate (7.6 g, 45 mmol), magnesium chloride (2.8 g, 30 mmol) and tetrahydrofuran (75 mL) was stirred at 50°C for 4 hrs. The obtained suspension was allowed to cool to room temperature, and a reaction mixture obtained by stirring a mixture of tert-butylacetic acid (3.5 g, 30 mmol), N,N'-carbonyldiimidazole (5.8 g, 36 mmol) and tetrahydrofuran (50 mL) at room temperature for 1 hr was added dropwise to the suspension. The resulting mixture was stirred at room temperature for 3 days. The reaction mixture was partitioned between ethyl acetate and 0.5N hydrochloric acid. The organic layer was washed successively with saturated

aqueous sodium hydrogen carbonate and saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give ethyl 5,5-dimethyl-3-oxohexanoate as a crude product (5.9 g). A mixture of the 5 crude product (5.9 g), ammonium acetate (9.8 g, 127 mmol), acetic acid (1.45 mL, 25 mmol) and toluene (200 mL) was heated under reflux using a Dean-Stark trap for 17 hrs. The reaction mixture was allowed to cool to room temperature, washed with saturated brine and dried over anhydrous magnesium sulfate. 10 The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give ethyl 3-amino-5,5-dimethylhex-2-enoate (2.5 g, yield 52%) as a white powder.

¹H-NMR (CDCl₃)δ: 1.00 (9H, s), 1.27 (3H, t, J = 7.2 Hz), 1.98 15 (2H, s), 4.11 (2H, q, J = 7.2 Hz), 4.45 (2H, brs), 8.05 (1H, s).

2) Ethyl 5-cyano-4-(4-methylphenyl)-2,6-dineopentyl-1,4-dihydropyridine-3-carboxylate (3.5 g, yield 65%) was obtained as a white powder from 5,5-dimethyl-3-oxohexanenitrile (2.4 g, 20 13 mmol), p-tolualdehyde (1.6 g, 13 mol) and ethyl 3-amino-5,5-dimethylhex-2-enoate (2.5 g, 13 mmol) according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃)δ: 1.01 (9H, s), 1.03 (9H, s), 1.17 (3H, t, J = 7.2 Hz), 2.06 (1H, d, J = 13.7 Hz), 2.27 (1H, d, J = 13.7 Hz), 25 2.31 (3H, s), 2.52 (1H, d, J = 13.7 Hz), 3.34 (1H, d, J = 13.7 Hz), 3.95-4.10 (2H, m), 4.63 (1H, s), 5.44 (1H, brs), 7.09 (2H, d, J = 8.0 Hz), 7.17 (2H, d, J = 8.0 Hz).

3) Ethyl 5-cyano-4-(4-methylphenyl)-2,6-dineopentylnicotinate (3.2 g, yield 96%) was obtained as a white powder from ethyl 5-30 cyano-4-(4-methylphenyl)-2,6-dineopentyl-1,4-dihydropyridine-3-carboxylate (3.4 g, 8.2 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃)δ: 0.91 (3H, t, J = 7.2 Hz), 1.01 (9H, s), 1.08 (9H, s), 2.40 (3H, s), 2.87 (2H, s), 3.02 (2H, s), 3.99 (2H, q,

$J = 7.2$ Hz), 7.20-7.30 (4H, m).

4) Ethyl 5-(aminomethyl)-4-(4-methylphenyl)-2,6-dineopentylnicotinate (0.91 g, yield 90%) was obtained as a colorless oil from ethyl 5-cyano-4-(4-methylphenyl)-2,6-dineopentylnicotinate (1.0 g, 2.5 mmol) according to a method similar to the method of Example 1-4).
 $^1\text{H-NMR}$ (CDCl_3) δ : 0.89 (3H, t, $J = 7.2$ Hz), 0.99 (9H, s), 1.04 (9H, s), 1.33 (2H, brs), 2.38 (3H, s), 2.78 (2H, s), 2.88 (2H, s), 3.72 (2H, s), 3.89 (2H, q, $J = 7.2$ Hz), 7.12 (2H, d, $J = 8.0$ Hz), 7.20 (2H, d, $J = 8.0$ Hz).

Example 364

3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}propane-1-ol dihydrochloride
1) A mixture of [5-{{(tert-butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl methanesulfonate (1.91 g, 4.01 mmol), 1,3-propanediol (3.05 g, 40.1 mmol), sodium hydride (60% in oil, 1.60 g, 40.1 mmol) and tetrahydrofuran (5 mL) was stirred at 55°C for 16 hrs. The reaction mixture was allowed to cool to room temperature and 1N hydrochloric acid was added to stop the reaction. The reaction mixture was diluted with ethyl acetate and washed with saturated brine. The organic layer was dried over magnesium sulfate and the solvent was evaporated under reduced pressure. The residue was purified by silica gel column chromatography to give tert-butyl {[5-[(3-hydroxypropoxy)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (840 mg, yield 46%) as a white powder.

$^1\text{H-NMR}$ (CDCl_3) δ : 0.96 (6H, d, $J = 6.6$ Hz), 1.38 (9H, s), 1.70-1.80 (2H, m), 2.16-2.27 (1H, m), 2.42 (3H, s), 2.63 (3H, s), 2.75 (2H, d, $J = 7.4$ Hz), 3.40 (2H, t, $J = 5.8$ Hz), 3.70 (2H, t, $J = 5.8$ Hz), 4.06 (2H, d, $J = 4.7$ Hz), 4.10 (2H, s), 4.20 (1H, brs), 7.03 (2H, d, $J = 7.9$ Hz), 7.24 (2H, d, $J = 7.9$ Hz).

2) 3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}propane-1-ol dihydrochloride

(15 mg, yield 100%) was obtained as a white powder from tert-butyl {[5-[(3-hydroxypropoxy)methyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (18 mg, 0.0394 mmol) according to a method similar to the method of Example 2-3).

⁵ ¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.4 Hz), 1.70-2.3 (2H, m), 2.38 (3H, s), 2.75 (2H, s), 3.35-4.20 (6H, m), 4.06 (2H, d, J = 4.5 Hz), 4.11 (2H, d, J = 4.5 Hz), 7.00 (2H, d, J = 8.1 Hz), 7.30 (2H, d, J = 8.1 Hz), 7.51 (2H, d, J = 8.1 Hz), 8.56 (3H, brs).

¹⁰ **Example 365**

4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phthalic acid dihydrochloride

¹) Dimethyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phthalate (1.68 g, yield 95%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.18 g, 2.86 mmol) and dimethyl 4-(bromomethyl)phthalate (820 mg, 2.86 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.17-2.26 (1H, m), 2.33 (3H, s), 2.54 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.92 (3H, s), 3.93 (3H, s), 4.11-4.15 (2H, m), 4.21 (1H, brs), 4.95 (2H, s), 7.00 (2H, d, J = 8.1 Hz), 7.09 (2H, d, J = 7.9 Hz), 7.16 (1H, dd, J = 7.9, 1.7 Hz), 7.47 (1H, d, J = 1.5 Hz), 7.62 (1H, d, J = 7.7 Hz).

²) 4-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phthalic acid (1.60 g, yield 99%) was obtained as a colorless oil from dimethyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phthalate (1.68 g, 2.72 mmol) according to a method similar to the method of

Example 9-1).

¹H-NMR (CDCl₃) δ: 1.00 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.27 (1H, m), 2.39 (3H, s), 2.67 (3H, brs), 3.10 (2H, d, J = 7.0 Hz), 4.23 (2H, d, J = 4.9 Hz), 4.51 (1H, brs), 5.01 (2H, s), 7.07 (2H, s), 7.21-7.24 (3H, m), 8.03 (1H, s), 8.13 (1H, d, J = 7.9 Hz).

3) 4-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phthalic acid dihydrochloride (396 mg, yield 84%) was obtained as a white solid from 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phthalic acid (0.49 g, 0.830 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.17-2.26 (1H, m), 2.33 (3H, s), 2.56 (3H, brs), 2.91 (2H, brs), 3.81 (2H, d, J = 4.9 Hz), 5.05 (2H, s), 7.13 (2H, d, J = 7.9 Hz), 7.17-7.21 (3H, m), 7.39 (1H, d, J = 1.5 Hz), 7.59 (1H, d, J = 7.9 Hz), 8.32 (3H, brs).

Example 366

20 4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-2-fluorobenzoic acid dihydrochloride

1) 4-Bromo-3-fluorobenzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.36 g, yield 78%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.20 g, 2.91 mmol) and (4-bromo-3-fluorophenyl)methanol (597 mg, 2.91 mmol) according to a method similar to the method of Example 247-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.16-2.25 (1H, m), 2.36 (3H, s), 2.55 (3H, s), 2.78 (2H, d, J = 7.2 Hz), 4.11-4.16 (2H, m), 4.21 (1H, brs), 4.86 (2H, s), 6.61-6.65 (1H, m), 7.00-7.06 (3H, m), 7.12-7.19 (3H, m).

2) 3-Fluoro-4-(methoxycarbonyl)benzyl 5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (520 mg, yield 39%) was obtained as a yellow oil from 4-bromo-3-fluorobenzyl 5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.36 g, 2.27 mmol) according to a method similar to the method of Example 231-2).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.25 (1H, m), 2.33 (3H, s), 2.55 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 3.94 (3H, s), 4.09-4.15 (2H, m), 4.21 (1H, brs), 4.94 (2H, s), 6.81-6.85 (1H, m), 7.00 (2H, d, J = 8.1 Hz), 7.10 (2H, d, J = 7.9 Hz), 7.63-7.67 (2H, m).

3) 4-[[{[5-{{(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy]methyl]-2-fluorobenzoic acid (480 mg, yield 94%) was obtained as a colorless oil from 3-fluoro-4-(methoxycarbonyl)benzyl 5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (520 mg, 0.899 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.16-2.26 (1H, m), 2.33 (3H, s), 2.56 (3H, s), 2.81 (2H, d, J = 7.4 Hz), 4.09-4.16 (2H, m), 4.24 (1H, brs), 4.96 (2H, s), 6.88-6.92 (1H, m), 7.02 (2H, d, J = 7.9 Hz), 7.11 (2H, d, J = 7.9 Hz), 7.69-7.73 (2H, m).

4) 4-[[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy]methyl]-2-fluorobenzoic acid dihydrochloride (192 mg, yield 42%) was obtained as a white solid from 4-[[{[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy]methyl]-2-fluorobenzoic acid (480 mg, 0.850 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.8 Hz), 2.12-2.26 (1H, m), 2.30 (3H, s), 2.53 (3H, s), 2.86 (2H, d, J = 7.0 Hz), 3.79 (2H,

d, J = 5.7 Hz), 5.05 (2H, s), 7.05-7.16 (5H, m), 7.59-7.64 (2H, m), 8.24 (3H, brs).

Example 367

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

5 methylphenyl)pyridin-3-yl]-4-oxo-4,5,6,7-tetrahydro-1-benzofuran-3-carboxamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-oxo-4,5,6,7-tetrahydro-1-benzofuran-3-carboxamide dihydrochloride (172 mg, yield 66%)

10 was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 4-oxo-4,5,6,7-tetrahydro-1-benzofuran-3-carbonyl chloride (150 mg, 0.75 mmol) according to a method similar to the method of Example 223.

15 $^1\text{H-NMR}$ (DMSO- d_6) δ : 1.10 (6H, d, J = 6.6 Hz), 2.00-2.09 (2H, m), 2.11-2.31 (1H, m), 2.31 (3H, s), 2.44 (2H, t, J = 6.3 Hz), 2.59 (3H, s), 2.93 (2H, t, J = 6.3 Hz), 3.06 (2H, s), 3.85 (2H, s), 7.24 (4H, s), 8.35 (1H, s), 8.36 (3H, brs), 11.42 (1H, brs).

20 **Example 368**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2-phenyl-1,3-thiazole-4-carboxamide dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-

25 methylphenyl)pyridin-3-yl]-2-phenyl-1,3-thiazole-4-carboxamide dihydrochloride (155 mg, yield 57%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 2-phenyl-1,3-thiazole-4-carbonyl chloride (167 mg, 0.75 mmol) according to a method similar to the method of Example 223.

$^1\text{H-NMR}$ (DMSO- d_6) δ : 1.00 (6H, d, J = 6.6 Hz), 2.20-2.29 (1H, m), 2.28 (3H, s), 2.61 (3H, s), 3.04 (2H, s), 3.85 (2H, s), 7.26 (4H, s), 7.53-7.55 (3H, m), 7.95-7.98 (2H, m), 8.35 (1H,

s), 8.36 (3H, brs), 9.85 (1H, brs).

Example 369

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]pyrazine-2-carboxamide

⁵ dihydrochloride

N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]pyrazine-2-carboxamide

dihydrochloride (157 mg, yield 63%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and pyrazine-2-carbonyl chloride (107 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.01 (6H, d, J = 6.6 Hz), 2.18-2.28 (1H, m), 2.27 (3H, s), 2.63 (3H, s), 3.12 (2H, s), 3.85 (2H, s), 7.21 (2H, d, J = 8.1 Hz), 7.26 (2H, d, J = 8.1 Hz), 8.46 (3H, brs), 8.70 (1H, s), 8.88 (1H, s), 9.08 (1H, s), 10.48 (1H, brs).

Example 370

4-[{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-

²⁰ neopentylpyridin-3-yl]acetyl}oxy)methyl]benzoic acid dihydrochloride

1) 6N Hydrochloric acid (200 mL) was added to tert-butyl {[5-(cyanomethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (16 g, 37 mmol) and the mixture was stirred

²⁵ at 90°C for 24 hrs. The reaction mixture was washed with a mixed solvent of tetrahydrofuran-toluene (1:2) and concentrated under reduced pressure. The residue was dissolved in water and alkalinified by adding 4N aqueous sodium hydroxide solution. The obtained alkalinified solution was washed with ethyl acetate and

³⁰ concentrated under reduced pressure. Tetrahydrofuran (100 mL) and water (50 mL) were added to the residue and the mixture was stirred vigorously. Di-tert-butyl dicarbonate (8.5 mL, 37 mmol) was added dropwise and the mixture was stirred at room temperature for 17 hrs. 1N Hydrochloric acid was added to the

reaction mixture to acidify the aqueous layer and the mixture was extracted with ethyl acetate. The extracts were combined, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and
5 the residue was crystallized from hexane-ethyl acetate to give [5-{{(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetic acid (13 g, yield 80%) as a white powder.

¹H-NMR (CDCl₃)δ: 1.09 (9H, s), 1.39 (9H, s), 2.43 (3H, s), 2.82
10 (3H, d, J = 20 Hz), 3.34 (2H, brs), 3.43 (2H, brs), 4.05-4.25
(2H, m), 4.35-4.50 (1H, m), 6.97 (2H, dd, J = 7.5, 24 Hz), 7.26
(2H, dd, J = 7.5, 29 Hz).

2) A mixture of [5-{{(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetic acid
15 (0.50 g, 1.1 mmol), triethylamine (0.17 mL, 1.3 mmol) and tetrahydrofuran (20 mL) was ice-cooled and a solution of 2,4,6-trichlorobenzoyl chloride (0.31 g, 1.3 mmol) in tetrahydrofuran (2 mL) was added dropwise. The obtained mixture was stirred at room temperature for 14 hrs. The reaction mixture was filtered
20 and the filtrate was concentrated under reduced pressure. The residue was dissolved in tetrahydrofuran (20 mL), and 2-oxo-2-phenylethyl 4-(hydroxymethyl)benzoate (0.37 g, 1.4 mmol) and 4-dimethylaminopyridine (0.17 g, 1.4 mmol) were added. The obtained solution was stirred at room temperature for 30 min.
25 The reaction mixture was partitioned between ethyl acetate and water. The organic layer was washed successively with 0.1 M aqueous citric acid solution, saturated aqueous sodium hydrogen carbonate and saturated brine, and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced
30 pressure and the residue was purified by silica gel column chromatography to give 2-oxo-2-phenylethyl 4-[{{[5-{{(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetyl}oxy)methyl]benzoate (0.63 g, yield 80%) as a white powder.

¹H-NMR (CDCl₃)δ: 1.02 (9H, s), 1.37 (9H, s), 2.39 (3H, s), 2.49 (3H, s), 2.84 (2H, s), 3.43 (2H, s), 4.08 (2H, d, J = 4.0 Hz), 4.15-4.25 (1H, m), 5.11 (2H, s), 5.59 (2H, s), 6.94 (2H, d, J = 7.9 Hz), 7.17 (2H, d, J = 7.9 Hz), 7.31 (2H, d, J = 8.3 Hz),
5 7.45-7.55 (2H, m), 7.60-7.70 (1H, m), 7.95-8.00 (2H, m), 8.11 (2H, d, J = 8.3 Hz).

3) 2-Oxo-2-phenylethyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetyl}oxy)methyl]benzoate (0.61 g, 0.88 mmol) was dissolved in ethyl acetate (2 mL) and water (2 mL), acetic acid (5 mL) and zinc powder (0.42 g, 6.4 mmol) were successively added to the obtained solution. The resulting mixture was stirred at 55°C for 24 hrs. The reaction mixture was filtered and the filtrate was concentrated under reduced pressure. The obtained residue was partitioned between ethyl acetate and water. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure, and the residue was purified by silica gel column chromatography and further recrystallized from hexane-ethyl acetate to give 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetyl}oxy)methyl]benzoic acid (0.29 g, yield 48%) as a white powder.

¹H-NMR (CDCl₃)δ: 1.02 (9H, s), 1.36 (9H, s), 2.38 (3H, s), 2.47 (3H, s), 2.88 (2H, s), 3.43 (2H, s), 4.10 (2H, d, J = 5.1 Hz), 4.15-4.25 (1H, m), 5.11 (2H, s), 6.94 (2H, d, J = 7.7 Hz), 7.17 (2H, d, J = 7.7 Hz), 7.30 (2H, d, J = 8.1 Hz), 8.07 (2H, d, J = 8.1 Hz).

4) 4-[{[5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetyl}oxy)methyl]benzoic acid dihydrochloride (0.22 g, yield 92.4%) was obtained as a pale-yellow powder from 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetyl}oxy)methyl]benzoic acid (0.25 g,

0.44 mmol) according to a method similar to the method of Example 276-3).

¹H-NMR (DMSO-d₆)δ: 1.01 (9H, s), 2.37 (3H, s), 2.73 (3H, brs), 3.00-3.30 (2H, m), 3.57 (2H, brs), 3.82 (2H, brs), 5.11 (2H, s), 7.09 (2H, d, J = 7.9 Hz), 7.28 (2H, d, J = 7.9 Hz), 7.34 (2H, d, J = 8.2 Hz), 7.94 (2H, d, J = 8.2 Hz), 8.19 (3H, brs).

Example 371

2-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]furan-3-

10 carboxylic acid dihydrochloride

1) [3-(methoxycarbonyl)-2-furyl]methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (320 mg, yield 47%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (0.50 g, 1.22 mmol) and methyl 2-(bromomethyl)furan-3-carboxylate (266 mg, 1.22 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.8 Hz), 1.38 (9H, s), 2.15-2.26 (1H, m), 2.37 (3H, s), 2.55 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.82 (3H, s), 4.09-4.13 (2H, m), 4.19 (1H, brs), 5.27 (2H, s), 6.68 (1H, d, J = 1.9 Hz), 7.00 (2H, d, J = 8.1 Hz), 7.11 (2H, d, J = 7.9 Hz), 7.31 (1H, d, J = 1.9 Hz).

2) 2-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]furan-3-carboxylic acid (310 mg, yield 99%) was obtained as a colorless oil from [3-(methoxycarbonyl)-2-furyl]methyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (320 mg, 0.581 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-2.22 (1H, m), 2.37 (3H, s), 2.55 (3H, s), 2.80 (2H, d, J = 7.4 Hz), 4.09-4.16 (2H, m), 4.23 (1H, brs), 5.27 (2H, s), 6.72 (1H,

d, J = 1.9 Hz), 7.02 (2H, d, J = 7.9 Hz), 7.13 (2H, d, J = 7.4 Hz), 7.34 (1H, d, J = 1.9 Hz).

3) 2-[({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]furan-3-carboxylic acid dihydrochloride (241 mg, yield 81%) was obtained as a pale-yellow solid from 2-[({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]furan-3-carboxylic acid (310 mg, 0.577 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.16-2.25 (1H, m), 2.35 (3H, s), 2.53 (3H, brs), 2.90 (2H, brs), 3.80 (2H, d, J = 5.1 Hz), 5.26 (2H, s), 6.71 (1H, d, J = 1.9 Hz), 7.12 (2H, d, J = 7.9 Hz), 7.19 (2H, d, J = 7.9 Hz), 7.72 (1H, d, J = 1.9 Hz), 8.32 (3H, brs).

Example 372

4-[({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-nitrobenzoic acid dihydrochloride

20) 1) 4-(Methoxycarbonyl)-2-nitrobenzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (1.91 g, yield 63%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.91 g, 4.63 mmol) and methyl 4-(hydroxymethyl)-3-nitrobenzoate (978 mg, 4.63 mmol) according to a method similar to the method of Example 247-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.18-2.28 (1H, m), 2.34 (3H, s), 2.57 (3H, s), 2.79 (2H, d, J = 7.4 Hz), 3.99 (3H, s), 4.10-4.17 (2H, m), 4.23 (1H, brs), 5.41 (2H, s), 7.03-7.09 (3H, m), 7.13 (2H, d, J = 7.9 Hz), 8.08 (1H, dd, J = 8.1, 1.5 Hz), 8.68 (1H, d, J = 1.5 Hz).

2) 4-[({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]-3-

nitrobenzoic acid (300 mg, yield 93%) was obtained as a colorless oil from 4-(methoxycarbonyl)-2-nitrobenzyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (0.33 g, 0.545 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.18-2.34 (4H, m), 2.59 (3H, s), 2.83 (2H, d, J = 6.8 Hz), 4.10-4.18 (2H, m), 4.26 (1H, brs), 5.42 (2H, s), 7.02-7.20 (5H, m), 8.12-8.16 (1H, m), 8.73 (1H, s).

3) 4-{{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy}methyl]-3-nitrobenzoic acid dihydrochloride (247 mg, yield 86%) was obtained as a white solid from 4-{{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy}methyl]-3-nitrobenzoic acid (300 mg, 0.507 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.97 (6H, d, J = 6.8 Hz), 2.16-2.25 (1H, m), 2.29 (3H, s), 2.60 (3H, brs), 2.94-3.00 (2H, m), 3.81 (2H, d, J = 5.5 Hz), 5.42 (2H, s), 7.17 (4H, s), 7.24 (1H, d, J = 8.1 Hz), 8.13 (1H, dd, J = 8.1, 1.7 Hz), 8.39 (3H, brs), 8.48 (1H, d, J = 1.7 Hz).

Example 373

methyl 3-{{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate dihydrochloride

1) Ethyl 3-{{[5-{{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate (2.34 g, yield 81%) was obtained as a colorless oil from tert-butyl {{[5-(hydroxymethyl)-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (2.09 g, 5.07 mmol) and ethyl 3-hydroxy-1-methyl-1H-pyrazole-4-carboxylate (863 mg, 5.07 mmol) according to a method similar to the method of Example 183-1).

¹H-NMR (CDCl₃) δ: 1.03 (9H, s), 1.26-1.28 (3H, m), 1.37 (9H, s), 2.36 (3H, s), 2.66 (3H, s), 2.86 (2H, s), 3.68 (3H, s), 4.13 (1H, brs), 4.23 (2H, q, J = 7.1 Hz), 4.90 (2H, s), 7.11 (2H, d, J = 8.3 Hz), 7.16 (2H, d, J = 8.1 Hz), 7.62 (1H, s).

5 2) 3-{[5-{{(tert-Butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid (2.22 g, yield 99%) was obtained as a colorless oil from ethyl 3-{[5-{{(tert-Butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate (2.34 g, 4.14 mmol) according to a method similar to the method of Example 9-1).

10 ¹H-NMR (CDCl₃) δ: 1.04 (9H, s), 1.37 (9H, s), 2.35 (3H, s), 2.66 (3H, s), 2.88 (2H, s), 3.70 (3H, s), 4.09-4.18 (2H, m), 4.24 (1H, brs), 4.95 (2H, s), 7.08 (2H, d, J = 7.5 Hz), 7.18 (2H, d, J = 7.7 Hz), 7.68 (1H, s).

15 3) Methyl 3-{[5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate (480 mg, yield 91%) was obtained as a colorless oil from 3-{[5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid (0.51 g, 0.950 mmol) according to a method similar to the method of Example 305-3).

20 ¹H-NMR (CDCl₃) δ: 1.03 (9H, s), 1.37 (9H, s), 2.36 (3H, s), 2.66 (3H, s), 2.86 (2H, s), 3.68 (3H, s), 3.76 (3H, s), 4.09-4.17 (2H, m), 4.19 (1H, brs), 4.90 (2H, s), 7.10 (2H, d, J = 8.1 Hz), 7.16 (2H, d, J = 8.1 Hz), 7.62 (1H, s).

25 4) Methyl 3-{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate dihydrochloride (349 mg, yield 76%) was obtained as a white solid from methyl 3-{[5-{{(tert-Butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylate (480 mg, 0.872 mmol) according to a method similar

to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.05 (9H, s), 2.38 (3H, s), 2.91 (3H, brs), 3.28 (2H, brs), 3.65 (3H, s), 3.66 (3H, s), 3.89 (2H, brs), 4.90 (2H, s), 7.27 (2H, d, J = 7.9 Hz), 7.33 (2H, d, J = 8.1 Hz), 8.09 (1H, s), 8.32 (3H, brs).

Example 374

3-{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid dihydrochloride

3-{[5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid dihydrochloride (210 mg, yield 76%) was obtained as a white solid from 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid (0.29 g, 0.540 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.04 (9H, s), 2.38 (3H, s), 2.87 (3H, brs), 3.23 (2H, brs), 3.64 (3H, s), 3.89 (2H, brs), 4.86 (2H, s), 7.27 (2H, d, J = 7.9 Hz), 7.33 (2H, d, J = 7.9 Hz), 8.00 (1H, s), 8.26 (3H, brs).

Example 375

3-{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxamide dihydrochloride

1) tert-Butyl {[5-{[4-(aminocarbonyl)-1-methyl-1H-pyrazol-3-yl]oxy}methyl}-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (110 mg, yield 18%) was obtained as a colorless oil from 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-carboxylic acid (0.60 g, 1.12 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 1.04 (9H, s), 1.37 (9H, s), 2.37 (3H, s), 2.64 (3H, s), 2.87 (2H, s), 3.69 (3H, s), 4.11-4.16 (2H, m), 4.97

(2H, s), 5.24 (1H, brs), 6.43 (1H, brs), 7.01 (2H, d, J = 7.7 Hz), 7.20 (2H, d, J = 8.3 Hz), 7.69 (1H, s).

2) 3-[{[5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1-methyl-1H-pyrazole-4-

5 carboxamide dihydrochloride (70.3 mg, yield 67%) was obtained as a white solid from tert-butyl {[5-{{[4 (aminocarbonyl)-1-methyl-1H-pyrazol-3-yl]oxy}methyl}-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (110 mg, 0.205 mmol) according to a method similar to the method of Example 2-3).

10 $^1\text{H-NMR}$ (DMSO-d₆) δ : 1.04 (9H, s), 2.38 (3H, s), 2.91 (3H, brs), 3.25 (2H, brs), 3.63 (3H, s), 3.88 (2H, brs), 4.92 (2H, s), 6.35 (1H, brs), 7.09 (1H, brs), 7.27 (2H, d, J = 7.0 Hz), 7.34 (2H, d, J = 7.5 Hz), 7.91 (1H, s), 8.29 (3H, brs).

Example 376

15 {2-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phenyl}acetic acid dihydrochloride

1) 2-(2-Ethoxy-2-oxoethyl)benzyl 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-

20 methylphenyl)nicotinate (980 mg, yield 70%) was obtained as a colorless oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (1.00 g, 2.42 mmol) and ethyl [2-(bromomethyl)phenyl]acetate (624 mg, 2.42 mmol) according to a method similar to the method of

25 Example 169-1).

$^1\text{H-NMR}$ (CDCl₃) δ : 0.96 (6H, d, J = 6.8 Hz), 1.20 (3H, t, J = 7.2 Hz), 1.38 (9H, s), 2.15-2.26 (1H, m), 2.35 (3H, s), 2.51 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.51 (2H, s), 4.02-4.09 (2H, m), 4.09-4.13 (2H, m), 4.19 (1H, brs), 5.02 (2H, s), 6.99 (2H, d, J = 8.3 Hz), 7.06-7.08 (3H, m), 7.16-7.21 (2H, m), 7.26-7.31 (1H, m).

30 2) {2-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-

yl]carbonyl}oxy)methyl]phenyl}acetic acid (600 mg, yield 62%)

was obtained as a colorless oil from 2-(2-ethoxy-2-oxoethyl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (980 mg, 1.71 mmol) according to a method similar to the method of Example 9-
5 1).

10 $^1\text{H-NMR}$ (CDCl_3) δ : 0.93 (6H, d, J = 6.8 Hz), 1.37 (9H, s), 2.10-2.21 (1H, m), 2.34 (3H, s), 2.49 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 3.53 (2H, s), 4.05-4.13 (2H, m), 4.29 (1H, brs), 5.01 (2H, s), 6.98 (2H, d, J = 8.3 Hz), 7.02-7.11 (3H, m), 7.18-7.32 (3H, m).

15 3) {2-[(5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phenyl}acetic acid dihydrochloride (125 mg, yield 62%) was obtained as a white solid from {2-[(5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-
15 1y1]carbonyl}oxy)methyl]phenyl}acetic acid (210 mg, 0.374 mmol) according to a method similar to the method of Example 2-3).
20 $^1\text{H-NMR}$ (DMSO-d_6) δ : 0.96 (6H, d, J = 6.6 Hz), 2.16-2.28 (1H, m), 2.36 (3H, s), 2.88 (2H, brs), 3.47 (2H, s), 3.81 (2H, d, J = 5.1 Hz), 4.99 (2H, s), 6.98 (1H, d, J = 7.5 Hz), 7.13-7.32 (7H, m), 8.27 (3H, brs).

Example 377

2-(2-amino-2-oxoethyl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride
25 1) 2-(2-Amino-2-oxoethyl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (323 mg, yield 83%) was obtained as a colorless oil from {2-[(5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]carbonyl}oxy)methyl]phenyl}acetic acid (0.39 g, 0.695 mmol) according to a method similar to the method of Example 3-1).

10 $^1\text{H-NMR}$ (CDCl_3) δ : 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.13-2.26 (1H, m), 2.35 (3H, s), 2.50 (3H, s), 2.76 (2H, d, J = 7.4

Hz), 3.47 (2H, s), 4.06-4.13 (2H, m), 4.24 (1H, brs), 5.01 (2H, s), 6.99 (2H, d, J = 8.1 Hz), 7.06-7.10 (3H, m), 7.19-7.35 (3H, m).

2) 2-(2-Amino-2-oxoethyl)benzyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate dihydrochloride (209 mg, yield 68%) was obtained as a white solid from 2-(2-amino-2-oxoethyl)benzyl 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinate (323 mg, 0.577 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.96 (6H, d, J = 6.6 Hz), 2.14-2.25 (1H, m), 2.36 (3H, s), 2.55 (3H, s), 2.93 (2H, brs), 3.32 (2H, s), 3.82 (2H, d, J = 5.1 Hz), 5.08 (2H, s), 6.94 (2H, d, J = 7.4 Hz), 7.14-7.30 (7H, m), 7.51 (1H, brs), 8.35 (3H, brs).

15 **Example 378**

methyl 3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}thiophene-2-carboxylate dihydrochloride

1) Methyl 3-{{[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}thiophene-2-carboxylate (460 mg, yield 68%) was obtained as a colorless oil from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.50 g, 1.25 mmol) and methyl 3-hydroxythiophene-2-carboxylate (0.20 g, 1.25 mmol) according to a method similar to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.8 Hz), 1.39 (9H, s), 2.18-2.27 (1H, m), 2.38 (3H, s), 2.72 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.80 (3H, s), 4.06-4.11 (2H, m), 4.20 (1H, brs), 4.79 (2H, s), 6.50 (1H, d, J = 5.5 Hz), 7.06 (2H, d, J = 8.1 Hz), 7.18 (2H, d, J = 7.9 Hz), 7.29 (1H, d, J = 5.5 Hz).

2) Methyl 3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}thiophene-2-carboxylate dihydrochloride (126 mg, yield 84%) was obtained as a white

solid from methyl 3-{{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}thiophene-2-carboxylate (158 mg, 0.293 mmol) according to a method similar to the method of Example 2-3).

⁵ ¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.4 Hz), 2.15-2.28 (1H, m), 2.37 (3H, s), 2.88 (3H, s), 3.11 (2H, brs), 3.71 (3H, s), 3.82 (2H, s), 4.87 (2H, s), 6.86 (1H, d, J = 5.7 Hz), 7.21-7.34 (4H, m), 7.77 (1H, d, J = 5.5 Hz), 8.36 (3H, brs).

Example 379

¹⁰ methyl 4-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-carboxylate dihydrochloride

1) Ethyl 4-{{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-

¹⁵ thiazole-5-carboxylate (910 mg, yield 96%) was obtained as a colorless oil from tert-butyl {{[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (0.66 g, 1.66 mmol) and ethyl 4-hydroxy-2-methyl-1,3-thiazole-5-carboxylate (0.31 g, 1.66 mmol) according to a method similar

²⁰ to the method of Example 214-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.28 (3H, t, J = 7.2 Hz), 1.39 (9H, s), 2.17-2.26 (1H, m), 2.37 (3H, s), 2.53 (3H, s), 2.77 (2H, d, J = 7.2 Hz), 4.08 (2H, d, J = 4.5 Hz), 4.25 (2H, q, J = 7.0 Hz), 5.13 (2H, s), 7.09 (2H, d, J = 8.1 Hz), 7.16 (2H, d, J = 7.9 Hz).

2) 4-{{[5-{{(tert-Butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-carboxylic acid (750 mg, yield 87%) was obtained as a colorless oil from ethyl 4-{{[5-{{(tert-

³⁰ butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-carboxylate (910 mg, 1.60 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 1.01 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.18-

2.30 (1H, m), 2.38 (3H, s), 2.57 (3H, s), 2.81 (3H, brs), 2.95 (2H, d, J = 7.0 Hz), 4.09-4.15 (2H, m), 4.31 (1H, brs), 5.22 (2H, s), 7.05 (2H, d, J = 7.9 Hz), 7.22 (2H, d, J = 7.9 Hz).

3) Methyl 4-{[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-carboxylate (420 mg, yield 77%) was obtained as a pale-yellow solid from 4-{[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-carboxylic acid (530 mg, 0.982 mmol) according to a method similar to the method of Example 305-3).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.27 (1H, m), 2.37 (3H, s), 2.54 (3H, s), 2.68 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.79 (3H, s), 4.08 (2H, d, J = 4.9 Hz), 4.21 (1H, brs), 5.14 (2H, s), 7.09 (2H, d, J = 8.1 Hz), 7.16 (2H, d, J = 7.9 Hz).

4) Methyl 4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-carboxylate dihydrochloride (342 mg, yield 85%) was obtained as a pale-yellow solid from methyl 4-{[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-carboxylate (420 mg, 0.759 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.13-2.28 (1H, m), 2.38 (3H, s), 2.55 (3H, s), 2.93 (3H, brs), 3.13 (2H, brs), 3.70 (3H, s), 3.80 (2H, brs), 5.17 (2H, s), 7.20-7.26 (2H, m), 7.31 (2H, d, J = 7.4 Hz), 8.38 (3H, brs).

Example 380

30 4-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-carboxylic acid dihydrochloride

4-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-

carboxylic acid dihydrochloride (145 mg, yield 69%) was obtained as a white solid from 4-{{[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-2-methyl-1,3-thiazole-5-
5 carboxylic acid (220 mg, 0.408 mmol) according to a method similar to the method of Example 23).
¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.15-2.28 (1H, m), 2.38 (3H, s), 2.53 (3H, s), 2.90 (3H, brs), 3.10 (2H, brs), 3.75-3.85 (2H, m), 5.11 (2H, s), 7.25 (2H, d, J = 6.4 Hz), 7.32
10 (2H, d, J = 7.7 Hz), 8.15-8.42 (3H, m).

Example 381

3-{{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(carboxymethyl)-1H-pyrazole-4-carboxylic acid dihydrochloride

15 1) Ethyl 1-acetyl-3-{{[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1H-pyrazole-4-carboxylate (1.12 g, yield 77%) was obtained as a white solid from tert-butyl {[5-(hydroxymethyl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (1.00 g, 2.51 mmol) and ethyl 1-acetyl-3-hydroxy-1H-pyrazole-4-carboxylate (597 mg, 3.01 mmol) according to a method similar to the method of Example 214-1).

20 ¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.8 Hz), 1.31 (3H, t, J = 7.2 Hz), 1.39 (9H, s), 2.14-2.27 (1H, m), 2.36 (3H, s), 2.51 (3H, s), 2.67 (3H, s), 2.78 (2H, d, J = 7.4 Hz), 4.09 (2H, d, J = 5.1 Hz), 4.20 (1H, brs), 4.28 (2H, q, J = 7.1 Hz), 5.01 (2H, s), 7.09 (2H, d, J = 8.1 Hz), 7.17 (2H, d, J = 7.9 Hz), 8.49 (1H, s).

25 2) To a solution of ethyl 1-acetyl-3-{{[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1H-pyrazole-4-carboxylate (0.86 g, 1.49 mmol) in tetrahydrofuran (10 mL) - methanol (5 mL) was added saturated aqueous sodium hydrogen carbonate (10 mL) and the mixture was stirred at room temperature for 30 min.

The reaction mixture was diluted with ethyl acetate, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give ethyl 3-{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1H-pyrazole-4-carboxylate (798 mg, yield 99%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.91 (3H, d, J = 6.6 Hz), 0.97 (3H, d, J = 6.6 Hz), 1.24-1.29 (3H, m), 1.40-1.46 (9H, m), 2.19-2.28 (1H, m), 2.36 (3H, brs), 2.65-2.78 (5H, m), 3.87-4.04 (2H, m), 4.08-4.35 (5H, m), 4.87 (1H, brs), 6.91-7.01 (2H, m), 7.07-7.15 (2H, m), 7.84 (1H, s).

3) To a solution of ethyl 3-{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1H-pyrazole-4-carboxylate (1.09 g, 2.03 mmol) in N,N-dimethylformamide (20 mL) was added sodium hydride (60% in oil, 98 mg, 2.44 mmol) and the mixture was stirred at room temperature for 30 min. tert-Butyl bromoacetate (0.36 mL, 2.44 mmol) was added to the reaction mixture and the mixture was stirred with heating at 60°C for 30 min. The reaction mixture was diluted with ethyl acetate, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give ethyl 3-{[5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(2-tert-butoxy-2-oxoethyl)-1H-pyrazole-4-carboxylate (960 mg, yield 72%) as a colorless oil.

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.28 (3H, t, J = 7.1 Hz), 1.39 (9H, s), 1.44 (9H, s), 2.14-2.25 (1H, m), 2.36 (3H, s), 2.66 (3H, s), 2.76 (2H, d, J = 7.4 Hz), 4.08 (2H, d, J = 4.9 Hz), 4.17-4.27 (3H, m), 4.52 (2H, s), 4.91 (2H, s), 7.09

(2H, d, J = 8.1 Hz), 7.16 (2H, d, J = 8.1 Hz), 7.73 (1H, s).

4) To a mixed solution of ethyl 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(2-tert-butoxy-2-oxoethyl)-1H-pyrazole-4-carboxylate (960 mg, 1.48 mmol) in tetrahydrofuran (15 mL) methanol (10 mL) was added 1N aqueous sodium hydroxide solution (10 mL) and the mixture was heated under reflux for 1 hr. The reaction mixture was allowed to cool to room temperature and acidified with 0.5N hydrochloric acid. The mixture was extracted with ethyl acetate, and the extract was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(carboxymethyl)-1H-pyrazole-4-carboxylic acid (838 mg, yield 99%) as an oil. 3-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(carboxymethyl)-1H-pyrazole-4-carboxylic acid dihydrochloride (58.2 mg, yield 59%) was obtained as a white solid from the obtained oil (107 mg, 0.189 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:0.99 (6H, d, J = 6.6 Hz), 2.14-2.28 (1H, m), 2.38 (3H, s), 2.82 (3H, brs), 3.04 (2H, brs), 3.76-3.86 (2H, m), 4.77 (2H, s), 4.86 (2H, s), 7.26 (2H, d, J = 8.1 Hz), 7.32 (2H, d, J = 7.9 Hz), 8.04 (1H, s), 8.27 (3H, brs).

Example 382

methyl 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(2-methoxy-2-oxoethyl)-1H-pyrazole-4-carboxylate dihydrochloride

1) Methyl 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(2-methoxy-2-oxoethyl)-1H-pyrazole-4-carboxylate (560 mg, 0.636 mmol) was obtained as a colorless oil from 3-{[5-{[(tert-

butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(carboxymethyl)-1H-pyrazole-4-carboxylic acid (870 mg, 1.48 mmol) according to a method similar to the method of Example 305-3).

⁵ ¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.15-2.25 (1H, m), 2.36 (3H, s), 2.66 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 3.76 (3H, s), 3.77 (3H, s), 4.08 (2H, d, J = 4.7 Hz), 4.22 (1H, brs), 4.65 (2H, s), 4.91 (2H, s), 7.08 (2H, d, J = 8.1 Hz), 7.16 (2H, d, J = 7.9 Hz), 7.74 (1H, s).

¹⁰ 2) Methyl 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(2-methoxy-2-oxoethyl)-1H-pyrazole-4-carboxylate dihydrochloride (59.8 mg, yield 63%) was obtained as a white solid from methyl 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(2-methoxy-2-oxoethyl)-1H-pyrazole-4-carboxylate (98.7 mg, 0.166 mmol) according to a method similar to the method of Example 2-3).

¹⁵ ¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.15-2.28 (1H, m), 2.37 (3H, s), 2.74 (3H, brs), 2.94 (2H, brs), 3.67 (3H, s),
²⁰ 3.68 (3H, s), 4.86 (2H, s), 4.91 (2H, s), 7.23 (2H, d, J = 8.1 Hz), 7.29 (2H, d, J = 8.1 Hz), 8.09-8.19 (4H, m).

Example 383

[3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-4-(methoxycarbonyl)-1H-pyrazol-1-yl]acetic acid dihydrochloride
1) To a solution of methyl 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(2-methoxy-2-oxoethyl)-1H-pyrazole-4-carboxylate (0.46 g, 0.775 mmol) in tetrahydrofuran
³⁰ was added 1N aqueous sodium hydroxide solution (1 mL) and the mixture was stirred at room temperature for 30 min. The reaction mixture was acidified with 0.5N hydrochloric acid and extracted with ethyl acetate. The extract was washed with saturated brine and dried over anhydrous magnesium sulfate.

The solvent was evaporated under reduced pressure to give [3-[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-ylmethoxy]-4-(methoxycarbonyl)-1H-pyrazol-1-yl]acetic acid (450 mg, yield 99%) as a colorless
5 oil.

¹H-NMR (CDCl₃) δ: 1.03 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.21-2.34 (1H, m), 2.43 (3H, s), 3.02-3.26 (5H, m), 3.76 (3H, s), 4.13-4.19 (2H, m), 4.62 (2H, s), 4.99-5.11 (2H, m), 7.12 (2H, d, J = 7.0 Hz), 7.30 (2H, d, J = 7.5 Hz), 7.68-7.75 (1H, m).
10 2) [3-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-ylmethoxy]-4-(methoxycarbonyl)-1H-pyrazol-1-yl]acetic acid dihydrochloride (42.4 mg, yield 44%) was obtained as a white solid from [3-[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-ylmethoxy]-4-(methoxycarbonyl)-1H-pyrazol-1-yl]acetic acid (100 mg, 0.172 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.14-2.28 (1H, m), 2.38 (3H, s), 2.85 (3H, brs), 3.07 (2H, brs), 3.68 (3H, s), 3.75-3.85 (2H, m), 4.78 (2H, s), 4.90 (2H, s), 7.25 (2H, d, J = 7.9 Hz), 7.31 (2H, d, J = 7.9 Hz), 8.12 (1H, s), 8.31 (3H, brs).

Example 384

methyl 3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-ylmethoxy]-1-(2-amino-2-oxoethyl)-1H-pyrazole-4-carboxylate dihydrochloride
25 1) Methyl 1-(2-amino-2-oxoethyl)-3-[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-ylmethoxy]-1H-pyrazole-4-carboxylate (150 mg, yield 37%) was obtained as a white solid from [3-[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-ylmethoxy]-4-(methoxycarbonyl)-1H-pyrazol-1-yl]acetic acid (400 mg, 0.689 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.18-2.29 (1H, m), 2.36 (3H, s), 2.68 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.78 (3H, s), 4.08 (2H, d, J = 5.1 Hz), 4.22 (1H, brs), 4.54 (2H, s), 4.94 (2H, s), 7.09 (2H, d, J = 8.1 Hz), 7.16 (2H, d, J = 7.9 Hz), 7.74 (1H, s).

2) Methyl 3-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy}-1-(2-amino-2-oxoethyl)-1H-pyrazole-4-carboxylate dihydrochloride (141 mg, yield 98%) was obtained as a white solid from methyl 1-(2-amino-2-oxoethyl)-3-[[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]methoxy]-1H-pyrazole-4-carboxylate (150 mg, 0.259 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.14-2.27 (1H, m), 2.39 (3H, s), 2.86 (3H, brs), 3.09 (2H, brs), 3.67 (3H, s), 3.81 (2H, d, J = 4.7 Hz), 4.58 (2H, s), 4.89 (2H, s), 7.26 (2H, d, J = 8.1 Hz), 7.32 (2H, d, J = 8.1 Hz), 7.58 (1H, s), 8.33 (3H, brs).

Example 385

20 N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]terephthalamide dihydrochloride
1) tert-Butyl {[5-[(4-aminocarbonyl)benzoyl]amino]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl} carbamate (248 mg, yield 98%) was obtained as a white powder from 4-({[5-[(tert-butoxycarbonyl)amino]methyl]-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid (260 mg, 0.48 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.29 (1H, m), 2.34 (3H, s), 2.50 (3H, s), 2.79 (2H, brs), 4.13 (2H, brs), 4.37 (1H, brs), 5.84 (1H, brs), 6.33 (1H, brs), 7.05 (2H, d, J = 8.1 Hz), 7.19 (2H, d, J = 8.1 Hz), 7.37 (1H, brs), 7.47 (2H, d, J = 8.1 Hz), 7.73 (2H, d, J = 8.1 Hz).
2) N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]terephthalamide dihydrochloride (233 mg, yield 99%) was obtained as a white powder from tert-butyl {[5-{{4-(aminocarbonyl)benzoyl}amino}-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (248 mg, 0.47 mmol) according to a method similar to the method of Example 2-3).
¹H-NMR (DMSO-d₆) δ: 1.01 (6H, d, J = 6.3 Hz), 2.19-2.31 (1H, m), 2.31 (3H, s), 2.61 (3H, s), 3.05 (2H, brs), 3.85 (2H, brs), 7.25 (4H, s), 7.51 (1H, brs), 7.68 (2H, d, J = 8.1 Hz), 7.89 (2H, d, J = 8.1 Hz), 8.09 (1H, brs), 8.37 (3H, brs), 10.16 (1H, brs).

Example 386

ethyl 1-({{5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)piperidine-4-carboxylate dihydrochloride

1) Ethyl 1-({{5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)piperidine-4-carboxylate was obtained as an oil from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and ethyl isonipeotate (314 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1) : 567

2) Ethyl 1-({{5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)piperidine-4-carboxylate dihydrochloride (324 mg, yield 69%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.3 Hz), 1.20 (3H, t, J = 6.9 Hz), 1.54-1.59 (2H, m), 2.10-2.28 (1H, m), 2.34 (3H, s), 2.36-2.46 (1H, m), 2.62-2.76 (4H, m), 3.09 (2H, brs), 3.74-3.82 (4H, m), 4.07 (2H, q, J = 6.9 Hz), 7.19 (2H, d, J = 7.5 Hz), 7.26 (2H, d, J = 7.5 Hz), 8.17 (1H, brs), 8.45 (3H, brs).

Example 387

ethyl 2-[{ {{5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]amino}carbonyl)amino]-1,3-oxazole-4-carboxylate dihydrochloride

1) Ethyl 2-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-

5 yl]amino}carbonyl)amino]-1,3-oxazole-4-carboxylate was obtained as an oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and ethyl 2-amino-1,3-oxazole-4-carboxylate (312 mg, 2.0 mmol) according to a method similar to the method of Example
10 95-1).

EIMS(M+1):566

2) Ethyl 2-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)amino]-1,3-oxazole-4-carboxylate dihydrochloride (224 mg, yield 48%) was obtained as
15 a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:0.99 (6H, d, J = 6.6 Hz), 1.29 (3H, t, J = 7.2 Hz), 2.13-2.26 (1H, m), 2.29 (3H, s), 2.63 (3H, s), 3.06 (2H, brs), 3.82 (2H, s), 4.27 (2H, q, J = 7.2 Hz), 7.15-7.29
20 (4H, m), 8.44 (3H, brs), 8.45 (1H, s), 9.32 (1H, brs), 11.14 (1H, brs).

Example 388

ethyl 2-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)amino]-1,3-thiazole-4-carboxylate dihydrochloride

1) Ethyl 2-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)amino]-1,3-thiazole-4-carboxylate was obtained as an oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and ethyl 2-amino-1,3-thiazole-4-carboxylate (344 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS(M+1):582

2) Ethyl 2-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]amino]-1,3-thiazole-4-carboxylate dihydrochloride (282 mg, yield 51%) was obtained as a white powder from the oil obtained in the aforementioned 1),
5 according to a method similar to the method of Example 2-3).
¹H-NMR (DMSO-d₆)δ:1.00 (6H, d, J = 6.6 Hz), 1.27 (3H, t, J = 7.2 Hz), 2.11-2.30 (1H, m), 2.35 (3H, s), 2.62 (3H, s), 3.06 (2H, brs), 3.81 (2H, s), 4.24 (2H, q, J = 7.2 Hz), 7.21 (2H, d, J = 7.8 Hz), 7.30 (2H, d, J = 7.8 Hz), 7.91 (1H, s), 8.42 (3H,
10 s), 8.76 (1H, brs), 11.21 (1H, brs).

Example 389

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-phenylpiperidine-1-carboxamide dihydrochloride

15 1) tert-Butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{[(4-phenylpiperidin-1-yl)carbonyl]amino}pyridin-3-yl)methyl]carbamate was obtained as an oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and 4-
20 phenylpiperidine (322 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS(M+1):571

2) N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-4-phenylpiperidine-1-carboxamide
25 dihydrochloride (240 mg, yield 44%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:0.99 (6H, d, J = 6.6 Hz), 1.54-1.58 (2H, m), 2.14-2.26 (1H, m), 2.26 (3H, s), 2.50 (3H, s), 2.58-2.75 (5H, m), 3.12 (2H, brs), 3.82 (2H, brs), 3.95-3.99 (2H, m), 7.11-7.37 (9H, m), 8.19 (1H, brs), 8.44 (1H, brs).

Example 390

methyl 1-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyrrolidine-2-

carboxylate dihydrochloride

1) Methyl 1-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyrrolidine-2-carboxylate was obtained as an oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and DL-proline methyl ester (286 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1) : 539

10 2) Methyl 1-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyrrolidine-2-carboxylate dihydrochloride (400 mg, yield 78%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

15 $^1\text{H-NMR}$ (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 1.80 (3H, brs), 2.04-2.09 (1H, m), 2.11-2.23 (1H, m), 2.39 (3H, s), 2.63 (2H, s), 3.07 (4H, brs), 3.59 (3H, s), 3.86 (2H, brs), 4.11-4.17 (1H, m), 4.11-4.17 (1H, m), 7.21 (2H, d, J = 7.8 Hz), 7.32 (2H, d, J = 7.8 Hz), 7.93 (1H, brs), 8.39 (3H, brs).

20 **Example 391**

ethyl 1-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)piperidine-3-carboxylate dihydrochloride

1) Ethyl 1-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)piperidine-3-carboxylate was obtained as an oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and ethyl 3-piperidinecarboxylate (314 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1) : 567

2) Ethyl 1-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)piperidine-3-carboxylate dihydrochloride (256 mg, yield 48%) was obtained as

a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:0.98 (6H, d, J = 6.6 Hz), 1.19 (3H, t, J = 6.9 Hz), 1.39-1.46 (2H, m), 1.78 (2H, brs), 2.16-2.23 (1H, m), 5 2.37 (3H, s), 2.57 (2H, s), 3.03 (2H, s), 3.66-3.72 (1H, m), 3.82 (2H, brs), 4.05 (2H, q, J = 6.9 Hz), 7.17 (2H, d, J = 8.1 Hz), 7.30 (2H, d, J = 8.1 Hz), 8.11 (1H, brs), 8.29 (3H, brs).

Example 392

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]tetrahydroimidazo[1,5-a]pyridine-1,3(2H,5H)-dione dihydrochloride
1) tert-Butyl {[5-(1,3-dioxohexahydroimidazo[1,5-a]pyridin-2(3H)-yl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate was obtained as an oil from 5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and ethyl 2-piperidinecarboxylate (314 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS(M+1):553

2) 2-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]tetrahydroimidazo[1,5-a]pyridine-1,3(2H,5H)-dione dihydrochloride (282 mg, yield 57%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:0.99 (6H, d, J = 6.6 Hz), 1.20-1.35 (1H, m), 1.36-1.50 (1H, m), 1.59-1.65 (1H, m), 1.79 (1H, brs), 1.99 (1H, brs), 2.22-2.31 (1H, m), 2.32 (6H, s), 2.35 (3H, s), 2.70-2.74 (1H, m), 2.82 (2H, d, J = 6.9 Hz), 3.72-3.78 (4H, m), 7.05-7.09 30 (2H, m), 7.10-7.27 (2H, m), 8.13 (3H, brs).

Example 393

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-10,10a-dihydroimidazo[1,5-b]isoquinoline-1,3(2H,5H)-dione dihydrochloride

1) tert-Butyl {[5-(1,3-dioxo-1,5,10,10a-tetrahydroimidazo[1,5-b]isoquinolin-2(3H)-yl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate was obtained as an oil from 5-{{(tert-butoxycarbonyl)amino)methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and ethyl 1,2,3,4 tetrahydroisoquinoline-3-carboxylate (410 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS (M+1) : 569

10 2) 2-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-10,10a-dihydroimidazo[1,5-b]isoquinoline-1,3(2H,5H)-dione dihydrochloride (368 mg, yield 68%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the 15 method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.18-2.34 (1H, m), 2.30 (3H, s), 2.34 (3H, s), 2.34 (2H, d, J = 7.2 Hz), 2.95 (1H, dd, J = 9.9, 17.1 Hz), 3.16 (1H, dd, J = 4.8, 15.6 Hz), 3.78 (2H, m), 4.06 (1H, dd, J = 9.9, 4.8 Hz), 4.08 (1H, d, J = 17.1 20 Hz), 4.79 (1H, d, J = 15.6 Hz), 7.07-7.31 (8H, m), 8.18 (3H, brs).

Example 394

methyl 2-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoate
25 dihydrochloride

Methyl 2-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoate dihydrochloride (230 mg, yield 89%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl)methyl}carbamate (192 mg, 0.5 mmol) and methyl 2-(chlorocarbonyl)benzoate (149 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.18-2.27 (1H, m), 2.40 (3H, s), 2.66 (3H, s), 2.95 (2H, brs), 3.77 (3H, s), 3.79

(2H, brs), 6.58 (1H, d, J = 7.5 Hz), 7.23 (2H, d, J = 7.8 Hz), 7.34 (2H, d, J = 7.8 Hz), 7.49 (1H, t, J = 7.5 Hz), 7.53 (1H, t, J = 7.5 Hz), 7.70 (1H, d, J = 7.5 Hz), 8.25 (3H, brs), 10.03 (1H, brs).

5 Example 395

2-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid dihydrochloride

1) 2-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid (247 mg, yield 98%) was obtained as a white powder from methyl 2-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoate (260 mg, 0.48 mmol) according to a method similar to the method of Example 36-1).

¹H-NMR (CDCl₃) δ: 0.92 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.04-2.18 (1H, m), 2.41 (3H, s), 2.55 (3H, s), 2.82 (2H, brs), 4.09 (3H, brs), 6.17 (1H, brs), 6.91 (1H, brs), 7.09 (2H, brs), 7.25-7.27 (3H, m), 7.37 (1H, brs), 7.88 (1H, brs).

2) 2-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid dihydrochloride (220 mg, yield 94%) was obtained as a white powder from 2-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid (247 mg, 0.47 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.18-2.26 (1H, m), 2.43 (3H, s), 2.74 (3H, s), 3.05 (2H, brs), 3.86 (2H, brs), 6.38 (1H, d, J = 6.9 Hz), 7.25 (2H, d, J = 8.1 Hz), 7.37 (2H, d, J = 8.1 Hz), 7.41 (1H, t, J = 6.9 Hz), 7.49 (1H, t, J = 6.9 Hz), 7.76 (1H, d, J = 6.9 Hz), 8.35 (3H, brs), 10.02 (1H, brs).

Example 396

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1H-isoindole-1,3(2H)-dione

dihydrochloride

1) tert-Butyl {[5-(1,3-dioxo-1,3-dihydro-2H-isoindol-2-yl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (221 mg, yield 94%) was obtained as a white
5 powder from 2-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)benzoic acid (260 mg, 0.48 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 1.03 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.02
10 (3H, s), 2.21-2.31 (1H, m), 2.40 (3H, s), 2.83 (2H, d, J = 7.5 Hz), 4.20 (2H, d, J = 5.4 Hz), 4.30 (1H, brs), 6.98 (2H, d, J = 8.1 Hz), 7.03 (2H, d, J = 8.1 Hz), 7.67-7.72 (2H, m), 7.75-7.79 (2H, m).

2) 2-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1H-isoindole-1,3(2H)-dione dihydrochloride (213 mg, yield 99%) was obtained as a white powder from tert-butyl {[5-(1,3-dioxo-1,3-dihydro-2H-isoindol-2-yl)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (221 mg, 0.45 mmol) according to a method
20 similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.01 (6H, d, J = 6.3 Hz), 2.19 (3H, s), 2.19-2.32 (1H, m), 2.35 (3H, s), 2.83 (2H, d, J = 6.3 Hz), 3.69 (2H, brs), 7.05 (2H, d, J = 7.8 Hz), 7.13 (2H, d, J = 7.8 Hz), 7.85 (4H, brs), 8.03 (3H, brs).

25 **Example 397**

methyl 3-[[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]oxy]benzoate dihydrochloride

1) Methyl 3-[[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]oxy]benzoate was obtained as an oil from 5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and methyl 3-hydroxybenzoate (304 mg, 2.0 mmol) according to a method

similar to the method of Example 95-1).

EIMS(M+1):562

2) Methyl 3-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]oxy]benzoate

5 dihydrochloride (172 mg, yield 32%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:0.98 (6H, d, J = 6.6 Hz), 2.14-2.28 (1H, m), 2.44 (3H, s), 2.67 (3H, s), 3.02 (2H, s), 3.85 (2H, s), 3.89
10 (3H, s), 7.26 (2H, d, J = 8.1 Hz), 7.36 (1H, s), 7.39 (2H, d, J = 8.1 Hz), 7.53 (1H, t, J = 7.8 Hz), 7.80 (1H, d, J = 7.8 Hz), 8.37 (3H, brs), 9.75 (1H, brs).

Example 398

methyl 4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

15 methylphenyl)pyridin-3-yl]amino}carbonyl]oxy]benzoate dihydrochloride

1) Methyl 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]oxy]benzoate was obtained as an oil from 5-
20 {[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and methyl 4-hydroxybenzoate (304 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

EIMS(M+1):562

25 2) Methyl 4-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]oxy]benzoate dihydrochloride (182 mg, yield 34%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

30 ¹H-NMR (DMSO-d₆)δ:0.98 (6H, d, J = 6.6 Hz), 2.14-2.29 (1H, m), 2.43 (3H, s), 2.62 (3H, s), 2.93 (2H, brs), 3.84 (2H, s), 3.85 (3H, s), 7.00 (2H, d, J = 8.7 Hz), 7.24 (2H, d, J = 8.1 Hz), 7.39 (2H, d, J = 8.1 Hz), 7.96 (2H, t, J = 8.7 Hz), 8.29 (3H, brs), 9.71 (1H, brs).

Example 399

methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl carbamate dihydrochloride

1) Methyl 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl carbamate was obtained as an oil from 5 {{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and methanol (62 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

10 EIMS (M+1) : 443

2) Methyl 5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl carbamate dihydrochloride (330 mg, yield 80%) was obtained as a white powder from the oil obtained in the aforementioned 1), according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ: 0.98 (6H, d, J = 6.6 Hz), 2.11-2.18 (1H, m), 2.39 (3H, s), 2.63 (3H, s), 3.11 (2H, s), 3.48 (3H, s), 3.82 (2H, s), 7.18 (2H, d, J = 7.8 Hz), 7.33 (2H, d, J = 7.8 Hz), 8.44 (3H, brs), 9.03 (1H, brs).

20 **Example 400**

ethyl {3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2,4-dioxoimidazolidin-1-yl}acetate dihydrochloride

1) Diethyl 2,2'-[{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]imino diacetate was obtained as white crystals (260 mg, yield 43%) from 5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)nicotinic acid (412 mg, 1.0 mmol) and diethyl 2,2'-iminodiacetate (380 mg, 2.0 mmol) according to a method similar to the method of Example 95-1).

¹H-NMR (CDCl₃)δ: 0.96 (6H, d, J = 6.6 Hz), 1.24 (6H, t, J = 6.9 Hz), 1.38 (9H, s), 2.09-2.24 (1H, m), 2.40 (3H, s), 2.49 (3H, s), 2.75 (2H, d, J = 6.9 Hz), 3.87 (4H, s), 4.12 (4H, q, J =

6.9 Hz), 4.23 (1H, brs), 6.33 (1H, brs), 7.04 (2H, d, J = 7.8 Hz), 7.25 (2H, d, J = 7.8 Hz).

2) Ethyl {3-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-2,4-dioxoimidazolidin-1-yl}acetate dihydrochloride (240 mg, yield 98%) was obtained as a white powder from diethyl 2,2'-[{[[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl]imino]diacetate (260 mg, 0.43 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 1.19 (6H, t, J = 7.2 Hz), 2.22-2.35 (1H, m), 2.35 (3H, s), 2.50 (3H, s), 2.86 (2H, d, J = 7.2 Hz), 3.74-3.80 (3H, m), 4.02-4.17 (5H, m), 7.04-7.11 (2H, m), 7.21-7.27 (2H, m), 8.25 (3H, brs).

15 **Example 401**

Ethyl 6-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyridine-2-carboxylate dihydrochloride

Ethyl 6-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyridine-2-carboxylate dihydrochloride (230 mg, yield 89%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and ethyl 6-(chlorocarbonyl)pyridine-2-carboxylate (149 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 1.35 (3H, t, J = 7.2 Hz), 2.11-2.28 (1H, m), 2.27 (3H, s), 2.60 (3H, s), 3.05 (2H, brs), 3.84 (2H, brs), 4.37 (2H, q, J = 7.2 Hz), 7.22 (1H, d, J = 7.8 Hz), 7.26 (2H, d, J = 7.8 Hz), 8.21-8.31 (3H, m), 8.38 (3H, brs), 9.90 (1H, brs).

Example 402

6-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyridine-2-carboxylic

acid dihydrochloride

1) 6-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyridine-2-carboxylic acid (247 mg, yield 98%) was obtained as a white powder from ethyl 6-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyridine-2-carboxylate (260 mg, 0.48 mmol) according to a method similar to the method of Example 36-1).
¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.14-10 2.26 (1H, m), 2.28 (3H, s), 2.52 (3H, s), 2.84 (2H, brs), 4.15 (2H, s), 4.42 (1H, brs), 7.01 (2H, d, J = 7.8 Hz), 7.10 (2H, d, J = 7.8 Hz), 7.99 (1H, brs), 8.21-8.31 (2H, m), 9.36 (1H, brs).
2) 6-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyridine-2-carboxylic acid dihydrochloride (221 mg, yield 94%) was obtained as a white powder from 6-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyridine-2-carboxylic acid (247 mg, 0.47 mmol) according to a method similar to the method of Example 2-20 3).
¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.6 Hz), 2.11-2.29 (1H, m), 2.25 (3H, s), 2.60 (3H, s), 3.04 (2H, brs), 3.85 (2H, brs), 7.19 (1H, d, J = 7.8 Hz), 7.26 (2H, d, J = 7.8 Hz), 8.17-8.26 (3H, m), 8.37 (3H, brs), 10.67 (1H, brs).

25 **Example 403**

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]pyridine-2,6-dicarboxamide dihydrochloride

1) tert-Butyl {[5-({[6-(aminocarbonyl)pyridin-2-30 yl]carbonyl}amino)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (221 mg, yield 94%) was obtained as a white powder from 6-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]amino}carbonyl)pyridine-2-carboxylic

acid (260 mg, 0.48 mmol) according to a method similar to the method of Example 3-1).

¹H-NMR (CDCl₃) δ: 1.00 (6H, d, J = 6.6 Hz), 1.39 (9H, s), 2.18-2.29 (1H, m), 2.35 (3H, s), 2.57 (3H, s), 2.79 (2H, d, J = 7.5 Hz), 4.15 (2H, brs), 4.29 (1H, brs), 5.53 (1H, brs), 6.75 (1H, brs), 7.07 (2H, d, J = 7.8 Hz), 7.19 (2H, d, J = 7.8 Hz), 8.02 (1H, t, J = 7.8 Hz), 8.29 (1H, dd, J = 1.2, 7.8 Hz), 8.31 (1H, dd, J = 1.2, 7.8 Hz), 8.74 (1H, s).

2) N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]pyridine-2,6-dicarboxamide dihydrochloride (206 mg, yield 94%) was obtained as a white powder from tert-butyl {[5-({[6-(aminocarbonyl)pyridin-2-yl]carbonyl}amino)-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (221 mg, 0.45 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.00 (6H, d, J = 6.3 Hz), 2.12-2.28 (1H, m), 2.25 (3H, s), 2.63 (3H, s), 3.07 (2H, brs), 3.86 (2H, brs), 7.19 (2H, d, J = 7.8 Hz), 7.28 (2H, d, J = 7.8 Hz), 7.76 (1H, s), 8.08-8.20 (3H, m), 8.43 (3H, brs), 8.80 (1H, s), 10.77 (1H, brs).

Example 404

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1-benzyl-4-methoxy-1H-pyrazole-3-carboxamide dihydrochloride

25 N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1-benzyl-4-methoxy-1H-pyrazole-3-carboxamide dihydrochloride (230 mg, yield 81%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and 1-benzyl-4-methoxy-1H-pyrazole-3-carbonyl chloride (188 mg, 0.75 mmol) according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.18-2.26 (1H, m), 2.35 (3H, s), 2.51 (3H, s), 2.91 (2H, brs), 3.67 (3H, s), 3.81 (2H, brs),

5.15 (2H, s), 7.16-7.39 (9H, m), 8.11 (1H, s), 8.21 (3H, brs).

Example 405

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1,5-dimethyl-1H-pyrazole-3-carboxamide dihydrochloride

5 N-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-1,5-dimethyl-1H-pyrazole-3-carboxamide dihydrochloride (235 mg, yield 97%) was obtained as a white powder from tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (192 mg, 0.5 mmol) and
10 1,5-dimethyl-1H-pyrazole-3-carbonyl chloride (118 mg, 0.75 mmol)
according to a method similar to the method of Example 223.

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.18-2.25 (1H, m), 2.32 (3H, s), 2.33 (3H, s), 2.53 (2H, brs), 3.73 (3H, s), 3.82 (2H, brs), 6.38 (1H, s), 7.20 (2H, d, J = 7.8 Hz), 7.24 (2H, d, J = 7.8 Hz), 8.31
15 (3H, s), 9.58 (1H, brs).

Example 406

[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylypyridin-3-yl]acetic acid dihydrochloride

[5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylypyridin-3-yl]acetic acid dihydrochloride (0.56 g, yield 94%) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylypyridin-3-yl]acetic acid (0.63 g, 1.43 mmol) according to a method similar to the method of Example 2-3).

25 ¹H-NMR (DMSO-d₆) δ: 1.03 (9H, s), 2.41 (3H, s), 2.73 (3H, brs), 3.19 (2H, brs), 3.35-3.45 (2H, m), 3.75-3.90 (2H, m), 7.16 (2H, d, J = 7.4 Hz), 7.38 (2H, d, J = 7.4 Hz), 8.16 (3H, brs).

Example 407

(5-methyl-2-oxo-1,3-dioxol-4-yl)methyl [5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylypyridin-3-yl]acetate dihydrochloride

30 1) (5-Methyl-2-oxo-1,3-dioxol-4-yl)methyl [5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylypyridin-3-yl]acetate (0.091 g, yield 28%) was obtained

as a white powder from [5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetic acid (0.63 g, 1.43 mmol) according to a method similar to the method of Example 176-1).

5 ¹H-NMR (CDCl₃)δ: 1.02 (9H, s), 1.37 (9H, s), 2.14 (3H, s), 2.40 (3H, s), 2.48 (3H, s), 2.83 (2H, s), 3.39 (2H, s), 4.09 (2H, d, J = 4.9 Hz), 4.10-4.25 (1H, m), 4.76 (2H, s), 6.94 (2H, d, J = 7.9 Hz), 7.21 (2H, d, J = 7.9 Hz).

2) (5-Methyl-2-oxo-1,3-dioxol-4-yl)methyl [5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetate dihydrochloride (0.085 g, yield 99%) was obtained as a pale-yellow powder from (5-methyl-2-oxo-1,3-dioxol-4-yl)methyl [5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]acetate (0.090 g, 0.16 mmol) according to a method similar to the method of Example 2-3).

10 ¹H-NMR (DMSO-d₆)δ: 1.01 (9H, s), 2.14 (3H, s), 2.38 (3H, s), 2.71 (3H, brs), 3.13 (2H, brs), 3.52 (2H, brs), 3.73 (2H, brs), 4.92 (2H, s), 7.10 (2H, d, J = 7.5 Hz), 7.31 (2H, d, J = 7.5 Hz), 8.15 (3H, brs).

Example 408

methyl 5-(aminomethyl)-6-isobutyl-2-(methoxymethyl)-4-(4-methylphenyl)nicotinate

1) A mixture of methyl 4-methoxyacetate (5.85 g, 40 mmol), 25 ammonium acetate (15.4 g, 200 mmol), acetic acid (2.3 mL, 40 mmol) and toluene (100 mL) was heated under reflux using a Dean-Stark trap for 10 hrs. The reaction mixture was allowed to cool to room temperature, washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was 30 evaporated under reduced pressure to give methyl 3-amino-4-methoxybut-2-enoate as a crude product (5.8 g). Methyl 5-cyano-6-isobutyl-2-(methoxymethyl)-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (7.8 g, yield 55%) was obtained as a pale-yellow powder from the crude product (5.8 g), 5-

methyl-3-oxohexanenitrile (5.7 g, purity 87.5%, 40 mmol) and p-tolualdehyde (4.8 g, 40 mmol) according to a method similar to the method of Example 1-2).

¹H-NMR (CDCl₃) δ : 0.97 (6H, dd, J = 6.6, 12.8 Hz), 1.80-2.00
5 (1H, m), 2.20-2.40 (2H, m), 2.31 (3H, s), 3.48 (3H, s), 3.57
(3H, s), 4.56 (1H, s), 4.64 (1H, d, J = 16.4 Hz), 4.73 (1H, d,
J = 16.4 Hz), 7.05-7.15 (5H, m).

2) Methyl 5-cyano-6-isobutyl-2-(methoxymethyl)-4-(4-methylphenyl)nicotinate (7.5 g, yield 99%) was obtained as a
10 white powder from methyl 5-cyano-6-isobutyl-2-(methoxymethyl)-4-(4-methylphenyl)-1,4-dihdropyridine-3-carboxylate (7.7 g, 22 mmol) according to a method similar to the method of Example 23-3).

¹H-NMR (CDCl₃) δ : 1.00 (6H, d, J = 6.6 Hz), 2.20-2.35 (1H, m),
15 2.41 (3H, s), 2.97 (2H, d, J = 7.2 Hz), 3.37 (3H, s), 3.59 (3H, s), 4.71 (2H, s), 7.15-7.35 (4H, m).

3) Methyl 5-(aminomethyl)-6-isobutyl-2-(methoxymethyl)-4-(4-methylphenyl)nicotinate (7.1 g, yield 93%) was obtained as a pale-yellow oil from methyl 5-cyano-6-isobutyl-2-(methoxymethyl)-4-(4-methylphenyl)nicotinate (7.4 g, 21 mmol)
20 according to a method similar to the method of Example 1-4).

¹H-NMR (CDCl₃) δ : 0.97 (6H, d, J = 6.8 Hz), 1.22 (2H, brs),
2.15-2.30 (1H, m), 2.39 (3H, s), 2.82 (2H, d, J = 7.4 Hz), 3.36
(3H, s), 3.49 (3H, s), 3.67 (2H, s), 4.65 (2H, s), 7.11 (2H, d,
25 J = 8.1 Hz), 7.21 (2H, d, J = 8.1 Hz).

Example 409

{6-methyl-4-(4-methylphenyl)-2-neopentyl-5-[(pyridin-2-ylthio)methyl]pyridin-3-yl}methylamine trihydrochloride
1) tert-Butyl ({6-methyl-4-(4-methylphenyl)-2-neopentyl-5-
30 [(pyridin-2-ylthio)methyl]pyridin-3-yl}methyl)carbamate (480 mg, yield 78%) was obtained as a powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl methanesulfonate (600 mg, 1.2 mmol) and 2-mercaptopypyridine (145 mg, 1.3 mmol) according to a

method similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ: 1.02 (9H, s), 1.37 (9H, s), 2.35 (3H, s), 2.62 (3H, s), 2.83 (2H, s), 4.08 (2H, d, J=4.9 Hz), 4.14 (2H, s), 4.19 (1H, s), 6.91-6.95 (1H, m), 7.03-7.06 (3H, m), 7.17 (2H, d, J=7.91 Hz), 7.39-7.45 (1H, m), 8.31 (1H, d, J=4.1 Hz).

2) {6-Methyl-4-(4-methylphenyl)-2-neopentyl-5-[(pyridin-2-ylthio)methyl]pyridin-3-yl}methylamine trihydrochloride (167 mg, yield 82%) was obtained as a powder from tert-butyl ({6-methyl-4-(4-methylphenyl)-2-neopentyl-5-[(pyridin-2-ylthio)methyl]pyridin-3-yl}methyl) carbamate (200 mg, 0.395 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.03 (9H, s), 2.36 (3H, s), 2.90 (3H, s), 3.28 (2H, s), 3.83 (2H, d, J=4.7 Hz), 4.19 (2H, s), 7.11-7.16 (1H, m), 7.23-7.33 (5H, m), 7.62-7.67 (1H, m), 8.31 (3H, brs), 8.33-8.34 (1H, m).

Example 410

{6-methyl-4-(4-methylphenyl)-2-neopentyl-5-[(1H-1,2,4-triazol-3-ylthio)methyl]pyridin-3-yl}methylamine dihydrochloride
1) tert-Butyl ({6-methyl-4-(4-methylphenyl)-2-neopentyl-5-[(4H-1,2,4-triazol-3-ylthio)methyl]pyridin-3-yl}methyl) carbamate (455 mg, yield 2%) was obtained as a powder from [5-{{[(tert-butoxycarbonyl)amino)methyl]-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl}methyl methanesulfonate (600 mg, 1.2 mmol) and 3-mercaptop-1,2,4-triazole (131 mg, 1.3 mmol) according to a method similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ: 1.01 (9H, s), 1.37 (9H, s), 2.37 (3H, s), 2.64 (3H, s), 2.83 (2H, s), 4.08 (2H, d, J=4.9 Hz), 4.12 (2H, s), 4.22 (1H, s), 7.04 (2H, d, J=7.7 Hz), 7.20 (2H, d, J=7.7 Hz), 8.02 (1H, s).

2) {6-Methyl-4-(4-methylphenyl)-2-neopentyl-5-[(1H-1,2,4-triazol-3-ylthio)methyl]pyridin-3-yl}methylamine dihydrochloride (160 mg, yield 85%) was obtained as a powder from tert-butyl ({6-methyl-4-(4-methylphenyl)-2-neopentyl-5-

[(4H-1,2,4-triazol-3-ylthio)methyl]pyridin-3-yl}methyl)carbamate (200 mg, 0.403 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.02 (9H, s), 2.39 (3H, s), 2.86 (3H, s), 5 3.21 (2H, s), 3.81 (2H, d, J=4.1 Hz), 4.08 (2H, s), 7.24 (2H, d, J=8.0 Hz), 7.35 (2H, m, J=8.0 Hz), 8.23 (3H, brs), 8.45 (1H, s).

Example 411

[5-[(1H-imidazol-2-ylthio)methyl]-6-methyl-4-(4-methylphenyl)-
10 2-neopentylpyridin-3-yl]methylamine trihydrochloride
1) tert-Butyl {[5-[(1H-imidazol-2-ylthio)methyl]-6-methyl-4-(4-
methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (373 mg,
yield 75%) was obtained as a powder from [5-{{(tert-
butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-
15 neopentylpyridin-3-yl]methyl methanesulfonate (500 mg, 1.0
mmol) and 2-mercaptopimidazole (110 mg, 1.1 mmol) according to a
method similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ: 1.01 (9H, s), 1.37 (9H, s), 2.41 (3H, s), 2.55
(3H, s), 2.82 (2H, s), 3.94 (2H, s), 4.06 (2H, d, J=4.9 Hz),
20 4.20 (1H, s), 6.94 (1H, brs), 7.01 (2H, d, J=7.9 Hz), 7.06 (1H,
brs), 7.23 (2H, d, J=7.9 Hz).

2) [5-[(1H-Imidazol-2-ylthio)methyl]-6-methyl-4-(4-
methylphenyl)-2-neopentylpyridin-3-yl]methylamine
trihydrochloride (160 mg, yield 79%) was obtained as a powder
25 from tert-butyl {[5-[(1H-imidazol-2-ylthio)methyl]-6-methyl-4-(4-
methylphenyl)-2-neopentylpyridin-3-yl]methyl}carbamate (200
mg, 0.404 mmol) according to a method similar to the method of
Example 2-3).

¹H-NMR (DMSO-d₆) δ: 1.01 (9H, s), 2.40 (3H, s), 2.67 (3H, s),
30 3.07 (2H, brs), 3.74 (2H, brs), 4.17 (2H, s), 7.18 (2H, d,
J=7.9 Hz), 7.33 (2H, d, J=7.9 Hz), 7.70 (2H, s), 8.26 (3H,
brs).

Example 412

{6-methyl-4-(4-methylphenyl)-2-neopentyl-5-[(pyrimidin-2-

ylthio)methyl]pyridin-3-yl}methylamine trihydrochloride
1) tert-Butyl ({6-methyl-4-(4-methylphenyl)-2-neopentyl-5-[
[(pyrimidin-2-ylthio)methyl]pyridin-3-yl}methyl)carbamate (380
mg, yield 77%) was obtained as a powder from [5-{[(tert-
5 butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-
neopentylpyridin-3-yl]methyl methanesulfonate (500 mg, 1.0
mmol) and 2-mercaptopyrimidine (123 mg, 1.1 mmol) according to
a method similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ:1.02 (9H, s), 1.37 (9H, s), 2.35 (3H, s), 2.65
10 (3H, s), 2.83 (2H, s), 4.08 (2H, d, J=4.9 Hz), 4.14 (2H, s),
4.19 (1H, brs), 6.92 (1H, t, J=4.9 Hz), 7.06 (2H, d, J=7.8 Hz),
7.18 (2H, d, J=7.8 Hz), 8.43 (2H, d, J=4.9 Hz).

2) {6-Methyl-4-(4-methylphenyl)-2-neopentyl-5-[
[(pyrimidin-2-
ylthio)methyl]pyridin-3-yl}methylamine trihydrochloride (180
15 mg, yield 88%) was obtained as a powder from tert-butyl ({6-
methyl-4-(4-methylphenyl)-2-neopentyl-5-[
[(pyrimidin-2-
ylthio)methyl]pyridin-3-yl}methyl)carbamate (200 mg, 0.395
mmol) according to a method similar to the method of Example 2-
3).

20 ¹H-NMR (DMSO-d₆) δ:1.02 (9H, s), 2.35 (3H, s), 2.85 (3H, s),
3.17 (2H, brs), 3.80 (2H, s), 4.18 (2H, s), 7.21-7.13 (5H, m),
8.22 (3H, brs), 8.57 (2H, d, J=4.9 Hz).

Example 413

[5-{[(5-methoxy-1H-benzimidazol-2-yl)thio)methyl]-6-methyl-4-
25 (4-methylphenyl)-2-neopentylpyridin-3-yl}methylamine
trihydrochloride

1) tert-Butyl {[5-{[(5-methoxy-1H-benzimidazol-2-
yl)thio)methyl]-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-
3-yl}methyl}carbamate (530 mg, yield 92%) was obtained as a
30 powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-
(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl
methanesulfonate (500 mg, 1.0 mmol) and 5-methoxy-2-
benzimidazolethiol (198 mg, 1.1 mmol) according to a method
similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ:1.02 (9H, s), 1.37 (9H, s), 2.33 (3H, s), 2.64 (3H, s), 2.83 (2H, s), 3.82 (3H, s), 4.07 (2H, d, J=5.1 Hz), 4.22 (2H, s), 4.25 (1H, s), 6.77-6.84 (2H, m), 7.01 (2H, d, J=7.9 Hz), 7.14-7.16 (3H, m), 7.49 (1H, d, J=8.9 Hz).

5 2) [5-{[(5-Methoxy-1H-benzimidazol-2-yl)thio]methyl}-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-3-yl]methylamine trihydrochloride (194 mg, yield 91%) was obtained as a powder from tert-butyl {[5-{[(5-methoxy-1H-benzimidazol-2-yl)thio]methyl}-6-methyl-4-(4-methylphenyl)-2-neopentylpyridin-10 3-yl]methyl}carbamate (200 mg, 0.365 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ:1.02 (9H, s), 2.30 (3H, s), 2.83 (3H, s), 3.12 (2H, brs), 3.77 (2H, s), 3.81 (3H, s), 4.37 (2H, s), 6.94-7.02 (2H, m), 7.20-7.27 (4H, m), 7.46 (1H, d, J=8.9 Hz), 8.23 (3H, brs).

Example 414

methyl 3-{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1H-pyrazole-5-carboxylate dihydrochloride

20 1) Methyl 3-{[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1H-pyrazole-5-carboxylate (800 mg, yield 52%) was obtained as a powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methyl
25 methanesulfonate (1.4 g, 2.85 mmol) and methyl 3-hydroxy-1H-pyrazole-5-carboxylate (426 mg, 3.0 mmol) according to a method similar to the method of Example 33-1).

¹H-NMR (CDCl₃) δ:1.02 (9H, s), 1.37 (9H, s), 2.36 (3H, s), 2.62 (3H, s), 2.86 (2H, s), 3.89 (3H, s), 4.13 (2H, d, J=4.5 Hz), 4.20 (1H, brs), 4.84 (2H, s), 6.13 (1H, s), 7.04 (2H, d, J=7.8 Hz), 7.16 (2H, d, J=7.8 Hz), 9.89 (1H, brs).

2) Methyl 3-{[5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1H-pyrazole-5-carboxylate dihydrochloride (142 mg, yield 75%) was obtained as a powder

from methyl 3-{{5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1H-pyrazole-5-carboxylate (200 mg, 0.373 mmol) according to a method similar to the method of Example 2-3).

⁵ ¹H-NMR (DMSO-d₆) δ:1.03 (9H, s), 2.37 (3H, s), 2.84 (3H, s), 3.23 (2H, brs), 3.81 (3H, s), 3.87 (2H, brs), 4.83 (2H, s), 6.17 (1H, s), 7.25 (2H, d, J=7.9 Hz), 7.33 (1H, d, J=7.9 Hz), 8.29 (3H, brs).

Example 415

¹⁰ 3-{{5-{{(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1H-pyrazole-5-carboxylic acid dihydrochloride

¹⁵ 1) 3-{{5-{{(tert-Butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1H-pyrazole-5-carboxylic acid (914 mg, yield 81%) was obtained as a white solid from methyl 3-{{5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1H-pyrazole-5-carboxylate (1.16 g, 2.16 mmol) according to a method similar to the method of Example 9-1).

²⁰ ¹H-NMR (DMSO-d₆) δ:1.00 (9H, s), 1.34 (9H, s), 2.32 (3H, s), 2.53 (3H, s), 2.69 (2H, s), 3.87 (2H, d, J=3.2 Hz), 4.73 (2H, s), 6.06 (1H, s), 6.83 (1H, t, J=4.1 Hz), 7.13-7.21 (4H, m), 12.91 (1H, s).

²⁵ 2) 3-{{5-{{(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1H-pyrazole-5-carboxylic acid dihydrochloride (180 mg, yield 95%) was obtained as a white powder from 3-{{5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]methoxy}-1H-pyrazole-5-carboxylic acid (200 mg, 0.383 mmol) according to a

³⁰ method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ:1.03 (9H, s), 2.37 (3H, s), 2.51 (3H, s), 2.78 (2H, s), 3.85 (2H, s), 4.80 (2H, s), 6.09 (1H, s), 7.23 (2H, d, J=7.9 Hz), 7.32 (2H, d, J=7.9 Hz), 8.16 (3H, brs).

Example 416

4-(methoxycarbonyl)benzyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate dihydrochloride

1) 4-(Methoxycarbonyl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-

5 neopentylnicotinate (7.36 g, yield 70%) was obtained as a white solid from 5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinic acid (7.8 g, 18.3 mmol) according to a method similar to the method of Example 169-1).

¹H-NMR (CDCl₃) δ: 1.01 (9H, s), 1.36 (9H, s), 2.35 (3H, s), 2.53
10 (3H, s), 2.87 (2H, s), 3.93 (3H, s), 4.17 (2H, s), 4.98 (2H, s), 7.02 (2H, d, J=7.9 Hz), 7.09 (2H, d, J=8.2 Hz), 7.11 (2H, d, J=7.9 Hz), 7.93 (2H, d, J=8.2 Hz).

2) 4-(Methoxycarbonyl)benzyl 5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate dihydrochloride (181 mg,

15 yield 95%) was obtained as a white powder from 4-(methoxycarbonyl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (200 mg, 0.348 mmol) according to a method similar to the method of Example 2-3).

20 ¹H-NMR (DMSO-d₆) δ: 1.00 (9H, s), 2.33 (3H, s), 2.51 (3H, s), 2.90 (2H, s), 3.83 (2H, s), 3.86 (3H, s), 5.07 (2H, s), 7.12-7.21 (6H, m), 7.87 (2H, d, J=8.3 Hz), 8.13 (3H, brs).

Example 417

4-[(5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-

25 neopentylpyridin-3-yl]carbonyloxy)methyl]benzoic acid dihydrochloride

1) 4-[(5-(aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-

yl]carbonyloxy)methyl]benzoic acid (1.68 g, yield 86%) was

30 obtained as a white solid from 4-(methoxycarbonyl)benzyl 5-{{(tert-butoxycarbonyl)amino}methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylnicotinate (2.0 g, 3.48 mmol)

according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 1.01 (9H, s), 1.37 (9H, s), 2.35 (3H, s), 2.55

(3H, s), 2.89 (2H, s), 4.16-4.20 (3H, m), 5.01 (2H, s), 7.02-7.13 (6H, m), 7.99 (2H, d, J=8.3 Hz).

2) 4-[{[5-(Aminomethyl)-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]carbonyl}oxy)methyl]benzoic acid

5 dihydrochloride (150 mg, yield 79%) was obtained as a white powder from 4-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-2-methyl-4-(4-methylphenyl)-6-neopentylpyridin-3-yl]carbonyl}oxy)methyl]benzoic acid (200 mg, 0.357 mmol) according to a method similar to the method of Example 2-3).

10 $^1\text{H-NMR}$ (DMSO-d₆) δ : 1.00 (9H, s), 2.34 (3H, s), 2.51 (3H, s), 2.90 (2H, s), 3.84 (2H, d, J=5.7 Hz), 5.06 (2H, s), 7.10-7.18 (6H, m), 7.85 (2H, d, J=8.3 Hz), 8.11 (3H, brs).

Example 418

4-(trifluoromethyl)benzyl [5-(aminomethyl)-6-isobutyl-2-methyl-15 4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride

1) 4-(Trifluoromethyl)benzyl [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (350 mg, yield 85%) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (300 mg, 0.703 mmol) and 1-(bromomethyl)-4-(trifluoromethyl)benzene (250 mg, 1.05 mmol) according to a method similar to the method of Example 169-1).

15 $^1\text{H-NMR}$ (CDCl₃) δ : 0.97 (6H, d, J = 6.8 Hz), 1.37 (9H, s), 2.11-2.29 (1H, m), 2.37 (3H, s), 2.48 (3H, s), 2.75 (2H, d, J = 6.6 Hz), 3.42 (2H, s), 4.03 (2H, d, J = 5.1 Hz), 4.20 (1H, brs), 5.09 (2H, s), 6.91 (2H, d, J = 7.7 Hz), 7.14 (2H, d, J = 7.7 Hz), 7.33 (2H, d, J = 8.1 Hz), 7.60 (2H, d, J = 8.1 Hz).

2) 4-(Trifluoromethyl)benzyl [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride (283 mg, yield 66%) was obtained as a white powder from 4-(trifluoromethyl)benzyl [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (330 mg, 0.564 mmol)

according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:0.97 (6H, d, J = 6.6 Hz), 2.09-2.25 (1H, m), 2.36 (3H, s), 2.77 (3H, s), 3.12 (2H, s), 3.77 (2H, d, J = 5.1 Hz), 5.14 (2H, s), 7.09 (2H, d, J = 8.1 Hz), 7.24 (2H, d, J = 8.1 Hz), 7.47 (2H, d, J = 8.1 Hz), 7.76 (2H, d, J = 8.1 Hz), 8.35 (3H, brs).

Example 419

4-fluorobenzyl [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride

10 1) 4-Fluorobenzyl [5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (325 mg, yield 86%) was obtained as a white powder from [5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (300 mg, 0.703 mmol) and
15 1-(bromomethyl)-4-fluorobenzene (198 mg, 1.05 mmol) according to a method similar to the method of Example 169-1).

1¹H-NMR (CDCl₃) δ:0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.11-2.26 (1H, m), 2.38 (3H, s), 2.46 (3H, s), 2.74 (2H, d, J = 7.4 Hz), 3.38 (2H, s), 4.02 (2H, d, J = 4.9 Hz), 4.20 (1H, brs),
20 5.00 (2H, s), 6.90 (2H, d, J = 7.9 Hz), 6.88-7.07 (2H, m), 7.14 (2H, d, J = 7.9 Hz), 7.15-7.25 (2H, m).

2) 4-Fluorobenzyl [5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate dihydrochloride (234 mg, yield 82%) was obtained as a white powder from 4-fluorobenzyl
25 [5-{{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetate (300 mg, 0.561 mmol)
according to a method similar to the method of Example 2-3).

1¹H-NMR (DMSO-d₆)δ:0.98 (6H, d, J = 6.6 Hz), 2.12-2.26 (1H, m),
2.38 (3H, s), 2.84 (3H, s), 3.26 (2H, d, J = 6.8 Hz), 3.79 (2H,
30 d, J = 4.5 Hz), 5.03 (2H, s), 7.12 (2H, d, J = 7.9 Hz), 7.17-
7.39 (6H, m), 8.57 (3H, brs).

Example 420

{[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-oxo-2-pyrrolidin-1-ylethyl)pyridin-3-yl]methyl}amine dihydrochloride

1) tert-Butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-oxo-2-pyrrolidin-1-ylethyl)pyridin-3-yl]methyl}carbamate (120 mg, yield 36%) was obtained as a white powder from [5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-

5 methylphenyl)pyridin-3-yl]acetic acid (300 mg, 0.703 mmol) and pyrrolidine (440 mg, 2.11 mmol) according to a method similar to the method of Example 311-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.37 (9H, s), 2.12-2.25 (1H, m), 2.39 (3H, s), 2.55 (3H, s), 2.74 (2H, d, J = 7.4 Hz), 2.86-2.97 (4H, m), 3.28 (2H, s), 3.36 (2H, t, J = 6.5 Hz), 4.03 (2H, d, J = 4.7 Hz), 4.20 (1H, brs), 7.01 (2H, d, J = 7.9 Hz), 7.21 (2H, d, J = 7.9 Hz).

2) {[2-Isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-oxo-2-pyrrolidin-1-ylethyl)pyridin-3-yl]methyl}amine dihydrochloride (62.4 mg, yield 66%) was obtained as a white powder from tert-butyl {[2-isobutyl-6-methyl-4-(4-methylphenyl)-5-(2-oxo-2-pyrrolidin-1-ylethyl)pyridin-3-yl]methyl}carbamate (100 mg, 0.208 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.11-2.26 (1H, m), 2.40 (3H, s), 2.80 (3H, s), 2.88 (2H, t, J = 6.1 Hz), 3.12-3.29 (4H, m), 3.42 (2H, s), 3.81 (2H, s), 7.17 (2H, d, J = 7.9 Hz), 7.38 (2H, d, J = 7.9 Hz), 8.43 (3H, brs).

Example 421

25 ethyl 1-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}piperidine-4-carboxylate dihydrochloride

1) Ethyl 1-{[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}piperidine-4-

30 carboxylate (330 mg, yield 50%) was obtained as a white powder from [5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (500 mg, 1.17 mmol) and ethyl piperidine-4-carboxylate (553 mg, 3.52 mmol) according to a method similar to the method of Example 311-1).

¹H-NMR (CDCl₃) δ: 0.97 (6H, d, J = 6.6 Hz), 1.27 (3H, t, J = 7.2 Hz), 1.37 (9H, s), 1.54 (1H, dd, J = 13.2, 9.8 Hz), 1.64-1.75 (1H, m), 1.87 (1H, dd, J = 13.2, 2.6 Hz), 2.12-2.27 (1H, m), 2.38 (3H, s), 2.49 (3H, s), 2.74 (2H, d, J = 7.2 Hz), 2.81-3.01 (3H, m), 3.30 (2H, s), 3.49-
5 3.60 (1H, m), 4.15 (2H, q, J = 7.2 Hz), 4.20 (1H, brs), 6.98 (2H, d, J = 8.1 Hz), 7.21 (2H, d, J = 8.1 Hz).

2) Ethyl 1-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}piperidine-4-carboxylate dihydrochloride (8.2 mg, yield 43%) was obtained as a white
10 powder from ethyl 1-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}piperidine-4-carboxylate (20 mg, 0.0354 mmol)
according to a method similar to the method of Example 2-3).
EIMS (M+1) : 466.

15 **Example 422**

1-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}piperidine-4-carboxylic acid dihydrochloride

1) 1-{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}piperidine-4-carboxylic acid (240 mg, yield 87%) was obtained as a white
20 powder from ethyl 1-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}piperidine-4-carboxylate (290 mg, 0.513 mmol)
according to a method similar to the method of Example 9-1).
¹H-NMR (CDCl₃) δ: 1.01 (6H, d, J = 6.4 Hz), 1.37 (9H, s), 1.48-1.62 (1H, m), 1.73 (1H, d, J = 11.1 Hz), 1.89 (1H, d, J = 10.6 Hz), 2.14-2.29 (1H, m), 2.40 (3H, s), 2.74 (3H, s), 2.77-3.00 (2H, m), 3.06 (2H, d, J = 6.0 Hz), 3.42 (2H, s), 3.53 (1H, d, J = 12.8 Hz), 4.10 (2H, d, J = 5.09 Hz), 4.20 (1H, brs), 4.26 (1H, d, J = 12.6 Hz), 4.65 (1H, s), 7.01 (2H, d, J = 7.5 Hz), 7.27 (2H, d, J = 7.5 Hz).

2) 1-{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}piperidine-4-carboxylic acid dihydrochloride (220 mg, yield 100%) was obtained as a white

powder from 1-{[5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}piperidine-4-carboxylic acid (230 mg, 0.428 mmol) according to a method similar to the method of Example 2-3).

5 EIMS (M+1) : 438

Example 423

N-2-adamantyl-2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetamide dihydrochloride

1) tert-Butyl {[5-[2-(2-adamantylamino)-2-oxoethyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (50 mg, yield 13%) was obtained as a white powder from [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (300 mg, 0.703 mmol) and 2-adamantanamine (396 mg, 2.11 mmol) according to a method

15 similar to the method of Example 311-1).

¹H-NMR (CDCl₃) δ: 0.95 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 1.53-1.63 (2H, m), 1.67-1.84 (9H, m), 2.12-2.26 (1H, m), 2.39 (3H, s), 2.57 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.30 (2H, s), 3.97 (2H, d, J = 8.1 Hz), 4.06 (2H, d, J = 5.09 Hz), 4.20 (1H, brs), 20 4.22 (1H, s), 5.45 (1H, d, J = 8.3 Hz), 6.96 (2H, d, J = 7.9 Hz), 7.22 (2H, d, J = 7.9 Hz).

2) N-2-Adamantyl-2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetamide dihydrochloride (45.1 mg, yield 100%) was obtained as a white powder from tert-butyl {[5-[2-(2-adamantylamino)-2-oxoethyl]-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (48 mg, 0.0857 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.4 Hz), 1.47 (2H, d, J = 12.1 Hz), 1.63-1.94 (12H, m), 2.08-2.26 (1H, m), 2.40 (3H, s), 2.80 (3H, s), 3.22 (2H, d, J = 5.84 Hz), 3.44 (2H, s), 3.81 (2H, s), 7.19 (2H, d, J = 7.9 Hz), 7.34 (2H, d, J = 7.9 Hz), 7.87 (1H, d, J = 7.7 Hz), 8.49 (3H, brs).

Example 424

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-

methylphenyl)pyridin-3-yl]-N-(2-thienylmethyl)acetamide dihydrochloride

1) [5-{{(tert-Butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (500 mg, 1.17 mmol)
5 and thiophene-2-methylamine (133 mg, 1.17 mmol) were dissolved in tetrahydrofuran (5 mL) and diethyl cyanophosphonate (286 mg, 1.75 mmol) was added under ice-cooling. The obtained reaction mixture was stirred at room temperature for 16 hrs. The reaction mixture was poured into saturated brine, and the
10 mixture was extracted with ethyl acetate. The extract was washed with saturated aqueous sodium hydrogen carbonate and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give tert-butyl [(2-
15 isobutyl-6-methyl-4-(4-methylphenyl)-5-{2-oxo-2-[(2-thienylmethyl)amino]ethyl}pyridin-3-yl)methyl]carbamate (493 mg, yield 81 %) as a white powder.

¹H-NMR (CDCl₃) δ: 0.96 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.11-2.27 (1H, m), 2.37 (3H, s), 2.56 (3H, s), 2.76 (2H, d, J = 7.2 Hz), 3.30 (2H, s), 4.03 (2H, d, J = 4.9 Hz), 4.20 (1H, brs), 4.51 (2H, d, J = 5.7 Hz), 6.85-7.00 (4H, m), 7.16 (2H, d, J = 7.9 Hz), 7.23 (1H, dd, J = 5.1, 1.1 Hz).

2) 2-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N-(2-thienylmethyl)acetamide dihydrochloride (300 mg, yield 66%) was obtained as a white powder from tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{2-oxo-2-[(2-thienylmethyl)amino]ethyl}pyridin-3-yl)methyl]carbamate (480 mg, 0.92 mmol) according to a method similar to the method of Example 2-3).

³⁰ ¹H-NMR (DMSO-d₆)δ: 0.97 (6H, d, J = 6.6 Hz), 2.12-2.33 (1H, m), 2.37 (3H, s), 2.47 (3H, s), 2.59 (2H, s), 3.28 (2H, s), 3.76 (2H, s), 4.37 (2H, d, J = 5.8 Hz), 6.89-6.94 (1H, m), 6.97 (1H, dd, J = 5.0, 3.5 Hz), 7.43 (1H, dd, J = 5.0, 1.2 Hz), 8.04 (3H, brs).

Example 425

2-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N-(pyridin-3-ylmethyl)acetamide trihydrochloride

1) tert-Butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{2-oxo-2-[(pyridin-3-ylmethyl)amino]ethyl}pyridin-3-

5 methyl]carbamate (394 mg, yield 65%) was obtained as a white powder from [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (500 mg, 1.17 mmol) and 3-(aminomethyl)pyridine (133 mg, 1.17 mmol) according to a method similar to the method of Example 424-1).

10 $^1\text{H-NMR}$ (CDCl_3) δ : 0.97 (6H, d, J = 6.6 Hz), 1.37 (9H, s), 2.14-2.29 (1H, m), 2.38 (3H, s), 2.55 (3H, s), 2.75 (2H, d, J = 7.2 Hz), 4.02 (2H, d, J = 4.9 Hz), 4.20 (1H, brs), 4.35 (2H, d, J = 5.8 Hz), 5.47 (1H, s), 6.88 (2H, d, J = 7.9 Hz), 7.15 (2H, d, J = 7.7 Hz), 7.54 (1H, d, J = 7.7 Hz), 8.45 (1H, d, J = 1.5 Hz), 15 8.55 (1H, dd, J = 4.7, 1.3 Hz).

2) 2-[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-N-(pyridin-3-ylmethyl)acetamide trihydrochloride (380 mg, yield 98%) was obtained as a white powder from tert-butyl [(2-isobutyl-6-methyl-4-(4-methylphenyl)-5-{2-oxo-2-[(pyridin-3-ylmethyl)amino]ethyl}pyridin-3-yl)methyl]carbamate (380 mg, 0.74 mmol) according to a method similar to the method of Example 2-3).

15 $^1\text{H-NMR}$ (DMSO-d_6) δ : 0.98 (6H, d, J = 6.6 Hz), 2.11-2.24 (1H, m), 2.40 (3H, s), 2.78 (3H, s), 3.20 (2H, d, J = 7.4 Hz), 3.43 (2H, s), 4.37 (2H, d, J = 5.7 Hz), 7.16 (2H, d, J = 8.1 Hz), 7.33 (2H, d, J = 8.1 Hz), 8.00 (1H, dd, J = 8.0, 5.6 Hz), 8.28 (1H, d, J = 8.1 Hz), 8.48 (3H, brs), 8.70-8.77 (1H, m), 8.80-8.85 (1H, m).

Example 426

30 methyl 4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)thiophene-3-carboxylate dihydrochloride

1) [5-{{(tert-butoxycarbonyl)amino}methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (500 mg, 1.17 mmol),

methyl 4-aminothiophene-3-carboxylate (184 mg, 1.17 mmol) and 0-(7-azabenzotriazol-1-yl)-1,1,3,3-tetramethylluromium hexafluorophosphate (HATU, 1.0 g, 1.75 mmol) were dissolved in N,N-dimethylformamide (10 mL) and the mixture was stirred at room temperature for 24 hrs. The reaction mixture was poured into saturated brine, and the mixture was extracted with ethyl acetate. The extract was washed with saturated aqueous sodium hydrogen carbonate and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the residue was purified by silica gel column chromatography to give methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)thiophene-3-carboxylate (440 mg, yield 66%) as a white powder.

¹⁵ ¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.4 Hz), 1.40 (9H, s), 2.24-2.33 (1H, m), 2.35 (3H, s), 2.53 (3H, s), 2.77 (2H, d, J = 7.2 Hz), 3.52 (2H, s), 3.79 (3H, s), 4.06 (2H, d, J = 4.1 Hz), 4.20 (1H, brs), 7.02 (2H, d, J = 7.9 Hz), 7.17 (2H, d, J = 7.9 Hz), 7.95-7.98 (1H, m), 7.98-8.02 (1H, m).

²⁰ 2) Methyl 4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)thiophene-3-carboxylate dihydrochloride (161 mg, yield 65%) was obtained as a white powder from methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)thiophene-3-carboxylate (262 mg, 0.46 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.98 (6H, d, J = 6.6 Hz), 2.11-2.27 (1H, m), 2.35 (3H, s), 2.48 (3H, s), 2.80 (2H, s), 3.14 (2H, s), 3.76-3.86 (5H, m), 7.17 (2H, d, J = 7.9 Hz), 7.32 (2H, d, J = 7.9 Hz), 7.80 (1H, d, J = 3.2 Hz), 8.26-8.45 (3H brs), 9.69 (s, 1H).

Example 427

4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)thiophene-3-carboxylic

acid dihydrochloride

1) 4-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)thiophene-3-carboxylic acid (183 mg, yield 67%) was obtained as a white powder from methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)thiophene-3-carboxylate (280 mg, 0.495 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.40 (9H, s), 2.11-2.24 (1H, m), 2.36 (3H, s), 2.52 (3H, s), 2.78 (2H, s), 3.49 (2H, s), 4.03 (2H, s), 4.20 (1H, brs), 6.98-7.25 (4H, m), 7.85-8.05 (2H, m).

2) 4-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)thiophene-3-carboxylic

acid dihydrochloride (143 mg, yield 64%) was obtained as a white powder from 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)thiophene-3-carboxylic acid (170 mg, 0.428 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆) δ: 0.99 (6H, d, J = 6.6 Hz), 2.11-2.27 (1H, m), 2.35 (3H, s), 2.50 (3H, s), 2.79 (2H, s), 3.14 (2H, s), 3.81 (2H, s), 7.17 (2H, d, J = 8.1 Hz), 7.30 (2H, d, J = 8.1 Hz), 7.79 (1H, d, J = 3.6 Hz), 8.29 (1H, d, J = 3.6 Hz), 8.33-8.44 (3H, s), 9.89 (1H, s).

25 **Example 428**

methyl 4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate dihydrochloride

1) Methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-

30 yl]acetyl}amino)benzoate (442 mg, yield 67%) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (500 mg, 1.17 mmol) and methyl 4-aminobenzoate (177 mg, 1.17 mmol) according to a method similar to the method of Example

426-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.38 (9H, s), 2.15-2.28 (1H, m), 2.63 (3H, s), 2.77 (2H, d, J = 7.4 Hz), 3.47 (2H, s), 3.89 (3H, s), 4.06 (2H, d, J = 5.1 Hz), 4.20 (1H, brs),
5 7.01 (2H, d, J = 7.9 Hz), 7.23 (2H, d, J = 7.9 Hz), 7.42 (2H, d, J = 8.7 Hz), 7.97 (2H, d, J = 8.7 Hz).

2) Methyl 4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate dihydrochloride (142 mg, yield 97%) was obtained as a white powder from methyl
10 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate (154 mg, 0.275 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ: 0.99 (6H, d, J = 6.6 Hz), 2.10-2.30 (1H, m), 2.36 (3H, s), 2.49 (3H, s), 2.71 (2H, s), 3.01 (2H, s), 3.77 (2H, s), 3.82 (3H, s), 7.17 (2H, d, J = 8.1 Hz), 7.32 (2H, d, J = 8.1 Hz), 7.62 (2H, d, J = 8.9 Hz), 7.90 (2H, d, J = 8.9 Hz), 8.15 (3H, brs).

Example 429

4-({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoic acid dihydrochloride
20 1) 4-({[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoic acid (275 mg, yield 100%) was obtained as a white powder from methyl 4-({[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoate
25 (280 mg, 0.500 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.99 (6H, d, J = 6.2 Hz), 1.37 (9H, s), 2.12-2.27 (1H, m), 2.35 (3H, s), 2.87 (3H, s), 3.19 (2H, s), 3.87 (2H, s), 4.15 (2H, d, J = 6.2 Hz), 4.20 (1H, brs), 7.10 (2H, d, J = 8.1 Hz), 7.25 (2H, d, J = 8.1 Hz), 7.68 (2H, d, J = 8.5 Hz), 8.68 (2H, d, J = 8.5 Hz).

2) 4-({[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoic acid

dihydrochloride (235 mg, yield 92%) was obtained as a white powder from 4-({[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)benzoic acid (270 mg, 0.495 mmol) according to
5 a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:1.00 (6H, d, J = 6.6 Hz), 2.12-2.28 (1H, m), 2.37 (3H, s), 2.50 (3H, s), 2.80 (2H, s), 3.15 (2H, s), 3.82 (2H, s), 7.20 (2H, d, J = 8.1 Hz), 7.34 (2H, d, J = 8.1 Hz), 7.60 (2H, d, J = 8.9 Hz), 7.87 (2H, d, J = 8.9 Hz), 8.35 (3H, brs).

10 **Example 430**

ethyl 2-[({[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]-1,3-thiazole-4-carboxylate dihydrochloride

1) Ethyl 2-({[(benzyloxy)carbonyl]amino}methyl)-1,3-thiazole-4-carboxylate (3.5 g, 10.9 mmol) was dissolved in 30% hydrogen bromide acetic acid solution (50 mL), and the solution was stirred at room temperature for 2 hrs. White precipitate was collected by filtration and dissolved in saturated aqueous sodium hydrogen carbonate. The obtained solution was concentrated under reduced pressure, and the residue was dissolved in ethyl acetate. The insoluble material was filtered off and the filtrate was concentrated under reduced pressure to give ethyl 2-(aminomethyl)-1,3-thiazole-4-carboxylate (793 mg, yield 40%) as an oil. Ethyl 2-[({[5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]-1,3-thiazole-4-carboxylate (649 mg, yield 100%) was obtained as a white powder from the oil (793 mg) and [5-{{(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (454 mg, 1.07 mmol) according to a method similar to the method of Example 424-1).

¹H-NMR (CDCl₃) δ:0.97 (6H, d, J = 6.6 Hz), 1.35-1.47 (12H, m), 2.13-2.28 (1H, m), 2.36 (3H, s), 2.53 (3H, s), 2.75 (2H, d, J = 7.2 Hz), 3.34 (2H, s), 4.03 (2H, d, J = 5.3 Hz), 4.20 (1H, brs), 4.43 (2H, q, J = 7.2

Hz), 4.66 (2H, d, J = 6.0 Hz), 6.93 (2H, d, J = 7.9 Hz), 7.14 (2H, d, J = 7.9 Hz), 8.14 (1H, s).

2) Ethyl 2-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]-1,3-thiazole-4-carboxylate dihydrochloride (138 mg, yield 81%) was obtained as a white powder from ethyl 2-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]-1,3-thiazole-4-carboxylate (178 mg, 0.299 mmol) according to a method similar
to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ:0.98 (6H, d, J = 6.4 Hz), 1.31 (3H, t, J = 7.2 Hz), 2.10-2.23 (1H, m), 2.38 (3H, s), 2.49 (3H, s), 2.77 (2H, s), 3.14 (2H, s), 3.41 (2H, s), 3.80 (2H, s), 4.31 (2H, q, J = 7.2 Hz), 4.51 (2H, d, J = 5.8 Hz), 7.17 (2H, d, J = 8.1 Hz), 7.32 (2H, d, J = 8.1 Hz), 8.36 (3H, brs), 8.91 (1H, s).

Example 431

2-[{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]-1,3-thiazole-4-carboxylic acid dihydrochloride

1) 2-[{[5-{[(tert-Butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]-1,3-thiazole-4-carboxylic acid (438 mg, yield 100%) was obtained as a white powder from ethyl 2-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]-1,3-thiazole-4-carboxylate (460 mg, 0.773 mmol) according to a method similar to the method of Example 9-1).

¹H-NMR (CDCl₃) δ: 0.93 (6H, d, J = 6.6 Hz), 1.34 (9H, s), 2.09-2.26 (1H, m), 2.34 (3H, s), 2.40 (2H, s), 2.48 (3H, s), 3.24 (2H, s), 3.80 (2H, s), 4.20 (1H, brs), 4.48 (2H, d, J = 5.8 Hz), 7.09 (2H, d, J = 7.0 Hz), 7.19 (2H, d, J = 7.0 Hz), 8.39 (1H, s).

2) 2-[{[5-(Aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]-1,3-thiazole-4-carboxylic acid dihydrochloride (235 mg, yield 91%) was

obtained as a white powder from 2-[{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}amino)methyl]-1,3-thiazole-4-carboxylic acid (270 mg, 0.495 mmol) according to a method
5 similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ: 1.00 (6H, d, J = 6.6 Hz), 2.12-2.28 (1H, m), 2.37 (3H, s), 2.50 (3H, s), 2.80 (2H, s), 3.15 (2H, s), 3.82 (2H, s), 7.20 (2H, d, J = 8.1 Hz), 7.34 (2H, d, J = 8.1 Hz), 7.60 (2H, d, J = 8.9 Hz), 7.87 (2H, d, J = 8.9 Hz), 8.35 (3H, brs).

10 **Example 432**

methyl 1-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}prolinate dihydrochloride
1) Methyl 1-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}prolinate (456 mg, yield 72%) was obtained as a white powder from [5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetic acid (500 mg, 1.17 mmol) and methyl proline monohydrochloride (194 mg, 1.17 mmol) according to a method similar to the method of Example
15 426-1).

¹H-NMR (CDCl₃) δ: 0.98 (6H, d, J = 6.6 Hz), 1.37 (9H, s), 1.84-2.00 (3H, m), 2.05 (3H, s), 2.08-2.24 (2H, m), 2.75 (3H, s), 3.15-3.26 (2H, m), 3.48 (2H, s), 3.71 (3H, s), 4.11-4.21 (3H, m), 4.31-4.55 (2H, m), 7.02-7.15 (2H, m), 7.28-7.41 (2H, m).
25 2) Methyl 1-{[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}prolinate dihydrochloride (277.5 mg, yield 64%) was obtained as a white powder from methyl 1-{[5-{[(tert-butoxycarbonyl)amino]methyl}-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]acetyl}prolinate (456 mg,
30 0.848 mmol) according to a method similar to the method of Example 2-3).

¹H-NMR (DMSO-d₆)δ: 0.97 (6H, d, J = 6.4 Hz), 1.76-1.91 (3H, m), 2.04-2.24 (2H, m), 2.40 (3H, s), 2.65 (3H, s), 2.96 (2H, s), 3.17 (2H, t, J = 6.7 Hz), 3.42 (2H, s), 3.61 (3H, s), 3.77 (2H,

s), 4.19-4.32 (2H, m), 7.15 (2H, d, J = 7.4 Hz), 7.37 (2H, d, J = 7.4 Hz), 8.10 (3H, s).

Example 433

N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-(5-oxo-4,5-dihydro-1,2,4-oxadiazol-3-yl)benzamide dihydrochloride

To a solution of tert-butyl {[5-amino-2-isobutyl-6-methyl-4-(4-methylphenyl)pyridin-3-yl]methyl}carbamate (383 mg, 1.0 mmol) in tetrahydrofuran (5 mL) was added 3-cyanobenzoyl chloride (245 mg, 1.5 mmol) and triethylamine (280 μ L, 2.0 mmol) was added. The mixture was stirred for 18 hrs.

Saturated aqueous sodium hydrogen carbonate solution (5 mL) was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate.

The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give an oil. To a solution of the obtained oil in ethanol (5 mL) was added hydroxylamine hydrochloride (192 mg, 3.0 mmol) and sodium carbonate (420 mg, 4.0 mmol) and the mixture was stirred at 80°C for 15 hrs. Distilled water (10 mL) was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure to give an oil. To a solution of the obtained oil in tetrahydrofuran (3 mL) was added N,N'-carbonyldiimidazole (324 mg, 2.0 mmol) and the mixture was stirred at 65°C for 2 hrs. Saturated aqueous sodium carbonate solution (5 mL) was added to the reaction mixture and the mixture was extracted with ethyl acetate. The organic layer was washed with saturated brine and dried over anhydrous magnesium sulfate. The solvent was evaporated under reduced pressure and the obtained residue was purified by silica gel column chromatography to give an oil.

To a solution of the obtained oil in ethyl acetate (2 mL) was added 4N hydrogen chloride ethyl acetate solution (2 mL) and the mixture was stirred at room temperature for 3 hrs. The solvent was evaporated under reduced pressure and the obtained residue was crystallized from hexane to give N-[5-(aminomethyl)-6-isobutyl-2-methyl-4-(4-methylphenyl)pyridin-3-yl]-3-(5-oxo-4,5-dihydro-1,2,4-oxadiazol-3-yl)benzamide dihydrochloride (115 mg, yield 21%) as a white powder.

¹H-NMR (DOSO-d₆)δ: 0.99 (6H, d, J = 6.6 Hz), 2.21-2.29 (1H, m), 2.29 (3H, s), 2.50 (3H, s), 2.96 (2H, s), 3.82 (2H, s), 7.21 (4H, s), 7.62 (1H, t, J = 7.5 Hz), 7.79 (1H, d, J = 7.5 Hz), 7.93 (1H, d, J = 7.5 Hz), 8.25 (3H, brs), 10.13 (1H, brs), 13.12 (1H, brs).

15 Experimental Example 1

Determination of dipeptidyl peptidase IV inhibitory activity in rat plasma

The reaction was carried out according to the method of Raymond et al. (Diabetes, vol. 47, pp. 1253-1258, 1998) using a 96 well flat-bottomed plate at 30°C. An N,N-dimethylformamide solution (1 μL) containing the test compound was added to a mixture of water (69 μL), 1 M Tris-hydrochloride buffer (10 μL, pH 7.5) and 1 mM aqueous Gly-Pro-p-NA solution (100 μL) to prepare a mixed solution. Plasma (20 μL) prepared from blood of SD rat by a conventional method was added to the above-mentioned mixed solution and the enzyme reaction was started at 30°C. The absorbance after 0 hr. and 1 hr. was measured using a microplate reader at a wavelength of 405 nm and an increase (ΔOD_s) was determined. At the same time, an increase (ΔOD_c) in absorbance of the reaction mixture without the test compound, and an increase (ΔOD_b) in absorbance of the reaction mixture without the test compound and the enzyme were determined and percent inhibition of dipeptidyl peptidase IV enzyme activity was calculated from the following formula:

$$\{1 - [(\Delta OD_s - \Delta OD_b) / (\Delta OD_c - \Delta OD_b)]\} \times 100$$

The dipeptidyl peptidase IV inhibitory activity of the
 5 test compound group is expressed in IC₅₀ value (nM) and shown
 in Table 5.

Table 5

Test compound (Example No.)	IC ₅₀ value (nM)
1	520

10 As shown above, the compound of the present invention
 has a superior dipeptidyl peptidase IV inhibitory activity, and
 is useful as an agent for the prophylaxis or treatment of
 diabetes and the like.

Experimental Example 2

15 Determination of dipeptidyl peptidase IV inhibitory activity in
 rat plasma

In the same manner as in Experimental Example 1, the
 dipeptidyl peptidase IV inhibitory activity of the test
 compound was determined. The results are shown in Table 6.

20

Table 6

Test compound (Example No.)	IC ₅₀ value (nM)
13	25
22	12
26	5.1
40	56
170	100
210	12
267	7.4
305	3.5
312	20
336	19
350	15
421	16
422	7.3

As mentioned above, the compound of the present invention has a superior dipeptidyl peptidase IV inhibitory activity, and therefore, is useful as an agent for the prophylaxis or treatment of diabetes and the like.

5

Formulation Example 1 (production of capsules)

1)	compound of Example 1	30 mg
2)	fine cellulose powder	10 mg
3)	lactose	19 mg
10	<u>4) magnesium stearate</u>	<u>1 mg</u>
	total	60 mg

1), 2), 3) and 4) are mixed and filled in gelatin capsules.

Formulation Example 2 (production of tablets)

15	1) compound of Example 1	30 g
2)	lactose	50 g
3)	corn starch	15 g
4)	carboxymethylcellulose calcium	44 g
5)	<u>magnesium stearate</u>	<u>1 g</u>

20 total of 1000 tablets 140 g

The entire amounts of 1), 2) and 3), and 30 g of 4) are kneaded with water, dried in vacuo and granulated. The granules are mixed with 14 g of 4) and 1 g of 5) and the mixture is compressed with a tabletting machine, whereby 1000 25 tablets containing 30 mg of compound of Example 1 per tablet are obtained.

Industrial Applicability

The compound of the present invention shows a superior peptidase-inhibitory activity and is useful as an agent for the 30 prophylaxis or treatment of diabetes and the like.

This application is based on patent application Nos. 373776/2003, 30491/2004 and 165977/2004 filed in Japan, the contents of which are hereby incorporated by reference.